WAGES TABLES,

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SUPPLEMENTARY AND EXPLANATORY REMARKS.

AGRICULTURAL IMPLEMENTS.

Under this head are included returns from works manufacturing a great variety of machines and implements. It was found impracticable to classify the different establishments, owing to the great variety of articles made. They are therefore grouped under the general designation, "Agricultural implements". A rough classification, however, for convenience in discussing these returns, may be made as follows:

1st, plows and cultivating implements.

2d, drills, seeding-machines, rakes, etc.

3d, mowers, reapers, harvesters, etc.

Fifty-seven schedules were sent to as many establishments, located chiefly in the West. From these, 20 returns were received, of which only 12 were sufficiently complete to justify publication. Five of these 12 would fall under the first class named, "plows and cultivating implements"; 2 under the second class, "drills, seeding-machines, rakes, etc."; and 5 under the third class, "mowers, reapers, harvesters, etc.". These returns, though few in number, include statements of wages from some of the most important agricultural works in the country. In 1 schedule rates of wages are given from 1861, in 2 from 1864, and in 1 from 1866, these 4 schedules furnishing at least one statement for each of the three classes named.

Extra earnings or deductions.—The conditions of demand in this industry are such that at certain seasons of the year workmen have frequent opportunities for extra earnings from working over-time. At other seasons the hours of labor are shortened, with a corresponding reduction in earnings. The demand for each class of agricultural implements has its own season, which is an exceedingly short and in many cases an uncertain one, depending largely upon the abundance of the crops. In the seasons of no demand, or a dull one, the workmen are employed either the usual hours or reduced time, making implements in anticipation of the coming demand. When this comes it is frequently so pressing that the works are compelled to run over-time, resulting in increased earnings to the workers. This is especially true of the third class of implements mentioned. Where the schedules contain statements regarding the rates paid for over-time, they are reported to be proportionate to those paid for regular work, no extra rate being given.

In this industry no allowances or privileges are reported as given to employés.

The only classes of workmen reported as being obliged to pay out a part of the wages received are carpenters, wood-workers, and molders, who furnish most of their own hand tools. It is usually stated, however, that the expense of these tools is quite small.

Payments.—Without exception, the establishments from which returns were received paid their employés in cash.

Regarding intervals of payment, or the frequency with which the workmen received their pay, there is no regularity, as the following table will show:

Interval of payment.	1880.	1875.	1870.	1865.	1860.	1855.	1850.	1845.	1840.
Weekly	Į.	6	4	2	1	1	1	1	1
Monthly	8	5	5	8	,,,,,,,,				

A remarkable feature regarding the intervals of payment at these works is that, though the general tendency in industries is to shorten the interval of payment, there is not a case in which the longer interval, as the month, has given place to the shorter interval, as the week, but there are two cases in which the shorter interval has given place to the longer. One establishment which in 1870 and 1875 paid weekly, in 1880 paid monthly; while another establishment, which from 1842 to 1859 paid weekly, from 1860 to 1869 paid every two weeks, and from 1870 to 1880 paid monthly. The reason for these changes is not given.

Hours of labor.—The regular hours of labor for all classes of employés at these works were, without exception, 10. In some few cases, by reason of the light demand for goods at certain seasons of the year, the hours are shortened, and in two instances a variation in the hours of labor is reported as caused by the length of the days, the men not working by artificial light. Wherever an opinion is expressed regarding the effect of the shorter hours upon the amount and character of product, it is that there is no change in the character of the work, but that there is a reduction in the amount of work proportionate to the reduction in the hours of labor.

Regularity of employment.—From the subjoined table it will be seen that the agricultural-implement establishments reporting have run very regularly. Where the number of months per year operated has not been less than 11, the causes of stoppage have been annual repairs and taking inventory; where the number of months has been less than 11, the stoppage has arisen in most cases from limited demand, generally growing out of harvests below the average. In one case it is stated that the capacity of the establishment exceeds the demand for its products.

200		монтив.												
Years.	8,	81.	9.	10.	101.	11.	113.	12.						
1841-1845								1						
1846-1850		,						1						
1851-1855								1						
1856-1860	-{			•••••				1						
1861-1865	-1					1		2						
1866-1870	. 1			1	ļ 	3	1	2						
1871-1875			2	3		4	1	8						
1876-1880		1	1	1	ļ, . .,	4	1	4						
1880			1	1	1	4	1	5						

Relation of wages and labor to selling price and cost.—Three questions were asked under this head: The first, relative to the selling prices of the product; the second, relative to the cost of labor to a unit of product; and the third, relative to the percentage of wages to cost. It will be noticed that these relate, first, to the selling price; second, to the labor cost; and third, to the percentage of wages to cost, not to selling price, so that where the tables are properly prepared the percentage of the second table to the first will not be that shown in the third, though the cost of the article can be arrived at roughly by a simple arithmetical calculation based on the second and third tables. However, it must be noted that out of the apparent profit shown by such a calculation must, in many instances, come the cost of a large number of items, such as rent, insurance, taxes, bad debts, selling expenses, office expenses, etc.

Most of the answers to this series of questions, not only those relating to the manufacture of agricultural implements, but to all other industries, are exceedingly indefinite and unsatisfactory, and bear upon their face evidences of error. Some of the answers, however, are very valuable, having evidently been prepared with great care, and give evidences of reliability.

One return from a Kentucky establishment manufacturing plows gives an interesting and valuable statement regarding the relations of labor cost to selling price and total cost. Other statements are not so complete, but where figures are given they agree substantially with those in this table, so far as relates to the percentage of wages to cost. For the years 1875 and 1880 the figures in the several returns showing this percentage ranged from 28 to 33\{\frac{1}{3}}\text{ per cent.} The tables from this Kentucky return are as follows, premising that the statement covers four grades of plows:

Selling price of four grades of plows produced at a Kentucky plow-works.

Year.	Selling		f each g	rade of	Tota	l labor c	ost per p	ılow.	Percentage of wages to cost in the manufacture of plows.
1866	\$6 37	\$8 50	\$11 90	\$13 60	\$1 90	\$2 77	\$3 30	\$4 16	Per cent.
1870	6 00	8 00	10 40	12 80	1 73	2 35	2 84	8 62	85
1875	4 48	6 48	9 10	11 20	1,00	1 28	1 66	2 33	28
1880	4 00	5 90	8 00	9 33	1 05	1 40	1 58	2 22	29

The establishment making this return states that the reduction in the percentage of wages to labor cost of product is due to the introduction of labor-saving machinery; that various machines have been introduced for

wood- and iron-working and for iron-molding. The result has been largely increased production per hand employed; in molding, an increase of 25 per cent., and in wood- and iron-working, 50 per cent. The introduction of this machinery has also permitted the employment of less skilled labor, and as a result wages have been somewhat reduced.

One return from an Ohio establishment, manufacturing rakes, drills, and seeders, gives the details of price, cost, and percentage of wages in 1880 with comparative fullness. They are as follows:

Classes of implements.	Price of product,	Labor cost.	Percentage of wages to cost.
Horse hay-rakes	55 00	\$4 25 to \$4 75 8 75 to 9 50 6 20 to 7 25	Per sent. 22 to 25 25 23 to 25

No returns were received showing the prices of product or the cost of labor.

It is evident that the columns "percentage of wages to cost" in these two tables can not refer to the same items. One works can not produce at an expense of 12½ per cent. for labor what costs the other 50 per cent.

Efficiency of labor and labor-saving machinery.—In the manufacture of agricultural implements a large proportion of the labor employed is engaged in iron and wood-working and in iron-founding. Many labor-saving machines have been introduced into these occupations. This industry has shared in these improvements, and almost without exception the returns received note the placing of much improved machinery in the several works. The statement as to the effect of this machinery is, with scarcely an exception, that it has increased the amount of product per man, and improved the quality of the articles manufactured; but, owing to the great and rapid development of the demand for agricultural implements, wages have been decreased but little if any from this cause, nor has the number of employes been materially reduced.

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

Hapgood Plow Company, Alton, Illinois.

	Unit of		MANAGER STATE OF THE STATE OF T			DAT	cs.				
Classes of employes.	paymont.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1878.	1872.	1871.
Grinder	Day	\$2 00	\$2 00	\$1.87 <u>1</u>	\$2 00	\$2 00	\$2 00	\$2 50	\$2 75	\$3 00	\$\$ 00
Machinist, iron	do	2 25	2 00	2 00	2 00	2 25	2 50	2 75	8 00	8 00	8 00
Machinist, wood	do	1 75	1 75	1 75	1 75	1 75	2 00	2 00	2 25	2 50	2 50
Carpenter	do	2 25	2 25	2 25	2 25	2 25	2 25	2 50	2 75	8 00	8 00
Painter								2 75	2 76	8 00	8 00
Fitter	1	2 00	2 00	2 00	2 00	2 00	2 25	2 50	2 75	8 00	8 00
Engineer	do	3 00	8 00	8 00	8 00	8 00	8 00	8 00	8 50	3 50	8 50
Blacksmith	do	2 25	2 25	2 25	2 25	2 25	2 25	2 75	B 00	8 25	8 50
Blacksmith's helper	do	1 87 <u>4</u>	1 874	1 87	187₺	1 50	1 50	1 75	2 00	2 00	2 00
Boy	•	75 1 00	75- 1 00	02½- 1 00	1 00 1 -	75- 1 00	75- 1 00	75- 1 25	1 00- 1 50	1 00- 1 60	1 00- 1 50
Laborer	do	1 25	1 25	1 25	1 25	1 25	1 50	1 50	1 75	1 75	2 00

REMARKS.—These works make plows only. In 1877, 1878, and 1879 they ran extra hours for 6 weeks or 2 months in the winter, making 1‡ day per week extra. These extra earnings have been included in above table.

These are the works mentioned in the preliminary statement that from 1870 to 1875 paid each week, and since has increased the interval to monthly.

In 1875 it is stated that the cost of labor was about one-half as much as of material, and in 1880 about one-third. The percentage of labor cost to total cost is placed at 30 per cent. in 1875 and 24 per cent. in 1880.

The following statement as to prices of different kinds of plows is given:

Year.	No. 8 plows, each.	No.12 plows,each.	No. 12 breaking plows, cach.	Gang- plows, each.	Sulky. plows, each.
1870	\$6.00	\$10 50	\$21 50		
1875	8 00	11 75	24 00	\$75 00	\$55 00
1880	5 00	9 50	16 50	55 00	40 00

William Deering, Chicago, Illinois.

Classes of employés.	Unit of			DATES.			Classes of employés.	Unit of			DATES.		
	payment.	1880.	1879.	1878.	1877.	1876.	Olassa di employes.	payment.	1880.	1879.	1878.	1877.	1876.
Foreman		\$93 60	\$93 6 0	\$ 93 60	\$93 60	\$93 60	Painter	Day	\$1 90	\$1.75	\$1 75	\$1 75	\$1 75
Molder	Day	2 20	2 20	2 20	2 20	2 20	Engineer	do	2 00	2 00	2 00	2 00	2 00
Machinist, iron	do	2 25	.2 00	2 00	2 00	2 00	Blacksmith	do	2 20	2 00	2 00	2 00	2 00
Pattern-maker	do	3 50	8 50	3 50	3 50	8 50	Blacksmith's helper	do	1 50	1 40	1 40	1 40	1 40
Carpenter	do	2 20	2 00	2 00	2 00	2 00	Laborer	do	1 50	1 85	1 35	1 35	1 50

REMARKS.—At these works mowers, reapers, droppers, etc., are made. There are opportunities for over-time of from two to four hours a day from April 1 to August 1 each year. These would

increase rates from 20 per cent. to 40 per cent. for the day's work when over-time is made, and have not been considered in the table.

Henry F. Blount, Evansville, Indiana.

	Unit of	DATES.											
Classes of employes.	nayment.	1880,	1879.	1878.	1877.	1870.	1875.	1874.	1873.	1872.	1871.	1870.	
Foreman	Month	\$108 00											
Machinist, iron	Day	2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	. \$2 00	\$2 00	\$2 00	\$2 00	\$2 00	
Painter	do	2 50	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75	
Stocker	do	2 50	2 70	8 00	8 00	3 00	3 00	B 00	8 30	3.30	8 30	3 30	
Fitter		2 00	2 70	3 00	3 00	8 00	8 00	3 00	8 50	8 50	3 50	3 50	
Finisher	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	
Engineer		2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	
Blacksmith		2 50								 - 			
Blacksmith's helper	do	1 50			•••••								
Boy		1 00										,	
Laborer	do	1 50				******							

REMARKS.—These works make plows and cotton-cultivators. From 1865 to 1875 they were in operation an average of but 8½ months a year.

This establishment pays weekly.

The labor cost of plows in 1870 is given as \$2 70, in 1875 as \$2 60, and in 1880 as \$2 40. This is about one-third of the total cost.

An establishment in Kentucky.

Classes of em-	Unit of payment.								DATES.							,
ployés.	payment	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.	1866.
Foreman	1	1'		\$160 67	\$166 67	\$166 67	\$166 67	\$106 67	\$150 00	\$100 00	\$100 00	\$100 00	\$100 00	\$100 00	\$100 00	\$80 00
Molder		2 42	2 31	2 75	2 75	8 15	8 00	3 00	8 00	3 00	3 25	8 50	3 50	8 50	3 17	8 17
Molder's helper		1 67	1 50	1 67	1 67	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 17
Cupolaman	1	1 06	1 66	1 66	1 66	1 66	1 66	1 66	1 66	1 66	1 66	1 66	1 66	1 66	1 66	1 66
Grindor	l	1 67	1 75	1 85	2 00	2 00	2 00	2 25	2 25	2 00	2 00	2 00	2 00	2 00	2 00	2 00
Pattern maker.	do	3 00	3 00	3 00	3 00	8 00	8 00	3 00	3 00	3 00	3 00	8 00	3 00	8 00	3 00	3 00
Painter	do	75- 1 07	75- 1 50	75- 1 75	75- 1 85	75- 2 00	1 00- 2 85	1 00- 2 50	1 00- 2 50	75- 2 25	75- 2 00					
Stocker	do	2 50- 1 65	2 50- 1 65	2 75- 1 85	2 85- 2 00	3 25- 2 25	8 25- 2 25	3 25- 2 25	8 25- 2 25	3 50~ 2 25	3 50- 2 25	4 50- 2 75	5 67- 2 75	5 25- 3 00	4 04- 2 70	4 83- 2 88
Engineer	do	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 00	2 00	2 00	2 00	2 00	2 00
Blacksmith	do	1 10- 2 25	1 00- 2 13	1 00- 2 25	1 15- 2 50	1 25- 3 00	1 25- 8 60	1 50- 3 25	1 50- 3 25	1 50- 3 50	1 50- 3 90	1 50~ 4 16	1 50- 4 18	1 50- 4 16	1 50- 4 16	1 67- 4 16
Blacksmith's helper	do	1 10	1 00	1 00	1 16%	1 25	1 25	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 66%
Laborer	d o	1 10g- 1 50	1 168- 1 50	1 16%- 1 50	1 163- 1 50	1 16 § 1 50	1 164 1 50	1 16% 1 50	1							

REMARKS.—Plows only are made at this establishment. Some over-time is made in busy seasons. This would increase the rates about 8 per cent. for all hands but blacksmiths, and has not been included in the table.

Payments are weekly.

The relation of wages and labor to selling price and cost of plows in Kentucky, given in the preliminary statement, is from these works.

Belcher and Taylor Agricultural Tool Company, Chicopee Falls, Massachusetts.

Classes of employés.	Unit of									DATES.								
5.1000 51 52 F1 J 51	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.	1800.	1865.	1864.
Foreman	Day	\$2 65	\$2 65	\$2 75	\$2 75	\$2 75	\$3 00	\$3 17	\$3 17	\$3 00	\$3 00	\$3 00	\$3 00	\$3 00	\$3 00	\$3.00	\$2 50	\$2 25
Molder	do	2 00	1 01	2 03	2 06	2 10	2 25	2 50	2 50	2 48	2 50	2 50	2 50	2 50	2 88	2 83	2 17	2 15
Molder's helper	do	1 25	1 25	1 30	1 25	1 80	1 85	1.50	1 65	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 35	1 33
Cupolaman	do	1 40	1 40	1 50	1 45	1.50	1 57	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 50	1 50
Grinder	do		1 25	1 80	1 25	1 30	1 85	1 50	1 50	1 40	1 40	1 40	1 50	1 50	1 50	1 50	1 87	1 83
Machinist, iron (foreman)	do	2 80	2 83	2 41	2 55	2 00	2 65	2 75	2 75	2 76	2 75	B 00	8 00	2 75	2 75	2 75	2 65	2 60
Machinist, wood	do	2 06	2 05	2 10	2 11	2 12	2 30	2 75	2 67	2 18	2 75	8 00	8 00	2 75	2 75	2 75	2 50	2 00
Carpenter	do	1 90	1 90	2 00	2 00	2 10	2 80	2 75	2 80	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 25	2 00
Painter	do	1.83	1 35	1 40	1 80	1 40	1 50	1 00	175	1 75	1 50	1 50	1 50	1 75	1 75	1 75	1.75	1 50
Finisher, wood	do	2 40	2 45	2 53	2 51	2 55	2 55	2 60	2 65	2 65	2 60	2 60	2 62	2 62	2 62	2 62	2 50	2 50
Blacksmith	do	2 25	2 27	2 83	2 87	2 40	2 25	2 50	2 50	2 65	2 50	2 50	2 60	2 60	2 75	8 00	2 50	2 50
Blacksmith's helper	do	1 25	1 25	1 25	1 25	1 25	1 40	1 50	1 50	1 50	1 50	1 50	1 40	1 40	1 40	1 40	1 83	1 33
Laborer	do	1 20	1 15	1 17	1 21	1 25	1 85	1 50	1 50	1 40	1 40	1 50	1 85	1 85	1 85	1 33	1 33	1 88

REMARKS.—The statement is made in this return that plows, harrows, cultivators, hay-tedders, horse-rakes, etc., are produced at these works. There are some opportunities for over-time for these workmen who are not dependent upon machinery. The water-

wheel or engine is rarely run after regular hours. These extras have been included in the above table.

The schedule contained the following complete statement as to prices, cost, etc., of agricultural implements from 1865 to 1880:

		613	LLING PRIC	E.		TOTAL CO	et, inclui	DING LANO	R AND MA	ferials.		L	Anon cost		
Yoar,	Corn- shellers.	Plows.	Hay - todders.	Horse- rakes.	Feed- cuttors.	Corn- shellers.	Plows.	Uny- tedders. (a)	Horse- rakes.	Food- outtors.	Corn- shellors.	Plows.	todders.	ногво-	Feed- cuttors.
1865	\$8 00	\$0 42°	\$50 00	\$35 OO	\$9 50	\$5 12	\$4 63	\$39 00	\$28 OO	\$0.00	\$0 62	\$0 50	\$3 50	#3 80	\$1 08
1870	7 15	8 42	46 00	82 00	9 00	4 92	4 80	85 00	25 00	8 75	57	501	4 04	2 871	991
1875	7 15	0 00	45 00	28 00	8 02	4 92	4 33	84 00	28 00	8 50	54	47_{10}^{0}	B 74	2 53	931
1880	0 55	D 80	40 00	24 00	8 25	4 60	4 20	82 00	21 00	8 00	46	42	8 20	2 10	80

a Including royalty.

It is stated that the above total cost includes only cost of materials and labor. To this, to arrive at total cost, must be added ex-

penses of superintendence, rents, taxes, insurance, cartage, commission, bad debts, etc.

The Richardson Manufacturing Company, Worcester, Massachusetts.

	Unit of						DATES.					
Classes of employes.	paymont.	1880.	1879.	1878.	1877.	1870.	1875.	1874.	1873.	1872.	1871.	1870.
Foreman	Month	\$125 00	\$125 00	\$125 00	\$125 00	\$125 00	\$125 00	\$125 00	\$125 00	\$100 00	\$100 00	\$100 00
Machinist, iron	Day	2 25	2 25	2 25	2 25	2.25	2 50	2 50	2 50	2 50	2 50	2 50
Machinist, wood	do	2 25	2 25	2 25	2 25	2 25	2 50	2 50	2 50	2 50	2 50	2 50
Painter			2 70	2 70	2 70	2 70	8 00	8 00	B 00	3 00	8 00	8 00
Engineer	do	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25
Blacksmith	do	2 75	2 75	2 75	2 75	2 75	8 00	3 00	8 00	8 00	8 00	8 00
Blacksmith's helper	do	1 75	1 75	1 75	1 75	1 75	2 00	2 00	2 00	2 00	2 00	2 00
Laborer		1 50	1 50	1 50	1 50	1 50	1 75	1 75	1 75	1 75	1 75	1 75

REMARKS.—Mowing-machines, hay-tedders, horse-rakes, etc., are made at this establishment. From 1870 to 1875 these works were in operation an average of 10½ months a year; from 1876 to 1879, 8½ months; and in 1880 but 4½ months. Stoppages were due chiefly to light demand for product.

The following are given in the schedule appended to this return as the average retail prices of the several classes of machines named for the years mentioned; the wholesale price is stated to be about 25 per cent. less

Year.	Mowing-	Hay-	Horse-
	machines.	tedders.	rakes.
1802	\$110 00	\$75 00	\$40 00
1805	125 00	75 00	40 00
1870	100 00	75 00	35 00
1875	95 00	60 00	30 00
1880	75 00	60 00	80 00

Gale Manufacturing Company, Albion, Michigan.

	Unit of				DATES.			
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.
Molder	Day	\$1 668	\$1 063	\$1 663	\$1 663	\$1 GGJ	\$1 66g	\$1 66}
Grinder	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Machinist, wood	do	2 831	2 883	2 331	2 331	2 331	2 333	2 331
Pattern-maker	1	2 25	2 25	2 25	2 25	2 25	2 25	2 25
Painter	do	1 66	1 669	1 603	1 66}	1 663	1 668	1 66
Engineer	do	1 914	1 018	1 91 8	1 913	1 919	1 913	1 91
Blacksmith		2 00	2 00	2 00	2 00	2 00	2 00	2 00

REMARK.—The explanatory and supplemental statements accompanying this report are not of sufficient importance to insert.

An establishment in Ohio.

	Unit of						DATES.					
	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.
Foroman	Month	\$75 00	\$75 00	\$75 00	\$75 00	\$75 00	\$75 00	\$75 00	\$75 00	\$75 00	\$75 00	\$75 00
Grinder	Day	2 25	2 25	2 00	2 00	2 00	2 00	1 75	1 75	1 75	1 75	2 00
Machinist, iron	do	2 25	2 25	2 25	2 25	2 25	2 00	2 00	2 00	2 00	2 00	2 25
Pattern-maker	do	a 250	2 25	2 25	2 25	2 25	2 00	2 00	2 00	2 00	2 00	2 25
Carpenter	do	2 00	2 00	2 00	2 00	2 00	1 75	1 75	1 75	1 75	1 75	2 00
Engineer	do	2 25	2 25	2 25	2 25	2 25	2 00	2 00	2 00	2 00	2 00	2 00
Blacksmith	do:.	2 50	2 50	2 50	2 50	2 25	2 25	2 25	2 25	2 00	2 00	2 20
Blacksmith's helper	do	1 50	1 50	1 50	1 50	1 25	1 25	1 25	1 25	1 25	1 25	1 50
Laborer	do	1 50	1 50	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 28

REMARK.—These works do not make complete machines, but only the knives and sickles, sections, spring keys, etc. As, however,

quite a number of the classes of employés are the same as those of agricultural-implement works, the table is inserted.

An establishment in Ohio.

	Unit of									DATES.								
Classes of employés.	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871	1870.	1869.	1868,	1867.	1866.	1865.	1864.
Foroman	Month	\$91 00	\$91 00	\$91 00	\$78 00- 91 00	\$78 00- 91 0 0	\$78 00- 91 00	\$65 00- 78 00	\$05 00 78 00	\$65 00- 78 00	\$65 00- 78 00	\$78 00	\$78 00	\$65 00	\$65 00	\$65 00	\$65 00	\$65 O
Molder	Day	2 50	2 50	2 00	2 00	2 10	2 10	2 25	2 25	2 25								
Molder's helper	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50								
Jupolaman	do	1 67	1 67	1 67	1 67	1 67	1 67	1 67	1 67	1 67								
dachinist, iron	do	2 00	2 00	1 831	1 90	2 00	2 00	2 00	2 00	2 00	2 00	2 00- 2 20	2 00- 2 25	2 00- 2 26		2 00	2 00	1 50
Carpenter	do	2 00	2 00	2 00	2 10	2 10	2 25	2 25	2 25	2 25	2 25	2 25	2 50	2 50	2 50	1 83	1 67	1 67
ainter	do	1 90	1 90	2 00	2 00	1 85	1 85	2 00	2 00	2 00	2 00	1 50- 2 00	1 50- 2 25	1 50- 2 25	1 50- 2 00	1 50~ 2 00	1 67	1 67
Engineer	do	2 50	2 85	2 85	2 10	2 10	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	1 67	1 67	1 67
Blacksmith	do	1 83- 2 00	1 83- 2 00	1 83- 2 00	1 67- 2 00	1 67- 2 00	1 67- 2 00	1 67- 2 00	1 67- 2 00	1 67- 2 00	2 00	2 00	1 67- 2 25	1 67- 2 25		1 67	1 67	1 67
Blacksmith's helper	do	1 50	1 50	1 50	1 50	1 50	1 50	1 40- 1 50	1 40- 1 50	1 83- 1 50	1 83- 1 50	1 50- 1 67	1 50- 1 67	1 50- 1 67	1 50- 1 67	1 25	1 25	1 25
Boy		50- 1 00	50~ 1 00	50- 1 00	50- 1 00	50- 1 00	50- 1 00	50- 1 00	50- 1 00	50- 1 00	50- 1 00	50- 1 00	50- 1 00	50- 1 00		50- 1 00	50- 1 00	1 00
Laborer	oñ	1 25- 1 50	1 50	1 50	1 50	1 50	1 50	1 50- 1 67 §	1 50- 1 678				1 67	1 67	1 67	1 83	1 83	1 2 1 3

REMARKS.—The statement is made in the schedule appended to the return received from the above-named establishment that these works manufacture grain drills and seeding-machines. They are

operated 10 hours a day from February 1 to December 1, and $9\frac{1}{2}$ hours for the balance of the year.

The following statement as to prices, etc., is given:

Year.	BELLING	PRIOR.	LABOR	COST.		TAGE OF TO COST.	Year,	SELLING	PRICE.	LABOI	cost.	PERCEN WAGES	
	Drills.	Seeders.	Drills.	Seeders.	Drills.	Seeders.	,	Drills.	Seeders.	Drills.	Seeders.	Drills.	Seeders.
1865	\$7 0 00	\$70 0 0			Per cent.	Per cent.	1875	·\$70 00	\$75 00	\$15 00	\$15 00	Per cent.	Per cent.
1870	75 00	75 00	\$15 00	5	1	40		60 00	60 00 to 65 (0	12 00	12 00	50	50

STATISTICS OF WAGES-AGRICULTURAL IMPLEMENTS.

I. W. Stoddard & Co., Dayton, Ohio.

	Unit of			DA!	PES.		
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876.	1875.
Foreman	Month	\$36 00	\$36 00	\$33 00	\$33 00	\$30 00	\$30 00
Molder	Day	2 50	2 50	2 25	2 25	2 00	2 00
Gupolaman	do	2 50	2 50	2 25	2 25	2 00	2 00
Machinist, iron	ob	2 00	1 80	1 80	1 80	1 75	1 75
Machinist, wood	ob	2 00	2 00	1.75	1 75	1 50	1 50
Pattern-maker	do	2 50	2 50	ը 25	2 25	2 00	2 00
Painter	do	1 60	· 1 60	1 00	1 50	1 50	1 35
Engineer	do	2 50	2 50	2 25	2 25	2 00	2 00
Blacksmith	do	1 75	1 75	1 00	1 60	1 50	1 50
Blacksmith's helper	do	1 25	1 25	1 10	1 10	1.00	1 00
Boy	do	1 00	90	75	75	60	60
Laborer	do	1 25	1 10	1 10	1 10	1 10	1 10

REMARKS.—There have been some opportunities for over-work at this establishment, which would increase wages about 5 per cent.

The prices of rakes, drills, and seeders in the preliminary statement are from these works.

Russell & Co., Massillon, Ohio.

Character of own lorder	Unit of										DAT	кв.	***************************************								
Classes of employes.	payment.	1880.	1870.	1878.	1877.	1870.	1875,	1874.	1873.	1872.	1871.	1870.	1809.	1808.	1807.	1866.	1805.	1804.	1863.	1862.	1801.
Molder	Day	\$2 76	\$2 63	\$2 63	\$2 63	\$2 63	\$2 60	\$2 60	\$2 00	\$2 60	\$2 00	\$2 2 5	\$2 25	\$2 25	\$2 25	\$2 25	\$2 25	\$2 25	\$2 00	\$1 75	\$1 50
Painter	do	1 75	1 50,	1 56	1 50	1 56	1 00	1 75	2 25	2 25	2 25	2 25	2 25	2 25	2 00	2 00	2 00	2 00	1.75	1 50	1 50
Finisher	do	1 85	1 85	1 85	1 85	1 85	1 00	2 00	2 10	2 10	2 10	2 25	2 25	2 50	2 50	2 50	2 00	2 00	1 87	1 62	1 62
Blacksmith	do	1 75	1 67	1 67	1 67	1 67	1.70	1 80	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 10	2 00	1 75	1 50	1 50
Boy	do	75	75	75	75	75	75	75	80	80	80					. 					
Laborer	do	1 25	1 20	1 20	1 20	1 20	1 25	1 25	1 50	1 50	1 50	1. 50	1 50	1 50	1 50	1 50	1 25	1 20	1 10	1 00	90

REMARKS.—These are the works that from 1842 to 1859 paid weekly; from 1860 to 1869, every two weeks; and from 1870 to 1880, monthly. Rakes, drills, seeding-machines, etc., are made. It is

estimated that the percentage of wages to cost in the entire production in 1870 was 12½ per cent.; in 1875, 15 per cent., and in 1880, 12½ per cent.

BELLS.

But one return relative to the manufacture of heavy bells, or those weighing 50 pounds and heavier, was received, that of Mencely & Co., West Troy, New York. Though these works were established in 1826, no record of wages prior to 1874 could be obtained.

From the return it appears there have been very few opportunities for extra earnings, and no allowances or deductions. The employes have been paid weekly and in eash. Since 1855 the hours of labor have been 10 per day from April to October, and 8 hours 20 minutes from October to April. The works have been in operation constantly since 1855.

There is an interesting statement as to the selling price of bells per pound from 1845 to 1880, as follows:

Your.	Highest.	Lowest.	Year.	Highest.	Lowest.	Year.	Highest.	Lowest.
1845 1850 1855	30	28	1865 1870	70		1875	\$0 40 33	\$0 3 6 27

TABLE SHOWING WAGES PAID IN THE MANUFACTURE OF HEAVY BELLS.

Meneely & Co., West Troy, New York.

o	Unit of				DATES.	•		
Classes of employes.	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.
Molder	Day	\$2 00	\$1.75	\$1.75	\$1.75	\$1.75	\$2 25	\$2 25
Molder's helper	do	1 50	1 25	1 25	1 25	1 25	1 75	1 75
Blacksmith	do	2 00	1 75	1 75	1 75	1 75	2 25	2 25
Blacksmith's helper	do	1 50	1 25	1 25	1 25	1 25	1 75	1 75
Machinist	ob	2 00	2 00	2 00	2 00	2 00	2 40	2 40
Pattorn-maker	do	2 00	2 00	2 00	2 00	2 00	2 40	2 40
Carpenter	do	2 00	2 00	2 00	2 00	2 00	2 50	2 50
Bell-mounter	do	2 00	1 75	1 75	1 75	1 75	2 25	2 25
Bell-mounter's helper	do	1 50	1 25	1 25	1 25	1 25	1 75	1.75
Laborer	ob	1 25	1 00	1 00	1 00	1 00	1 50	1 50

BELTING.

Seven schedules were forwarded to as many manufacturers of leather belting, from whom 4 returns were received—1 each from New Hampshire, Connecticut, New York, and Missouri.

The number of classes of employés at these works is small, and includes, in some of the statements, tanners and curriers, as well as those engaged solely in the manufacture of belting.

The explanatory and supplementary statements in these schedules are not so complete as could be desired.

Extra earnings and deductions.—There seem to be constant opportunities for extra earnings from over-time in this industry. Where the rates for these extra earnings are given, it is stated that regular wages are paid for night work, and double price for Sunday work.

No allowances are reported, nor are the employés obliged to pay out any part of their wages for under-hands, tools, etc.

Payments.—At each establishment reporting, employés are paid in each, store-orders not being used.

In one schedule the intervals of payment have been monthly; in all others, weekly.

Hours of labor are uniformly 10.

Regularity of employment.—Reports were received from 3 establishments as to the number of months worked per year, in each case the number being 12.

Relations of wages and labor to selling price and cost.—The character of the product in this industry is such, the variety of the goods manufactured so great, and there have been so many changes in both the character and variety of goods within the past few years, that it is impossible to give statements as to prices of product, labor cost, etc., with any degree of accuracy. The Page Belting Company states, however, that 9 per cent. of the total cost of its manufactures is labor, while another establishment puts the amount at 10 per cent.

Efficiency of labor and labor-saving machinery.—But little labor-saving machinery has been introduced into this industry. What is used has, according to statements made, lessened cost, resulted in the employment of more hands and no decrease of wages. There has been no increase in the efficiency of labor, except such as arises from experience.

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

Page Belting Company, Concord, New Hampshire.

Classes of employes.	Unit of		arti 1999, danka jimba timbulukuku na usaya di ili ₁₉₉ 4 ka di ili aka ka di ili ka ka di ili aka ka di ili ka di ili aka di ili aka ka di ili aka ka di ili aka ka di ili aka ka di ili aka di ili	a militi din din di mandri di mang mang mang panggan penggan panggan di manggan penggan penggan penggan penggan In	ĽAŒ	ics.			
Olusana or emiliolos.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1878.
Laborer	Day	\$1 10 §	\$1 10g	\$1 10}	\$1, 205	\$1 87 1	\$1 55	\$1 62½	\$1 62 3
Beam-hand	do	1 871	1 201	1 201	1 20}	1 54%	1 75	1 75	1 75
Tanner	do	1 871	1 201	1 294	1 83 1	1 358	1 75	1 75	1 75
Currier	do	1 45	1 43}	1 458	1 581	1 80	1 955	1 958	1 701
Belt-maker	do	1 458	1 25	1 16}	1 25	1 833	1 50	1 521	1 585

P. Jewell & Sons, Hartford, Connecticut.

Classes of applicates	Unit of							1			DATES).								
pay	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1808.	1807.	1866.	1865,	1864.	1863.	1802.
Foreman	Day do	1 50	1 50	1 668	2 00	2 00	2 00	2 75	2 75	2 50	2 50	2 50	2 08	2 25	2 25	2 25	2 103	2 00	1 50	1 50

STATISTICS OF WAGES—BELTING.

An establishment in the state of New York.

Channel annilaria	Unit of				dates.			The second secon
Classes of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.
Currier Belt-maker			\$2 00 2 00	\$1 1 6§ 2 00	\$1 10 } 2 00	\$1 16g 2 00	\$1 16g 2 00	\$1 10 § 2 00

Shultz Belting Company, Saint Louis, Missouri.

Classes of employés,	Unit of					Classes of employes,	Unit of	DATES.			
	payment.	1880.	1879.	1878.	1877.	Chasses of employes.	payment.	1880.	1879.	1878.	1877.
Bolt-maker Beam-hand Yard-hand Table-hand Currier	do do	\$2 334 1 834 1 663 1 663 2 168	\$2 168 1 833 1 50 1 008 2 00	\$2 00 1 75 1 50 1 009 1 83}	\$2 00 1 75 1 50 1 803 1 831	Sower Rivoter Pegger Engineer Laborer	ob ob	\$1 00 75 75 2 00% 1 50	\$1 00 663 663 2 663 1 50	\$0 83} 58} 58} 2 663 1 50	\$0 663 50 50 50 2 603 1 50

BOOTS AND SHOES.

Eighty-nine schedules were sent to as many manufacturers of boots and shoes, from whom 21 returns were received. But 13, however, contained sufficient information to justify publication. Some of these returns are very complete, one from Massachusetts giving the wages paid to certain classes of employés back to 1851. The wages tables, as well as some of the explanatory and supplementary statements included in several of these schedules, are of special interest, in view of the fact that probably in no other industry has the change from hand labor to machine labor been so marked.

As a rule, it will be found that fluctuations in wages in the manufacture of boots and shoes have not been great. This industry is carried on, in many cases, in locations where there is comparatively little demand for labor in manufactories, agriculture being the chief industry. As a result, the rates of wages, being once fixed at these establishments, are seldom changed. There is no competition for labor, and it is secured at low rates. In those localities, however, where other manufacturing is carried on to a considerable extent and there is competition for labor, wages are higher and the fluctuations over a series of years are greater. For example, the changes in wages in the same series of years are greater in Massachusetts and Pennsylvania than they are in Ohio, Indiana, or Illinois. The two former are essentially manufacturing states. In the three latter, while manufacturing is carried on to a considerable extent in certain localities, it is not so general throughout the states as in Massachusetts or Pennsylvania. This statement will apply to other industries as well as to the manufacture of boots and shoes.

Extra earnings or deductions.—The returns received give but scant data for arriving at a conclusion regarding the prevalence of opportunities for extra earnings in this industry. During certain seasons of great demand, opportunities for extra earnings from over-time are constant at some establishments. These would increase the earnings of labor slightly, say in some cases \$2 a week, in others 10 per cent.

No allowances are reported, and therefore there would be no increase in the value of wages from this source.

. In most instances piece workmen are obliged to furnish their own kit of tools. The expense of these is very small, no establishment placing it higher than 1 per cent. of the wages earned by workmen furnishing the tools; most returns estimate its value as low as one-tenth of 1 per cent.

Payments.—In every instance the reports show that the workmen are paid in cash. One establishment reports that it formerly used the store-order system, but abandoned it in 1869, better workmen being secured by paying cash, the cash system, too, giving better satisfaction to all concerned.

The usual interval of payment is weekly, though 3 of the 13 establishments paid every two weeks, and 1 monthly. One of the establishments paying every two weeks, formerly paid weekly, and the establishment now paying monthly paid weekly from 1865 to 1870. This establishment makes a very interesting statement as to its method of payment in its early history. From 1830 to 1845 it paid in merchandise, on call, settling with its employés at the end of each six months, and paying what balance might be due in cash. From 1850 to 1855 this practice was abandoned for all-cash payments at one of the works situated in a large town, but at works in a small town, part cash and part store-orders continued to be paid. Since 1855 store-orders have been entirely abandoned. Where store-orders were used the proprietors of the store paid the manufacturer a commission on all orders drawn on them. The result was that the employes had to pay a high price for goods, and the best workmen sought employment where cash was paid. Similar cases are frequently reported in the schedules received.

The following table shows the interval of payment at the 13 boot and shoe establishments from which reports were received:

Interval.	1880.	1875.	1870.	1805.	1860.	1855.	1850.	1845.	1840.
Weekly	3 1	10 2 1	7 2 1	4 2	2 2 1	1 1 1	1 1	1	1

Hours of labor.—With scarcely an exception the hours of labor since 1860 have been 10. In two cases, beginning with 1865, a few classes have been employed but 9 hours. There seems to be nearly a universal approval of the 10-hour system by the employers in this industry, the belief being frequently expressed that a

reduction in hours below 10 would not promote the health, discipline, or morals of the workmen, while an increase beyond 10 would be harmful to all this. Quite a number of manufacturers also state their opposition to over-time. At the establishment in Massachusetts whose figures go back to 1851, the hours were reduced from 11½ to 10 in 1860. This manufacturer reports that the reduction decreased production about 6 per cent. He also believes that a reduction to 9 hours would not lessen production materially, and would improve both the habits and the health of employés. He, however, would not recommend 8 hours for a day's work.

Regularity of employment.—The reports from the establishments whose returns were tabulated showed remarkable regularity of employment, but few returns showing the works to be in operation less than 11 months in the year, while most were employed the whole time. It is evident, however, in many cases that while some parts of the establishment may have been kept in operation the whole or the greater part of the year, there were many suspensions of employés during the year, so that this statement can be regarded only as indicating that the different establishments in some of their departments, not in all, were kept in operation the whole year. It is a well-known fact, especially in midsummer and midwinter, when demand is small, or between the changes from the heavy goods of one season to the light goods of another, that the force of employés at many establishments is greatly reduced, frequently from a third to a half.

Relation of wages and labor to selling price and cost.—In the reports of Messrs. Falley & Hoes, of Indiana, and of the Massachusetts return several times referred to, some interesting statements are made as to the prices of product, and their relations to wages and cost. The Indiana return gives prices for men's calf and kip boots; the Massachusetts return for shoes. These tables are given in full.

							V-1				
	AVERAGE PRICE AT WORKS.				LABOR TO PRODUCT.	UNIT OF	PERCENTAGE OF WAGES TO COST.				
x car.	First quality.	Second quality.	Third quality.	First quality.	Second quality.	Third quality.	First quality.	Second quality.	Third quality.		
1855	\$ 1 00	\$ 0 80	\$ 0 65	\$ 0 30	\$0 25 20	\$0 22	Per cent. 84	Per cent.	Per cent.		
1860	95 1 75	75 1 60	. 60 1 25	26 85	32	18 32	28 23	28 22	80 25		
1870	1 40	1 20	95	40	. 87	, 34	28	80	86		
1875	1 30	1 00	70	24	23	23	183	28	82		
1880	. 110	85	******	22	22		18	24			

Table showing prices and cost of shoes per pair in Massachusetts.

Table showing	prices	and cost	of b	oots ner	dozen	naire	in Indiana.
m-1, 10 01, 2 11 11 17	1			L		1	

Year.	Average pric	CEAT WORKS.	COST OF LABO		PERCENTAGE OF WAGES TO			
E CHE.	Men's calf boots.	Men's kip boots.	Men's calf boots.	Men's kip boots.	Mon's calf boots.	Men's kip boots.		
1865 1870	\$72 00 66 00	\$00 00 54 00	\$17 90 16 00	\$15 00 % 13 00	Per cent. 381	Per cent. 381 881		
1875	54 00 42 00	45 00 36 00	10 50 9 00	9 00 8 25	25 25	25 25		

The quality of goods has greatly improved during the time covered. A first-quality shoe in 1855 would only rank as second quality in 1880. The improvement has not been in materials, but in workmanship.

The most important labor-saving machinery did not begin to affect cost until April, 1871. The great reduction in percentage of wages to cost in later years is due to this machinery.

Efficiency of labor and labor-saving machinery.—The reports show little change in the efficiency of labor, except such as always comes from education and experience. One manufacturer notes the increased efficiency growing out of the education of the taste of the workmen, resulting in the production of better and more tasteful goods. One manufacturer also notes a decrease in the efficiency of labor, arising from the employment of children at too early an age, and the assigning to them of employment that had been performed previously by older workmen. These children are less intelligent, have less experience, require more constant supervision, feel less responsibility, and consequently grow up less ambitious. The result is deterioration in the character not only of the work but of the workmen.

As has already been noticed, labor saving machinery has been introduced to a large extent in this industry. The general effect of this may be stated in the words of one return: "There has been a reduction in cost and in number of employes per 100 cases produced of from 15 to 20 per cent., though, by reason of the growth of the industry, the actual number of employes has been increased." In cases where wages of old classes of workmen are affected, they have been raised. One manufacturer reports that the introduction of this machinery has greatly

facilitated system, and increased the uniformity and character of work. He also states that the use of machinery has compelled employés to apply themselves more closely to their work. Being paid by the piece, this has enabled them to make better wages. One manufacturer also states that the introduction of the sewing-machine into the manufacture of boots and shoes has greatly increased the number of women employed. This may be a correct statement, so far as it applies to the manufactories directly, but it is hardly a correct one if all the women employed under the old system are considered. Under the system in vogue before the introduction of the sewing-machine, employment was given to large numbers of women at their homes. This method has almost entirely ceased with the introduction of machinery. More women are employed in the works than formerly, but many less outside.

Wages in Great Britain.—The following statement as to the rates of wages paid in boot and shoe making in 1880 at Leicester, England, and in its neighborhood, is from the Miscellaneous Statistics of the United Kingdom, Part XI, and is inserted here for the purpose of comparison with our own tables. Leicester is the great centre of this industry in England:

Description of occupations.	Employés.	Rates of wages per week.	Hours of labor per week.	Description of occupations.	Employés.	Rates of wages per week.	Hours of labor per week.
Clickers	Men	\$6 53	56	Machine operators	Lads and boys	\$1 69 to \$3 63	56
Clickers	Lads and boys	2 08	50				
Sewing-machinists, hand	Men	7 26	56	Finishers			66
Sewing-machinists, hand	Women	8 03	56	Warehouse hands	Mon	I	
Sewing-machinists, hand	Girls	1 21	56	Warehouse hands	Lads and boys	1 21 to 2 90	50
Rough-stuff cutters	Mon	5 08	58	Warehouse hands			56
Rough-stuff outters	Lads and boys	1 94	50	Stock-room	Men	5 81	56
Riveters	Mon	a 0 05	50	Counters	Youths	1 60	521
Riveters	Lads and boys	a\$1 60 to 3 80	50	Counters	Girls	2 18	_
Machine operators	Mon	6 78	50				

a For piece-work.

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

Porter, Slessinger & Co., San Francisco, California.

	Unit of	DATES.										
Classes of employes.	payment.	1880.	1870.	1878.	1877.	1870.	1875.					
Overseer	Month	\$45 50	\$45 50	\$15 50	\$45 50	\$45 50	\$45 6					
Cutter	Day	8 00	8 00	8 00	8 00	3 00	8 0					
Pitter	do	2 75	2 75	2 75	2 75	2 75	2 7					
Laster	do	2 50	2 75	2 75	2 75	2 75	2.5					
Freer	do	B 00	2 75	2 75	2.75	2 75	3 (
Bottomer	do	2 75	2 75	2 75	2 75	2 75	2 7					
		8 00	8 00	8 00	3 00	3 00	8 0					
McKay sewer and cabler		2 50	2 50	2 50	. 2 50	2 50	2 5					
Packer	do	2 50	2 50	2 50	2 50	2 50	2 5					

REMARKS.—These works make both boots and shoes.

Bottomers could have work 14 hours a day if so disposed. Some avail themselves of this opportunity, but the majority will not work over 9 hours a day, and consequently the rates of wages are not so high as they otherwise would be.

From 1830 to 1847 the interval of payment at these works was every 6 months. Store-orders were given when asked for, with settlements, as stated, every 6 months, the balance being paid in cash. From 1850 to 1855, in large towns, cash was paid, and in small towns part cash and part merchandise. From 1860 to 1865, monthly payments in cash; in 1865, weekly payments, and since 1870, cash either monthly or weekly as desired. Store-orders were used as late as 1869. Storekeepers formerly gave a commission on all orders drawn on them; factory hands had, in consequence, to pay high for their goods, and the best workmen sought employment where cash only was paid.

The rates named above are for a week of 65 hours previous to 1856; since then, 59 hours. Wages of piece-hands are reckoned at 54 hours per week, of women at 55 hours per week. The reduction

of time from 11½ to 10 hours per day for day help did not lessen production materially, perhaps 6 per cent. The opinion is expressed that a reduction to 9 hours would not lessen production over 5 per cent., and would improve both the habits and the health of the employés. Eight hours, however, are not advocated.

From 1851 to 1870 these works ran 12 months a year; since 1870, 11 months. Part of this stoppage was owing to strikes. The bottomers struck in April, 1869, for 10 per cent. advance, which was granted. They struck the next day for 5 per cent. more, which was refused. After a month's lost time the 5 per cent. was conceded.

The prices of product given in the preliminary statement as from the Massachusetts works are from this establishment.

A great deal of machinery has been introduced into these works. As at others, it is stated, however, that the most important laborsaving machinery did not begin to affect cost until April, 1871. This machinery has reduced the number of hands in proportion to output, but has not lessened wages. It is remarked that the introduction of the sewing-machine has greatly increased the number of women employed.

C. H. Fargo & Co., Chicago, Illinois.

	Unit of	DATES.										
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876.	1875.					
Overseer	Month	\$100 00	\$100 00	\$100 00	\$100 00	\$100 00	\$100 00					
Cutter	Day	2 50	2 50	2 50	2 50	2 50	2 50					
Fitter	do	1 50	1 50	1 50	1 50	1 50	1 5)					
Laster	do	2 00	2 00	2 00	2 00	2 00	2 00					
Trimmer	ob	2 50	2 50	2 50	2 50	2 50	2 50					
Burnisher	do	2 50	2 50	2 50	2 50	2 50	2 50					
Edge-setter	do	2 50	2 50	2 50	2 50	2 50	2 50					
Finisher	I .	2 50	2 50	2 50	2 50	2 50	2 50					
McKay sewer and cabler	do	2 50	2 50	2 50	2 50	2 50	2 50					
Beater-out	ı	1 50	1 50	1 50	1.50	1 50	1 50					
Heel-nailer	1		2 25	2 25	2 25	2 25	2 25					
Heel-shaver	do	2 50	2 50	2 50	2 50	2 50	2 50					
Heel-blacker	1	1	50	50	50	50	50					
Buffer on machine	do	2 00	2 00	2 00	2 00	-2 00	2 00					
Cleaner	1	1	1 50	- 1 50	1 50	1 50	1 50					
Packer		1	2 00	2 00	, 2 00	2 00	2 00					

REMARKS.—These works make both boots and shoes, were established in 1875, and give rates of wages for every year since. It will be noted, however, that there has been no change in rates in the 6 years covered by the schedule.

It is estimated that it costs workmen one-tenth of 1 per cent, of their wages for tools.

Payments are weekly and in cash.

In the busy season workmen are employed 10 to 11 hours a day, in dull times much less. It is stated that before shoemaking was systematized the hours of labor were very irregular, the workmen, who decided their own hours of labor, working some days only a few hours and then working far into the night for a few days to make up lost time. It was once customary for shoemakers to work on an average 15 hours a day.

The works have been in operation 11 months per year. As the goods made are what are known as "seasonable goods", there is a

falling off in demand between the seasons, which reduces the hours of labor.

There has been but one strike of any consequence since the Chicago factory of this firm was started. It grew out of a demand for higher wages, and lasted 2 months. In the end the workmen resumed at wages below those paid at the time of the strike.

The following statement is appended to the return regarding prices in 1880:

Nos. 1 to 5 children's sewed goat shoes	\$0	90
Nos. 4 to 7 children's sewed goat shoes	1	05
Nos. 8 to 10 children's sewed goat shoes	1	50
Nos. 11 to 13 children's sewed goat shoes.	1.	75

The first two grades are turned goods; the third and fourth are machine-sewed. It is stated that the labor cost is about one-third of the total cost.

Falley & Hoes, La Fayette, Indiana.

[Continued on next page.]

							_					
	Unit of	•				,	DATE	ss.	P		The state of the s	No. of Contrast of
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.
)verseer	Month	\$125 00	\$125 00	\$125 00	\$125 00	\$110 60%	\$108 333	\$100 00	\$100 00	\$133 331	\$150 00	\$150
Cutter, uppør	Day	3 10	3 00	2 75	3 00	8 00	3 00	3 00	8 50	3 50	8 50	3
ontter, solo	do	2 10	2 00	2 00	2 00	2 00	2 00	2 00	2 50	2 50	2 50	2
Fitter	do	1 90	1 75	1 75	1 75	1 75	1 75	1 75	2 00	2 00	2 25	2
aster	do	1 75	1 75	1 75	1 75	1 75	. 175	1 75	1 75	1 75	2 00	2
Creer	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 25	2
Bottomer	do	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	2 00	2 00	2
Crimmor	do	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	2 00	2 00	2
Burnisher	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 15	2 15	2
dge-setter	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	5
Finisher	do	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 75	2 75	3 00	1
McKay sower and cabler	do	2 25	2 00	2 00	2 25	2 25	2 25	2 25	2 25	2 50	2 50	,
Channel opener and cementer.	do	2 00	2 00	1 90	1 90	2 00	2 00	2 00	2 00	2 00	2 25	١,
Beater-out	do	2 00	. 200	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	(;
Rand- and wodgo-tacker	do	1 25	1 25	1 25	1 25	1 25	1 25	1 50	1 50	1 50	1 50	
Heol-nailor	do	1 75	1.75	1 75	1 75	2 00	1 90	1 90	1 90	2 00	2 00] :
Heel-shaver	do	1 50	1 50	1.75	1 75	1 75	1 75	1 75	1.75	1 75	2 00	!
Heel-blacker	обо	1 75	1 75	1 75	1 50	1 50	1 75	1.75	2 00	2 00	2 00	\ :
Edge blacker	do	1 75	1 75	1 75	1 75	1 75	1 75	1 75	2 00	2 00	2 00	,
Buffor on machine	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 25	2 25	2 25	
Shank buffer and marker	do	1 75	1.75	1 75	1 75	1 75	1 75	1 75	2 00	2 00	2 00	
Seat-wheeler	do	2 00	2 00	2 00	2 00	2 00	1 75	1 75	2 00	2 00	2 00	\
Sack-liner and tyer-up	do	2 00	2 00	2 00	1 75	1 75	2 00	2 00	2 00	2 00	2 25	
Cleaner		1 00	1.00	1 25	1 25	1 25	1 25	1 25	1 25	1 50	1 50	Ì
Buttoner or lacer		1 00	1 00	1 00	1 00	1 00	1 00	1 25	1 23	1 25	1 25	1
Packer		1 50	1 50	1 50	1 50	1 50	1 75	1 75	2 00	2 00	2 00	

Falley & Hoes, La Fafette, Indiana—Continued.

	Unit of						I/ATES.					
Classes of employés.	payment.	1860.	1868.	1867.	1866.	1805.	1864.	1863.	1862.	1861.	1860.	1859.
Overseer	. Month	\$150 00	\$150 00	\$150 00	\$150 00	\$100 00	\$100 00	\$83 331	\$83 331	\$83 831	\$66 668	
Cutter, upper	. Day	3 75	8 75	3 75	4 00	4 00	4 00	4 00	4 00	4 00	4 00	
Cuttor, sole	do	2 75	2 75	-2 75	8 00	8 00	3 00	3 00	8 00	8 00	3 00	
Fitter	do	2 25	2 25	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	
Laster	do				2 50						1 75	
Treer	do				2 50	ì	J		•		1 75	
Bottomer	do	. 			2 50	1				1	1 75	
Trimmer	do	ļ. 			2 50						1 75	l:
Burnisher	do				2 50						1 75	
Edge-setter	do				2 50						1 75	
Finisher					3 50						1 75	
McKay sewer and cabler	do				. 						1 75	
Channel opener and cementer	1	1	,			1						
Beater-out					2 25	!			1	I	1 50	
Rand- and wedge-tacker	do			. 	2 00	1				1	1 50	
Heel-nailer					2 00						1 50	
Heel-shaver	do				2 00	1					1 50	
Heel-blacker					2 00	1					1 50	
Edgo-blacker	1				2 00	1					1 50	
Buffer on machine	ľ				2 50	1					1 75	
Shank buffer and marker					2 25						1 50	
Seat-wheeler					2 25	i		1			1 50	
Sack-liner and tyer-up	1		t i	ř.	2 25						1 50	
Cleaner					1 75		i .		l		-1 00	
Buttoner or lacer	l .				1 75						1 00	
Packer	1				1 75			1	1		1 00	
A GORDA			1		1						1 100	

REMARKS.—This establishment makes men's, boys', and youths' kip, calf, and grain boots, and women's, children's, and misses' goat, calf, and split (Polish) boots, shoes, and fine shoes.

For 6 months in the year about 2 hours per day over-time is made. This would increase the wages given in the above table about one-fifth. No extra time, however, was made during 1878.

Each workman finds his own kit of tools, but the expense would decrease his wages but slightly.

Payments are made on the 1st and 15th of each month in cash.

The hours of labor have been 10 daily for all classes.

The establishment has been in constant operation 12 months in the year since 1830, with few and unimportant stoppages. It is stated in the return furnished by this establishment that there have been three strikes, the cause of each being the introduction of new machinery. In each case the workmen resumed work on the employers' terms.

The table given in the preliminary statement as to prices and cost of boots in Indiana is from these works.

The quality of goods made has greatly improved, and consequently the efficiency of the workmen must be greater than formerly

Many kinds of machinery have been introduced. This has had a tendency to lessen cost and to decrease the number of employés to a given amount of work,

Dingley, Strout & Co., Auburn, Maine.

	Unit of	and a state of the boundary state of the sta					DATES.	***************************************				
	payment.	1880.	1879.	1878.	1877.	1870.	1 875.	1874.	1873.	1872.	1871.	1870.
Overseer	Month	\$80 00	\$70 00	\$72 00	\$72 00	\$68 00	\$68 00	\$64 00	\$64 00	\$64 00	\$ 64 60	\$64 00
Cutter	Day	2 00	2 00	1 90	1 90	1 80	. 1 80	1 75	1 75	1 75	1 75	1 80
Fitter	do	1 00	1 00	95	95	99	90	85	85	85	85	90
Laster	do	2 00	2 00	1 85	1 80	1 75	1 75	1 80	1 80	1 90	2 00	2 00
Troer	do	2 00	1 90	1 85	1 80	1 75	1 75	1 80	1 85	1 85	1 90	1 90
Bottomer	do	. 2 10	2 00	2 00	1 95	1 90	1 90	1 90	2 00	2 00	2 10	2 10
Trimmer	do	2 50	2 40	2 25	2 15	2 10	2 15	2 12	2 25	2 25	2 33	2 83
Burnisher	do	1 75	1 75	1 75	1 70	1 75	1 70	1 65	1 65	1 70	1 75	1 75
Edge-setter	do	2 50	2 40	2 25	2 20	2 20	2 10	2 10	2 00	2 25	2 50	2 50
Finisher	do	2 00	2 00	1 95	1 90	1 90	1 85	1 85	1 90	1 90	2 00	2 00
McKay sewer and cabler	do	2 75	2 75	2 65	2 60	2 60	2 50	2 45	2 40	2 40	2 50	2 50
Channel opener and cementer	do	2 20	2 20	2 10	2 15	2 15	2 10	2 10	2 10	2 00	2 00	2 00
Beater-out		1 95	1 90	1 90	1 90	1 85	1 95	1 95	1 90	1 90	2 00	2 00
Rand- and wedge-tacker	do	2 40	1 05	1 90	1 90	1 90	1 95	1 95	2 00	2 00	2 10	2 10
Heol-nailer	do	1 80	1 70	1 70	1 70	1 05	1 60	1 60	1 60	1 70	1 70	1 70
Heel-shaver	do	1 75	1 75	1 00	1 60	1 60	1 60	1 65	1 65	1 70	1 70	1 75
Heel-blacker	ob	1 00	90	85	85	85	85	85	90	90	1 00	1 00
Edge-blacker	do	1 00	90	85	85	85	85	85	90	90	1 00	1 00
Buffer on machine		1 90	1 85	1 90	1 90	1 85	1 80	1 80	1 80	1 90	1 90	2 00
Shank buffer and marker	do	1 75	1 85	1 90	1 90	1 85	1 80	1 80	1 80	1 90	1 90	2 00
Seat-wheeler	do	1 50			,						· · · · · · · · · · · · · · ·	
Sack-liner and tyer-up	do	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00
Cleaner		1 00	1.00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00
Buttoner or lacer	do	75	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00
Packer	do	1 25	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00

Remark.—The explanatory and supplemental statements accompanying this report are not of sufficient importance to insert here.

4514—VOL. 20——2

STATISTICS OF WAGES—BOOTS AND SHOES.

S. Newcomb & Co., Biddeford, Maine.

Classes of employés.	Unit of								DATES.							
Chases of employes.	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.	1866.
Overseer	Month	\$66 66 %		\$75 00	\$75 00	\$75 00	\$83 331	\$83 334				\$6 5 00	\$65 00	\$65 00	\$58 50	\$52 00
Cutter	Day	2 00	\$3 00	8 00	3 00	8 00		3 00	 	1	<u> </u>	2 25	2 25	2 25	2 25	2 00
Fitter, female	do	1 25	1 50	1 50	1 50	1 50		1 75			<u> </u>	2 00	2 00	2 00	1 50	1 50
Laster	do	1 83	1 83	1 83	1 83	1 83	1 83	1 83		1		2 25	2 25	2 25	1 75	1 75
Bottomer	do	2 00	2 50	2 50	2 50	2 50	3 00	3 00	 		l		J			
Trimmer	do	2 381	2 331	2 331	2 331	2 881	8 00	8 00				2 75	2 75	2 50	2 00	2 00
Burnisher	do	2 00	2 00	2 00	2 00	2 00	2 331	2 334				2 25	2 00	2 00	1 75	1 75
Edge-setter	do	2 00	2 00	2 00	2 00	2 00	2 33#	2 888	1			2 25	2 00	200	1 75	1 75
Finisher	1	i .	2 334	2 50	2 50	2 50	3 00	3 00	1		1	2 75	2 75	2 50	2 00	2 00
McKay sewer and cabler	1		2 25	2 25	2 25	2 25	2 50	2 50		1		2 00	2 00	2 00	1 75	1 75
Channel opener and comenter	1											2 00	2 00	2 00	1 75	1 75
Beater-out		2 00	2 00	2 00	2 00	2 00	2 38#	2 884				2 00	2 00	2 00	1 75	1 75
Sack-liner and tyer-up	1		1 50	1 25	1 25		2 001	1 50				2 00	2 00	1	1.70	1 10
Cleaner	i .							1 00				1 50	1 25	1 25	1 00	1 00
		╄╼╼╼╧			'	<u> </u>		<u> </u>			!			<u> </u>		1
								1	DATES.							
Classes of employes.	Unit of payment	1865.	1864.	1803.	1862.	1861.	1860.	1859.	1858.	1857.	1856.	1855.	1854.	1853.	1852.	1851.
**************************************									2000	2007.		20001	10021	1000.	1002.	1001
Overseer	Month.	\$52 00		.]							<u> </u>		.]			
Cuttor	Day	. 200					\$1.50	\$1 50	\$1 50	\$1 50	\$1 50	\$1.50	\$1 50	\$1.50	\$1 50	
Fitter, female	do	. 1 50			. . .		75	75	75	75	75	75	75	75	75	l
Laster	do	. 175		4			.}]			l		.]	1		
Bottomer	do				.		1 25	1 25	1 25	1 50	1 40	1 20	1 20	1 20	1 20	
Trimmor	do	. 200					.]				l. .		.			
Burnisher	do	1 75					.	Ì								
Edge-setter	do	. 1 75			.]			l		l	1					
Finisher						.]	.	l								
McKay sower and cabler	do	. 175							l							
Channel opener and cementer	do	. 175														
Beater-out	.]do	. 175		1	1		1							1	1	
Sack-liner and tyer-up	do				1			1			1			1	1	
Cleaner	do	. 100	,									1			1	1
	1	1	1	1	1	1	1		1	1	1	1	-		1	

REMARKS.—These works make women's, misses', and children's shoes. They were established in 1852, and rates of wages for certain classes of labor are given from that date.

Payments are every two weeks in cash.

All classes of labor, except bottomers, work 10 hours a day. From 1855 to 1869 bottomers also worked 10 hours a day; since that time, 9 hours.

These works have run constantly since they were started. In July and January, however, when demand is small, the force is usually reduced about one-half.

It is stated that the labor cost of women's shoes, no distinction being made as to grade, is 75 cents per pair. This is 33½ per cent. of the total cost.

The constant improvement in quality of work is unquestionable. This grows out of the competition consequent upon the education of the taste of the workmen.

The following statement is given as to prices of product at this factory:

Year.	Women's French kid shoes, per pair.	Women's American kid shoes, per pair.	Children's kid shoes, per pair.
1870	\$4 50	\$3 50	\$1 00- 2 00
1875	8 75	2 50	
1880	3 75	2 50	75- 1 50

As in most other works, considerable labor-saving machinery has been introduced into this establishment. This has had the effect of decreasing the number of employes about 6 per cent.

Clark, Perry & Co., Baltimore, Maryland.

[Continued on next page.]

	Unit of	- and the real real leadings have		The second state of the second			,	DATES.							
Classes of employes.	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.
Overseer	Month	\$100 00	\$100 00	\$1.00 00	\$100 OO	\$100 00	\$100 0 0	\$100 00	\$100 00	\$100 00	\$100 00	\$100 00	\$100 00	\$80 00	\$80 00
Cutter	Day	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 50	2 50	2 50	2 50	2 50	2 50	2 25
Fitter	do	1 374- 1 75	1 37 <u>1</u> -	1 37å~ 1 75	1 871- 1 75	1 37±- 1 75	1 371- 1 75	1 37½- 1 75	1 25- 1 75						
Laster	do	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25
Treer	do	1 75	1. 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1.75	1 75	1.75	1 75
Trimmer	do	2 50					2 16					2 50	2 65	2 65	2 65
Burnisher	do	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 40	2 40	2 40
Edge-setter	do	3 00	8 00	3 00	3 00	3 00	3 00							. .	
Finisher		3 00	3 00	3 00	8 00	-3 00	3 00	2 65	2 65	2 65	2 65	2 05	2 65	2 65	2 65
McKay sewer and cabler	do	4 00	4 00	4 00	4 00	4 00	4 00	6 00	6 00	6 00	6 00	0.00	0 00	6 00	0 00
Channel opener and cementer	ob	. 66 <u>8</u>	669	608	669	663	663	663	668	66	'l "	1	1 ~	1	663
Beater-out	do	3 00	8 00	8 00	8 00	3 00	3 00	3 00	3 00	3 00	3 00	3 00	3 00	3 00	3 00
Rand- and wedge-tacker	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Heel-nailer	do	8 00	8 00	3 00	3 00	8 00	3 00	3 00	8 00	3 00	3 00	3 00	3 00	3 00	3 00
Heel-shaver	do	1 75	1 75	1 75	1 75	1 75	1 75	1.75	1 75	1 75	1 75	1 75	1 75	1 75	1 75
Heel-blacker, boy	,do	. 50	50	50	50	50	50	50	50	50	50	50	50	50	50
Edge-blacker, boy	do	. 50	50	50	50	50	50	50	50	50	50	50	50	50	50
Buffor on machine	do	. 1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Shank-buffer and marker	do	. 1 50	1 50	1 50	1 50	1.50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Seat-wheeler	do	. 1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1.50	1 50	1 50	1 50
Sack-liner and tyor-up	do	. 75	75	75	75	75	75	75	75	75		75	75	75	75
Cleaner	do	. 75	75	75	75	75	75	75	75	75		75	75	75	75
Buttoner or lacor	do	75	75	75	75	75	75	75	75	ł		1		75	75
Packer	do	. 1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50

	Unit of								DATE	.					-			
Classes of employés.	payment.	1800.	1805.	1864.	1863.	1862.	1861.	1800.	1859.	1858.	1857.	1856.	1855.	1854.	1853.	1852.	1851.	1850.
Overseer	Month	\$80 00	\$72 00	\$72 00	\$64 00	\$61 OO	\$00 00	\$60 00					\$60 00		••••			\$60 00
Cutter	Day	2 25	2 00	2 00	1 75	1 50	1 50	1 50					1 50					1 50
Fitter	do	1 25- 1 75	1 00- 1 50	1 00- 1 50	1 00- 1 50	75- 1 25	75- 1 25	75- 1 25					75- 1 50					75- 1 50
Laster	do	2 25	2 25															
Treer	do	1 75	1 50	1 50	1 50	1 25	1 25											1 25
Trimmer	do	2 50	2 50															
Burnisher	do	2 25	2 25					1						1	,	1		,
Edge-setter	do																	
Finisher	do	2 50																
McKay sower and cabler	do	6 00															1	 -
Channel opener and cementer	do	668	603									.					<i>-</i>	
Beater-out	do	3 00	3 00															
Rand- and wedge-tacker	do	1 50	1 50															
Heol-nailer	do	8 00	3 00															
Heel-shaver	do	1 75	1.75			.						- - -						
Heel-blacker, boy	do	. 50	50							.	,	•						
Edge-blacker, boy	do	. 50	50															
Buffer on machine	do	. 1 50	1. 50						.									
Shank-buffer and marker	do	1 50	1.50			.										4	1	1
Seat-wheeler	do	. 1 50	1 50			.				.	.							
Sack-liner and tyer-up	do	. 75	75						.	.					1	1	1	
Cleaner	t .	1	75			.		.	.	-						1		
Buttoner or lacer	1	1	75	75	75	75	75	75			.							1
Packer	do	. 1 50	1 50	1 50	1 50	1 50	1 50	1 50		· ····	· ····	-	1 50					1 50

REMARKS.—This establishment makes both boots and shoes, and the tabulation, like the previous one, is interesting as showing the influence of the introduction of machinery upon the rates of wages.

The following are the selling prices of two grades of women's boots since 1865:

Year.	Women's French kid buttoned boots, ma- chine-sowed, por pair.	Women's goat buttoned boots, ma- chine-sewed, per pair.
1865	\$5 00	\$2 75
1870	5 00	2 75
1875	4 50	2 50
1880	4 00	2 50

During 4 months of the year, about 10 hours' extra time per week is made, with a proportionate increase in the pay, which has not been considered in making the above table. Trimmers furnish their own knives. The cost of these is estimated to be equal to one-sixth of 1 per cent. of their earnings.

The hours of labor of all classes at these works since 1842 have been 10. The opinion is expressed that a diminution in the hours of labor would not only increase cost, but would cause demoralization of employés.

Clark, Perry & Co., Baltimore, Maryland-Continued.

From 1842 to 1860 these works were in operation 10 months a year, since that time 11 months; the idleness being caused by the usual change from spring to fall and from fall to spring styles.

It is stated that since the year 1842 the average percentage of wages to cost has been 331. It will vary but slightly from this in any year.

It is noted that since the introduction of machinery there has been a gradual but marked increase in the efficiency of labor, due chiefly to experience.

Considerable machinery has been introduced. Regarding the McKay heeler, it is stated that 1 man and a boy can do the work of 5 heel-nailers. These machine nailers are operated by workmen who formerly did the same work by hand. Their wages average

about 33½ per cent. more than under the old system. The machine results in a saving of cost—notwithstanding a royalty of half a cent per pair—of 1 cent per pair to the manufacturer. Regarding machinery, the manufacturer states that its utility in the manufacture of shoes is not in saving the cost of production. It is employed because it facilitates system and uniformity of production; in other words, machinery does not materially change the relative percentage of cost of labor, but it enables the manufacturer to produce better work without increased cost. There is probably no article in common use concerning which the taste has grown more exacting than boots and shoes, and the requirements are such that they could not be made without greatly increased cost of labor, except by machinery.

Goodrich & Porter, Haverhill, Massachusetts.

60	Unit of						DATES.					
Classes of employés.	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.
Cutter	Day	\$2 35	\$2 081	\$2 00	\$2 00	\$2 00	\$2 291	\$2 201	\$2 418	\$2 50	\$2 50	\$2 50
Fitter	do	1 63 1	1 75	1 75	1 663	1 608	1 763	1 761	1 968	2 00	2 00	2 00
Laster	do	1 668	1 668	1 088	2 00	2 331	2 331	2 50	3 00	3 00	2 669	2 50
Trimmer	do	2 00	2 00	2 00	2 833	2 39}	2 833	3 00	8 50	3 663	3 164	2 83
Edge-setter	do	1 663	1 668	1 G63	2 00	2 331	2 331	2 50	8 00	3 00	2 663	2 50
Finisher	do	2 00	2 00	2 00	2 331	2 334	2 831	3 00	3 50	3 662	3 163	2 83
McKay sower and cabler	do	3 00	3 00	3 333	8 663	3 603	3 668	4 16%	5 00	5 00	5 00	5 40
Beater-out	də	1 G63	1 663	1 608	2 00	2 00	2 834	2 50	3 00	3 00	2 663	2 50
Buttoner or lacer	do	1 33}	1 334	1 418	1 50	1 50	1 669	1 663	2 00	2 00	2 00	2 00
Packer	do	2 50	2 50	2 50	2 50	2 50	2 50	2 50	3 00	3 00	8 00	3 00

REMARKS.—The statement is made that this establishment manufactures ladies', misses', and children's machine- and hand-sewed boots, shoes, and slippers.

Certain classes of employes, chiefly cutters, cleaners, and packers, in the busy season are given over-work, which would increase their wages about 33½ per cent. It is estimated, however, that the enforced idleness at other seasons will make the above wages about the average earnings of the entire year.

These works average 10 months a year full time.

It is stated that the labor cost of misses' fine kid buttoned shoes, selling at \$2 a pair, is 50 cents per pair; that grain goat or buff laced boots, selling at \$1 25 to \$1 50 a pair, cost 33 cents for labor. The percentage of wages to total cost of the first class mentioned would be 27½ per cent; of the second class, 32 per cent. These figures apply only to 1880.

Regarding labor-saving machinery and methods of work, it is stated that "machinery is not used in the bottoming-room in this establishment to the extent that it is in many other works. The product being mostly of a high grade, demanding a highly finished bottom, a good deal of style and considerable care in handling the upper, it has not been advantageous to adopt what is technically known as the 'string system'. The work is done by the 'team system', where the easting, beating, and trimming, edge-sotting and finishing are done by 5 men around one bench, making on an average 42 pairs per day of 9 hours of very hard work and close application. We find in the string system that a workman can earn larger wages per day, but as a rule does not have as steady employment as in the hand-team system. The string system reduces the number of employ6s, and consequently the cost of the shoe, as the product per man is largely increased."

An establishment in Massachusetts.

[Continued on next page.]

Classes of garpayes.	Unit of								DATES.							
Officence of equipmy es.	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1860.	1868.	1867.	1860.
Cutter Fitter Laster Treer	do do	1 50 2 00 4 00	\$2 50 1 50 1 75 3 75	\$2,50 1 75 1 50 3 75	\$2 50 1 75 1 75 3 00	\$2 50 2 00 1 75 2 00	\$2 50 2 00 2 00 2 50	\$2 50 2 00 2 25 2 75	\$2 07 2 07 2 50 3 50	\$3 67 2 67 3 00 4 00	\$2 67 2 67 8 00 4 50	\$3 00 2 67 3 60 3 75	\$3 00 2 07 3 60 3 50	\$2 67 2 00 3 60 3 50	\$3 67 2 00 ² 3 60 3 00	\$2 67 2 00 8 25 2 75
Bottomer Trimmer Burnisher Edge-setter Finisher Packor	do do do	4 00 4 00 2 50 1 334	3 75 3 75 2 25 1 334 1 75	3 75 3 75 1 50 1 25 1 75	8 00 8 00 1 50 1 25 1 75	2 00 2 00 1 75 1 50 1 76	2 50 2 50 2 25 2 25 1 50 2 00	2 75 2 75 2 75 2 75 1 50 2 00	3 50 3 50 3 50 3 50 8 00 2 25	4 00 4 00 4 00 3 00 2 50	4 50 4 50 4 50 3 00 2 75	4 75 8 75 4 75 8 50 2 75	4 50 3 75 4 50 8 50 2 75	4 50 8 75 4 50 2 83 2 75	4 00 8 00 4 00 2 83 2 50	3 25 8 00 3 25 2 833 2 50

An establishment in Massachusetts—Continued.

parameter and the second secon	Unit of								DATES.			Bull Bull Sales		Special Strict Constraints		
Classes of employes.	payment.	1865.	1864.	1863,	1862.	1861.	1800.	1859.	1858.	1857.	1856.	1855.	1854.	1853.	1852,	1851.
Cutter	Day	l '	\$2 00	\$1 75	\$1.75	\$1 33	\$1 33	\$1.33	\$1 33	\$1 50	\$1.50	\$1.50	\$1 50	\$1 50	\$1 50	\$1 50
Fitter	do	1 25	1 25	1 00	1 00	50	50	50	- 50	50	50	50	50	50	50	50
Laster	do	3 00	3 00	2 25	2 25	.					******					
Treer	do	2 75	2 50	2 50	2 00	2 00	1 50	1 50	1, 50	1 75	1 75	1 75	1 75	1 75	1 75	1 75
Bottomer	do						1 00- 1 75	1 00- 1 75	1 00- 1 75	1 00- 2 00	1 00- 2 00	1 00- 2 00	1 00- 2 00	1 00- 2 00	1 00- 2 00	1 00- 2 00
Timmer	do	3 25	2 75	2 50	2 60	2 00									. .	
Barnisher	do	2 75	2 60				. 								. 	
Edge-setter	do	8 25	2 75	2 50	2 60	2 00							. .			
Finisher	do	2 00	3 00	1 668	1 668	1 103						. .				
Packer	do	2 50	2 00	2 00	1 75	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50

East New York Boot, Shoe & Leather Manufacturing Company, Albany, New York.

	Unit	to do no de de la constanta.		***************************************					***************************************			DATES.									7	
Classes of employés.	of pay- ment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1808.	1867.	1866.	1805.	1864.	1863.	1862.	1861.	1800.
Mechanic			A D. PERSON MARKET				\$3.00					\$3 668					\$4 00					\$2 661
Journeyman	do	2 50					2 333					2 608					3 00					2 00
LaborerBoy	do	1 668					1 50				· • • • •	2 00					2 333	••••				1 50
Forewoman	do	2 50	l				2 331					2 50					2 609					2 00
Operator		1 334					1 00		 			1 50					1 50					1 00
Girl	do	603	i .	i	Į.		Ì					833					835					50

REMARK.—The only statement of importance in this schedule is that the average labor cost of a pair of shoes for the year 1880 was 30 cents. This cost includes infants', children's, misses', and

women's shoes, infants' and children's predominating, and is stated to be from one-sixth to one-fourth of the total cost.

An establishment in the state of New York.

and the second s	and in a cost payment agreement				and which the contract of the contract						
						DA'	ies.				
Classes of employés.	Unit of payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.
Cutter	do	\$2 00 1 50 2 00 2 331	\$2 00 1 50 2 00 2 331	\$2 00 1 50 2 00 2 331	\$2 00 1 50 2 00 2 33}	\$2 50 1 663 2 88 2 663	\$2 50 1 663 2 333 2 663	\$2 50 1 66} 2 83} 2 66}	\$3 80 1 2 00 2 66 <u>1</u> 2 001	\$3 93} 2 00 2 06} 2 06}	\$3 83\} 2 00 2 60\} 2 60\}

REMARKS.—Both boots and shoes are manufactured at this establishment.

The over-time usual at so many factories in the busy season is also made at this. It is estimated that this over-time would increase the wages about \$2 a week.

From 1870 to 1879 the establishment was operated 12 months a year; for the year ending June, 1880, but 6 months.

The following prices of shoes and boots, per pair, are the highest and lowest prices for which they are sold at this establishment:

Year.	S	hoe	s.			В	ot	8.	
1870 1875 1880	1 25	to	4	00	3	00 00 50	to	4	00

It is stated that wages are 40 per cent of the cost of shoes and 30 per cent of the cost of boots.

Alter, Forwood & Co., Cincinnati, Ohio.

Eliter Speecher, and process speech or processing filterance and development shakes and development of development and an extension of the state				DATES.				Unit of			DATES,		
Classes of employes.	Unit of payment.	1880.	1879.	1878.	1877.	1870.	Classes of employes.	payment.	1880.	1879.	1878.	1877.	1870.
Cutter	Per doz. boots. Day	\$2 50 1 50 1 75 2 75 2 25	\$3 50 1 50 1 75 2 50 2 25	\$2 25 1 50 1 75 2 50 2 25	\$2 00 1 50 1 75 2 50 2 25	1 75	Burnisher	do	\$1 75 2 50 3 50 2 00	\$1 75 2 00 3 25 2 00	\$1.75 2.00 3.00 2.00	\$2 00 2 00 3 00 2 00	\$1 90 2 00 3 00 2 00

REMARK.—The only statement of interest in connection with this schedule, other than those given in the preliminary remarks, relates to prices of product and percentage of wages to cost. The labor cost of children's buttoned boots, selling at \$1 50 a pair, is 25 per cent. of the total cost; of misses' buttoned boots, selling at \$1.75 per pair, 30 per cent.; of women's buttoned boots, selling at \$2.25 per pair, 38 per cent.; and of men's boots, selling at \$4.50 per pair, 60 per cent.

Reid, Jones & Co., Columbus, Ohio.

	Unit of	DATES.														
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.	1866.
Overseer	Month	\$83 00	\$83 00	\$83 00	\$83 00	\$83 00	\$83 00	\$83 00	\$75 00	\$75 00	\$75 00	\$75 00	\$75 00	\$66 00	\$66 00	\$66 00
Cutter	Day	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 30	2 50	2 50	2 50	2 50
Fitter	do	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00
Laster	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Treer	do	2 00	2 00	2 00	2 00	2 10	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00
Bottomer	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Trimmer	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	. 2 00	2 00	2 00	2 00	2 00	2 00	2 00
Burnisher	do	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1.75	1 75	1 75	1 75	1 75	1 75	1 75	1 75
Edge-setter	do	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1.75	1 75	1 75	1 75	1 73
Finisher	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00
McKay sower and cabler	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00
Channel openor and comenter.	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00
Benter out	do	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1.75
Gleaner	do	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00

REMARK:-The explanatory and supplemental statements accompanying this report are not of sufficient importance to insert here.

John E. Lentz, Allentown, Pennsylvania.

Classes of employes.	nit of					DATES.				
pa	yment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.
verseers (of different departments) M	Ionth	#45 00- 07 50	\$45 00- 67 50	\$39 00~ 58 40	\$30 00- 54 00	\$42 00- 63 00	*48 00- 72 00	\$54 00- 81 00	\$60 00- 00 00	\$54 00 78 00
utter D	ny	1 50- 1 87 <u>1</u>	1 50- 1 871	1 30- 1 624	1 20- 1 50	1 40- 1 75	1 60- 2 00	1 80~ 2 25	2 00- 2 50	1 75 2 25
itter	.do	1 124	1 121	971	90	1 05	1 20	1 35	1 50	1 33
aster	ob.	1 874	1 874	1 624	1 50	1 75	2 00	2 25	2 50	2 00
roor	.do	1 874	1 871	1 623	1 50	1 75	2 00	2 25	2 50	2 00
Bottomor	.do	1 871	1 871	1 623	1 50	1 75	2 00	2 25	2 50	n 20
rimmer, edge	.do	2 621	2 621	2 273	2 10	2 45	2 80	3 15	8 50	3 00
Burnisher, heel	ob.	1 50	1 50	1 30	1 20	1 40	1 60	1 80	2 00	. 17
dge-setter	.do	1 87	1 871	1 625	1 50	1 75	2 00	2 25	2 50	. 20
Finisher, bottom	.do	2 621	2 024	2 27 <u>1</u>	2 10	2 45	2 80	8 15	3 50	3 0
foKay sower and cabler	.do	2 621	2 621	2 271	2 10	2 45	2 80	3 15	8 50	3 0
Channel opener and comentor	.do	1 50	1 50	1 30	1 20	1 40	1 60	1 80	2 00	1 7
Bentor-out	.do	1 874	1 87	1 623	1 50	1 75	° 200	2 25	2 50	2 (
Ieol-shaver	.do	1 871	1 874	1 623	1 50	1 75	2 00	2 25	2 50	2 (
Icel-blacker, boy	.do	50	45	40	35	35	30	80	25	2
Edge-blacker, boy	.do	50	45	40	85	35	30	30	25	5
Buffer on machine	.do	1 871	1 871	1 621	1 60	1 75	2 00	2 25	2 50	2.0
hank-buffer and marker	.do	1 00	1 00	95	95	90	80	80	75	7
Buttoner or lacer	.do	50	50	45	45	45	45	40	40	4
aoker	.do	1 15	1 15	1 15	1 10	1 10	1 10	1 00	1 00	1 (

REMARKS.—These works make a general line of boots and shoes. In 1870 and '75, employés were paid weekly; in 1880, semi-monthly.

The following statement as to prices of product and labor cost of boots and shoes per pair is given:

				SELLING	PRICES.							LABOR C	OST.			The second secon
Year.	Women's lasting tip balmoral.	Women's pebble goat, buttoned.	Women's kid, but- toned.	Men's miner boots.	Men's plain kip boofs.	Men's calf boots.	Men's kip bro- gans.	Men's split bro- gans.	Women's lasting tip balmoral.	Women's pebble goat, buttoned.	Women's kid, but- toned.	Men's miner boots.	Men's plain kip boots.	Men's calf boots.	Men's kip bro- gans.	Men's split bro- gans.
1870	\$2 35 2 00 1 75	\$2 75 2 50 2 25	\$2 75 2 50 2 25	\$4 00 3 50 3 00	\$4 00 3 50 3 00	\$4 25 4 00 3 75	\$2 00 1 75 1 50	\$1.75 1.50 1.25	82	\$0 45 82 26	\$0 45 82 26	\$0 50 35 30	\$0 50 85 30	\$0 50 85 80	\$0 40 26 24	\$0 35 25 21

BREWERIES AND DISTILLERIES.

Fifty-five schedules were forwarded to brewing and distilling establishments, of which but 14 were returned; only 10 of these are tabulated. Three of these 10 are from distilleries located one each in the states of Illinois, Kentucky, and New York. Seven are from breweries, 2 of which are located in Indiana, 2 in Kentucky, and 3 in Ohio. Unfortunately none of the great brewing and distilling establishments of the country are represented in these tables, though schedules were sent to the chief ones in various sections of the country. Some interesting facts, however, are shown in the returns received.

Extra earnings or deductions.—The opportunities for extra earnings in this industry are rare. The hours of labor in many cases, as will appear below, are very long, and the men are supposed to labor until the work of the day is finished, without reference to the number of hours employed; consequently over-time is a thing almost unknown.

There are no allowances, and employes are not obliged to pay out any part of their wages for tools, etc., except carpenters and coopers, who, as is the custom with this class of mechanics, furnish their own kit of tools.

Payments.—With a single exception the reports received state that the workmen are paid wholly in cash. One firm states that a small proportion of its wages are paid in store-orders upon their customers, the object being to retain the trade of these customers.

The usual interval of payment is weekly, there being but three exceptions to this; one establishment paying monthly and two stating that they pay on application.

Hours of labor.—Much of the labor in connection with the manufacture and delivery of the product of breweries is fatiguing and the hours of labor are long, and in respect to some employés is continued every day in the year without intermission, one report stating, "Workmen can not be wholly exempted from Sunday or holiday work in our business." Other schedules confirm this statement. The hours of labor of the classes of employés that are strictly brewing employés—meaning by this the brewers, cellarmen, wash-house men, maltsters, drivers, etc.—are in but one case given as less than 12 hours, the range being from 12 to 15½. Notwithstanding these long hours and the laboriousness of the occupation, the reports state that the work is healthful. In distilleries the average day's labor of all classes is 12 hours.

Regularity of employment.—The reports show that the breweries run with great regularity 11 to 12 months each year. The distilleries, however, are not operated with so great regularity. Since 1875, two of the three have run 12 months a year, one 9 months. The cause of the stoppage of one establishment is stated to have been "restrictive legislation, which had the effect of cutting off the exportation of distilled spirits".

Relation of wages and labor to selling price and cost.—The returns showing the relation of wages to prices and cost at distilleries are not at all satisfactory. It is evident in some cases that the prices given include the internal-revenue tax, while in others the tax is omitted. The returns that give the best evidence of being correct are to the effect that the selling price of high wines or alcohol, exclusive of tax, in 1880 was about 35 cents a gallon. The cost of labor to a unit of product varied from 1 to 13 cent per gallon in the reports given, while the percentage of wages to cost is given in two returns as from 6 to 7 per cent.

The statements regarding breweries are much more in detail, and are evidently made out with greater care. The following statement gives these relations at three establishments, one situated in Indiana, one in Kentucky, and one in Ohio:

Prices, labor cost, etc., in the manufacture of lagor beer.

•		INDIANA.			KENTUCKY	•		onio.	
Year.	Price per barrel, including revenue stamps.	labou to	Porcent- age of wages to cost.	Prico per barrel, including revenue stamps.	Cost of labor to unit of product.	Percent- age of wages to cost.	Price per barrel, including revenue stamps.	Cost of labor to unit of product.	Percentage of wages to cost.
1870	\$10 00) (Per cent.			Per cent.	\$12 00	\$2 50	Per cent.
1871	10 00 10 00		10						
1873 1874	10 00	\$1 25			*******				
1875	10 00		10	\$10 00	\$1 00	14	10 00	2 00	
1870 1877	1	} }							
1878 1870		1 081							
1880	7 50	J	19	8 00	1 00	14	8 00	1 50	21

Regarding the different items of cost, the return from the Ohio works makes the following statement as to the cost of lager beer per barrel:

2½ bushels malt Ice	\$2 50 1 00 1 00 1 50 1 00
-	7 00

Efficiency of labor and labor-saving machinery.—There has been no increase in the efficiency of labor in this industry, except such as arises from experience.

Some machinery, such as ice-machines, keg-washers, separators, elevators, and patent pumps, have been introduced, the effect of which has been the production of a better article and a reduction in the cost of production.

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

Newman & Bohrer, La Fayette, Indiana.

Classes of employes.	Unit of payment.		- THE THE STREET COMMERCENCY AND A STREET			DAT	168 .				
	jacy ment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.
Foreman Brewer Cellarman Teamster Book-keeper	Day do	2 11 2 11 2 11	\$150 00 1 53- 2 11 2 30 2 11 2 30	\$150 00 1 53- 2 30 2 69 2 11 2 30	\$133 33 1 53- 2 30 2 69 2 80 2 30	\$150 00 1 34- 2 11 2 60 2 30 2 30	\$100 06 1 53- 2 30 2 88 2 50 2 80	\$130 00 1 53- 2 30 2 88 2 50 2 30	\$100 00 1 53- 2 30 3 07 2 50 2 30	\$100 00 1 34- 2 30 3 07 2 30 2 30	\$100 00 1 34- 1 92 2 50 2 50 2 30

REMARKS.—These works were established in 1871. Rates of wages are given for every year since.

The statement is made that teamsters and brewers work every day in the year, from 3.30 a. in. to 7 p. m.; "neither Sundays nor holidays can be wholly exempted from work in our business".

The statement given under the head of "Indiana", in the remarks prefixed to these tables, is from this schedule. The total average cost of beer, not including losses from bad debts, for 1872, is stated to be \$7 80 per barrel; for 1875, \$6 47; and for 1880, \$5 84.

Frank Fehr, Louisville, Kentucky.

Classes of employés.	Unit of					DATES.				
Chases of Chiprojes.	payment:	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.
Foreman	. Month	\$150 00	\$150 00	\$150 00	\$1.50 00	\$150 00	\$150 00	\$150 00	. \$150 00	\$150 00
Cellarman	. Day	2 60	2 69	2 00	2 69	2 60	2 69	2 00	2 69	2 69
Wash-house man	do	2 11	2 11	2 11	2 11	2 11	2 11	2 11	2 11	2 11
Cooper	do	2 69	2 69	2 60	2 69	2 69	2 69	2 69	2 69	2 69
Teamstor	do	6 73	6 73	6 73	0.73	6 73	6 73	6 73	6 73	. 6 73
Watchman	do	2 60	2 60	2 60	2 69	2 60	2 69	2 69	2 69	2 69

REMARK.—No explanatory statements accompanied this report other than those given in the preliminary remarks,

Kentucky Distilling Company, Louisville, Kentucky.

Classes of employés,	Unit of			open manifel (to be 19 figure as an internal medical medical consideration of the considerat	DATES.			
Chases of employes.	payment.	1881.	1880.	1879.	1878.	1877.	1870.	1875.
Maltster Beer-runner Cooper Watchman	do	\$2 16} 1 75	\$1 66§ 1 39§	1 33}	\$1 83 1 66 1 33	,	\$2 00 1 83 1 2 00 1 50	\$2 00 1 00} 2 00 1 50

REMARK.—The explanatory and supplemental statements accompanying this report are not of sufficient importance to insert here.

H. Mueller & Co., Cleveland, Ohio.

The state of the s		Comment of the significant results are selected to	to any or great the section to the s	A The Management of the St.	and the control of the second second second	digago op unnersprophengen gebende be Om ped by a 190 NOTE 1907 Toma op al Tempo	A CONTRACTOR OF THE REAL PROPERTY.	(to) the same of			
(1)	Unit of					DAT	чв.				
Classes of employés.	payment.	1880.	1870,	1278.	1877.	1870.	1875.	1874.	1873.	1872.	1871.
Foreman	Month	\$125 00	\$100 00	\$83 33	\$83 33	\$83 33	\$100 00	\$100 00	\$100 00	\$100 00	\$100 00
Maltster	Day	1 75	1 75	1 75	1 50	1 50	1 50	1.50	1 75	1 75	1 75
Teamstor	do	1 92	1 92	1 02	1 53	1 53	1 53	1 92	1 92	1 92	1 92
Control Contro		1	Thursday or O'll and the Address of the Control of		1				1		

REMARKS.—This establishment produces only barley mult, making no beer. As the same industry forms part of the browing industry and is in other cases included in the returns of browers, this table is inserted here.

Maltsters work from 4 or 5 a. m. to 5 or 6 p. m., but are not constantly employed during that time, the active working hours being

about 8 per day. These hours are stated to be for every day in the year.

It is remarked that from 1870 to 1880 the average selling price of malts per bushel, varying with the quality, was from 90 cents to \$1 35; the cost of labor was from 20 cents to 25 cents, and the percentage of wages to cost was \$4.

Born & Co., Columbus, Ohio.

Payment Paym		Unit of	DATES.													
Cellarman do 2 30 2 30 1 92 1 92 1 92 1 92 1 92 1 92 2 11 2 11 Tennster do 1 92 1 92 1 92 1 92 1 92 1 53 1 53 1 53 1 53 1 53 Laborer do 1 73 1 73 1 53 1 53 1 53 1 53 1 53 1 53	Classes of employes.		1880.	1870.	1878.	1877.	1876,	1875.	1874.	1873.	1872.	1871.	1870.			
Teamster	Multster	Day	\$2 11	\$2 11	\$1 02	\$1 02	\$1.02	\$1 92	\$1 02	\$1 92	\$2 11	\$2 11	\$2 30			
Teamster	Cellarman	do	2 30	2 30	1 92	1 92	1 02	1 92	1 92	1 92	2 11	2 11	2 30			
Classes of employés. Unit of payment 1869. 1868. 1807. 1886. 1805. 1804. 1803. 1802. 1801. 1800. 1850. Maltster			1 92	1 92	1 02	1 92	1 92	1 53	1 53	1 53	1 53	1 53	1 53			
Classes of employés. Unit of payment. 1869. 1868. 1867. 1866. 1865. 1804. 1863. 1862. 1861. 1860. 1856. Maltster	Laborer	do	1 73	1 73	1 53	1 53	1 53	1 53	1 53	1 53	1.53	1 53	1 73			
Chasses of employes. payment. 1869. 1868. 1807. 1866. 1865. 1804. 1803. 1862. 1861. 1860. 1856. Maltster		IInlt of	DATES.													
4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	Classes of employes.		1869.	1868.	1867.	1866.	1805.	1804.	1803.	1862.	1861.	1860.	1850.			
	Maltster	. Day	\$2 30	\$2 30	\$2 30	\$2 30	\$2 30	\$1 02	\$1.53	\$1 34	\$1 15	\$1 15	\$1.15			
	Cellarman		2 30	2 30	2 30	2 30	2 30	1 92	1 53	1 34	1 15	1 15	1 15			
Teamstordo 1 53 1 73 1 73 1 73 1 53 1 34 1 15 96 96			1 53	i 73	1 73	1 73	1 73	1 53	1 34	1 15	90	96	90			
Laborerdo 1 73 1 78 1 78 1 73 1 73 1 153 1 15 96 76 76		do	1 73	1.78	1 73	1 73	1 73	1 58	1 15	90	70	76	70			

REMARK.—None of the explanatory statements accompanying this report are of importance except one, giving the prices of lager

beer since 1860. These are, per barrel, as follows: 1860, \$5; 1865, \$12; 1870, \$10; 1875, \$9; 1880, \$8.

Coelestin Schwind, Dayton, Ohio.

	Unit of						DA	TES.					
Classes of employés.	раушень	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.
Foreman Maltstor Cellarman. Wash-house man Teamstor	Day do	2 50 2 50					1 73 1 73 1 53						1 53

REMARKS.—The hours of labor are stated to be from 12 to 15 a day at this browery.

The statement as to prices, etc., under the head of "Ohio", in the preliminary remarks, is from this brewery.

Zell, Schwabacher & Co., Peoria, Illinois.

	Unit of														
Classes of employés.	payment.	1680.	1879.	1878.	1877.	1876,	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	
Miller	Day	\$3 00	\$3 00	\$3 00	\$2 50	. (a)	\$2 00	\$3 88 ₃	\$2 10}	\$3 00	\$2 50	\$3 00	\$3 00	\$2 603	
Masher	do	1 50~ 2 50	1 50- 2 181	2 331	2 00		1 663	2 331	1 833	2 50	1 914- 2 084	1 831	2 00	1 831- 2 831	
Distiller	do	11 66}	10 00- 15 00	10 00- 15 00	10 00- 15 00		8 331	8 83 1	- 		(b)	G 00	6 00	8 831	
Spirit-drawer	do	8 00	3 00	2 663	8 00		2 705	B 331	2 50	3 00	2 50	3 00	2 50	2 25	
Cooper	do	1 831	1 668	1 668	1 60%	••••	2 081	2 50	(c)	1 94%	(c)	(o)	(c)	1 065- 1 83}	
Teamster	do	1 66}	1 50	1 668	1 603		1 663	2 00	1 50	2 00	1 668	1 66∄	2 00	1 669	
Watchman	do	1 663	1 50	1 50	1 00g		1 603	2 00	1 669	1 663	d 1 713	d 1 713	1 66%		

- a Distillery was burned in 1876.
- b Distiller was paid by the bushel in 1871.

c Had no cooper in 1869, 1870, 1871, and 1873.

d Watchman worked 7 days a week during 1870 and 1871.

REMARKS.—The hours of labor at this distillery are 10 a day for carpenters, coopers, clerks, spirit-drawers, and yard-hands, and 12 for all other employés.

It is stated that the cost of labor, per gallon of proof spirits at these works is, and has been since 1870, 1 cent, which is 7 per cent. of the cost.

Kentucky Distilling Company, Louisville, Kentucky.

Classes of complexes	Unit of		DATES.							
	payment	1881.	1880.	1879.	1878.	1877.	1876.	1875.		
Miller	1 *	\$3 00 1 50- 2 16§	\$2 00 1 161- 1 831	\$1 66} 1 00- 1 66}	\$2 00 1 331- 2 00	\$2 50 1 418- 2 08a	\$2 00 1 50- 2 00	\$2 00 1 10}- 2 00		
Cooper	do	1 75 2 50 1 50	2 00 1 881	2 00 1 331	2 00 1 331	2 00 1 384	2 00 1 66} 1 50	2 00 1 25 1 50		

REMARKS.—The only statement of importance in this return is that the average price of sweet-mash whisky per gallon, exclusive

of tax, since 1875 has been 35 to 40 cents, and of sour-mash, 40 to 50 cents. The percentage of wages to cost has been 6 to 7 per cent.

George & Thomas Farthing, Buffalo, New York.

	Unit of						DATES.			
	payment.	1880.	1870.	1878,	1877.	1876.	1875.	1874.	1878.	
DistillerLaborer			\$3 B3} 1 66}	\$3 33 } 1 66 }	\$3 33 1 1 663	\$3 33} 1 66§	\$3 33 } 1 66§	\$3 83 1 1 66 1	\$3 23 <u>1</u> 1 66 1	

REMARKS.—The explanatory and supplemental statements accompanying the report from this establishment are not of sufficient

importance to insert, excepting the one relating to prices, which is

Year.	High wines, per gallon.	French spirits, per gallon.	New whisky, per gallon.	Year.	High wines, per gallon.	French spirits, per gallen.	New whisky, per gallon.
1878 1875		\$1 14 1 14	\$1 30 1 30	1880	\$1 09	\$1 15	\$1 30

BRICK-MAKING.

Great difficulty was experienced in securing the names of manufacturers who possessed and would be willing to furnish reliable information as to wages in this industry. Brick-making in many sections of the country is carried on upon a small scale and in a desultory way; the number of employés is small, and the subdivisions of labor are of little importance, and no record is kept of wages paid. In some cases, however, especially near large cities, the business of brick-making is an important one, and the industry is well organized. From such establishments rates of wages and statements of considerable interest have been obtained. Most of the returns received are from the northern states east of the Mississippi river. Thirty-one schedules were sent out, of which but 10 were returned, all of which were tabulated. The rates of wages given in some of these tables are quite complete for a number of classes, and cover a series of years. One, embracing only common labor, gives rates of wages from 1829; one each for a number of classes from 1858, 1863, and 1870, and two from 1860. Some of these schedules include rates of wages paid in clay-working other than the manufacture of bricks. Most of the statements are for the manufacture of red bricks; a few for fire-brick.

Labor in this industry is, as a rule, not highly paid. Burning, setting, and molding require some skill; the other employments require only unskilled labor.

Extra earnings or deductions.—Without exception the returns show frequent opportunities for extra earnings from over-time. Brick-yards, as a rule, are in operation only a portion of the year, and consequently the over-time can be made only at these busy seasons. This over-time increases the wages given in the table. Two manufacturers estimate the addition to earnings at 10 per-cent, another places it from 25 to 50 per cent. Regular price is paid for over-time.

In most cases no allowances are reported. Where any are stated to be given, they are of but little moment. No deductions from the wages of employés on account of payments to under-hands or the purchase of tools, etc., are reported.

Payments.—Employés were paid in each at all the works from which returns were received, except two. One reports that it pays its employés one-twenty-fifth in store-orders, and a second states that sometimes when employés desire part of their wages in advance, store-orders are given. One firm reports that they expect to resume payment in merchandise.

The interval of payment varies in different parts of the country. The following table shows what this interval is at the works reporting:

Interval.	1880.	1875.	1870.	1865.	1800.	1855.	1850.
Weekly	3	4 2 3	4 1 2	3 1 2	3 1 2	1	1

Hours of labor.—Much of the work about brick-yards is piece-work, a certain number of bricks constituting a day's work. This gives rise to a great variation in the hours of labor, not only at different works in different parts of the country, but among the employés at the same works. The employés, not piece-workers, work on an average 10 hours a day. The burners, whose work requires constant attention, are generally divided into two gangs, each working a shift of 12 hours. The system of piece-work seems to operate advantageously in this industry. Changes to day work have not proved satisfactory. One manufacturer states that several times day work has been tried, but it was found that employés would not do as much work in 10 hours working by the day, as they did in 8½ hours working by the piece. As an offset to this greater output in the shorter hours when paid by the piece, it is stated that employés on piece-work in their endeavor to accomplish a large amount of work sometimes turn out an inferior product. Where hours of labor have been reduced in this industry, the uniform testimony is that fully as much work is done in shorter hours as in the long hours of some years ago, when the custom was to-work from sun to sun.

The following table shows the number of hours per day worked by the various classes at the establishments from which returns were received:

	HOTE	s OV 1.4	, BOR P	ER DAY	FOR	HOURS OF LABOR PER DAY FOR CERTAIN CLASSES.			
Year.	11001		CLASS			Burners.	Molders.	General laborers.	
	8.	8. 81. 9. 10. 11.		12,	7.	10.			
1850	1		1		1				
1855	1		1		1				
1860	1		1	2	1	1	1	1	
1865	1	1	1	3	1	2	1	2	
1870	1	1	1	8	1	. 2	1	2	
1875	1	1 1 5 1			1	2	1	2	
1880	1	1	1	5	1	2	1	2	

Regularity of employment.—As a rule, brick-yards are operated but a portion of the year; unfavorable weather, both for making brick and for building, interferes with constant operation. This, however, is not uniformly true.

The following table shows the number of months the works from which returns were received were in operation:

	MONTHS.								
Years.	G.	7.	8.	0.	10.	11.	12.		
1840 to 1845			1						
1846 to 1850			1						
1851 to 1855	1		. 1						
1856 to 1800	1	2	. 1				. 1		
1861 to 1865	1	3	1				1		
1860 to 1870	1	4	1				2		
1871 to 1875	2	3	1	 	2		2		
1876 to 1880	2	3	1		2		2		
1880	2	3	1		1		8		

NOTE.—The above is correct to the nearest whole number of months, fractions of the month being disregarded.

Relation of wages and labor to selling price and cost.—The statements under this head are not so complete for all of the three items as could be desired. There are several statements giving information as to the prices of brick that are quite interesting, but unfortunately in no case are the items of cost of labor and percentage of wages to cost carried out for a number of years. One return gives this information for 1875 and 1880 concerning frebrick, and several give statements as to the percentage of wages to cost. From these various statements the following tables are extracted:

Prices of brick per thousand at Saint Louis, Missouri.

Your.	Price per thousand.	Year.	Price per thousand.	Year.	Price per thousend.
1830 1835 1840	3 50	1850 1855 1860 1865	1 1	1870 1875 1880	\$8 00 8 00 5 00

Prices of brick per thousand at Trenton, New Jersey.

Year.	Salmon	Hard	Pressed	Paving
	brick.	brick.	brick.	brick.
1860	\$7 00	\$8 00	\$16 00	*\$10 00
1865	7 00	8 00	16 00	10 00
1870	8 00	10 00	25 00	12 00
1875	6 50	8 00	20 00	10 00
1880	6 00	7 00	16 00	9 00

NOTE.—The prices at Trenton are for brick delivered; delivery charges are about 75 cents per thousand.

Prices of fire-brick, and percentage of wages to cost, in Massachusetts.

Year.	Price per thousand,	Percentage of wages to cost.
1870 1875 1880	\$55 00 55 00 45 00	Per cent. 35 30 30

Prices of brick and cost of labor in New York.

	PRICE PER	THOUSAND.	LABOR COST PER TROUSAND		
Year.	Common brick.	Pressed brick.	Common brick.	Pressed brick.	
1870	\$7 00	\$16 00	\$2 25	\$2 2 5	
1875	6 00	15 00	2 25	2 25	
1880	7 00	15 00	2 25	2 25	

Prices of fire-brick, cost of labor, and percentage of wages to cost, in Cleveland, Ohio.

	PRICE	PER THOUS	ER THOUSAND. LABOR COST DET LABOR COST DET				
Your.	Cheapest fire-brick.	Mediun firo-brick.	Best fire-brick.	thousand,	Cheapest fire-brick.	Modium fire-brick.	Best fire-b ick.
1875	\$10 00	\$35 00	\$50 00	\$3.80	Per cent.	Per cent.	Per cent.
1880	10 00	80 00	42 00	5 45	35	40	40

Prices of brick and cost of labor in Pennsylvania.

	PRICE PER	THOUSAND.	LABOR COST PER THOUSAND.			
Year.	Common	Pressed	Common	Pressed		
	brick.	brick.	brick.	brick.		
1870	\$6 50	\$20 00- 23 00	\$5 15	\$10 00		
1875	5 50	10 00	4 25	10 00		
1880	4 60	8 00	4 10	7 00		

Efficiency of labor.—The general statement as to efficiency of labor is that there has been no increase worthy of mention.

Labor-saving machinery and improvements.—A number of works have introduced brick-machines and patent kilns. The latter have effected a considerable saving in fuel, permitting the use of an inferior quality, and have given a more uniform product with less inferior or waste brick. The introduction of the brick machine and some other labor-saving machinery has resulted in a decrease in the price of product, a saving of labor, and a great increase in output. While a decrease, as a rule, in the number of employés in proportion to output has arisen from labor-saving machinery, there has been an increase in the actual number of men employed and no decrease in wages.

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

Ohio Valley Press Brick Company, Louisville, Kentucky.

	and the state of t			DATES	u .		
Classes of employes.	Unit of payment.	1880.	1870.	1878.	1877.	1876.	1875.
Foreman Molder Off-bearer Pressman Setter Burner Laborer	Daydododododo	2 884 2 00 2 00	\$1 54 1 50 1 00 2 88 1 50 2 00 1 00	\$1 023 1 50 80 2 883 1 50 2 00 1 00	\$1 U2\frac{1}{50} 80 8 84\frac{1}{5} 2 00 2 00 1 00	\$1 92\frac{1}{50} 80 3 84\frac{1}{5} 2 00 2 00 1 00	\$1 923 1 50 80 3 843 2 00 2 00 1 00

REMARK.—The only statement of interest in connection with this schedule other than those referred to in the general remarks is the opinion that "eight hours per day is sufficient for a day's work, and that the country would gain by a decrease in hours from those now usually worked".

An establishment in Massachusetts.

Classes of employes.	Unit of					DATES.				
o chases of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872,
MolderBurner	do	2 381	\$1 46 2 30}	\$1.78 2.80\$	\$1 53 <u>1</u> 2 30 <u>1</u>	\$1 53\} 2 50	\$1.73 2.863	\$1 923 3 073	\$1.84% 3.15%	\$1 023 3 27
Finisher	do	2 30% 1 27 1 27	1 848 1 158 1 118	1 92½ 1 27 1 15½	1 65 <u>}</u> 1 34 <u>}</u> 1 27	1 73 1 46 1 27	1 923 1 533 1 343	2 50 1 73 1 533	2 50 1 65 <u>1</u> 1 53 <u>1</u>	2 61 <u>1</u> 1 73 1 61 <u>1</u>

REMARKS.—This establishment makes bricks from fire-clay for tiles and stove-linings.

Employment at works of this character is much more regular than at those making building-bricks. These works report having run

full time since 1865. The prices of fire-brick at the Massachusetts fire-brick works given in the preliminary statement are the prices at these works.

An establishment in Indiana.

9	Unit of						, ' 				DATI	es.								M W.O. Salfado Fay - Mariana C. V. V. V. V.
Classes of employés.	payment.	1881.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1860,	1868.	1807.	1860.	1865.	1804.	1803.
Foreman	Day	\$2 25	\$2 00	\$1 90	\$1 90	\$2 25	\$2 25	\$2 50	\$3 00	\$2 7 5	\$3 00	\$3 00	\$3 25	\$3 25	\$3 25	#3 50	\$3 50	\$3 25	\$3 00	\$3 00
Pit-filler	do ,	1 25	1 10	1 00	1 00	1 25	1 50	1 75	1 75	2 00	2 00	1 75	2 00	2 00	2 00	2 25	2 25	2 00	1 75	1 50
Temperer	do	1 25	1 10	1 00	1 00	1 25	1 50	1 75	1 75	2 00	2 00	2 00	2 00	2 00	2 00	2 25	2 25	2 00	1 75	1 50
Mud-whooler	do	1 25	1 10	1 00	1 00	1 25	1 75	2 00	1 75	2 00	2 00	2 00	2 00	2 00	2 25	2 50	2 50	2 25	2 00	1 75
Moldor	do	1 75	1 50	1 25	1 75	2 00	2 50	2 50	2 75	3 00	3 00	3 00	3 00	3 00	8 25	3 25	3 25	3 00	2 50	2 25
Oif-bearer	do	1 25	1 00	1 00	1 00	1 25	1 25	1 50	1 75	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	1 75	1 50	1 25
Brick-setter ,	do	1 50	1 40	1 25	1 25	1 25	1 50	1 75	1 90	2 50	2 50	2 75	2 75	2 75	8 00	3 00	2 50	2 25	1 75	1 65
Brick-wheeler	dv	1 25	1 15	1 00	1 00	1 00	1 25	1 50	1 75	1 75	1 75	1 75	1 75	2 00	2 00	2 00	2 00	2 00	1 75	1.50
Pitcher	do	1 25	1 15	1 00	1 00	1 25	1 25	1 50	1 50	1 75	1 75	1 75	2 00	2 00	2 00	2 00	2 00	1 75	1 50	1 25
·Clay-diggor	$\mathbf{Per}1,000$	10	10	8	8	10	12	15	15	15	15	15	15	18	18	. 18	18	15	15	
Burner	Day	2 25	2 00	1 87	1 75	2 25	2 50	2 50	3 00	2 75	2 50	2 50	2 75	3 00	3 00	2 50	2 50	2 25	2 25	2 00
Roustabout	do	1 25	1 (0	1 25	1 75	1 75	1.75	1 75	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 25	2 00	1 75	1 75	1.50
Teamster	do	1 00	1 00	1 00	1 00	1 25	1 50	1 50	1 75	2 00	1 50	1 50	1 75	1.75	1 75	1 75	1 75	1 50	1 50	1 25
Brick-loader, boy	do	50	50	50	50	50	60	75	75	65	60	60	75	65	75	75	75	75	75	65
Brick-edgar, boy	do	50	50	50	50	50	50	05	65	65	60	60	75	75	75	75	75	75	75	65
Boy	do	50	50	50	50	50	50	65	75	65	50	50	50	60	65	65	50	50	50	50

REMARKS.—These works were established in 1863, and give rates of wages for quite a number of classes of labor from that date. All classes work by the day, but some, as molders, setters, etc., have a certain number of bricks as a "task" for a day's work. When this task is completed, work is over for the day.

As stated above, the work is principally task or piece-work, the task requiring an average of about 8½ hours per day. Daywork of a certain number of hours has several times been substituted for piece-work, but it was found that the workmen did less in 10 hours when working by the day than they did in 8½ when working by the piece. On the other hand, it was found that when payment was by the piece, the product, though greater in number, was inferior in quality by reason of the haste of the workmen to perform their task.

Since 1863 these works have averaged but 7 months in the year, the cause of irregularity being cold weather.

There have been frequent opportunities for extra earnings, which are not included in the earnings given in the table, and which it is estimated would increase these earnings about 10 per cent.

The following statement as to prices of brick per 1,000 is given:

Year.	Price.
1865	\$10 00
1870	9 50
1875	8 75
1880	5 75

Labor is estimated to be about 50 per cent, of the total cost of product.

A hot-air kiln for burning brick was introduced in 1878, resulting in a saving of about 20 per cent. in cost of fuel. The same quantity was consumed, but an inferior quality could be used.

The Evens & Howard Fire-brick Company, Saint Louis, Missouri.

[Continued on next page.]

Classes of employés.	Unit of payment.		·				,DA	TES.	•				
	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1800.
Foreman Engineor	Day	\$3 21 3 00	\$3 21 2 25- 2 50	\$3 21 2 7 5	\$2 62 <u>1</u> 2 25	\$2 018 2 75	\$2 01g 3 00	\$3 50 8 50	\$3 50 4 00	\$3 50 4 00	\$3 50 2 50	\$3 50 4 80	\$3 50 4 00
Fireman	do	1 35- 1 75	1 35- 1 75	1 35- 1 75	, 1 57½	1 75	1 75	1 75- 2 00	2 00	1 75	1 75- 2 00	2 00	2 00
Molder, brick	do	2 00	2 00	3 00	2 00	2 00	2 00	2 50	2 25- 2 75	2 00- 8 00	3 10- 3 25	3 10-	3 10
Molder, tile	do	3 00	2 50		1.80	2 00	2 00- 2 25	2 25	2 05~ 2 75	2 50- 8 00		8 25	8 25
Brick-presser	do	1 35	1 85	1 35	1 85	1 50	••••••	1 50- 1 75	,		*******		
Pipe-maker	do	2 25	2 25		2 85	2 50	2 50	3 00		2 00	2 25	8 00- 8 50	8 00
Retort-maker	do	1 75	1 80	1 80	1 80	2 00	2 00~ 2 50	1 50- 1 75	2 25~ 2 50	2 50- 3 25	2 50- 3 00		
Trap-maker	ı	2 00	1 80	1. 80	1 80	2 00	2 00	2 00	2 25			••••	
Kiln-setter		1 50- 1 75	1 50	1 50	1 50	1 75	2 00	2 00- 2 25	2 25			•••••	
Minor Tomperer	1		• • • • • • • • • • • • • • • • • • • •						2 00-		2 50	2 50	2 50
Clay-wheeler	do	1 50	1 25-	1 25-	1, 35			1 50	2 00- 2 25				********
Off-bearer		50-	1 40 50-	1 35 50-	50-	75-	75~	ĩ 75				,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	*******
Laborer		1 00 1 25_	1 00 1 25-	1 00 1 25-	1 00 1 25~	1 00 1 50-	1 00 1 50-	1 25-	1 75-	1 05	1 86	0.00	. 0 00
Boy		1 75	1 50 50-	1 35 50-	1 35 75~	2 00	1 75 75-	2 00	2 50	1 75- 2 00	1 75- 2 00	2 00	2 00
Teamster		1 00	1 10 1 25-	1 00	00 1 30~	1 50	1 25	75- 1 25	75~ 1 50	1 25- 1 60	1 25- 1 50	1 25- 1 50	1 25 1 50
Watchman		1 35	1 35		1 35	1 50	1 50	1 75	2 00	2 00	2 00	2 00	2 00
Carpenter	1	1 43 2 25	1 43 1 40-	1 43 1 25-	1 28 <u>1</u> 1 80	1 43 2 50-	03 2 50-	2 75-	2 50-	8 25	2 50-	9 50	2 25
Bricklayer	do	3 50	1 80 2 50	2 00 3 00	2 50~	9 75 3 50	2 75 4 00	8 00 4 00	8 25	3 50	3 50		3 50
Blacksmith	do		1 25	1 25-	3 50	1.75	2 00	1 75-	2 00	2 00	2 00	2 00	2 00
Machinist	do			1 50		9 25- 9 50	2 50	2 00 8 00	3 00- 3 50		•••••		
	The same same same same same same same sam	and page 1997 of the page 1997	Company of the second		Anguage Martin III Martin and Martin III (Martin III) (Ma	C DATES (MARKET AND SECTION OF	'A.C.	Tigs.	a nagyudath digigar ina thiain an an gu a sugar a tha an		n en seur regger resseur il la chicada de la	mentary of names are unable for the law of t	andra halles William or a street William or see
Classes of employes.	Unit of payment.	1868.	1867.	1800.	1805.	1864.	1863.	1802.	1861.	1800.	1850.	1858.	1857.
Foreman	Y)	And Andrews Share and Anne Andrews	du co	da to	det 001	- Windowskie April	e destruit de la secución de la secu		and the second s				·
Engineer	Day	\$2 50-	\$3 50 3 25- 3 84	\$3.50 5.00	\$4 895 3 50	\$3 25	\$2 00		\$1.66	\$1.66	\$1.60	\$1 66	
Fireman	do	2 75 2 00	0.04										
Molder, brick	do	2 50- 3 25	2 00- 3 27	3 27	3 07- 3 27	2 60- 3 27	1 50- 2 00	\$2 00	1 00- 1 25	1 50	1 50	1 50	
Molder, tile	1	1	3 00	8 27									
Pipe-maker	do		3 10										
Retort-maker		J			. 		,					• • • • • • • • • • • • • • • • • • • •	
Kiln-setter	do												
Miner	,	2 00- 2 50	3 00	3 50	3 50	1 75- 3 50							
Temperer							1 50 1 00	80			1 00		
Off-bearer	do												
Laborer		1 50- 2 00	1 75- 2 00	2 00	2 00	1 50- 2 00	1 25- 1 50	1 00- 1 25	75- 1 00	1 00	1 00	1 00	
Boy	1	1 00- 1 50	1 50- 1 75	1 50- 1 75	1 25- 1 38	40- 1 25	75~ 1 00	50- 75		80 3 -	50- 85	80- 75	
Tenmster	do	1	2 00		2 00								ļ
Carpenter		2 50-	8 00	4 00	3 50				1 50	1 50		2 00	
Bricklayer		8 50 5 00					2 50			2 50		2 00-	ļ
Blacksmith												2 25	
35 11 1 1	1 -	ı	I	1			ĺ	1	t	}	1	1	l .
Machinist	do												

The Evens & Howard Fire-brick Company, Saint Louis, Missouri-Continued.

REMARKS.—These works were established about 1854, and produce fire-brick and tiles, gas-retorts, sewer-pipes, and similar goods.

The men at these works can make about 10 per cent, extra wages by over-time. About half of the employés take advantage of these opportunities. Over-time work is paid for at regular rates.

Since the establishment of these works the hours have been 10 a day for all classes.

These works have run the entire time since their establishment. About 3 menths in the year, however, they are operated but 9 hours a day, allowing the men nine-tenths of an ordinary day's wages. In the winter the force is somewhat reduced.

Within the past 20 years the improvements in the machinery for grinding, tempering, and handling clay have been such that the works can now produce goods for about 25 per cent. less than prior to that time. For most of these improvements it is stated that the fire-brick industry is indebted to the manufacturers and mechanics of Ohio. There has been the similar reduction (25 per cent.) in the

number of men required to produce a given amount of brick, but in these works the aggregate number of men employed is greatly increased, the growth in the business having more than counterbalanced the reduction of labor growing out of improvements in machinery.

The following have been the prices of ordinary fire-brick for the years named:

Year.	Price,
1860	\$40 00 50 00 40 00 30 00 22 50- 25 00

W. S. Stamps, Saint Louis, Missouri.

Classes of employes.	Umt of									DATES.									
Catsses of Carpinyes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872,	1871.	1870.	1860.	1868.	1807.	1866.	1805.	1864.	1863.
Common laborer	Day	\$1 40	\$1 10	\$1 00	\$1 00	\$1 00	\$1 25	\$L 25	\$1 50	\$1 50	\$1 50	\$1 75	\$2 00	\$2 00 s	81 75	1 75	1 50	\$1 50	\$1.00
Olympia of province	Unit of	The decision of the control of the c		1 - Particular of the control many from		Mad 771.3				DATES.								representation of the	
Classes of employés.	payment.	1862.	1861.	1860.	1850.	1858.	1857,	1856.	1855.	1854.	1853.	1852.	1851.	1850,	1819	. 184	8. 1	847.	1840.
Common laborer	Day	\$0 75	\$0 75	\$1 25	\$1 50	\$1.50	\$1 50	\$1 50	\$L 50	\$1.50	\$1.25	\$1 25	\$1 20	\$1 10) \$L 1	0 \$1	00 \$	1 00	\$1.60
Classes of employes.	Unit of				The second second second second				THE STATE OF THE S	DATES.			T A ALBERTAN					1	grade and the second se
Chases of employes.	payment.	1845.	1814.	1848.	1842.	1841.	1840.	1839.	1838.	1837.	1836.	1835.	1894.	1833.	1832	. 183	1. 1	830.	1820.
Common laborer	Day	\$1 00	\$1 00	\$1 00	\$1 00	\$1 00	\$1 00	\$1 50	\$1.75	\$L 75	\$1.75	\$1 50	\$1 25	\$1.18	\$1.0	0 \$1	00 \$	1 00	\$0 87 <u>1</u> -

REMARKS.—These works were established in 1829, and rates of wages are given for common labor for each year since that date. Brick-molders, it is stated, get from 40 to 50 cents per day more than this common labor, and are paid only for the days they work, losing their pay for idle days when the weather is so bad that bricks can not be made.

A certain number of bricks constitutes a day's work or "task." There are frequent opportunities in good weather for over-work, both in making brick and in burning the kiln at night. This often amounts to half a day over-time a day, and in many cases it increased the wages given in the table as much as 25 per cent.

As is stated above, brick-makers work by the task, 3,000 bricks being considered a day's work. This requires from 6 to 7 hours. Work is usually begun at 5 o'clock in the morning, and the molders are through at from 11 to 12 o'clock at noon. They have, however, to put the bricks in the shed, which takes from three-quarters of an hour to an hour longer. This is done after 5 o'clock at night, so that the bricks will dry as much as possible. In the year 1829, 2,500 bricks constituted a day's task. This continued for about 10 years, when it was increased to 2,700, at which it remained until about 1850, when a day's work was increased to 3,000, which has continued to the present time with a few exceptions. When bricks are made in "threes", or 3 bricks in a mold, the task is 3,300, but it requires no more work to make 3,300 threes than 3,000 twos.

The following statement is made as to regularity of employment: "About one month of the time of brick-makers is required for dig-

ging the clay and getting the yards in order for making bricks, to which about 6 months are devoted. One month more is consumed in setting up and burning, which makes a total of about 8 months' employment in the year."

The following are given as the prices of ordinary brick per thousand for the years named:

Year.	Price.	Year.	Price.	Year.	Price.
1828	\$5 00 5 00 5 00 6 00 8 00- 10 00	1840	\$3 50 5 00- 0 50 6 50 8 00 6 00	1865	\$4 00 8 00 8 00 5 00

It is stated that in the years from 1829 to 1869 a great many attempts were made to produce bricks by machinery, but all failed. About 15 years ago the hydraulic dry-press was introduced in Saint Louis. Considerable difficulty was experienced in introducing it, but it finally proved successful. The result is a great saving of labor and increase in output, one machine producing 40,000 bricks per day. Several other machines have been introduced and are now working successfully, saving labor and making superior bricks; still it is remarked, "A great many yards are making by hand as they did in Philadelphia in William Penn's time."

George E. Fell, Trenton, New Jersey.

	Unit of						DATES.					
Classes of employes.	payment.	1881.	1880.	1.870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.
Burner	Day	\$3 00	\$2 50	\$2 50	\$2 50	\$2 50	\$3 00	\$3 00	\$3 50	\$3 50	\$3 50	\$3 50
Setter	do	2 50	2 25	2 25	2 25	2 25	2 75	3 00	3 50	8 50	3 25	8 25
Molder	ob	1 75- 2 50	1 40- 1 75	1 40- 1 75	1 40- 1 75	1 50- 2 00	1 75- 2 50	1 75- 3 00	2 25- 3 50	2 25- 3 50	2 25- 3 00	2 25- 3 00
Wheeler and tosser	do	1 50	1 35	1 35	1 35	1 40	1 75	2 00	2 00	2 00	2 00	2 00
Pit-filler	do	1 75	1 60	1 60	1 60	1 60	1 75	2 00	2 25	2 25	2 25	2 25
Wheeler	do	1 40	1 30	1 30	1 80	1 80	1 40	1 50	1 75	1 75	1 75	1 75
Sorter	do	2 00	1 75	1 75	1 75	1 75	1 75	2 00	2 00	2 00	2 00	2 00
Off-bearer	do	1 10	1 00	1 00	1 00	1 00	1 00	1 10	1 10	1 10	1 20	1 20
Teamster	do	1 50	1 25	1 25	1 25	1 50	1 50	1 50	1 50	1 50	1,75	1 75
Presser	do	1 75	1 75	1 75	1 75	2 00	2 25	2 25	2 50	2 50	2 50	2 25
Carrier	do	1 10	1 00	1 00	1 00	1 00	1 00	1 00	1 15	1 15	1 15	1 25
Classes of employés.	Unit of payment.	1870.	1869.	1868.	1867.	1866.	DATES. 1865.	1804.	1863.	1862.	1801.	1860,
Burner	Day	\$3 50	\$3 50	\$3 50	\$3 00	\$3 00	\$2 50	\$1 62	\$1 62	\$1 62	\$1 62	\$1 62
Setter	ob	3 00	3 00	8 00	2 75	2 75	2 50	1 62	1 62	1 62	1 62	1 62
Molder	do	2 25- 3 00	2 25- 3 50	2 50- 3 50	2 00- 2 50	2 00- 2 50	1 50- 2 00	1 25- 1 50				
Wheeler and tosser	do	2 00	2 00	2 25	1 75	1 75	1 50	1 10	1 10	1 10	1 10	1 10
Pit-filler	do	2 00	2 00	2 25	2 00	2 00	1 50	1 25	1 25	1 25	1 25	1 25
Wheeler	do	1 75	1 50	1 75	1 50	1 50	. 125	1 10	1 10	1 10	1 10	1 10
Sorter	do	1 75	1 75	1 75	1 50	1 50	. 180	1 10	1 10	1 10	1 10	1 10
Off-bearer	ob	1 20	1 10	1 00	1 00	1 00	85	(3)	60	60	60	00
Teamster	do	1 75	1 50	1 50	1 50	1 50	1 25	1 00	1 00	1 00	1 00	1 00
Presser	do	2 50	2 50	3 00	2 25	1 75	1, 50	1 25	1 25	1 25	1 25	1 25
T. LOSDOL				1	1	1		t .	75	75	75	75

REMARKS.—The hours of labor at these works for the time covered by the tabulation have been 10 for all classes. Task-work prevails here as in other establishments.

These works have been operated but about 7 months a year, work beginning about April 1, and continuing until the last of October.

A few men are kept employed about the yard during the winter. These men earn about \$1 25 a day.

The table of prices of product at Trenton, New Jersey, in the general statement preceding the wages tables gives the prices provailing at these works.

Brush Brothers, Buffalo, New York.

		· · · · · · · · · · · · · · · · · · ·									
	Unit of				I	ATES.					···
Gradada de Cimprogram	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.
Burner	do	\$2 50 2 00 2 00 2 00 1 50	\$2 25 1 62 1 62 1 25	\$2 25 1 62 1 02 1 12	\$2 50 1 62 1 62 1 25	\$2 75 1 75 1 75 1 87	\$2 75 2 00 2 00 1 50	\$3 25 2 50 2 50 1 75	\$3 25 2 75 2 75 2 00	\$8 25 2 50 2 50 1 75	\$3 25 2 50 2 50 1 75

REMARKS.—There have been frequent opportunities for extra earnings at these works which are not included in the rates given in the table.

From 1851 to 1870 these works paid every week. A change was made in 1875 to every two weeks.

Up to 1860 store-orders were used in part. This did not give satisfaction to the men, and, as trade improved, the establishment could sell its product as readily for each as for store pay, and consequently was not obliged to give its employes orders.

These works have been in operation only about 6 months a year. The statement of prices of product and cost of labor in New York in the remarks prefaced to these tables refers to these works.

All employes work 11 hours in summer and 9 hours in winter. Formerly a day's work was from sunrise to sunset, but as much labor is done now for a day's work in the hours named as during the longer hours of the former time.

Machines are now worked partly by steam; formerly all were operated by hand. Patent kilns have been introduced, which save 50 per cent in fuel and greatly improve the quality of the brick. As a result of this improvement, the output and cost have been increased, and the number of employés to a given number of brick has been decreased, but the actual number of employés, owing to the growth of the business, has not been decreased, nor has there been any reduction of wages growing out of the introduction of machinery.

Wright & Knauff, Cleveland, Ohio.

	Unit of			DAT	res.		
Classes of employes.	payment.	1880.	1870.	1878.	1877.	1876.	1875.
Molder	Day	,,	\$2 111	\$1 92 1	\$1 921	\$ 1 73	\$1 73
Burner	do		1 921	1 73	1 613	1 50	1 50
Engineer	do	,	1 021	1 84 8	1 73	1 73	1 54
Laborer	do	,	1 25	1 25	1 15	1 25	1 25
Boy		,	1 05	1 00	1 00	1 00	100

REMARKS.—These works make fire-brick, and, as is the case with all fire-brick works, employment is much more regular than in the

manufacture of red brick. The hours of labor are reported to be 10 a day.

A. Stolz, Kerrtown, Pennsylvania.

	Unit of						DATES,					
Classes of employés.	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1878.	1872.	1871.	1870.
Overscer	Day	\$2 50	\$2 50	\$2 50	\$2 50	\$2 50	\$2 50	\$2.50	\$3 00	\$3 00	\$3 00	\$3 00
Brick-molder	do	1 50	1, 50	1 50	1 621	1 75	2 00	2 00	2 50	2 50	2 50	2 50
Brick-setter	do	1 50	1 50	1 50	1 62 <u>1</u>	1 75	2 00	2 00	2 50	2 50	2 50	2 50
Clay-temperer	do	1 50	1 50	1 50	1 50	1 50	1.75	1 75	2 00	2 25	2 25	2 5
Wheeler	do	1 00	1 00	1 00	1 00	1 00	1 25	1 25	1 25	1 371	1 50	1.5
Common laborer	do	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 121	1 25	1 50	1 5
Off-bearer	do	85	85	85	85	85	90	90	1 00	1 00	1 25	1 2
Boy	do	50	50	50	50	50	50	50	50	50	60	G
Teamster, with team	do	3 25	3 50	8 50	g 50	8 50	3 50	3 80	4 00	4 50	5 00.	5.0

REMARK.—No statement of any importance is given in connection with this table that is not included in the preliminary remarks, except that all classes are employed 10 hours a day every

day in the week except Saturday, when they work 9 hours. These works have been in operation but about half of each year since 1867, the cause of idleness being chiefly unfavorable weather.

Amos Dotterer, Philadelphia, Pennsylvania.

	Unit											DATES										#ana.wa/->-
Classes of employes.	of pay- ment.	1880.	1879.	1878.	1877.	1876,	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868	1867.	1866.	1865.	1864.	1 86 3.	1802.	1861.	186
oreman	Day	\$3 84	\$3 84	\$8 84	\$3 84	\$3 84	\$3 84	\$3 84	\$3 84	\$3 84	\$3 84	\$3 84	\$3 84	\$3 84	\$3 25	\$3 20	\$3 00	\$ 3 00	\$2 87	\$2 2 5	\$2 25	\$1 0
Colder	do	1 50- 2 25	1 25- 1 50	1 50- 2 00	1 50- 2 25	1 75- 2 25	1 75- 2 25	2 00- 2 50	2 00- 8 00	2 25- 3 25	2 25- 3 25	2 50- 3 50	2 50- 8 50	2 50- 4 00	2 25- 3 50	2 25- 8 25	2 00- 8 00	1 50- 2 25	1 25- 2 00	1 00- 1 50	1 00~ 1 50	1 2
ff-bearer	do	1 80	1 15	1 25	1 25	1 25	1 25	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 25	1 25	1 00	1 00	75	75	1
arrier-off	do	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 25	1 25	1 25	1 12	1 25	1 12	1 00	1 00	75	75	62	62	6
aver-up	do	. 50	50	50	50	50	50	50	50	50	50	50	62	75	75	62	62	62	50	50	50	1
heeler	do	1 50	1 50	1 50	1 50	1 75	1 75	1 75	1 75	1 75	2 00	2 00	2 00	2 00	2 00	2 00	1 50	1 25	1 25	1 25	1 20	1 2
reaser	do	. 1 75	1 50	1 75	2 00	2 00	2 25	2 50	2 75	8 00	8 25	3 25	2 50	8 00	2 50	2 25	1 62	1 50	1 40	1 25	1 50	1 6
keeler and tosser	do	. 1 50	1 25	1 25	1 50	1 75	1 75	2 00	2 00	2 25	2 25	2 50	2 50	2 50	2 00	1 75	1 50	1 25	1 25	1 25	1 12	1 1
otter	do	. 2 25	1 75	2 00	2 25	2 25	2 25	2 50	8 00	8 25	8 25	8 50	8 50	4 00	8 50	8 25	8 00	2 25	2 00	1 50	1 50] 1 7
urner	do	. 3 50	8 00	8 50	8 50	3 50	4 00	4 00	4 50	4 50	5 00	5 00	5 00	5 00	5 00	4 00	3 50	2 75	2 50	2 00	2 00	2 0
arter	do	1 50	1 50	1 50	1 50	1 50	1 75	1 75	1 75	1 75	1 75	-2 00	2 00	2 00	2 00	1 50	1 50	1 25	1 12	1 00	1 00	10
rivor	.]do	. 1 50	1 50	1 50	1 50	1 50	1 75	1 75	1 75	1 75	1 75	1 75	2 00	2 00	2 00	1 50	1 50	1 25	1 12	1 00	1 00	1 (
aborer	do	. 1 50	1 25	1 25	1 50	1 50	1 50	1 75	1 75	1 75	2.00	2 00	1 75	1 75	1 75	1 50	1 50	1 25	1 12	1 00	1 00	1 (
ngineer	do	. 2 50	2 25	2 50	2 50	2 75	3 00	3 00	3 00	3 25	3 25	8 25	8.00	3 25	8 00	2 50	2 50	2 25	2 00	1 75	1 50	1 8
7atohman	do	. 1 25	1 25	1 25	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 60	1 50	1 50	1 50	1 50	1 25	1 12	1 12	1 00	1.4
ress-sorter	do	. 2 25	2 00	2 50	2 50	2 75	2 75	2 75	8 00	8 00	3 00	8 50	3 00	8 00	3 00	3 00	2 25	2 00	2 00	1 50	1 50	1 1

REMARKS.—This is a very interesting statement of the rates of wages in Philadelphia.

Brick-makers, as a general rule, prefer to begin work early in the morning, so as to be through with their day's work before afternoon. Mr. Dotterer, however, thinks that those of the employés who work regularly 10 hours are more healthy and capable of work than those who work in this manner. He states that men that work 10 hours a day are more steady, better workmen, and make better brick than those that get through their labor in 7 hours.

These works have been operated on an average 7 months a year since 1860. The irregularity is due to unfavorable weather, strikes, and over-production. During the idle seasons, however, some of the employes find work in digging clay.

At these works both hand-made and machine-made bricks are produced, but it is stated that machine-made bricks are not so good as those made by hand. The machine was put up in 1863-764,

owing to the scarcity of labor, and produces rough brick at a less cost and with less labor than by hand, but no reduction in rates of wages. With this machine 30,000 bricks a day can be produced with the work of 9 men, 5 boys, and an engineer.

The following statement as to the prices of brick per thousand in the yard at a Philadelphia establishment for the 20 years from 1860 to 1880, is given in the schedule:

Year,	Pressed brick.	Stretcher brick.	Paving brick.	Hard brick	Salmon brick.	Octagon brick.
1865 1870	\$16 00 18 09 40 00 28 00	\$10 00 12 00 22 00 16 00	\$11 00 12 00 22 00 16 00	\$6 50 7 00 13 00 10 00	\$4 50 5 00 10 00 8 00	\$30 00 50 00 50 00 50 00
1880	18 00	12 00	12 00	7 00	5 00	50 00

BRIDGE-BUILDING.

Twenty-eight schedules were sent to manufacturers of bridges in all parts of the country east of and including Kansas. But 2 returns were received—1 from Pennsylvania and 1 from Ohio—both from establishments making iron bridges, roofs, and iron work for buildings, and both among the most important works of the class in the country. The work at these establishments is properly classed as machine-shop work, but, as bridge-building is a special department of machinists' work, it is reported upon separately.

Extra carnings or deductions.—These two works report frequent opportunities for extra earnings from over-time, occurring at irregular intervals, according to the pressure of orders. At the Pennsylvania works most mechanics work piece-work. Their actual earnings average from 25 to 75 per cent. more than the rates given in the schedules. All extra earnings are included in the rates given in the Ohio table. There are no allowances, nor are employés obliged to pay out any of their wages for tools, materials, etc.

Payments.—Both establishments pay monthly in eash.

Hours of labor.—Ten hours constitute a regular day's work at both establishments. In regard to the increase of hours caused by over-work, one schedule states that, as a usual thing, employés do not like either an increase or a decrease in the hours of labor, preferring the regular day of 10 hours. Much of the work is heavy, and 10 hours' labor is a sufficient tax upon the strength of the worker. When over-time is made the men do not work to good advantage during the extra hours nor during the regular hours next day.

Regularity of employment.—Both of these establishments have worked full time, 12 months in the year, since 1870. Relation of wages and labor to selling price and cost.—It will readily be seen that it is almost impossible, in an industry like the building of iron bridges, to give a statement regarding these points. It would, of course, be possible to take a certain bridge and give the contract price, the total cost of labor, and the percentage of wages to total cost, but the statement would only apply to that particular bridge. Two bridges are scarcely ever built alike and under the same conditions. The price is governed by fluctuations in the price of raw materials, distance from railroad station, depth and character of stream over which the bridge is built, and many items that will readily occur to one acquainted with the industry. Hence the price and cost of bridges weighing exactly the same vary greatly. One of the works reporting makes a very interesting statement on this point, as follows:

Our accounts are arranged to show as nearly as possible the cost upon each bridge, and from that we can judge very nearly the cost of similar bridges built under similar conditions:

- 1. The merchant and shape iron delivered in shops.
- 2. The labor in shops on same.
- 3. Its due proportion of running expenses.
- 4. Its due proportion of office and general expenses.
- 5. Its due proportion of agents' expenses in getting the contract, and on an indefinite number of contracts we did not get.
- The above costs added together give us our free on board (f. o. b.) cost of the bridge. To these have to be added-
- 6. Freight to place of erection.
- 7. Lumber delivered at bridge site.
- 8. Labor in putting up the bridge, including traveling expenses of our foreman.

We have a large labor-roll in putting up the bridge, of which we can not well give the aggregate, as we charge it against the particular bridge upon which it is incurred (item 8 above). The rate of wages we pay this labor is extremely variable (depending on section of the country, time of year, etc.), as it is hired at the place where the bridge is erected.

In getting contracts our agents are paid stated salaries and their traveling expenses to bridge lettings and other places throughout their territory. This cost forms a very large portion of the cost of bridges, etc., a cost which can not be averaged to any advantage.

Notwithstanding this difficulty, one of the returns states that "counting as cost the cost of every thing until the bridge is ready for travel, our labor account for the year 1879 in the shop was 15.2 per cent. of the whole cost".

Efficiency of labor.—One return states that there has been no noticeable change in the efficiency of labor; the other, that there has been an increase, arising from the introduction of the piece-work system in 1878.

Labor-saving machinery and improvement.—Considerable labor-saving machinery has also been introduced into these works, more in the way of special tools for doing special work in connection with iron. It may also be said that many labor-saving appliances that can hardly be called machines have been introduced, which have permitted of the employment of less skilled labor than would otherwise have been possible. It is also true that in this industry, as will be shown under the head of, "machine-shops", men have become skilled in producing certain articles by being occupied steadily upon that one line of work.

STATISTICS OF WAGES—BRIDGE-BUILDING.

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

An establishment in Ohio.

Classes of employés.	Unit of										
Omesos of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.
Foreman	Day	\$3 35	\$3 25	\$3 85	\$3 50	\$3 80	\$3 80	\$4 00	84 00	\$4 00	\$4 00
Machinist, 1st class (a)	do	2 35	2 00	1 90	1 00	2 00	2 25	2 25	2 50	2 50	2 75
Machinist, 2d class	do	Ĩ 75	1 65	1 50	1 50	1 75	1 80	1 80	1 50	1 50	1 50
Blacksmith	do	2 50	2 30	2 25	2 25	2 50	2 50	2 623	2 75	3 00	3 00
Blacksmith's helper	do	1 35	1 25	1 25	1 40	1 45	1 50	1 60	1 75	1 75	1 75
Skilled laborer	ob	1 95	1 85	1 75	1 80	2 00	2 00	2 00	2 25	2 25	2 00
Common laborer	do	1 25	1 25	1 25	1 40	1 50	1 50	1 60	1 75	1 70	1 624
Воу	do	60	00	` 75	75	65	60	75	75	75	75

a Two rates are given under machinist; one for highly skilled workmen and one for what may be termed "second-class" machinists—young, but possessed of experience in the work, having grown up in the shop.

An establishment in Pennsylvania.

Classes of employés.	Unit of payment.		DATES.											
		1880.	1879.	1878.	1877.	1870.	1875.	1874.	1873.	1872.	1871.			
Blacksmith		\$2 25	\$2 20	\$2 10	\$2 10	\$2 25	\$2 30	\$2 85	\$2 45	\$2 55	\$2 50			
Machinist		2 10	2 00	1 80	2 10	2 20	2 25	2 25	2 50	2 45	2 35			
Riveter		1 60	1 50	1 40	1 50	1 80	2 00	2 00	2 25	2 25	2 15			
Pattern-maker		2 20	2 10	2 10	2 25	2 50	2 50	2 50	٤ 25	2 95	2 00			
Engineer	do	2 50	2 20	2 20	2 20	2 80	2 50	2 50	2 50	2 50	2 50			
Laborer	do	1 30	1 30	1 80	1 80	1 40	1 50	1 50	1 60	1 65	. 1 GO			

THE CANNING INDUSTRY.

No special effort was made to secure statements of the wages paid in the canning industry. My assistants, however, while seeking other information, secured 2 schedules—1 from Maine and 1 from New York—which are of sufficient interest to demand publication.

From a Baltimore packer the following statement was received:

Classes of employés.	Unit of payment.	1871.	1877.	Average number of months em- ployed.
Foreman	Wook	\$18 00	\$17 00	12
Raw-wheeler	do	12 00		7
Shell-wheeler	do	10 00	9 00	7
Laborer	do	10 00	9 00	7
Oyster-opener	Gallon	20	15	7
Fruit-preparer (a)	Day	1 00	87	4
Can-capper	Week	18 00	15 00	11
Can-packer (a)	do	5 00		4

a Women or girls.

At 15 cents a gallon openers can average \$14 00 a week during 3 months, and \$8 33 during 4 months. This industry, it is evident from its character, can be carried on only at certain seasons of the year.

Extra earnings or deductions.—It will also be evident that the opportunities for over-time, as well as the number of hours of employment per day, must vary considerably in this industry. Fruits or vegetables must be canned as soon as ripe, and the state of the weather determines in a great measure the amount that will come in at a given time. This, of course, does not apply to so great an extent to the cauning of lobster, fish, and meats. These opportunities for extra time would increase the actual earnings of the employes considerably, and have not been included in the wages statements.

Payments.—The employes at the works are paid in cash, the works in Maine paying weekly and the one in New York every two weeks.

Hours of labor.—The schedule from Maine gives the hours of labor of overseers constantly since 1862 at 10 to 15; can makers and girls, 8 to 10, and all others, 10 to 12. The New York return puts the hours of labor of all classes since 1873 at 10 hours.

Regularity of employment.—Both returns give the number of months the works were in operation during each year as 8, though it is stated that can-makers and tinsmiths work the whole year.

Relation of wages and labor to selling price and cost.—The information under this head, except as to price of product, is very meager. The New York establishment, which cans fruits and vegetables, places the percentage of wages to cost of the total production at 25 per cent. Both schedules, however, contain tables as to the prices of product, which are given below:

Prices of canned goods at a Maine cannery, 1866 to 1880.

Years.	Corn, per dozen ‡-pound caus.	Lobstor, por dezen 1-pound caus.	Boef, per dozen 1-pound caus.	Mutton, per dozen 1-pound cans.	Turkey, per dozen 4-pound caus.	Chicken, per dozen 1-pound cans.
1866 to 1868	2 50	\$2 25 2 00 1 75 1 60	\$4 00 3 00 2 50 1 80	\$4 00 3 00 2 50 1 80	\$5 60 4 00 3 00 2 50	\$5 00 4 00 8 00 2 50

Prices of cannel vegetables at a New York cannery, 1873 to 1880, per case of 2 dozen cans.

Year.	Sweet corn.	Tomatoes.	Pease.	Peaches.	Strawberries.	Plums,
1873	5 00	\$3 50	\$4 00	\$5 00	\$5 50	\$4 50
1875		2 50	3 00	4 00	4 50	3 50
1880		2 80	4 00	3 50	5 00	3 00

Efficiency of labor and labor-saving machinery.—The only increase in the efficiency of labor is that arising from experience. Considerable labor-saving machinery seems to have been introduced into this industry, such as comshaving and tomato filling and capping machines, the effect of which seems to have been an increase of output and a decrease in cost of manufacture. The statement, however, is made that the number of employés has not been decreased as the result.

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

Davis, Baxter & Co., Portland, Maine.

																and department of the same of
Classes of employés.	Unit of		DATES.													
Chases of employes.	payment,	1880.	1879.	1878.	1877.	1870.	1875,	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.	1800.
Overseer. Can-maker. Sealer Laborer. Girl	do	\$3 00 1 603 1 608 1 25 608	\$3 00 1 663 1 668 1 25 668	\$3 00 2 00 1 663 1 331 668	\$3 33\{ 2 10\{ 2 16\{ 4 50 75	\$3 381 2 161 2 161 1 50 75	\$3 33\frac{1}{3} 2 50 2 50 2 50 1 50 75	\$4 16} 8 33; 8 00 2 00 83}	\$4 163 3 833 3 00 2 00 833	\$4 16 8 33 8 00 2 00 83 8	\$4 168 3 333 · 3 00 2 00 883	\$4 163 3 331 3 00 2 00 831	\$4 16} 3 33} 3 00 2 00 83}	\$4 16§ 8 33§ 8 00 2 00 83§	\$4 163 3 331 3 00 2 00 831	\$4 163 3 334 3 00 2 00 834

Erie Preserving Company, Buffalo, New York.

Classes of employés.	Unit of payment.	DATES.											
		1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.				
Tinsmith		\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	#2 00	\$2 25	\$2 60				
Cappor	!	1 25	1 25	1 25	1 25	1 25	1 25	1 50	1 50				
Labeler	do	75	75	75	75	75	75	1 00	1 00				
Packer	do	60	50	20	60	60	60	75	75				

CIGARS AND TOBACCO.

One hundred and sixty-six schedules were sent to as many manufacturers of cigars and tobacco, from whom but 32 returns were received, of which only 22 are tabulated. These returns are classified under three different heads, which, with the number of tabulations under each, are as follows:

i.	Manufacturers of cigars and cigarettes	13
2.	Manufacturers of fine-out or smoking tobacco	10
3.	Manufacturers of plug tobacco	- (

As several of the returns give rates of wages for more than one of these classes, the total number of tabulations is greater than the number of returns received.

It will be noted that in several returns, chiefly from the South, there has been little or no change in wages in a series of years.

It was impossible to make the unit of payment in all cases the same. Some works paid by the hundred and others by the thousand, while still others paid by the day. A common unit could easily be reached where the payments were by the hundred or thousand, but as between these and the day payments no common unit could be found. Oare must be taken, therefore, in comparing the tables, to see that the comparisons are based on the same unit.

Extra earnings or deductions.—There appear to be some opportunities for over-time in all three divisions of this industry, growing out of increased demand at times. For this over-work regular wages are paid, but it seems that the employes, as a rule, object to over-time, and in the large centers will not permit it, except in rare cases.

There are no allowances, except that the employes are in some cases allowed tobacco and cigars free for their

Oigar-makers are obliged to furnish a rolling-board and cutting-knife. The cost of these is quite small, however, and if considered would reduce the wages but a very small per cent. Tobacco workers are not obliged to furnish any tools or pay out any part of their wages for help.

Payments.—With but one exception employés at the establishments reporting are paid in cash. At this factory, which is in North Carolina, 10 per cent. is paid in merchandise.

With but three exceptions, where the intervals of payment are every two weeks, employes are paid weekly.

At one of the establishments in the South employing colored labor, a large portion of the wages is paid in provisions, fire-wood, etc. When payments are in eash the rates are generally much lower than when in merchandise. The cost of living is very cheap, less clothing and shelter being required than in the North, and farm products selling at a very low rate. At most of the establishments in the southern states reporting, wages are generally paid in eash. It is found that if the men are allowed to take their pay in merchandise they are less economical, and more apt to overtrade.

Hours of labor.—It is somewhat difficult to arrive at the average hours of labor in this industry, for the reason that the men work by the piece. The general hours of work in eigar-shops seem to be from 8 to 10, and in fine-cut and plug tobacco factories, 10 hours.

Some of the statements and opinions expressed regarding hours of labor are of considerable interest. The general opinion advanced is that 10 hours is on the whole the best. One manufacturer states that he thinks 10 hours per day the most profitable to employers and employed. A less number of hours would decrease production, and would not benefit the employés either physically or morally, while longer hours would be injurious to the health of employés and unprofitable to the employer. This same manufacturer also gives it as his opinion that female help can do as much work in a series of years in 9 hours as in 10, and that the shorter hours would benefit them, as they would employ profitably to themselves the time thus gained. There seems to be also a decided opinion on the part of manufacturers against over-time work. One states that the product is superior when working regular hours to that turned out when working over-time or short hours. Another one states that over-time renders the employés less efficient during regular hours, and short hours in dull seasons tend to carelessness. Another employer states that in August and September, 1880, they tried the experiment of working two-thirds of their hands 3 hours over-time. This did not result in a corresponding increase in production, as the employes were tired out and unable to work well either during the regular hours or over-time.

Regularity of employment.—The establishments from which reports were received were operated with considerable regularity, as will appear from the table given below. Where there has been an irregularity, the reasons given are various. The California establishment, employing Chinamen, states that they are idle during February of each year, that being the New Year of their employés. In several instances the cause of irregularity is ascribed to the damaging effect of the agitation regarding internal-revenue taxes, while several report the irregularity as due to strikes and lockouts.

A great deal of the irregularity of employment at southern works grows out of the love of the colored employés for holidays. On Saturdays, at many works, not more than half a day is made, and on Mondays a similar loss of time is noted. The holiday season at the close and beginning of the year is a time of idleness and, among the religious portion, that of the camp- and bush-meeting.

The following table gives the number of months in the years named that the different works were operated:

Number of months per year works were in opera- tion.	1880.	1876 to 1880r	1871 to 1875.	1866 to 1870.	1861 to 1865,	1856 to 1860.	1851 to 1855.	1846 to 1850.	1840 to 1845,
9	1	1	1	1					
10					1				
11	5	5	G	4	2	3	1	1	1
12	15	15	13	8	5	3	3		

Relation of wages and labor to selling price and cost.—But few detailed statements of value and importance were made as to prices of product, labor cost, and percentage of wages to cost, and between those that were made there is a difficulty of comparison, growing out of the fact that some concerns included in cost the internal-revenue taxes, others omitting them. Some concerns also confound cost and selling price. The percentage of wages to cost of the different articles varies in the different returns, as follows: Cigars, 25 to 33 per cent.; cigarettes, 20 to 25 per cent.; plug tobacco, about 25 per cent.; and smoking and fine-cut tobacco, 30 to 35 per cent. In these statements the internal-revenue tax is included in cost. The following tables are the best of those received:

Table showing prices of cigars per thousand, labor cost, and percentage of wages to cost, in the District of Columbia.

Year.	Prices of prod	luet.	Cost of lab	or.	Percentage of wages to cost		
					Per cent.		
1855	\$15	00	\$5	00	33}		
1860	17	00	. 5	50	33		
1865	56	00	15	50	27		
1870	51	00	14	00	271		
1875	45	00	, 10	25	201		
1880	43	00		00	21		

Table showing prices of plug tobacco per pound, labor cost, and percentage of wages to cost, in Virginia.

Year.	Prices of product.	Cost of labor.	Percentage of wages to cost.
1870	\$0 40 to \$1 00	\$0 1 0	Per cent.
1875 1880	38 to 85 30 to 75	8 7	25 25

Efficiency of labor.—In this industry there seems to have been little improvement in the efficiency of labor, except such as arises from experience.

A statement is made in a return from Richmond, Virginia, to the effect that prior to 1865, during which time the employés were slaves, "piece-work" prevailed. All over-work was paid for, these extra earnings going to the workmen. By over-work these slaves in many cases made as much per week for themselves as the very same persons, now free and receiving the same rates, earn for the whole of their labor.

Labor-saving machinery and improvements.—Some little machinery has been introduced into the manufacture of cigars, such as molds and presses for fillers, the result of which has been decreased cost of production without decreasing the number of employés or rates of wages. They have also permitted of the employment of less skilled labor. In the manufacture of tobacco some cutting-machines and various machinery for packing have been introduced, the effect of which has been the same as in the manufacture of "cigars".

STATISTICS OF WAGES—CIGARS AND TOBACCO.

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

An establishment in California.

(No. 10.10 Course) 10.10 Co	Unit of							DATES.						
Chasses of employés.	payment.	1880.	1870.	1878.	1877.	1870.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.
Cigars.					Name of the second second	***************************************	THE RESERVE OF THE PARTY OF THE							
Sorter	Day										\$1 33	\$1 33	\$1 33	\$1 33
Stripper	do					,					1 00	1 00	1 00	1 00
Maker	Per 100	\$0 55	\$0 60	\$0 60	\$0 00	\$0 60	\$0 60	\$0 65	\$0 05	\$0 70	80	80	80	80
Assorter	Per 1,000	80	90	90	90	90	90	1 00	1 00	1 00	1 25	1 25	1 25	1 25
Packer	do	80	90	90	90	90	90	1 00	1 00	1 00	1 25	1 25	1 25	1 25
	Unit of					The second second second	distribution of the second	DATES.						
Classes of employés.	payment,	1807.	1866.	1805.	1864.	1803.	1862.	1861.	1860.	1859.	1858.	1857.	1856.	1855.
Cigars.	an expression and the strong,													
Sorter	Day	\$1, 33	\$1.83	\$1 33	\$1, 33	\$1.33	\$1 33	\$1.93	\$1.83	\$1 33	\$1.33	\$1.83	\$1 33	\$1 33
Stripper	do	1 00	1 00	1.00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00
Maker	1	80	80	80	80	80	80	80	80	80	80	80	80	80
Assorter	Per 1,000	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25
Packer	do	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	. 1 25	1 25	1 25	1 25	1 25

REMARKS.—These works were established in 1855, making only eigars. It will be noted that there has been no change in the rates of wages per hundred or thousand from 1855 until 1872. At this latter date the mold was introduced and rates were decreased. As a workman can, however, make a larger number of eigars with molds than in the old way, the earnings have remained about the same.

Employés are paid every Monday evening.

All classes of employes work from 8 o'clock in the morning till 5 in the evening. There has been no change in these hours since 1855.

These works have been in constant operation since 1855, except recently, during the month of February, which is the first month of the Chinese new year. As all of the employés are Chinamen, no work is done during this month.

The following are given as the prices of cigars per thousand in 1880, including the price of the United States internal-revenue stamp-tax of \$6 per thousand:

Cigars.	Price.
Common Clear seed Long-filler Havana Seed Havana Clear Havana	\$14 00 20 00 25 00 36 00 47 50 55 00

Herman Gasch, Washington, District of Columbia.

[Continued on next page.]

												k				
	Unit of	4					nemanagas karibba tra ngga ran	-	DATES.	en hat de ambide amount de la company de la						
Classes of employes.	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1807.	1866.
Cigars.						•										
Stripper, man	1 *	4						,		••••	\$0 25	\$0 25				\$2 08}
Stripper, boy	do	\$1 421				1 85	1 433	\$1 81	\$2 54	\$2 21	2 218	2 21	\$1.60	\$1 66g	\$1 771	2 413
Female cigar-maker	1	1	•••••			•••••		75- 831	88 1	75			75	50		
Second eigar-maker and clerk.	do		1 50	1 418	1 25	1 169	1 00		•••••		1 25	1 081	1 00	2 331	2 331	
	Unit of		The state of the s					And the second s	DA TES.	The second secon	and the state of t	personal advantage	Annual buss may regard and garden	a The Street or Street of the Street	The second second second	A DESCRIPTION OF THE PROPERTY
Classes of employés.	payment.	1865.	1804.	1863.	1862.	1861.	1800.	1859.	1858.	1857.	1856.	1855.	1854.	1853.	1852.	1851.
Cigars.		eminumpusers a received	efection and adversarion will felicit				A									
Stripper, man				\$0 33 1	\$0 33 1	1	1	\$1.00	\$0 91§	\$0 83 <u>1</u>	\$0 25	\$0 25	\$0 21	80 10%	\$0 16R	
Stripper, boy	do	2 50	1 631	1 55	1 18	\$1.04	831	1 11	1 16%	1 06	874	883	75	75	75	
Female cigar-maker						918	603						50	50		
Second cigar-maker and clerk	do		1 50	1 331	1 163		<u> </u>			<u> </u>	1 00	1 00	831	83}		<u> </u>

Herman Gasch, Washington, District of Columbia-Continued.

REMARKS.—This establishment makes cigars only.

There have been frequent opportunities for extra earnings in the busy season, which would increase the wages given in the table.

All reliable employes and apprentices receive free board, washing, gas, and fuel, which would increase regular earnings.

As cigar-makers do piece-work, they are not restricted to fixed hours. Some work from 8 to 10 hours per day; others frequently not half that time.

These works have run with considerable regularity, except in 1864, when they were stopped 5 months, and 1865 7 months, the idleness resulting from varying internal-revenue taxation, chiefly the ad valorem rate.

The table of prices of eigars, etc., in the District of Columbia, given in the statement preliminary to the wages tables, is from this return.

There is a statement that there has been a gradual increase in the efficiency of labor, growing out of the demand for finer work.

John Rauch, Indianapolis, Indiana.

Classes of employes.	Unit of												
Omsses of employes.	payment.	1880.	1879.	187 8.	1877.	1876.	1875.	1874.	1878.	1872.			
Olgare.	Day	\$0.50	\$0 50	\$0 50	\$0 50	\$0 50	\$0 50	\$ 0 50	\$0.50	\$0.50			
Strippor	do	2 00 3 00	2 00 3 00	2 00 3 00	2 00 3 00	2 00 8 00	2 00 3 00	2 00 3 00	2 00 8 00	2 00			

REMARKS.—The regular hours of labor at this establishment are 10. Though cigar-makers work by the piece, the proprietor insists that they shall work regular hours as far as possible, he finding that the men are steadier and less liable to dissipation when working a regular number of hours a day than when working irregularly.

This establishment has been run on an average 113 months a year.

The following statement as to the average prices, labor cost, and percentage of wages to cost, of cigars per thousand from 1870 to 1880 is given:

Prices.	Labor cost.	Percentage of wages to cost.
		Per cent.
\$15 00	\$6 00	40
20 00	7 00	85
25 00	8 00	32
80 00	9 00	30
35 00	11 00	32
60 00	15 00	25
75 00	18 00	24

Gail & Ax, Baltimore, Maryland.

Classes of employés.	Unit of						DATES.					
Chases of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.
Fine-cut tobacco.			,									
Sorter, female	Day	\$0 50			\$0.50	 						\$0.5
Stripper, female		391						\$0 33 <u>1</u>	\$0 18			2
Packer, female	1 1	581			581]. <i></i> .]. <i></i>]. .]	
Laborer	do	1 20	j		1 20	· · · · · · · · · · · · · · · · · · ·				\$1 40		1 5
Chases of employés.	Unit of payment.	1860.	1868.	1867.	1866.	1865.	DATES.	1863.	1862.	1861.	1860.	1859.
		1000,	10001	1007.	1600,	1000.	1004.	1000.	1002.	1801.	1000,	1000.
Fine-out tobacco.										,		
Sorter, female	Day	\$0 60		*********		\$0 65	\$0 55- 00	\$0 50				\$0.4
Stripper, female	do	241		 		20						2
Packer, female	do				ļ		659-					4
Laborer	do	1 60				1 70	80° 1 20- 1 60°	1 15	\$0 95- 1 10	\$0 85		

REMARKS.—In this return it is stated that a quarter of a pound of smoking tobacco is given to each grown male and an eighth of a pound to each boy per week; none to the female employes. The hours of labor have been 10 a day since 1850, and the works have been run on an average nearly 12 months a year, there having been some short stoppages, growing out of changes in the internal-revenue tax.

The following statement is given as to the cost of labor and percentage of wages to cost on smoking tobacco, fine-cut tobacco, and snuff:

Grade.	Cost of labor per pound.	Percentage of wages to cost.
		Per cent.
Smoking tobacco	\$0 03	19.0
Fine-cut tobacco	31	13, 2
Snuff	. 4	18. 8

The above are the percentages to cost, minus the revenue tax.

An establishment in Maryland.

Classes of employés.	Unit of		DATES,														
Citastes of employers.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871,	1870,	1809.	1868.	1867.	1806.	1865.
Gigarettes.									,								<u>-</u>
Sorter	Day	\$0.50	\$0 50	\$0 50	\$0 50	\$0 50						l					
Stripper	do	50	50	50	50	20										l	
Maker	Per 1,000	60	60	60	60	60		l					!		l		
Packer	do	15	15	15	15	15		1									
Cutter	Day	1 50	1 50	1 50	1 50	1 50		ļ.					1			1	
Smoking tobacco.	-																
. Sorter	do	50	50	50	- 50	50	\$0 50	\$0 50	\$0 50	\$0 50	\$0 50	\$0 50	80 50	\$0 50	\$0 50	\$0 50	\$0.50
Stripper	do	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50
Caser	do	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25
Cutter	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Packer	do	1 00	1 00	1 00	1 00	1 00	1.00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00
Laborer	do	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25.	1 25	1 25		1 25	1 25	1 25	1 25

REMARKS.—This establishment makes both eigars and smeking tobacco. It will be noticed that there have been no changes in the rates of wages during the years covered by the tabulation.

Ten hours have constituted a day's work for all classes of employes.

From 1860, when the works were established, to 1865, while the brands were being introduced to the market, it was operated but one-third time; from 1866 to 1870, three-fourths time, and from 1870 to 1880, the brands having established a reputation, the works have run full time.

Prices, labor cost, and percentage of wages to cost of smoking tobacco and eigerettes are as follows:

•	BM	oking tob.	ACCO.		CIGARETTE	18.
Year.	Price per pound.	Cost of plabor por pound.	Percentage of wages to cost.	Price per thousand.	Cost of labor per thousand.	Percentage of wages to cost.
1805	\$0 85 40	\$0 08 5	Per cent.			Per cent.
1875	45 48	3 21	10	\$4 75	\$0.80	20

An establishment in Maryland.

(1)	Unit of						DA	TES.					
Classes of employes.	payment.	1880.	1870.	1878.	1877.	1870.	1875.	1874.	1878.	1872.	1871.	1870.	1869.
Gigarettes.		A LOS AL COMPANIES AND A COMPA	F										
Foreman	Day	\$2 50	\$8 00										
Stripper	do	371	871										
Maker	do	1 00	1 00										
Assorter	do	60	60										
Packer	do	374	871								•••••	- 	
Smoking tobacco.													
Foreman of cutting-room	do	2 50	2 50	\$2 50	\$2 50	\$2 50	\$2 50	\$2 50	\$2 50	\$2 50	\$2 50	\$2 50	\$2 00
Engineer	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	1 75	1 75	1 75
·Cuttor	do	1 50	1 50	1 50	1.50	1 67	1 07	1 67	1 67	1 67	1 50	1 50	1 50
Dryer	do	1 25	1 25	1 25	1 25	1 83	1 88	1 98	1 33	1 88	1 25	1 25	1 25
Sorter		1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00
Foreman of packing-room	do	2 00	1 83	1 83	1 83	1 75	1 75	1 67	1 67	1 67	1 50	1 50	1 50
Boy in packing-room	do	50- 70	50- 70	50- 70	50- 70	50- 70	50- 70	50 70	50- 70	50 70	50- 70	50→ 70	50- 60
Girl in packing-room	do	83- 70	83- 70	33~ 70	83- 70	33- 70	33- 70	88- 70	83- 70	83- 70	83- 70	. 33- . 70	88- 60
Other male hands	do	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1, 00	1 00	1 00	1 00

REMARKS.—For some 4 months in the year there are opportunities for over-time at these works, which would increase regular wages from 3 to 6 per cent., and are not included in the above table.

All classes work 10 hours a day, and have done so since 1869. Over-time is not approved of, though it has never been regarded as injurious to the health of the employés. The works have been operated 12 months in the year, though the number of employés has varied at different times. There is the same complaint in this schedule about the effect of the revenue tax upon production that is mentioned in connection with other tabulations.

Catlin Tobacco Company, Saint Louis, Missouri.

	Unit of						DATES.					
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.
Fine-cut tobacco.											•	
Sorter	Day	\$6 65	\$6 6 5	\$6 65	\$0 05	\$6 65	\$6 65	\$6 65	\$ 6 6 5	\$6 65	\$7 00	\$7 00
Stripper	do	1 10	1 00	. 90	00	90	90	1 00	1 00	1 10	1 15	1 15
Caser	do	6 65	6 65	0 65	6 65	6 65	6 65	6 65	6 65	6 65	7 00	7 00
Cutter	do	2 85	2 70	2 66	2 66	2 66	2 66	2 66	2 75	2 80	3 00	3 00
Packer	do	2 25	2 15	2 10	2 10	2 10	2 10	2 15	2 15	2 25	2 35	2 35
Laborer	do	1 60	1 50	1 40	1 40	1 40	1 40	1 50	1 50	1 60	1 06	1 66
	Unit of						DATES.		Programme of the second		acceptable of the second secon	And the second section of the second section of the second section sec
Classes of employes.	payment.	1869.	1808.	1867,	1860.	1865,	1864.	1863.	1862.	1861.	1860.	1859,
Fine-cut tobacco.												
Sorter	Day	\$7 00	\$6 65	\$6 65	\$5 75	\$5 00	\$5 00	\$4 30	\$4 00	\$2 66	\$2 66	
Stripper	do	1 15	1 15	`1 15	1 30	1 30	1 30	1 30	1 00	70	70	
Casor	do	7 00	6 65	6 65	5 75	5 00	5 00	4 30	4 00	2 66	2 66	
Outter	do	8 00	3 00	8 00	8 30	3 30	3 30	3 00	2 35	1 85	1 85	
Packer	do	2 35	2 85	2 35	2 50	2 50	2 50	2 35	1 85	1 30	1 30	
Laborer	1	1 66	1 00	1 66	1 85	1 85	1 85	1 66	1 30	1 00	1 00	1

REMARK.-There were no statements of importance in this return, other than those contained in the preliminary remarks.

Liggett & Myers Tobacco Company, Saint Louis, Missouri.

Classes of employés.	Unit	4						11	ATES.					7			
Glasses of employes.	of pay- ment,	1880.	1870.	1878.	1877.	1876.	1876		1874.	1873.	1872.	1871.	1870.	1809.	1868.	1867.	1860.
Plug tobacco.																	
Sorter	Day	\$1 103- 1 331	\$1 00- 1 163	\$0 831- 1 333	\$0 003- 1 334	\$1 00- 1 331	\$0 8 1 3	34~	\$1 103- 1 334	\$1 163- 1 334				\$1 25			
Stripper	do	50	50	50	021	25	2	5	25	25	\$0 25	[85			
Casor	do	831- 1 663	1 103				. 18	34-						2 50		•••••	
Plug-maker	do	1 163		1 103	1 103	 	1 0							3 00		•••••	
Wrapper girl or boy	обо	75- 1 50		. 663- 831	003- 1 00	83 <u>1</u> -	10		••••					1 25		•••••	
Pressman	do	1 103					.].,			 				2 00			
Packer	[do	2 00											\$2 25	2 25	}		ļ
Laborer	ob	1 108					1 0		•••••			• • • • • • • • • • • • • • • • • • • •		1 50	•••••	•••••	
Special No. 1, 12 The Conference of the Conferen	Unit							' 1)	ATES.		The second secon						
Classes of employés.	of pay- ment,	1865.	1864. 1	803. 1862	. 1861,	1860.	1859,	1858	1857	7. 1856.	1855.	1854	. 1859.	1852.	18	51.	1850.
Plug-tobacco.								***********			-				-		 (4 tol
Sorter	Dny	\$1 25 .		\$1 28	;	\$1.00	\$1 00										\$1.0
Strippor		1 00 .		1 00)	50	50										5
	do	2 50 .		2 50		1 50	1 50				9			.,			1.5
Plug-maker		4 00 .		4 00)	2 50	2 50					.]			2 2
Wrapper, girl or boy]				. 										
Pressman					l l	1 10	1 10						. 				1 1
Packer	1 I	1.				1 25	1 25	· - 								••••	1 2
Laborer	do	1 50		1 50		1 00	1 00			••• •••••		· · • • • • •					10

REMARK.—There were no statements of importance in this return, other than those contained in the preliminary remarks.

An establishment in New Jersey.

Classes of employes.	Unit of								DATES.								
Omases of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1878.	1872.	1871	. 187	0. 1	809.	1868.	1867,	1866.
Fine-cut tobacco.																	
Sorter	Day	\$2 50	\$2 50	\$2 50	\$2 50	\$2 50	\$3 00	\$3 00	\$3 00	\$8 00	\$3.0	0 83	00 \$	3 00	\$3 00	\$3 00	\$3 00
Stripper	do	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	10	0 1	00	1 00	1 00	1 00	1 00
Caser	do	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	10	0 1	00	1 00	1 00	1 00	1 00
Cutter	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	20	0 2	00	2 00	2 00	2 00	2 00
Packer	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1.5	0 1	50	1 37	1 87	1 87	1 37
Laborer	do	1 25	1 25	1 25	1 25	1 50	1 50	1 50	1 50	1 50	1 3	6 1	86	1 25	1 25	1 12	12
	Unit of	Arr Michigan Marine		Manager of the same of the sam		1		TOTAL SERVICE ASSESSED	DATES.	-							
Classes of employés.	payment.	1865.	1864.	1863.	1862.	1861.	1860.	1859.	1858.	1857:	1856.	1855.	1854.	1853.	1852.	1851.	1850.
Fine cut tobacco.								•									
Sorter	Day	\$2 50	\$2 50	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$1 50	\$1 50	\$1 50	\$1 50	\$1 50	\$1.50
Stripper	do	1 00	1 00	1 00	1 00	1 00	1 00	75	75	75	75	75	75	75	75	75	75
Casor	do	1 00	1 00	1 00	1 00	1 00	1 00	70	70	70	70	70	70	70	70	70	70
Cutter	do	2 00	2 00	2 00	2 00	2 00	2 00	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Packer	do	1 87	1 37	1 37	1. 87	1 37	1 37	1 00	1 60	1 00	1 00	1 00	1 60	1 00	1 00	1 00	1 00
Laborer	do	90	00	70	70	70	70	70	70	70	70	70	70	70	70	70	70

REMARKS.—The interval of payments at these works from 1830 to 1864 was two weeks. At the latter date weekly payments were demanded and conceded. In 1875, however, payment every two weeks was restored. This was found to be advantageous to the em-

ployes, many of them not losing so much time in proportion as when they had weekly payments. The following very complete statement as to prices of tobacco, eigars, etc., is given in this schedule:

		TOBACCO.	eren agen erena apenda asameragene	a bi suala submahimakan nyinta amin'ny firita	CIGARS.	. 1
Year.	Fine-cut, per pound.	Plug, per pound.	Smoking, per pound.	First grade, per thousand.	Second grade, per thousand	Third grade, per thousand.
1840	\$0 25	\$0 18 to 21	\$0 10	\$5 00	\$10 00	\$16 00
1845	25	18 to 21	10	5 00	10 00	16 00
1850	25	18 to 21	10	5 00	10 00	16 00
1855	25	18 to 21	12	5 00	10 00	18 00
1800	25	18 to 21	12	5 00	10 00	16 00
1865,	\$0 55 to 70	55 to 00	50	10 00	16 00	50 00
1870	. 50 to 65	85 to 40	80	10 00	16 00	50 00
1875	50 to 61	40 to 50	80	10 00	16 00	50 00
1880	35 to 50	32 to 40	26	10 00	16 00	50 00

D. Buchner & Co., New York, New York.

(1)	Unit of			DATES.			Clause of supplimes	Unit of			DATES.		
Chases of employes.	payment.	1880.	1870.	1878.	1877.	1870.	Classes of employes.	payment.	1880.	1879.	1878.	1877.	1876.
Fine-cut tobacco.							Fine cut tobacco.						
Sorter	Day	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	Packer	Day	\$1 16	\$1 00	\$1 00	\$1 00	\$1.00
Stripper	do	66	gg i	66	69	66	Laborer	do	1 50	1 33	1 33	1 33	1 33
Caser	do	் 2 00	2 00	2 00	2 00	2 00	Dresser	do	2 00	2 00	2 00	2 00	2 00
Cutter	do	2 16	2 10	2 00	2 00	2 00	Spreader	do	2 00	2 00	2 00	2 00	2 00

REMARK.—The only statement of interest in this schedule, other somewhat imperfect one regarding prices of product, etc., which is than what has been already given in the general remarks, is a sofollows:

٠.							
			PRICES.		·	LABOR COS	т.
	Year.	Fine-cut tobacco in bulk, per pound,	Gold Coin chewing, 1 ounce fine, per gross,	Cigarette tobacco, per thousand.	Fine-cut.	Gold Coin.	Cigarettes.
	1876 1880	\$0 80 28	\$5 50 5 6 0	\$6 7 5	\$0 05 <u>1</u> 4		\$1 10

An establishment in the state of New York.

							DATES.					
Classes of employés.	Unit of payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.
Gigars. Stripper	do	1 83 1 3 00				••••	2 00 3 16					\$1 60 3 60 3 603 3 663

REMARK.—The explanatory and supplemental statements accompanying this report are not of sufficient importance to insert here.

An establishment in North Carolina.

					-		DATES.					
Classes of employés.	Unit of payment.	1880,	1879.	1878.	1877.	1876.	1875.	1874.	1873. 1873	1872.	1871.	1870.
Plug tobacco. Sorter Stripper Caser. Plug-maker Pressmån Packer Laborer Twister	dododododododododododododododo	1 124	\$0.75 48 1.12½ 2.00 1.12½ 1.00 87½ 2.25	\$0 75 48 1 12½ 2 25 1 25 1 00 87½ 2 50	\$0 80 48 1 25 2 25 1 25 1 125 1 00 2 50	\$0 80 48 1 25 2 25 1 25 1 124 1 00 2 50	\$0.75 45 1.26 2.25 1.25 1.124 874 2.50	\$0.75 45 1.25 2.50 1.25 1.123 873 2.75	\$0 00 48 1 25 2 50 1 37½ 1 12½ 87½ 2 75	\$1 00 50 1 50 2 75 1 50 1 25 1 00 3 00	\$1 00 50 1 50 2 75 1 50 1 25 1 00 3 00	\$1 00 50 1 50 2 75 1 50 1 25 1 00

REMARKS.—At this establishment all the employés are colored.

There are some opportunities for extra earnings. Over-time is paid for at 5 per cent, additional to regular rates. In case of failure on the part of the firm to provide a full day's work, employés are always paid for full time.

As is the custom at most establishments making eigars and tobacco, the employes are supplied with chewing tobacco for their own use without charge.

The average number of months worked for the last ten years has been 8½. Though this establishment is in North Carolina, the chief cause of the irregularity is the cold weather. Winter-made goods are not profitable. Labor also is hard to control in winter months. The closing month of the busy season is much dreaded by the employer. It is difficult to secure full time from the workmen, and an average yield is impossible. This will doubtless continue while living in this climate remains so cheap. The negro is fond of holidays and the leisure months are eagerly looked forward to. He is

said to be inclined to regard a full year's work as an encroachment upon his liberty.

The following are prices for the grades of tobacco made in the month of March, 1830, the internal revenue of 16 cents per pound being included:

Grado.	Per pound.
Common tobacco	\$0 3 3
Medium tobacco	36
Low medium tobacco	40
Fine tobacco	50
Select fancy tobacco	\$0.75 to 1.00

The average labor cost per pound on all grades is 5½ cents. It is estimated that 1½ cent per pound will cover all additional expenses, wear and tear, taxes other than internal revenue, etc., leaving the balance for cost of material and profit.

An establishment in North Carolina.

,																		
										DATES.							·	
Ciasses of employes.	Unit of payment.	1881.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872,	1871.	1870.	1869.	1868.	1807.	1860.	1805.
Cigarettes.				}						Ì							İ	l
Maker	Per 1,000	\$0 60- 80																
Assorter	Day	50																•••••
Packer	Per 1,000	10]											·			· · · · · ·
Cuttor	do	5							'									******
Smoking-tobacco.	1	1																
Sorter	. Day		\$0 40	\$0 40	\$0 40	\$0 40	\$0 40	\$0 40	\$0 40	\$0 40	\$0 40	\$0 40	\$0 40	\$0 40	\$0 40	\$0 40	80 40	\$0 40
Stripper			40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
Caser	do		75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
Cutter			75	75	75	75	75	75	75	75	75	75	75	75	75	75	75	75
Packer	i	2	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50	50
Laborer			25- 50	25 50														
	1	,	1	1	1	1	1		1		1				1	1	1	

REMARKS.—This establishment began the manufacture of eigars in 1881; prior to that it had made snoking tobacco. In the years covered by the schedule there has been no change in the rates of wages, which, it will be noted, are extremely low. The employés are chiefly colored, and to a large extent are boys and girls.

At these works 10 per cent of the wages is paid in firewood and extra provisions, and the balance in cash.

The selling price of smoking tobacco is stated to be from 25 cents to \$1 per pound, and cigars from \$5 to \$6 per M. The labor cost of smoking-tobacco is given at 1 cent per pound; of cigars, \$1 per M.

F. E. Kelsey, Cleveland, Ohio.

Classes of employés.	Unit of		And the second s		The second secon		DATES.					
Classes of employee.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.
Oigars.												
Sorter	Day	\$2 50	\$2 50	\$2 50	\$2 50	\$2 46§	\$2 468	\$2 50	\$2 50	\$2 50	\$3 50	\$2 50
Stripper, girl	do	71	71	571	74	74	74	881- 1 061	889 1 061	881- 1 06}	889- 1 001	881- 1 061
Maker	do	1 741	1 411	1 418	1 41	1 41	· 1 41	2 18- 2 613	2 18- 2 611	2 18- 2 61 1	2 18- 2 612	2 18- 2 61 1
Packer	do	2 50	2 50	2 50	2 50	3 121	3 121	8 75	3 75	3 75	8 75	3 75

REMARKS.—This return gives the following very interesting statement regarding the labor cost of eigars selling for different prices:

Classes of employés.		cia	ARS SELLING A	r-	
Chases of employes.	\$20 per 1,000.	\$25 per 1,000.	\$30 per 1,000.	\$35 per 1,000.	\$00 per 1,000.
	Per 1,000.				
Cigar-maker	\$5 00	\$6 00	\$ 0 00	\$7 00	\$11 00
Stripper	50	00	60	75	1 00
Assorter	50	GO	60	75	1 00
Packer	1 00	1 25	1 25	1 25	1 50
Total	7 00	8 45	8 45	9 75	14 50

It is stated that this percentage of cost of labor to selling price will apply to one year as well as to another, if the tax is the same.

J. & B. Rohrheimer, Cleveland, Ohio.

Classes of employes.	Unit of	The second secon	Province Section 1 (1997) and the section 1 (1	PRI AV., as Adelmin Administration in	menerous and department of the Recognition of the Section of the S	DAT		A PORT OF SEC. SALES OF THE SEC.		Marining of Society As As also 1 47 1	of the page services	and a supplementary of the sup
classes of disployes.	payment.	1880.	1879.	1878.	1877.	1870.	1875.	1874.	1873.	1872.	1871.	1870.
Cigars.							The second secon					
Stripper	Day	\$0 70	\$0.70	\$0.70	\$0 70	\$0.70	\$0.70	\$0 70	\$0 70	\$0 7 0	\$0 70	\$0 70
Maker	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	. 200	2 00	2 00
Paoker	do	2 50	2 50	2 50	2 50	2 50	. 2 50	2 50	2 50	2 50	2 50	2 50

REMARK.—The explanatory and supplemental statements accompanying this report are not of sufficient importance to insert here.

An establishment in Ohio.

		·····								****					
Classes of employés.	Unit of							лтас	8.	4			2		
Chases of employes.	payment.	1880.	1879.	1878.	1877.	1876,	1875.	1874.	1878.	1872.	1871.	1870.	1869.	1868.	1867.
Cigars. Maker Packer	Per1,000	\$7 50 1 00	\$6 50 1 00	\$6 00 1 00	1 .		\$7 _. 00 1 25			i .	1	1 '	ŗ		
	Unit of							DATE	3.						
Classes of employes.	payment.	1860.	1865.	1804.	1863.	1802.	1801.	1800.	1850.	1858.	1857.	1856.	1855.	1854.	1853.
Cigars. Maker Packer	Per1,000		\$11 00 1 75					\$6 00 50					64 50 40		\$3 00 30

REMARKS.—From 1853, the date of the establishment of these works, up to 1865, eigar-makers worked on an average 10 hours a day; since then, 8 hours. It is stated that it has been observed that the decrease in the hours of labor tends to produce dissipation.

These works have run full time from their organization, with the exception of idleness caused by two strikes and a lockout; one strike of 6 weeks in 1859, another of 13 weeks in 1868, and a lockout of 5 weeks in 1880.

It is stated that there has been a decrease in the efficiency of labor in eigar-making, growing out of the introduction of machinery. Labor-saving appliances tend to substitute mechanism for skill, and decrease efficiency.

Apprentices are not so well paid as formerly.

Up to 1871 cigars were made exclusively by hand; since that time, chiefly with molds, though some very fine hand-work is still produced.

An establishment in Ohio.

	Unit of		٠			DATES.				
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873,	1872.
Pluy tobacco.										
stripper, boy or girl	Day	\$0 50- 83 1	\$0 50- 83}	\$0 50- 833	\$0 50- 833	\$0 50- 83\frac{1}{18}	\$0 50 831	\$0 50- 83}	\$0 50- 831	\$0 50 83
Caser	1	1 33}	1 331	1 881	1 881	1 331	1 33}	1 331	1 331	1 93
acker, girl or woman	do	663- 1 167	06%- 1 16%	663- 1 168	06%- 1 16%	669- 1 168	66%- 1 16%	66%- 1 16%	1 109 1 109	66 1 16
laborer, boy or lad	do	831- 1 168	831- 1 161	831- 1 163	831- 1 103	831- 1 168	831- 1 161	831- 1 163	831- 1 168	. 83 1 16
Fine-out tobacco.									•	
itripper, boy or girl	. do	50- 831	50- 83}	50- 83}	50- 88 1	50- 831	50- 831	50- 831	50- 83 <u>1</u>	50 83
Jaser	do	1 33}	1 381	1 33}	1 33 <u>1</u> ·	1 33 1	1 381	1. 83 1	1 337	1 33
Sutter		2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00
Packer, girl or woman	do	60%- 1 10%	068- 1 168	663- 1 163	008- 1 108	008- 1 108	668 1 108-	008- 1 168	008- 1 168	66 1 10
Laborer, boy or lad	do	831- 1 103	831- 1 16#	833- 1 163	831- 1 16	831- 1 105	83¼- 1 16¾	831- 1 163	1 16 g	88 1. 10
		engagangangan garan, an isan sa maga bisakhilaka ki k kanadan da		Angered Scheme (1964) - Angere		DATES.				
Classes of employés.	Unit of payment.	1871.	1870.	1809.	1808.	1867.	1866.	1865.	1864.	1863.
Plug tobacco.										•
Stripper, boy or girl	. Day	\$0 50- 831-	\$0 50- 83}	\$0 50- 83}	\$0 50- 83 3	\$0 50- 831	\$0 50- 83 1	\$0 50- 831	\$0 50- 83}	\$0 50 81
Jaser	do	1 883	1 883	1 331	1 33 1	1 331	1 331	-1 33}	1 331	1 38
Packer, girl or woman	do	669- 1 165	00%- 1 10%	609- 1 169	008- 1 168	1 163	008- 1 108	663- 1 168	008- 1 18#	6 1 1
Laborer, boy or lad	do	831- 1 168	831-1 1 168	831- 1 105	831- 1 16	831- 1 161	83]- 1 10]	831- 1 161	831- 1 101	8 1 1
Fine-out tobacco.			_							
Stripper, boy or girl	do	50- 831	50- 83 <u>}</u>	50- 831	50 83 1	50- 83 1	50- 83]	50 88 1	50- 83 <u>1</u>	5 8
Jaser	do	1 331	1 331	1 83}	1 331	1 333	1 33}	1 33}	1 88 1	1 9
Juttor		2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 (
Packer, girl or woman	do	008- 1 168	66§- 1 16§	66§- 1 16§	668- 1 16}	669- 1 169	1 16 - 1 16 -	008- 1 168	008- 1 10}	1
						831-	831~	831-	831-	1

REMARKS.—These works were operated continually from 1863 until 1878, since which time, owing to a great decline in the consumption of fine-cut tobacco, which is its specialty, the establishment has run only three-fourths time.

Deducting the government tax, it is stated by the firm that the percentage of labor to the cost of production would be about 25 per cent.

Williamson & Routh, Petersburg, Virginia.

[Continued on next page.]

(V)	Unit of							DATES.					^	
Classes of employes.	payment.	1880.	1870.	1878,	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.
Plug tobacco.							•				i .			
orter	Day	\$0 50	\$0.50	\$0 50	\$0.50	\$0.50	\$0 50	\$0 50	\$0 50	\$0 50	\$0 50°	\$0 50	\$0 50	\$0 £
ripper	do	60	00	60	60	60	60	60	60	60	60	60	60	(
asor	do	1 25	1 25	1 23	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 2
lug-maker.	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1.5
rapper	do	50	50	50	50	50	50	50	50	50	50	50	50	
ressman	do	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 (
aoker	du	50	50	50	50	50	50	50	50	50	50	50	50	
1	do	75	75	75	75	75	75	75	75	75	75	75	75	'

Williamson & Routh, Petersburg, Virginia-Continued.

Glassia of applace	Unit of	,						DATES.						
Classes of employés.	payment.	1867.	1866.	1865.	1864.	1863.	1862.	1801.	1860.	1859,	1858.	1857.	1850.	1855.
Plug tobacco.	THE REAL PROPERTY.								CAMPA COMMAND CONTRACTOR OF BUT					
Sorter	Day	\$0 50	\$0 50	\$0 50	\$0 50	\$0 50	\$0 50	\$0 50	\$0 50	\$0 50	\$0 50	\$0 50	\$0 50	
Stripper	do	60	60	60	60	60	60	60	60	60	60	60	60	
Caser	do	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	
Plug-maker	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	
Wrapper	ор	50	50	50	50	50	50	50	50	50	60	50	50	
Pressman	do	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	
Packer	do	50	50	50	50	50	50	50	50	50	50	50	50	
Laborer	do	75	75	75	75	75	75	75	75	75	75	75	75	

companying this report are not of sufficient importance to insert price and cost, which is given in the preliminary statement.

REMARKS.—The explanatory and supplemental statements achieve, except that covering the relation of wages and labor to selling

O. P. Gregory & Co., Richmond, Virginia.

	Unit of						DATES.					
	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.
Plug tobacco.												
Sorter	Day	\$1 00	\$1 00	\$1 00	\$1 00	\$1 00	\$1 00	\$1 00	\$1 00	\$1 00	\$1 00	\$1 00
Stripper	do	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00
Caser	do	1 169	1 16}	1 169	1 168	1 168	1 169	1 168	1 109	1 10}	1 108	1 16
Plug-maker	do	1 25	1 25	1 25	1 25.	1 25	1 25	1 25	1 25	1 25	1 25	1 25
Wrapper	do	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25
Pressman	do	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25
Packer	do	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00
Laborer	do	1 00	1 00	1.00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00
Roller	do	83	83	83	88	83	83	83	83	83	83	83
Stemmer	do	50	50	50	50	50	50	50	50	50	50	50

Robert W. Oliver, Richmond, Virginia.

	Unit of					DAT	rs.				
Classes of employes.	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.
Cigars.										1	
Twister	Per lb	\$0 019	\$0 012	\$0 01 ∄	\$0 014	\$0 01£	\$0 01£	\$0 01₹	\$0 013	\$0 013	\$0 01 1
Job-hand	Week	5 00	5 0 0	6 00	6 00	6 00	6 00	6 00	6 00	6 00	0 00
Maker	Per 1,000	7 00	7 00	7 00	7 00	7 00	7 00	7 00	7 00	7 00	7 00
Girl	Wook	3 00	3 00	3 00	3 00	3 00	3 00	3 00	3 00	3 00	3 00
Boy	do	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50
Cigarcito-maker			50	* 50	50	50	50	50	50	50	50

REMARKS.—The following statement regarding the prices of tobacco, cigars, etc., is given in this schedule:

Ī		n gyn awd a faidd haffiliait ag gyr hlyn yn glyddiol. 1971 aid	Įn.	CES.			COST OF	LABOR.	
	Year.	Plug tobacco.	Smoking tobacco.	Cigarettes.	Cigars.	Plug tobacco.	Smoking tobacco.	Cigarettes.	Cigars.
	1870 1875 1880	Per pound. \$0 59 47 38	Per pound; \$0 64 54 45	Per 1,000. \$5 00 5 00 5 00	Per 1,000. \$26 00 26 00 26 00	Per pound. \$0 15 11 8	Per pound. \$0 16 11 10	Per 1,000. \$1 10 1 20 1 20	Per 1,000. \$11 10 11 00 11 00

The difference between prices of plug and smoking tobacco in different years is largely due to the difference in tax.

In the above percentage the United States tax is ignored, it being calculated upon gross cost excluding the tax.

Augustus Pollack, Wheeling, West Virginia.

	Unit of					DA!	rrs.				
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.
Cigars.											
Stripper, boy or girl	Day	\$0 60	\$0 6 0	\$0 6 0	\$0 60	\$0.60	\$0 6 0	\$0 50	\$0.50	\$0 50	\$ 0 50
Maker	do	2 00	1 60	1 60	1 60	1 60	1 60	1 40	1 40	1 40	1 40
Packer, boy or girl	do	60	60	60	60	60	60				
Caser	do	2 00	1 75	1 75	1 75	1 75	1 75	1 50	1 50	1 50	1 50
Fine-out tobacco.											
Stripper, boy or girl	ob	60	60	60	50	60	60	50	50	. 50	50
Caser	do	2 00	1 75	1 75	1 75	1 75	1 75	1 50	1 50	1 50	1 50
Cutter	do	2 00									
Packer, boy or girl	do	80	75	75	75	75	75	70	70	70	70
Laborer	do	1 25	1 20	1 20	1 20	1 20	1 20	1 00	1 00	1 00	1 00

REMARK,-The explanatory and supplemental statements accompanying this report are not of sufficient importance to insert here.

An establishment in Wisconsin.

-01	Unit of						DATES.					
Classes of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1878.	1872.	1871.	1870.
Olgare.												
Stripper	Day	\$0.46	\$0 414	\$0 413	\$0 41	\$0 414	\$0 418	\$0 41	\$0 413	\$0 41	\$0 41 8	\$0 41
Maker	do	1 75	1 66	1 831	1 831	1 661	1 66	1 66	1 664	2 00	2 00	2 00
Packer	do	3 081	8 00	8 00	8 00	2 66	2 663	2 881	2 831	8 00	3 00	3 00
	Unit of					•	DATES.					
Classes of employés.	payment.	1869.	1868.	1867.	1866.	1865.	1864.	1863.	1862.	1861.	1860.	1850.
Cigars.												
Stripper	. Day	\$0 881	\$0 88 k	\$0 831	\$0 831	\$0 88£	\$0 33 1	\$0 331	\$0 30	\$0 25	\$0 25	
Maker		2 881	2 331	2 16	2 161	2 331	2 831	2 00	1 66#	1 831	1 331	\
Packer	do	2 831	2 831	2 601	2 664	8 00	2 50	2 20	2 00	1 75	1 75	

REMARKS.—Regarding hours of labor and regularity of employment, the opinion is expressed in this schedule that employes of all classes never work more steadily, are never more careful and attentive, and never produce better work, than when employed regularly. Over-time, when orders demand it, does not materially increase the week's earnings, because work is sluggishly done the next morning. Short work hours, in dull season, tend to make workmen careless in work and habits.

The only irregularity of employment since 1860 was a 3-months' stop in 1872, the result of a strike.

The labor cost in the table below includes wages paid to cigar-maker, stripper, and packer. It is also stated that in some of the cheap grades of cigars there is an absolute loss, owing to the strong competition of cigar-makers in the eastern factories.

The following statement as to relation of wages and labor to selling price and cost of cigars per 1,000 is given in the schedule:

	PRI	crs.	LABOI	cost.
Year.	Lowest grade.	Highest grade.	Lowest grade.	Highest grade.
1865	\$22 50 22 50 21 00 20 00	\$70 00 65 00 60 00 57 00	\$7 75 7 75 6 75 7 75	\$19 00 11 75 14 50 14 50

CLOTHING.

A few returns relating to the manufacture of clothing were received, but a disinclination to give the facts was manifested. In many cases, and in certain occupations in connection with this industry, very low rates of wages are paid. It is difficult, however, to get at the earnings, as in many cases the work on clothing is in addition to other work.

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

An establishment in Kentucky.

Section 1 - Communication Comm	Unit of				and the second of	a and Markatan	Thomas of Section and	- Ph. 111 Manager	DATES.	A. 1	The same of the sa			A section		
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1808.	1807.	1866.
Salesman	Day	\$3 52	\$3 52	\$3 52	\$3 52	#3 52	\$3 52	\$3 52	\$3 52	\$ 3 52	\$3 52	\$3 52	\$ 3 52	\$ 3 52	\$ 3 52	\$3 84
Tailor	dö	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 75	2 75	2.75	2 75	2 75
Tailoress	do	1 603	1 603	1 663	1 663	1 668	1 668	1 663	1 605	1 663	1 003	1 88}	1 833	1 831	1 83 հ	1 831
Cutter	do	4 80	4 80	4 80	4 80	4 80	4 80	4 80	4 80	4 80	4 80	4 80	4 80	4 80	4 80	4 80
	Unit of			The second second second		a commentation			DATES.	Manager or and contribution of the contributio		A AL PLANT TO THE PARTY OF THE		7, 10 10 10 10 10 10 10 10 10 10 10 10 10		Alternative and account
	payment.	1865.	1864.	1863.	1802.	1801.	1860.	1850,	1858.	1857.	1856.	1855.	1854.	1858.	1852.	1851.
Salesman	Day	\$3.84	\$3 84	\$3 84	\$3 84	\$3 84	\$2.56	\$2.56	\$2 56	\$2.56	\$2.50	\$2 56	\$2 50	\$2.56	\$2.50	\$2 50
Tailor	do	8 00	8 00	B 00	2 25	2 25	1 75	1.75	1 75	1 75	1 75	1 75	4 75	1 75	1 75	1 75
Tailoress	do	2 00	2 00	2 00	1 50	1 50	1 161	1. 163	1 103	1 109	1 10}	1 103	1 168	1 168	1 10%	1 169
		(ı	ľ	1	1		,	f .	2 88	2 88	2 88	2 88	2 88	2 88	2 88

REMARKS.—This manufactory, producing men's clothing, was established in 1848, and rates of wages are given from 1851.

During about 5 months each year, from the middle of March to June 1, and from the middle of September to December 1, considerable over-time is made, the extra earnings for which have been considered in making up the table.

There are no privileges or allowances given which would increase regular wages.

Tailors furnish their own stoves, fires, light, and tools, the aggregate cost of which would diminish wages about 8 per cent. of the rates given above.

Cash payments each week are the rule, though some hands have drawn their pay as they required it.

The hours of labor for tailors have been irregular, but would average about 11 a day. For clerks the average is and has been about 13 per day.

Full time is made 12 months of each year.

There have been no lockouts, and no strikes that have lasted more than half an hour.

Wages have averaged about 27 per cent, of the total cost of coats and other garments during the time covered by the report.

Since 1860 there has been considerable improvement in the quality of the work done by tailors. This is ascribed to competition in the business, which has necessitated better work.

The sewing-machine was introduced into the business in 1855 or 1856, and has been gradually undergoing improvement, the amount of work to which the machine could be applied increasing. The tendency of the machines has been to increase wages, and notwith-standing the constantly growing use of machines the number of employes is greater than formerly, owing to the enlargement of the business.

The trade is regarded by the proprietor as a healthful one.

Garthwaite & Darcy, Newark, New Jersey.

[Continued on next page.]

The complete control of the control			1								man of the case of the case of						was where an array			
	[DAT	TEB.									
Classes of employes. Unit payme		1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1860.	1808.	1867.	1806.	1865.	1864.	1863.	1862.	1861.
Foreman Day Tailor do Tailoress do Cutter do Trimmer do Man do Woman do	. 2 88 . 2 00	1 50 50 2 50 2 00 1 50	1 50 50		1. 62½ 62½ 8. 33½	1 02½ 62½ 3 33½ 1 02½ 1 02½	1 62½ 62½ 3 33½ 1 50 1 62½	1 75 75 3 38 1 50 1 75	1 75 75	\$5 83\\ 1 75 75 8 83\\ 1 00 1 75 75	1 75 75	1 76 75	75 8 99 1	\$1 75 75	\$1 62½ 62½ 3 38½ 1 62½ 62½	50 2 83	\$1 25	\$1 25 37\frac{1}{4} 2 83\frac{1}{3} 1 25 87\frac{1}{4}	\$1 25 37\$ 2 50 1 25 37\$	\$1 25 87 1 2 00 1 25

Garthwaite & Darcy, Newark, New Jersey-Continued.

REMARKS.—The firm giving this statement are manufacturers and wholesale dealers in men's and boys' clothing. The shop was established in 1830.

It is stated that the rates of wages in the table are for medium qualities of work, and that it is difficult to give accurate figures, as the work is cut and trimmed and distributed in small and large quantities to be made.

As duplicate lots of goods are seldom made, and the qualities are exceedingly numerous, and vary greatly, it was not possible to give any statement of average selling prices.

The employes have been paid all in each since 1839, as the use of store-orders was considered unjust to employes. Since 1860 wages have been paid weekly, and the hours of labor have been 10 a day for all classes.

The statement regarding regularity of employment, which also dates from 1860 only, is to the effect that the works are in operation 11 months each year.

No trouble from strikes has been experienced since 1860, and but little prior to that time.

Labor, it is estimated, constitutes 20 to 25 per cent. of total cost.

The second secon

H. H. Cooper & Co., Utica, New York.

(Nounce of any 1 and	Unit of		Andrew Control of the			DAT	es.				
Classes of employés.	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.
Foreman	Month	\$150 0)	\$125 00	\$125 00	\$112 50	\$112 50	\$112 50	\$100 00	\$100 00	\$100 00	\$100 00
Salesman	Day	5 00	5 00	5 00	4 00	4 00	4 00	3 00	8 00	8 00	8 00
Cutter	do	2 50			2 50		2 50				
Pressor	do	1 75	1 75	1 75	1 75			1]	. .	
Trimmer	do	1 75	1 75	1 75	1 75	1 75	1 75	1 50	1 50	1 50	1 50
Apprentice	do	75	75	75	7 ŏ	75	75	50	50	50	50

REMARKS.—This establishment began business in 1871.

There are no considerations which would alter the value of the wages given in the table.

Payments are weekly and all in cash.

The hours of labor are 10 a day.

The works are operated continuously.

The following are given as the selling prices of several articles of product in 1880: Overcoats, \$8 25; coats, \$6 75; pantaloons, \$3 874, and vests, \$1 75.

Labor, it is estimated, is about 174 per cent. of total cost.

A. C. Yates & Co., Syracuse, New York.

[Continued on next page.]

					OHUMBU	on noze i								
	Unit of							DATES.						
Classos of employés.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1809.	1868.
Foreman	Month	\$120 00	\$120 00	\$120 00	\$112 00	\$112 00	\$112 00	\$100 00	\$100 00	\$100 00	\$100 00	\$112 00	\$112 00	\$120 00
Tailor	Day	1 50	1 50	1 663	1 50	1 50	1 50	1 50	1 50	1 33}	1 331	1 50	1 50	1 663
Tailoress	do	831	83 1	83}	831	831	831	831	831	75	75	833	837	83 }
Cutter	do	2 66- 3 33	2 66- 8 83	2 66- 3 33	2 66- 3 16	2 50- 3 00	2 53- 8 00	2 88- 3 00	2 33- 3 00	2 83- 3 00	2 83- 3 00	2 83- 3 00	2 83- 8 00	2 38- 3 00
Machine-weman	do	1 00	1 00	1 00	1 00	1 00	833	831	881	837	837	75	75	75
Presser	do	1 33	1 33	1 83	1 16	1 10	1 10	1 16	1 00	1 00	1 16	1 16	1 83	1 33
Trimmer	do	1 66	1 66	1 00	1 66	1 50	1 33	1 88	1 33	1 16	1 16	1 16	1 00	1 00
Apprentico	do	50	50	. 41	41	33 1	83 1	331	33 }	333	881	883	41	41
Classes of employés.	Unit of payment.	1867.	1866.	1805.	1804.	1863.	1862.	DATES. 1861.	1860.	1859.	1858.	1857.	1856.	1855.
Foreman	Month	\$120 00	\$120 00	\$120 00	\$120 00	\$100 00	\$100 00	\$80 00	\$80 00	\$72 00	\$72 00	\$60 00	\$60 00	\$60 00
Tailor	Day	1 669	1 831	1 833	1 833	1 83}	1 663	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Tailoress	do	831	833	833	833	833	83 1	663	663	663	603	663	608	003
Cutter	do	2 50- 3 83	2 50- 3 83	2 50- 3 333	2 50- 3 331	2 33- 3 00	2 33- 3 00	2 00- 2 50	1 66- 2 00	1 66- 2 00	1 50- 1 66	1 50~ 1 66	1 33- 1 50	1 33- 1 50
Machine-woman	do	833	83 ²	831	831	833	833	75	603	663	668	668	COS	663
Presser		1 33	1 33	1 50	1 50	1 50	1 33	1 16	1 00	1 00	1 169	1 108	1 103	1 10
Trimmer	do	1.00	1 00	1 00	1 00	833	833	833	668	663	663	603	50	50
Apprentice	do	41	50	50	50	41	41	41	833	334	834	333	833	391

REMARKS.—This establishment manufactures men's, boys', and children's clothing, and has been in operation since 1855.

After the work is cut in the factory it is made up by the piece under contract by tailors who run their own shops, furnish tools; and employ their own workmen.

An hour and a half over-time each day is usually made during four to six weeks in the spring and fall. This extra work, for which price and a half is paid, has not been considered in the above table.

No allowances are mentioned.

Cutters own their shears, but since 1875 most of the cutting has been done by machines, which are furnished by the firm.

Employes are paid weekly and in cash.

The hours of labor are 10 a day.

From 1855 to 1865 the time lost averaged about two weeks per year; from 1866 to 1870, six weeks, and from 1871 to 1880, a month, the cause of idleness being irregularity of supply of material from the mills.

No strikes or lockouts have occurred.

A. C. Yates & Co., Syracuse, New York—Continued.

is so great that it is difficult to give a representative statement.

Regarding selling prices, it is stated that the variety of product Four articles of product have been selected, however, regarding which selling prices and labor cost are given below:

		PRICES OF	PRODUCT.			T OF LABOR TO		'	PERCENTAGE OF WAGES TO COST.
Year,	Heavy cotton suits.	Good quality cetton and weel suits.	Coarse all-wool suits.	Medium all- wool suits.	Heavy cotton suits.	Good quality, cotton and wool suits.	Coarse all-wool suits.	Medium all- wool suits.	Average all grades.
1855	6 00 5 00 4 25	\$8 00 8 00 14 00 12 00 11 00 10 50	\$10 00 10 00 18 00 15 00 13 50 12 00	\$12 00 12 00 22 00 18 00 10 00 15 00	非0 75 75 90 90 80	\$1 35 1 35 2 00 1 75 1 75 1 65	\$1 75 1 75 2 75 2 00 2 00 2 00	\$2 25 2 25 3 50 2 75 2 50 2 50	Per cent. 16 16 18 18 20 20

The figures for labor cost cover only the wages paid to tailors. Other expenses, such a rent of building, use of machinery, cutting and handling cloth, etc., would increase the above prices about 15 per cent.

An establishment in Ohio.

						DAT	ES.				
Classes of employés.	Unit of payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.
Tailor Baster-girl Machine-woman Apprentice	do	41- 1 16	\$1 25- 2 08h 168- 50 41- 1 16 41- 50	\$1 25- 2 08\} 10\}- 50 41- 1 16 41- 50	\$1 25- 2 081 103- 50 41- 1 16 41- 50	\$1 25- 2 081 163- 50 4'- 1 16 41- 50	\$1 25- 2 081 163- 50 41- 1 16 41- 50	\$1 25- 2 081 161- 50 41- 1 16 41- 50	\$1 25- 2 081 166- 50 41- 1 16 41- 50	\$1 25- 2 08\frac{1}{2} 16\frac{1}{2}- 50 41- 1 16 41- 50	\$1 25- 2 08\frac{1}{4} 50 41- 1 16 41- 50

Remarks.—This manufactory was established in 1869, and makes pantaloons for the wholesale trade, producing from seventy-five to one hundred pairs per day.

There are no opportunities for extra earnings and no allowances or deductions.

The employes are paid weekly and in eash.

The hours of labor, which are 10 a day, have remained unchanged.

The works are carried on 12 months each year, and no labor difficulties have occurred.

No change has been noted in the efficiency of labor.

The only machinery used is the Singer sewing-machine, which has not reduced the number of employes.

Tailoring is generally regarded as an unhealthful trade. The shop at this establishment, however, is well ventilated and favorably located.

FLOUR- AND GRIST-MILLS.

The returns regarding the manufacture of flour are among the most interesting of the series. Of the 269 schedules sent out 85 were returned, of which but 47 were complete enough for publication. These, however, are well distributed among the states.

One or two of the returns give wages in the production of meal. It is deemed best, however, in view of the fact that the classes of employés are the same as in milling, not to make a separate classification for these.

Quite a number of the schedules that are tabulated give rates of wages for one year, accompanied with the statement that these rates have been those paid for many years, there having been no change. One of the most notable facts in connection with the tables of wages in this industry is this slight fluctuation in rates. In the second table from California, which gives rates of wages for 11 classes of labor back to 1861, there are but two changes in the rates until 1880. In the return of Sperry & Co., Stockton, California, which gives rates for 12 classes from 1871, there is not a single change. An examination of the tables from Dakota, Delaware, Missouri, and Nevada mills indicates a similar stability of rates. In the return of F. Huning, New Mexico, which gives rates for 3 classes of labor back to 1864, there is no change until 1869, when a reduction took place. From this time to 1880 there is no further change. The report of Thornton & Chester, Buffalo, New York, dating from 1868, shows no change of wages until 1879, when an advance took place in a number of classes. When fluctuations have occurred it will also be observed that as a rule they are not so great as in other industries. In calling attention to this stability of rates of wages shown, one of the large millers in Minnesota says:

During the financial panic, which is generally a time of low wages, our workmen were not reduced, as our business was then more prosperous than in the years preceding this panic; indeed, our business is always more prosperous with tight money markets, because wheat speculation, the great barrier to successful milling, is kept in check when money is high. We have always noticed that the tighter the money markets the more profit there is in milling.

Extra carnings or deductions.—As a rule, the opportunities for extra time in this industry are very few. In many cases the mills run night and day, working two sets of hands 12 hours each. In other cases, when the mill is doing a local trade, there are no regular hours, the mill running until the work is done, the time so employed, without reference to its length, being counted a day. In a few cases it is reported that the millers and engineers make some over-time, and in two establishments, one in Georgia and one in Illinois, the reports state that there are frequent opportunities for over-time, the Georgia concern reporting over-time for 6 months in the year and the Illinois over-time 4 hours a day during the busy season. It still holds good, however, that in this industry there are, as a rule, few opportunities for extra time.

There are but few allowances that would serve to increase wages, the chief one being opportunities to purchase flour and feed at wholesale rates. One schedule reports free houses furnished to the chief employés. F. A. Foremon, of Indian territory, states that board is given free in two cases. These are the only exceptions to the statement that there are no allowances.

As a rule, the workmen in this industry are not obliged to pay out any part of their earnings for tools, underhands, etc. Three of the schedules, out of the 47 tabulated, state that the millwrights furnish their own tools, which would decrease their wages about 5 per cent.

Payments.—With but few exceptions, all payments to labor are in each. In a number of instances, however, it is stated that the mills allow the operatives to purchase their flour and feed at wholesale rates, and this might possibly be regarded as payment in kind. In but five instances out of 47, with the exception of what flour and feed is bought, are the employes paid in merchandise. In but one case does the proportion so paid reach as much as 25 per cent. of these wages. Three of these five are in Missouri, Nevada, and New Mexico, respectively, the mills being so situated that it is probably a necessity that they should have stores.

The statements regarding intervals of payment present some interesting facts. In many cases, as will be seen from the tables below, some of the operatives at a given mill are paid monthly, others weekly; the rule being that the higher-paid workmen, as the miller, etc., receive their pay monthly, the lower-paid receiving theirs weekly. In a number of cases, also, the workmen have advances made to them on application, with a final settlement at the end of each month. As a rule, however, payments are weekly.

Hours of labor.—As has already been stated, in many cases, especially at works that do a local trade, there are no regular hours of work, they being longer or shorter, according to the amount of work to be done. When

mills are run by water-power the supply of water controls the hours of labor. Where milling is conducted as a regular business the hours of the different classes of employés are regular. Many of these mills run night and day, working two shifts of men.

Regularity of employment.—Many flour-mills are run by water; consequently, in seasons of either low or high water, the mills run very irregularly. In case of light crops the mills do not run full time. One proprietor states the cause at his mill to be discrimination on the part of the railroads. Another states the irregularity in the early history of the mill to be the difficulty of selling winter ground flour, but states that this difficulty has been overcome by warming the wheat before grinding.

There have been but few strikes in this industry, and consequently but little irregularity in the operation of the works from this cause.

Relation of wages and labor to selling price and cost.—The statements under this head are many of them exceedingly valuable, being not only very complete for a series of years, but giving statements for mills in various parts of the country. Unless expressly stated to the contrary, labor cost must be understood to include only the labor at the mill. The slight fluctuation in this cost at many establishments in a series of years will not escape notice.

It should be noted, however, in regard to the prices of product, that there has been a great improvement in the quality of flour, and that the flour for which prices are given in 1880 is superior to that made in 1870, though the grading might be the same. A prominent Minnesota miller, in speaking of this, says:

The flour made ten years ago no more resembles the flour of to-day than cheese resembles chalk. Probably the most astonishing progress to be found in manufacturing appliances during these years is to be found in those for making spring-wheat flour. When we commenced milling thirteen years ago, Minnesota spring-wheat flour was at the bottom of the scale in morit and in prices. Now this flour stands at the head both as to price and actual nutritions value. The improvements in milling have been wonderful, and spring-wheat flour, instead of selling some 25 or 30 cents per barrel below winter-wheat flour, is now well above it in price. Quotations of Minnesota spring-wheat flours in former years could be got through New York parties, but they would be absolutely worthless as a comparison, because from being the poorest flour on the market it has changed to the best. At the same time winter-wheat flours have also improved; so you can see that the change in the spring-wheat flours must have been great to close up the gap existing between them thirteen years ago and to now outrank the winter-wheat flour when that flour has made good progress itself. The winter-wheat millers have generally adopted the improvements made by the spring-wheat millers, but the appliances are not as well adapted to milling winter wheat as to spring wheat. No important improvements have been made by the winter-wheat millers that we know of.

Two schedules, one from Indiana and one from Minnesota, give very complete details as to the different items of cost in manufacturing a barrel of flour. The following is the estimate on a hundred barrels of flour at the Indiana mill:

Grade.	Number of barrels.	Price per barrel.	Total selling price.
First quality	40	\$ 6 00	\$240 00
Second quality	50	5 50	275 00
Third quality	7	4 00	28 00
Fourth quality	. 8	8 00	9 00
Total			552 00

Value of offal, \$50; making, \$602.

Cost of manufacturing flour in Indiana.

Labor barrel Cooperage do Repairs do Interest, drayage, insurance, etc		20 35 05 40
Total	1	00
Cost per hundred barrels	\$100 450	
TotalProfit		00 00
Division of cost of a barrel of flour in Minnesota.	Per c	
Wheat		821 7
Repairs, insurance, taxes, etc		31
Labor	• •	2 5
Total	1	00

This schedule states that the average value of flour of all grades, including offal, during the past 10 years has been \$6 per barrel. From the different returns received it appears that a fair percentage of the cost of labor at mill to a barrel of flour, not including carriage, is from 2 to 3 per cent. One of the best returns received, which bears evidence of being very complete and exact, places it at $2\frac{n}{10}$ per cent. This is borne out by others.

Efficiency of labor.—There has been little increase in the efficiency of labor, except such as comes from experience and discipline. There has been an improvement in some cases growing out of a demand for a better grade of flour, which has compelled the employment of men of more skill. One firm in Georgia notes that there has been a marked decrease in the efficiency of the labor of less-skilled employés, growing out of the increased demand for labor in that section, which has made the employés independent and disinclined to follow instructions. An establishment in Maryland notes that there has been a marked decrease arising from an endeavor of the workmen to rear and educate their children for society rather than for the industrial pursuits of life.

Labor saving machinery.—As has already been noted, the improvements in the manufacture of flour have been very great, too great, indeed, to permit of a discussion of them here.(a) The general effect of this labor-saving machinery has been greatly to improve the quality of flour rather than to save labor. Wages have not been reduced, nor has there been a lessening in the cost of production. As a rule, the number of men employed has increased, owing to the increased demand, though there has been a great saving of labor. One party, in speaking of these improvements, says that the machinery has improved the quality but not diminished the amount of labor employed in the production; it has, on the contrary, largely diminished the amount of product to a given amount of labor. Some of the machines, as flour-packers, have somewhat decreased the amount of labor employed. One party states that the quality of flour has increased about 50 per cent., while the quantity per run of stone has been reduced about 33 per cent. The improvements have had no effect upon labor or wages, except that there is somewhat less work for the men.

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

.Sperry & Co., Stockton, California.

	Unit of					DATE	.S.				
Classes of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.
Miller	Day	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$5 0 0
Assistant miller		5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00
Packer	do	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50
Millwright	do	3 50	3 50	3 50	3 50	3 50	8 50	3 50	8 50	3 50	3 50
Stone-dresser	do	3 50	3 50	3 50	3 50	3 50	8 50	3 50	3 50	3 50	3 50
Engineer	do	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00
Fireman	do	. 2.50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50
Apprentice	ob	1 00	1 00	1 60	1 00	1 00	1 00	1 00	1 00	1 00	1 00
Teamster	do	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50
Watchman	do	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50
Laborer	do]	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50
Machineman	do	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50

REMARKS.—Though these works were established in 1852, rates of wages are given only from 1871. The statement is made, however, that the wages in the table will cover the rates from 1867. Prior to that time the average rate paid to laboring men was about \$3 per day. Millers and mechanics of all classes, from 1852 to 1867, received \$5 per day. The head miller was paid \$3,600 per year from 1853 to 1857. All kinds of mechanical labor were in good demand at high wages in the vicinity of this mill from 1852 to 1865. From the completion of the Pacific railroad can be dated the beginning of the reduction in wages of all kinds. Though the proprietors be-

ieve they could procure workmen at a lower average than they are paying, they have not deemed it best to do so, preferring to have good men who will remain permanently in their employ.

Since the establishment of the works payments have been weekly and in each.

Millers and engineers work 12 hours a day, clerks 10, and laborers from 10 to 12.

This mill has run about 10 months a year.

The selling price of a barrel of flour in 1880 is given as \$5, and the cost of labor to a barrel, $22\frac{1}{5}$ cents.

a See Report on the Flour-milling Industry, by Mr. Knight Neftel, C. E., in Vol. III, Agriculture, of the series of the Tenth Census reports.

An establishment in California.

Classes of anniants	Unit of				and the second		man or a man a distribution				DA'	tks.									
Classes of employés.	payment.	1880.	1879.	1878.	1877,	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1800.	1808.	1867.	1866.	1805.	1864.	1863.	1862.	1861.
Miller	Day	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$6 00	\$6 00	\$6 00	\$6 00	\$6 00	\$0 00	\$6 00
Assistant miller	do	4 00	5 00.	6 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00
Packer	do	8 50	4 00	4.00	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00
Millwright	do	4 00	4 00	4 00	4 00	4 00	4 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00
Stone-dresser	do	3 50- 4 00	4 00	4 00	4 00	4 00	4 00	4 00- 5 00			4 00- 5 00					4 00- 5 00	4 00- 5 00			4 00- 5 00	
Engineer	do	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00
Fireman	do	3 00	3 00	3 00	3 00	3 00	3 00	8 00	3 00	3 00	8 00	8 00	3 00	3 00	3 00	3 00	3 00	3 00	3 00	3 00	3 00
Teamster	do	3 00	3 00	3 00	3 00	3 00	8 00	3 00	3 00	3 00	3 00	3 00	3 00	3 00	3,00	3 00	3 00	3 00	3 00	3 00	3 00
Watchman	do	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50
Laborer	do	2 50- 3 00		2 50- 3 00		2 50~ 3 00	2 50- 3 00	2 50- 3 00	2 50- 3 00	2 50- 3 00	2 50- 3 00	2 50- 3 00		2 50~ 3 00		2 50- 3 00	2 50- 3 00		2 50- 3 00		2 50- 3 00

REMARKS.—The slight variation in the rates of wages in the years covered by this schedule will be noted. The wages of the miller were reduced in 1868 from \$6 a day to \$5 a day; of assistant millers in 1880, from \$5 to \$4; of packers in the same year, from \$4 to \$3 50; of stone-dressers in 1875, from \$4 and \$5 to \$4, and in 1880, from \$4 to \$3 50 and \$4. These are the only changes that have been made in the 20 years for which rates of wages are given.

The following statement shows the range of prices of flour, middlings, and bran for the periods named. They are not average prices:

Year.	Flour, per barrel.	Middlings, per ton of 2,000 lbs.	Bran, per ton of 2,000 lbs.
1860	\$5 00 to \$7 00	\$10 00 to \$32 00	\$17 00 to \$30 00
1865	6 00 to 16 00	22 00 to 65 00	17 00 to 00
1870	0 00	18 00 to 32 00	14 00 to 24 00
1875	5 371	30 00 to 35 00	21 00 to 27 00
1880	4 75 to 5 621	15 00	12 00

Payments are weekly and in cash.

This mill runs night and day. All mill labor works 12 hours a day; outside workmen, such as teamsters, etc., 10 hours a day.

From 1861 to 1865 the mill averaged 8 months a year; from 1866 to 1870, 113 months; from 1871 to 1875, 114 months, and from 1876 to 1880, 12 months. The causes of the irregularity have been the removal of the mill, and fires.

The labor cost per barrel of flour, and percentage of wages to cost, are given in the subjoined table:

Year.	Labor cost.	Percentage of wages to cost.
		Per cent.
1860	\$0 30	5
1865	25	24
1870	25	41
1875	25	42
1880	25	4 }

Mason & Hottell, Fort Collins, Colorado.

	Unit of		The second section is a second section in	Pharmachile Selventers and Comment	THE RESERVE OF THE PROPERTY OF	THE MENT OF THE PROPERTY OF TH		DATES.						
Classes of employés.	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1870.	1872.	1871.	1870.	1869.	1868.
Miller	Day	\$2.88	\$2 88	\$2 88	\$2 88	#2 75	\$2 75	\$2 75	\$3 00	\$3 00	\$3 00	\$3 00	\$3 00	\$3 00
Assistant miller	do	2 30	2 30	2 30	2 30	2 50	2 50	2 50	2 75	2 75	2 75	2 75	2 75	2 75
Packer	do	1 66	1 00	1 60	1 66	1 66	1 66	1 00	1 00	1 00	1 66	1 66	1 46	1 66
Millwright	do	8 20	3 20	4 20	4 00	4 00	4 00	4 00	4 25	4 25	4 25	4 00	4.00	4 00
Stone-dresser	do	3 00	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75	3 00	3 00	3 00
Engineer	do	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75	3 00	- 3 00	3 00
Fireman	do	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50
Apprentice	do	1 33	1 33	1 33	1 33	1 33	1 33	1 33	1 50	1 50	1 50	1 33	1 33	1 33
Teamster		1 66	1.66	1 66	1 66	2 00	2 00	2 00	2 00	2 00	2 00	1 66	1 66	1 66
Watchman	do	2 00	2 00	2 00	◆ 2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00
Laborer	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00
Machineman	1											3 50	3 50	3 50

REMARKS.—All classes work 12 hours a day, except millwrights, stone-dressers, and teamsters, who work 10 hours.

The works have been in operation an average of 9 months a year. Scarcity of wheat and repairs have caused this irregularity.

In connection with the table below it is stated that the cost of labor to a sack of flour is 10 cents.

The following prices of flour, and bran and shorts, are given in this schedule:

Yoar.	Flour, per sacl	k. Bran and shorts
1868	\$3 20	5 \$7.50
1870	3 00	0 700
1875	3 3:	5 12 00
1880	ិ \$2 25 to អ 7/	5 \$8 00 to \$20 00

Clark & Bowen, Petersburg, Colorado.

	Unit of				DATES.			
Classes of employes.	payment.	1880.	1870.	1878.	1877.	1870.	1875.	1874.
Miller	Day	\$4 80	\$4 80	\$4 80	\$4 80	\$4 80	\$4 80	\$4 60
Assistant millor	do	2 75- 3 25	2 75- 3 25	2 50- 3 00	2 50- 2 75 ·	2 25- 2 75	2 25- 2 75	2 25- 2 75
Packer	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00
Millwrlght	do	B 00- 5 00	3 00- 5 00	8 00- 5 00	3 00- 5 00	8 00- 5 00	3 00- 5 00	8 00- 5 00
Stone-dresser	do	2 00- 3 00	2 00- 3 00	2 00- 8 00	2 00- 3 00	2 00- 3 00	2 00- 3 00	2 00- 3 00-
Teamster	do	2 00	3 00	2 00	2 00	2 00	2 00	2 00
Laborer	do	1 75	1 75	1 75	1 75	1 75	1 75	1 75

REMARKS.—The hours of labor at these works are 10 for common laborers and 12 for all others.

This mill has been in operation an average of 11 months a year since 1874, the date of its establishment. Being run by water, cold weather usually stops it about a month each year.

The statement is made in connection with this schedule that in 1879 the price of flour per hundred pounds was from \$2 to \$3 25; in 1880, from \$3 25 to \$3 75. Labor cost was 11 cents, which is about 5 per cent. of the total cost.

Smith, Northam & Robinson, Hartford, Connecticut.

Ciasses of employes.	Unit of			DATES.			Classes of employes.	Unit of			DATES.		
	payment.	1880.	1870.	1878.	1877.	1876.	, , , , , , , , , , , , , , , , , , ,	payment.	1880.	1879.	1878.	1877.	1876.
Millor		\$2 92 1 38	,		\$3 00 1 00	\$3 11 1 00	Engineer	Day	\$2 33	\$2 00	\$2 20	\$2 50	\$2 42

REMARKS.—This is one of the establishments making meal, referred to in the preliminary statement.

The hours of labor of miller and assistant miller are 10; of engineer, 11.

The price of meal per hundred weight in 1880 was \$1 10; the cost of labor was 1½ cent, and the percentage of wages to cost was 1½ cent.

An establishment in Dakota.

Olauras of amplemen	Unit of					DATES.				
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1878.	1872.
filler	Day	\$3 40	\$3 40	\$3 46	\$3 46	\$3 46	\$3 46	\$3 46	\$3 46	\$3 46
assistant miller	do	2 803	2 303	2 301	2 80%	2 803	2 303	2 302	2 303	2 30
acker	do	1 021	1 021	1 921	1 921	1 921	1 921	1 923	1 921	1 92
Ingineer	do	3 84 8	3 843	3 841	3 843	3 844	3 849	3 848	3 843	3 84
eamster	do	1 924	1 021	1 921	1 921	1 925	1 921	1 921	1 921	1 99
Vatehman	do	90	96	96	96	96	. 96	96	90	D
Nevator-man	do	1 921	1 021	1 921	1 923	1 924	1 924	1 924	1 924	1 9

REMARKS.—The hours of labor of all classes of employes for the years covered by the above tabulation are 12. The works have been

in operation an average of 9 months a year since 1872. The average price of a barrel of flour in 1880 was \$6; the labor cost, 50 cents.

Joseph Tatnall & Co., Stanton, Delaware.

Classes of employés.	Unit of										DAT	res.						(27-2211)			
· · · · · · · · · · · · · · · · · · ·	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1860.	1868.	1867.	1866.	1865.	1864.	1863.	1802.	1861.
Miller																					
Assistant miller																					
Packer	do	1 535	1 538	1 73	1 78	1 78	1 73	1 78	1.73	1 78	1 73	1 78	1 73	1 73	1 73	1 73	1 78	1 78	1 73	1 78	1 73

REMARKS.—At these works employes are paid monthly in cash, and have the privilege of buying what flour or feed they wish at wholesale rates.

The hours of labor for all classes are 12 a day.

The works have been operated about 10½ months each year. In winter, ice interferes with the running of the mill; and during harvest, which is a slack time, repairs are made.

The labor cost of a barrel of flour is stated to be 12 cents.

Gholstin & Zackry, Atlanta, Georgia.

						11	1				
Classes of employés.	Unit of		DA'	res.		Classes of employés.	Unit of		DAT	res.	
	payment.	1880.	1879.	1878.	1877.	Omeses of employes.	payment.	1880.	1879.	1878.	1877.
Miller	do	1 00	\$3 84 83 1 2 00	\$3 84 83 <u>1</u> 1 75		Watchnan Laborer					

REMARKS.—This is the mill in Georgia referred to in the preliminary statement at which there are opportunities for over-time during six months of the year, equal to about one-eighth of regular time.

Payments are in eash, and weekly or monthly.

The mill has been in operation 11 months each year.

The labor cost of flour per barrel in 1877 is stated to be 121 cents; in 1880, 17 cents.

Russell Hinckley, Belleville, Illinois.

01	Unit of								DATES.								
Classes of employés.	payment.	1880.	1870.	1878.	1877.	1870.	1875.	1874.	1873.	1872.	1871	. 187	70. 1	860.	1868.	1867.	1866.
Millor	. Day	\$3 84	\$3 84	\$3 84	\$1.80	\$4 80	\$1.80	\$1.80	\$5 75	\$5.70	\$5 7	6 85	76 \$	5 70	\$5 70	\$5 76	\$5 76
Assistant miller	do!	3 08	3 08	3 08	3 08	3 08	8 08	3 08	3 08	8 08	3 0	8 8	08	3 08	8 84	3 84	3 40
Paeker	do	1.50	1.50	1 35	1 50	1.50	1 75	1 75	2 00	2 00	2 0	0 2	00	2 00	2 00	2 00	2 00
Engineer	⊥dս	3 08	3 08	3 08	3 08	3 68	3 08	8 46	3 84	3 84	3 8	4 8	84	9 84	3 84	3 84	8 84
Fireman	'do .	1 35	1/35	1/35	1.50	1 50	1 75	1 75	2 00	2 00	2 6	0 2	00	2 00	2 00	2 00	2 00
Teamster	3 do	1.25	1.25	1 25	1 25	1 25	1 50	1 50	1 50	1 50	1 7	5 1	75	1 75	1 75	1 75	1 75
Watchman	J do	1 00	1 00	1 00	1 30	1 30	1 80	1 30	1 50	1.50	1			[.			
Laborer	do	1 25	1 25	1.25	1 25	1 25	1 40	1 40	1 50	1 50	1.5	0 1	50	1. 50	1 50	1 50	1 50
Classes of employés.	Unit of payment.	1805.	186*.	1863.	1862.	1861,	1860.	1859.	DATES. 1858.	1857.	1856.	1855.	1854.	1853.	1852.	1851.	1850.
		contain and about a second								.,			1000	257075	11,000	10071	1000.
Miller	Day	\$4 80	\$3.84	\$3 08	\$1 02	\$1.73	\$1.92	\$1.75	\$ L 75	\$L 75	\$1.75	\$1.75	\$1.75	\$1.75	\$1.75	\$1.75	\$1.75
Assistant miller	do	3 08 ;	2 87	2 30	1.78	1 51	1 73	1 50	1 50	- 1 50	1 50	1 50	1.50	1 50	1 50	1 50	1 50
Packer	. do .	2 00	2 00	1 25	1 25	1 00	1 00	75	75	75	75	75	75	75	76	75	75
Engineer	do	2 87	2 50	1 92	. 1 54	1 15	1 54	1 25	1 25	1 25	1 25	1 25	1 25	1.25	1 25	1 25	1 25
Fireman	do	1 75	1 75	1 25	1 00	75	1 00	75	75	• 75	75	75	75	75	75	73	75
	do	1 50	1 50	1 25	1 00	75	1 00	75	75	75	75	75	75	75	75	75	75
Teamster																	
Teamster	do														-		

REMARKS.—At these works the most highly paid employés receive their wages monthly, the rest weekly.

The hours of labor are 12 for all classes except common laborers, for whom they are 10.

The mill has been in operation on an average nearly 12 months a year since 1855, counting 12 hours' run as a day.

The following statements regarding prices for January of each year and labor cost are given:

Yoar.	Selling price of flour per barrei.	Labor cost of flour per barrol.
	•	
1850	₩6 00	\$0 65
1855	8 50	75
1860	0 00	78
1805	10 00	80
1870	6 00	83
1875	6 00	81
1880	7 00	52

Conkling & Co., Springfield, Illinois.

Classes of employés.	Unit of		DATES.										
Cinases of ciubioles:	payment.	1881.	1880.	1879.	1878.	1877.	1876.	1875.	1874.				
Millor Engineer Fireman Teamstor Laborer	do do	\$2 50 1 76 1 38 1 08 1 00	\$2 50 1 70 1 38 1 08 1 00										

REMARKS.—This establishment produces hominy, corn flour and meal, but no wheat flour.

There has been considerable over-time made. During the last two years covered by the tabulation the mill has averaged 4 hours per day extra for a part of the year. These extra earnings have not been included in the table.

Payments are weekly in eash. All classes work 10 hours a day.

The establishment has averaged 10 months a year. The idleness has been owing to lack of corn and to necessary repairs.

In the years covered by the tabulation, hominy has sold for from \$3 to \$3 75 per barrel at the mill, pearl meal, \$4 per barrel, and feed from 60 to 70 cents per hundred pounds. In 1880 the establishment shipped 30,000 barrels of hominy and meal, the pay-roll being \$6,000. This would make an average of 20 cents per barrel for labor.

An establishment in Illinois.

Classes of employee.	Unit of								DATES.					The second second second second		***************************************
Omasos of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1879.	1872.	1871.	1870.	1869,	1808.	1867.	1866.
Millor			\$3 84	\$3 84	\$3 84	\$3 84	\$3 84	\$3 84	\$3 84	\$3 84	\$3 84	\$3 84	\$3 84	\$5 77	\$5 77	\$5 77
Assistant miller	do	3 40	3 46	3 46	3 46	3 46	3 46	3 46	3 40	3 46	8 46	3 46	3 46	4 80	4 80	4 80
Packer	do	2 00	1 66	1 66	1 66	1 06	1 66	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00
Millwright	do	2 50	2 50	2 50	2 50	2 50								[
Stone-dresser	do	3 07	3 07	3 07	8 07	3 07	8 07	3 07	3 07	3 07	3 07	3 00	3 00	3 00	8 00	3 00
Engineer	do	3 84	8 84	8 84	8 84	3 84	3 84	3 84	3 84	3 84	3 84	3 00	3 00	3 00	3 00	3 00
Fireman	do	2 00	1 66}	1 668	1 60%	1 603	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00
Apprentice	do	60	60	60	60	80	60	60	60.	60	60	50	50	50	50	50
Teamster	do	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1.75	1 75	1 75	1 75	1 75	1 75
Watehman	do	1 33}	1 331	1 331	1 33}	1 331	1 334	1 668	1 008	1 00%	1 60%	1 068	1 608	1 663	1 604	1 661
Laborer	do	1 331	1 331	1 331	1 331	1 331	1 33k	1 663	1 062	1 669	1 00#	1 668	1 668	1 66%	1 663	1 603
Machino man	do	1 331	1 331	1 33 1	1 33}	1. 83 1.	1 83	1 603	1 00%	1 663	1 669					

REMARKS.—At this mill no deductions are made from the wages of the employes in cases of casual absence.

Payments have always been weekly and in eash.

Laborers work 10 hours a day, and other classes 12 hours.

The works have been in operation on an average 10 months a year, the cause of idleness being repairs, but it is stated that employes are retained at full pay.

The following statement is given as to the selling price, labor cost, and percentage of wages to cost of flour per barrel:

Year.	Sellin	g price.	Labor cost.	Percentage of wages to cost.
1870		de 17e	44.00	Per cent.
1		\$5 75	\$0.80	5
1875	• • • • • • • • •	5 40	20	4
1880		4 25	15	8
				L[

Hoagland & Tresselt, Fort Wayne, Indiana.

[Continued on next page.]

Classes of employes.	Unit of								DATES,							
Ombaca of employes.	payment.	1880.	1879.	1878.	1877,	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1800.	1808.	1867.	1866.
Miller		\$2 30 1 54- 2 00	\$2 80 1 54- 2 00	\$2 30 1 54- 2 00	\$2 50 1 54- 2 00	\$2 50 1 54- 2 00	\$2 56 1 54- 2 00	\$2.56 1.54- 2.00	\$2 88 1 54- 2 80	\$3 20 1 54- 2 80	\$3 20 1 54-	\$3 20 1 54-	\$3 00 2 00	\$3 00 2 00	\$3 00 2 00	\$3 0 2 0
Packer	do	1 25	1, 29 3 00	1 00 3 00	1 15 3 00	1 30	1 25 3 00	1 25 3 00	1 15	1 20 3 00	2 30 1 25 3 00	2 30 1 25 3 00	1 15 3 00	1 10 3 00	1 15 3 00	11
Stone-dresser	do	2 25 1 54	2 25 1 54	2 25 1 54	2 25 1 54	2 25 1 35	2 25 1 35	2 25 1 35	2 25 1 35	2 25 1 85	2 25 1 54	2 25 1 54	2 25 1 54	2 25 1 75	2 25 1 75	2 2
Watchman		1 50 1 15	1 50 1 15	1 50 1 15	1 50 1 15	1 50 1 35	1 50 1 35	1 50 1 35	1 50 1 35	1 50 1 54	1 50 1 54	1 50 1 54	1 25	1 25	1 25	1

Hoagland & Tresselt, Fort Wayne, Indiana-Continued.

Classes of employés.	Unit of		DATES.														
Chases of employes.	payment.	1865.	1804.	1863.	1862.	1861.	1800.	1850.	1858.	1857.	1850.	1855.	1854.	1853.	1852.	1851.	1850.
Miller	Day	\$3 50	\$3 50	\$3 50	\$3.00	\$3 00	\$2 50	\$2 50	\$2 50	\$2 50	\$2.50	\$3 00	\$3 00	\$3 00	\$3 00	\$3 00	\$3 00
Assistant miller	do	2 00	2 00	2 00	2 00	1 75	1 75	1 75	1 75	1.75	1 75	1.75	1 75	1 60	1 60	1.60	1 60
Packer	do	1 50	1 45	1 35	1 30	1 25	1.25	1 25	1 20	1 15	1 20	95	90	95	1 00	1 00	1 05
Millwright	do	3 50	3 50	3 50	3 00	3 00	3 00	3 00	3 00	3 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00
Stone-dresser	do	2 25	2 25	2 25	2 00	2 00	1 75	1 75	1 75	1.75	1 75	1 75	1 75	1 75	1 75	1 75	1 75
Teamster	do	1 75	1 75	1.75	1 50	1 50	1 25	1 00	1 00	1 00	1 00	100,	1 00	1 00	1 00	1 00	1 00
Watchman	do													Í .			
Laborer		1 50	1 50	1 50	1 25	1 25	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00

REMARKS.—This report was made up with great care, and is quite complete.

A portion of the employés are paid weekly; a few, those receiving the highest wages, monthly.

The millers have been employed since 1853 from 10 to 15 hours a day, depending upon the character of demand; all others, 10 hours.

The average number of months run per year since 1843 is given in the following table:

737.0	TTCHO.
1843 to 1870	9
1871 to 1875	6
1876 to 1880	
Year ending June 1, 1880.	10

This mill is run by water-power. The chief causes of idleness have been insufficiency of water in the canal from which the power is taken and breakages in the canal and feeder-dam.

The following table gives the prices of several articles produced at this mill from 1850, together with the labor cost and percentage of wages to cost in the manufacture of flour:

		Þ	RICES OF P	Roduct.		Labor cost	Percentage
Year.	Flour, barre		Shorts, per ton.	Bran, per ton,	Corn meal, per bushel.	of flour	of wages to cost of flour.
	Company of the case of	- quality					l'er cent.
1850	\$5 00 to	\$7 00	\$5 00	\$4 00	\$0 45	\$0 17	81
1855	7 00 to	9 00	7 00	0 00	50	17	24
1860	6 00 to	7 00	8 00	7 00	50	10	31
1865	7 50 to	10 00	10 00	9 00	50	25	3 <u>1</u>
1870	3 75 to	7 00	13 00	12 00	75	10	41.
1875	4 00 to	7 25	14 00	13 00	50	10	4
1880	8 00 to	8 00	14 00	18 00	60	21	5

Arnold, Thomas & Co., Huntington, Indiana.

	Unit of			are all agents the control of the co	MR III N May I TAMAR BERT MEN AND BERT MEN A	PAG					
Classes of employes.	payment.	1880.	1879.	1878.	1877.	1870.	1875.	1874.	1873.	1872.	1871.
Miller	Day	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00
Assistant miller	do	1 50	1 50	1 50	1 50	1 50	1 25	1 25	1 50	1 50	L 50
Packer	do	1 20	1 20	1 20	1 20	1.10	1 10	1 10	1 20	1 25	1 25
Engineer	do	2 00	2 00	2 00	1 66	1 66	1 66	1 66	2 00	2 00	2 00⋅
Teamster	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 25

REMARKS.—It is stated in this return that at these works millers and engineers make about 25° per cent, over-time. They receive the same pay as for regular work. Rates for this over-time are not included in the table.

Payments are weekly, part in each and part in merchandise.

Millers and manager average 15 hours per day; all others, about 12 hours.

These works stop only in ease of accident.

The schedule states that no man who drinks or smokes is employed. If it comes to the knowledge of the proprietor that any employed drinks he is immediately discharged.

The following are given as the selling prices since 1870 at the works for the articles named:

Year.	Flour, per barrel.	Bran, per 100 lbs.	Shorts, per 100 lbs.	Chop, per 100 lbs.	Meal, per 100 lbs.	Buckwheat flour, per 100 lbs.
1870	\$0 00	\$1 00	\$1 20	\$1.40	\$1 50	\$2 80
1875	6 00- 6 80	60	75	1 00	1 00	3 00
1880	5 50- 6 20	60- 80	30- 1 00	1 00- 1 20	1 00- 1 30	4 15

Gibson & Co., Indianapolis, Indiana.

Classes of employés.	Unit of				,		DATES.					
Chases of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.
Miller	do do		\$5 00 2 50 8 50 1 50 1 25	\$5 00 2 50 3 50 1 50 1 25	\$4 00 2 50 3 50 1 50 1 25	\$4 00 2 50 3 50 1 50 1 25	\$4 00 2 75 3 00 1 75 1 50	\$4 00 2 75 3 00 2 00 1 75	\$3 50 3 00 3 00 2 25 2 00	\$3 50 3 00 3 00 2 25 2 00	\$3 50 8 00 8 00 2 50 2 25	\$3 50 3 00 3 00 2 50 2 25

REMARKS.—All payments at these works are weekly in cash. Millers and foreman are employed 12 hours a day; all other classes 10 hours.

The works have been in operation on an average of 11 months a

year since 1870. The idleness has been owing to the difficulty of selling winter-ground wheat; but, as is remarked in the preliminary statement, this difficulty has been overcome by warming the wheat before grinding.

Breckenridge & Jenkins, Lafayette, Indiana.

	Unit of						DATE	8.					
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876,	1875.	1874.	1873.	1872.	1871.	1870.	1869.
Miller	Day	\$2 00	\$2 00	\$2 00	\$2 00	\$2 50	\$2 50	\$2 83 <u>}</u>	\$2 50	\$2 50	\$2 75	\$2 75	\$2 75
Assistant millor	do	2 00	1 66	2 00- 1 68§	1 663	2 083- 1 668	2 081- 1 66#	2 25- 1 663	$\begin{array}{ccc} 2 & 08\frac{1}{3} - \\ 1 & 66\frac{9}{3} \end{array}$	2 08½- 1 66§	2 50- 2 081	2 50- 2 081	2 50
Packer	do	1 50	1 50	1 50	1 50	1 50	1 50						
Millwright	do	3 25	8 25	3 25	8 25	3 25	3 25	3 50	3 50	3 50	3 50	3 50	3 50
Stone-dresser	до	2 00	2 00	2 00	2 00	2 25	2 50	2 50	2 50	2 50	2 50	2 50	2 50
Teamster	do	1 50	1 50	1 50	1 664	I 668	1 831	1 669	1 66%	1 663	1 664	1 669	1 60
Laborer	do	75- 1 25	75- 1 25	75 1 25	1 00- 1 50	1 00- 1 50	1 00- 1 60#	1 25- 1 66#	1 25- 1 66}	1 25- 1 668	1 25- 1 663	1 25- 1 66§	1 25- 1 66
	Unit of						DATI	9.	<u> </u>		and A desired and desired and desired as	Annual palenteness confidence annual	m. M. a. i. No. 5 co. 1. No. 5 co. gamenta a. i. i i i i i i i i i i i i i i i i
Classes of employés.	paymont.	1868.	1867.	1866.	1865.	1864.	1863.	1862.	861.	1800.	1850.	1858.	1857.
Millor	Day	\$2 50	\$2 50	\$2 50	\$2 50	2 50	\$2 00	\$1 66%	\$1 GG}	\$1 44	\$1 44	\$1 44	
Assistant miller	do	2 50- 2 00	2 081	2 081	2 50	50	1 75	1 35	1 85	1 15	1 15	1 15	
Packer	do	, ,				,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,							
Millwright	do	3 50	3 50	8 50	8 50	£Ο	3 50	8 50	8 00				
Stone-dresser	do	2 50	2 50	2 50	2 50	25	2 25	2 00	2 00				
Teamster	do	1 603	2 00	2 00	2 00	2 00	1 50	1 15	1 15	1 15	1 15	1 15	
Laborer	do	1 25-	1 50-	1 50~	1 50-	1 50-	1 25	1 00	1 00-	1 00-	1 00-	1 00-	

REMARKS.—At these works there have been some opportunities for over-time. These would increase the regular wages but slightly. Payments since 1858 have been weekly in cash. Millers and foremen are employed 12 hours a day; all other classes 10 hours. Prior to 1864 the working hours of millers were 14 a day; since that time they have been 12 hours.

From 1858 to 1860 the works were in operation on an average but 10 months a year; since that time, however, they have run with great regularity 12 months.

As this mill is run by water-power, the expenses in connection with power that would be incurred in a steam-mill are, of course, not considered.

The following statement as to selling price and labor cost of flour is given:

Year.	Selling price of flour per barrel.	Labor cost of flour per barrel.
1860	\$5 50	\$0 10
1805	10 00	15
1870	6 50	15
1875	7 00	12
1880	6 50	12

McDonald & Co., New Albany, Indiana.

Classes of employes.	Unit of		DATES. Classes of employés.		Unit of		DATES.				
Grasses of employes.	payment.	1880.	1879.	1878.	L 877.	Olassos of employes.	payment.	1880.	1879.	1878,	1877.
Miller Assistant miller Packer Millwright Stone-dresser	do do	\$2 50 2 00 1 25 3 00 2 00- 2 50	\$3 00 2 00 1 25 3 00 2 00- 2 50	\$3 00 2 00 1 25 3 00 2 00~ 2 50	\$3 00 2 00 1 25 3 00 2 00- 2 50	Engineer Toamster Watchman Laborer Machineman	do	\$1 50 1 00 1 25 1 25 3 00			

REMARKS.—Payments at this establishment are weekly in cash.

When the mill is running double time, all hands work 12 hours a day; when on single time, 13 hours.

The works have been in operation an average of 8 months each year since 1877.

The following statement shows the price of flour for 1877 and and 1880, labor cost, and percentage of wages to cost:

Year.	Price of flour per barrel.	Labor cost of flour por barrol.	Percentage of wages to cost.
1877 1880	- \$6 32 5 94	\$0 20 20	Per cent, 3§ 3§

J. A. Foreman, Muscogee, Indian territory.

	Truit of	The second secon	DATES,												
Classes of employés,	Unit of payment.	1880.	1879.	1878.	1877.	1876.	1875,	1874.	1873.						
Miller Engineer Laborer	do	1 15				1 15			\$2 80 1 54 70						

REMARKS.—But few rates of wages are given in the above table, but as it is the only one from the Indian territory, it has been included.

In addition to the above rates of wages, all employes are boarded.

All payments are weekly in eash, the statement being made that the men are better satisfied when they get eash.

The hours of labor have always been 11, and the establishment has run regularly 12 months in the year.

A. W. Linaberry, Bloomfield, Iowa.

	Unit of		Private years and a strength of the strength o			The second secon	DATES.					
Classes of employés.	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874,	1879.	1872.	1871.	1870.
Miller	Day		\$1. 35	\$1 85	\$1, 35	\$1 3 5	\$1 02	\$1 92	\$1 92	\$2 30	\$2 30	\$2 30
Packer	do		96	96	1 15	1 15	1 15	1 15	1 15	1 35	1 35	1 35
Engineer	do		1 35	1 35	1 35	1 35	1 50	1 50	1 50	1 75	1 75	1 75
Apprentice	do		30	80	38	38	88	46	46	01	61	61
Teamster	1	t i	2 50	2 50	2 50	2 50	8 00	8 00	3 00	4 00	4 00	4 00
Laborer	do		90	96	1 15	1 15	1 15	1 15	1 15	1 35	1 85	1 85

REMARKS.—At some seasons of the year there is over-time at this mill, and at others short time. The proprietor, however, has always permitted employés to count full time for the whole year, allowing the over-work to balance short time. The engineer receives house-rent free, and this has been considered in the table.

Workmen are paid on application, with a settlement at the end of each month, 75 per cent. in cash and the balance in merchandise.

Prior to the year 1875 the workmen were paid in orders on various stores, but since that time the establishment has had a store of its own.

The works have been in operation on an average 12 months from 1870 to 1875, and 10 months from 1876 to 1880.

The following table gives the selling price of some of the articles produced at this mill:

Year.	Flour, best grade, per owt.	Corn meal, per owt.	Ryo flour, per cwt.	Chop, per owt.	Shorts, por owt.	Bran, per cwt.	Ì
1870 1875 1880	\$4 00 8 50 8 00	\$1 50 1 00 90	\$2 75 2 75 2 50	\$1 00 80 60	\$1 25 1 00 75	\$1 00 75 50	

H. G. Van Meter, De Soto, Iowa.

Olegana of amplaying	Chasses of employés. Unit of																				
Omeses of employees.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1860.	1868.	1867.	1866.	1865.	1864.	1863,	1862.	1861.
Miller	Day		\$2 80	\$2 00	\$1 54	\$1.75	\$1 92	\$1.75	\$1 50	\$1.75	\$1 75	\$1 90	\$2 00	\$2 00	\$2 20	\$2 80	\$2 70	\$2 87	\$2 87	\$1 73	\$1 15
Assistant miller	do		1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 90	1 90	2 00	2 00	1 50	1 20	1 25	1 00	1 00	60
Millwright	do		2 00	2 00	1 50	2 00	2 00	1 75	1 50	1 75	1 75	1 75	1 75	2 00	2 00	2 25	2 50	2 50	2 00	1 75	1 50
Teamster	do		1 00	1 00	80	80	80	1 00.	1 00	90	90	90	90	1 00	1 00	1 00	1 20	1 25	1 00	1 00	60
Laborer	do		76- 1 00	1 00	1 00	1 0)	98	75	75	80	80	76- 90	90	1 00	1 00	76- 1 00	1 20	90- 1 25	96- 1 00	65- 1 00	50 60

REMARKS.—There are some opportunities at this mill for overtime in making repairs, which have not been included in the wages given. Ordinary over-time work is paid for at regular rates, but for work done in the water, repairing wheel, etc., double prices are paid. The mill workmen receive free board, but this has not been included in the above rates. All are paid in each on application.

The hours of labor at this establishment are very irregular, owing to the supply of water. Millers work from 6 to 15 hours a day, and laborers from 9 to 13.

The mill has been in operation an average of 12 months a year from 1861 to 1879. In 1879 it was rebuilding, and no work was done that year.

Nye & Willing, Northwood, Iowa.

Classes of employes.	Unit of		DATES.											
Chases of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.							
Miller	Day	\$2 12	\$2 12	\$2 12	\$2 12	\$2 12	\$2 12							
Assistant miller	do	154	1 54	1 54	1 54	1 54	1 54							
Apprentice	do	1 00	1 00	1 00	1 00	1 00	1 00							
Teamster	do	1 00	1 00	1 00	1 00	1 00	1 00							
Laborer	do	88 1 00	88- 1 00	88- 1 00	88- 1 00	88- 1 00	88 1 00							

REMARKS.—At this mill no deductions are made in cases of absence from work for good cause, and no pay is given for extra work. All payments are monthly in each. The mill runs double turn night and day, consequently the millers and mill-labor are employed 12 hours; common labor, 10. The mill has been in operation an aver-

age of 9 months a year. The cause of irregularity has been low water during the winter. It is stated that the average price of flour per barrel in 1875 and 1880 was \$4 50. The labor cost in 1875 was 20 cents, and in 1880, 10 cents, which in the former year would be 4½ per cent. of the total cost; in the latter year, 2½ per cent.

An establishment in Iowa.

	Unit of					DATI	es.				
Classes of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.
filler	Day	\$2 50	\$2 50	\$2.50	\$2 50	\$2 50	\$2 50	\$2 50	\$2 50	\$2 50	\$2 5 0
assistant miller	. do	1 73	1 73	1 92	1 92	1 92	1 92	1 73	1 73	1 73	1 54
ackor	do	1 25	1 25	1 00	1 00	1 25	1 25	1 35	1 35	1 25	1 25
Iillwright	do	2 75	2 75	3 00	8 00	2 75	2 75	2 50	2 50	2 75	2 75
tone-dresser	do	1 75	2 00	2 00	2 50	2 50	2 75	2 75	3 00	3 00	3 00
Ingineer	do	1 50	1 38	1 50	1 50	1 50	1 50	1 50	1 35	1 27	1 92
Apprentice	do	69	1 00	80	69	1 00	80	69	80	69	60
'eamster	do	1 663	1.669	1 669	1 50	1 50	1 669	1 663	1 663	1 663	1 00
Vatchman	. do	1 25	1 00	1 00	1 35	1 35	1 25	1 25	1 25	1 25	1 25
aborer	do	1 15	75	75	1 00	100	1 00	1 00	1 00	1 00	1 00
Jachineman	do	2 25	2 00	2 10	2 00	2 00	1 974	2 00	1 75	1 80	2 00

REMARKS.—At these works the millers and engineers have some opportunities for over-work, which would increase the wages about 3 per cent., but have not been included in the above tables.

The men are paid in cash, advances being made each week, with a settlement at the end of each month.

Millers, engineers, and apprentices work 12 hours a day; all others, 10. This establishment is in constant operation, except for two or three weeks each year, when the necessary repairs are made.

Below are the prices of several of the products of these works:

Year.	Wheat flour, per barrel.	Rye flour, per barrel.	Corn meal, per 100 lbs.	Chop feed, per ton.	Bran and shorts, per ton.
1870	\$6 00	\$1 00	\$1 00	\$13 00	\$8 00
	5 50	5 40	1 00	14 00	10 00
	5 40	5 60	1 00	13 00	12 00

James S. Warden, Irving, Kansas.

	T				DATES.			
Classes of employes.	Unit of payment,	1880.	1879.	1878.	1877.	1876.	1875.	1874.
Miller	do	\$1 92 1 00 58	\$2 80 1 00 58	\$2 80 1 00 58	\$1 92 1 90 58	\$1 92 1 00 58	\$1 92 1 00 58	\$1 92 1 00 58

REMARKS.—In addition to the wages given in the above table, the head miller receives house, garden, and some fuel free. The value of these allowances would be about \$6 per month, and has not been included in above wages. All employes are paid monthly

and in cash. The regular hours of labor are 12 each day. The millers, however, hold themselves in readiness to continue work into the night if necessary, but night-work is rare. Since 1874 the works have run regularly except for stoppages for repairs.

W. G. Anderson & Co., Grahamton, Kentucky.

Clares of annulant	Unit of		DATES.											
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876,	1875.	1874.	1878.	1872.	1871.	1870.		
Miller		\$2 12 1		\$2 12 1	\$2 121	\$2 12 1	\$2 50	\$2 50	\$2 50	\$3 00	\$ 3 00	\$3 00		
Assistant miller	do	1 50		1 50	1 50	1 50	1 50	1 66%	1 00	1 06	1 66	1 66%		
Millwright	do	3 00		8 00	3 00	8 00	8 00	2 50	2 50	2 50	2 50	2 50		
Laborer		70		881	1 00	1 08	1 08	1 08	1 00	1 00	1 00	1 00		

REMARKS.—At this mill there are some opportunities for overtime. The employés have very cheap, almost nominal, house-rent, and garden land free, and are supplied with fuel at very low rates. The value of these has not been included in the above table.

Payments are weekly in eash.

All classes of employes work 111 hours a day.

The following are the prices and labor cost of flour per barrel:

Year.	Prices.	Labor cost.
1870	\$7 00	\$0 50
1875	7 50	50
1880	5 50	50

J. H. Gambrill, Frederick, Maryland.

	Unit of					DATE	ss.				
Classes of employés.	payment.		1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.
Miller		\$2 00 75- 1 25									
Engineer	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50

REMARKS.—At this mill there are some allowances, such as fuel, garden, etc., free, which would increase the wages of first-class men about 15 per cent., but have not been included in the schedule.

All payments are weekly in cash.

From 1850 to 1860 the miller worked 18 hours a day; since then 14 hours; engineers and all other classes, 12 hours.

From 1851 to 1860 the mill ran an average of 11 months a year; from 1861 to 1865, 6 months; from 1866 to 1870, 11 months; from 1871 to 1875, 8 months; from 1876 to 1880, 10 months.

John Clee, Detroit, Michigan.

Classes of auralius	Unit of					DATE	3.				
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873,	1872.	1871.
Miller	Day	\$2 50	\$2 50	\$2 25	\$2 50	\$2 50	\$2 50	\$2 50	\$2 50	\$2 50	\$2.50
Assistant miller	do	1 50- 1 75	1 50- 1 75	1 25- 1 50	1 50- 1 75	1 50- 1 75	1 50- 1 75				
Packer	do	2 00	2 00 •	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00
Millwright	do	3 00			B 00						
Engineer	do	2 50	2 00	2 00	2 25	2 25	2 25	2 25	2 25	2 25	2 25
Toumster	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Laborer	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50

REMARKS.—Since 1868, the date of the establishment of this mill, payments have been made weekly in each.

All classes of labor are employed ten hours a day. The mill has run regularly 12 months a year.

An establishment in Michigan.

Classes of employes.	Unit of				DATES.				•
Olasses of Chiproyes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	
Miller	do	\$1 54 2 19 86	\$1 54 1 75 80	\$1.54 1.24 86	\$1 54 1 82 1 92	\$1 7 9 1 44 1 92	\$1 92 1 85 1 92		\$1 02 a1 30 b1 02

a Flour-packers are paid per barrel, 3 cents. The above are the average daily earnings.

b From 1874 to 1877 wages included team. From 1877 to 1880, without team.

REMARKS.—At this mill payments are in cash on application, with settlements at the end of each month.

Millers are employed 12 hours a day; laborers, 10 hours.

The mill has run about 9 months a year since 1874, night and day, but employes make full time whether the mill is in operation or not, they being given other employment.

Mazeppa Mill Company, Mazeppa, Minnesota.

Classes of employes.	Unit of			DATES.				Unit of			DATES.		
Olasses of employes.	payment.	1880.	1879.	1878.	1877.	Classes of employés.		payment.	1880.	1879.	1878.	1877.	1876.
Miller		\$3 84	\$3 84	\$8 20	\$3 20	\$2 87	Fireman	Day	\$1 65	\$1 65	\$1.50	\$1 50	\$1.50
Assistant miller	do	2 12	1 92	1 92	1 92	1 92	Teamstor	do	1 65	1 50	1 50	1 50	1 50
Packer	do	1 75	1 65	1 65	1 65	1 65	Watchman	do	1 50	1 50	1 50	1 50	1 50
Millwright	do	8 00	2 75	2 50	2 50	2 50	Laborer	do	1 25	1 25	1 30	1 80	1 30
Engineer	do	8 50	3 00	8 00	8 00	8 00	Machineman	do	2 25	2 00	2 00	2 00	2 00

REMARKS.—At this mill salaried men are paid monthly; other employes weekly.

This mill runs two sets of hands, night and day, each set working 12 hours. Laborers about the mill, however, are employed only 10 hours,

The mill runs regularly, except the necessary stoppages for repairs.

Regarding the labor cost, the statement is made that this mill uses both steam- and water-power. The mill is situated in a small

town, and secures labor at less cost than in places as large as Minneapolis. The total cost of a barrel of flour—that is, for labor, barrels, wood, oil, etc.—is very nearly the same from year to year, but the cost of wheat differs so much that it is difficult to arrive at the percentage of wages to cost. It is estimated to be 2.8 per cent. The total cost is 27 cents a barrel, including every thing except wheat and the cost of the barrel; that is, labor, fuel, oil, repairs, interest, discount on drafts, book-keeper, taxes, insurance—in fact, every thing that is merged in the expense account.

An establishment in Minnesota.

Classes of employés.	Unit of				DATES.			
OMBBED DE CIMPLO, COI	payment.	1880.	1870.	1878,	1877.	1876.	1875.	1874.
Millor	- 1	\$8 013	\$6 41	\$6 41	\$0 41.	\$6 41	\$5.76	\$6.4
Assistant miller	do	3 00	3 00	8 00	3 00	2 75	2 75	2 7
Packer	do	3 00	2 50	2 50	2 50	2 50	2 50	2 7
Millwright	do	3 75	3 75	3 50	3 50	8 50	8 50	3.5
Stone dresser	do	3 00	2 75- 2 50	2 883	2 881	8 00	3 071	3 4
Watchman	do	2 00	. 2 00					
Machineman	do	2 75	2 00	2 00	2 00	2 00	3 00	3 2

REMARKS.—At this mill there are some opportunities for overtime. The amount so earned would increase the wages, however, but slightly.

All classes work 10 hours a day, and the mill is in operation an average of 10 months a year.

Payments are weekly in cash.

The labor cost of a barrel of flour is stated to be 28 cents. For the year ending September 1, 1880, this was 63 per cent. of the total cost of product exclusive of materials, and 2 9 per cent. of the total cost including materials.

An establishment in Minnesota.

Classes of employés.	Unit of			DAG	res.			Classes of employés,	Unit of			DAT	Ra.		Andrew State of the State of th
Chanes of Chiptogon	payment.	1880.	1879,	1878.	1877.	1876.	Canasas or employes, pa	paymont.	1880.	1879.	1878.	1877.	1876.	1875.	
Miller	do	1 54 1 54	\$2 87 1 54 1 54 2 00 1 54	\$3 08 1 54 1 40 2 00 1 54			1 54		do do	1 54 1 15 1 15	\$4 80 1 54 1 15 1 15 1 15	1 54 1 15 1 15	1 '	\$3 84 1 54 1 15 1 15 1 15	\$3 84 1 92 1 15 1 15 1 54

REMARKS.—At this establishment payments are weekly in eash. From 1874 to 1879 this mill was in operation 10 months a year. During 1880 there was a change in the firm and it was in operation but 8 months.

Laborers work 10 hours a day; all other classes 12 hours.

The selling price of a barrel of flour in 1880 is given in the statement appended to this return as \$6 80, and the labor cost as 20 cents a barrel.

Theo. Hoberecht, Boonville, Missouri.

Classes of employés.	Unit of			DATES.			Classes of appropriate	Unit of			datrs.		
Omiseds of Omproyes,	payment.	1880.	1879.	1878.	1877.	1876.	Classes of employes.	paymont.	1880.	1879.	1878.	1877,	1876.
MillerPackor. Millwright	do	1 00	\$1 54 1 00 3 00- 3 50	\$1 54 1 00 8 00- . 8 50	\$1 54 1 00 8 00- 8 50	\$1 54 1 00 8 00- 8 50	Engineer	do	1 15	\$1 85 1 15 8 00- 8 50	\$1 35 1 16 3 00- 8 50	\$1 35 1 15 3 00- 3 50	\$1 35 1 15 8 00- 8 50

REMARKS.—At this mill payments are monthly, part in eash and part in merchandise, the proportion of each not being stated in the schedule.

All classes are employed 11 hours a day for 11 months in the year. The price of flour in 1876 was \$5 25; in 1880, \$4 75. The labor cost for both years was 20 cents a barrel.

T. A. & William Bray, Pay Down, Missouri.

	Unit of								DATES.								
	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.	1866.	1805.
Miller	1		\$1 00 2 25 75	\$1 25 2 25 75	2 25	\$1 25 2 25 75	\$1 00 2 25 75	\$1 00 • 2 50 75	\$1 00 2 50 75	\$1 00 2 50 75	\$1 00 2 50 75	\$1 2 <u>5</u> 3 00 1 00	\$1 25 3 00 1 00	\$1 25 8 00 1 00	\$1 25 1 00	,	,

REMARKS.—There are but very few opportunities for over-time at this mill, and such as there have been would not increase the wages in the above table over 5 per cent.

Since 1865 all payments have been weekly in cash.

In 1865 the hours of labor were from 10 to 12; since that date 10. In 1865 the price of flour per hundred weight was \$5 50; in 1870, \$3; in 1875, \$2 50; and in 1880, \$2 50. The labor cost per barrel, including also the use of machinery, is given at 25 cents.

An establishment in Missouri.

	Unit of					DATE	:8.				
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1879.	1872.	1871.
Miller	Day	\$7 69	\$7 60	\$7 00	\$7 60	\$7 69	\$7 69	\$7 60	\$7 69	\$7 69	\$7 69
Assistant miller	- 1	3 72	3 72	3 84	3 84	8 84	3 84	3 84	3 84	3 84	8 84
Packer	do	2 331	2 331	2 581	2 581	2 581	2 581	2 581	2 581	2 581	2 58
Engineer	do	4 12	4 12	4 80	4 80	4 80	4 80	4 80	4 80	4 80	4 80
Fireman	_	3 00	8 00	3 00	8 00	8 00	8 00	3 00	3 00	8 00	B 00
Laborer	do	1 60%	1 66	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00

REMARKS.—The mill runs regularly 12 months a year. When it is idle from any cause the workmen are given employment at other occupations.

All payments are weekly in cash.

Since 1871, shipping clerk, laborers, and barrel-nailers work 10 hours a day; all other classes, 12 hours.

Charles Kemler, Winnemucca, Nevada.

Classes of employés.	Unit of		•		DATE	8.			
Omases or omproyes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1978.
Millor	Day	\$5 50	\$5 50	\$5 50	\$5 50	\$ 5 50	\$5 50	\$5 50	\$5 50
Packer	do	1 638	1 534	1 535	1 538	1 538	1 53 8	1 538	1 58
Engineer	do	5 50	5 50	5 50	5 50	5 50	5 50	5 50	5 50
Fireman	do	1 75	1 75	1 75	2 00	2 00	2 00	2 00	2 00
Teamster	do	1 584	1 535	1 535	1 535	1 535	1 585	1 535	1 58
Watchman	do	1 848	1 848	1 844	1 849	1 844	1 848	1 84%	1 84

REMARKS.—All employes, except miller and engineer, are boarded by the mill, \$1 a day being deducted from the above rates for board.

Since 1873 the mill has been in operation on an average but seven months a year, not enough wheat being raised in the section in which the mill is situated to keep it running steadily.

The following are the selling prices of several articles produced at this mill:

Year.	Flour, per ton.	Barley, ground, per ton.	Bran, per ton.	Middlings, per ton.
1873	\$100 00	\$60 00	\$40 00	\$50 00
1875	100 00	00 00	40 00	50 00
`1880	80 00	45 00	85 00	40 00

F. Huning, Albuquerque, New Mexico.

payr	Unit of									DATES.								
	payment.	1880.	1870.	1878.	1877.	1876.	1875,	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.	1866.	1865.	1864.
Miller Engineer Laborer		2 87	\$2 87 2 87 1 00	\$3 84 3 84 1 50	3 84	\$3 84 3 84 1 50	\$3 84 8 84 1 50	\$3 84 8 84 1 50										

REMARKS.—At this mill there has been but one change in rates of wages since 1845, a reduction taking place between 1868 and 1869.

The workmen are paid on application in each or merchandise, at their option.

Skilled labor since 1865 has been employed an average of 11 hours a day; common labor from sunrise to sunset.

The mill has been in operation about 3 months a year. Flour sold in 1860 for \$4 a hundred weight.

John Garwood, Batavia, New York.

Classes of employés.	Unit of			erenisti e elga surque, dele elgite na				DATES.						
	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1860.	1868.
Miller Apprentice Teamster	do	\$1 50 163 69- 76	\$1 50 10} 69- 70	\$1 50 10 1 69- 76	\$1 50 16} 69- 76	\$1, 50 16} 69- 76	\$1 50 10 <u>8</u> 69- 76	-\$1 50 10 § 00- 76	\$1 50 16} 69- 76	\$1 50 16} 69- 76	\$1 50 163 69- 76	\$1.50 16} 69- 76	\$1 50 16} 69- 76	\$1 50 10 <u>1</u> 60- 70

REMARKS.—At this establishment all employés receive board free. This would add about \$3 per week to the above rates.

All employes except teamsters are paid weekly. The teamster is paid upon application, with yearly settlements.

The hours of labor are irregular, depending upon the supply of water. Millers work from 10 to 15 hours per day; teamsters, 14.

Since 1868 the mill has been in operation on an average but 7 months a year, owing to the irregular supply of water.

The following prices of product are given:

Year.	Flour, per barrel.	Middlings, per ton.	Bran, per ton.
1870	,	\$20 00 22 00	\$20 00 22 00
1880	6 50		16 00

Thornton & Chester, Buffalo, New York.

	Init of							DATES.						
Classes of employes.	ayment.	1880.	1870. 👡	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1808.
Miller Da	ay	\$6 00	\$6 00	\$5 00	\$5 0 0	\$ 5 00	\$5 00	\$5 00	\$ 5 00	\$5 00	\$5 00	\$5 00	\$5 00	\$5 00
Assistant miller	do	2 80	2 30	2 30	2 80	2 80	2 30	2 80	2 80	2 30	2 30	2 80	2 80	2 80
Packer	do	1 75	1 75	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Millwright	do	8 00	8 00	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50
Stone-dressor	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 €0	2 0
Engineer	do	4 00	4 00	3 00	8 00	3 00	8 00	8 00	8 00	8 00	8 00	8 00	8 00	8 0
Fireman	do	1 75	1 75	1 50	1 50	1 50	1.50	1 50	1.50	1 50	1 50	1 50	1 50	1 50
Teamster	do	1 75	1.75	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Watchman	do	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1 75	1.75	1 75	1.75	17
Laborer	do	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 2

REMARKS.—At this mill employés are paid weekly in cash. All classes work 10 hours a day.

The mill has averaged full time since 1868.

The average price of flour since 1868 is stated to be \$6 per barrel, and of corn meal \$1 per hundred pounds. The labor cost of flour per barrel is given at 25 to 30 cents.

Farley, Ferguson & Wilson, Rochester, New York.

The state of the s						-		en e							
Classes of employés.	Unit of			DATE	is.			Classes of employes.	Unit of			LVC	ces.	,	
	payment.	1880,	1870.	1878.	1877.	1876.	1875.	Olizados de Cimproyed.	payment.	1880.	1879.	1878.	1877.	1876.	1875.
Miller Packer Apprentice	do	1 10}	1 10}	1 931	1 331	1 931	1 83}	Teamster	Day	\$1 10} 1 16}	\$1 10} 1 10}	\$1 83 <u>1</u> 1 83 <u>1</u>	\$1 83 1 1 83 <u>1</u>	\$1 50 1 50	\$1 50 1 50

REMARKS.—All payments are weekly in cash.

Millers work from 10 to 12 hours a day; all other classes 10 hours. It is remarked in this return that during 1875, 1876, and 1877 this mill ran night and day. In 1878, 1879, and 1880 it rarely ran at night; the cause of this change is stated to have been the falling off in business resulting from unjust freight discrimination by railroad companies.

The following prices of flour per barrel are given:

Year.	New-process flour.	White-wheat flour.	Amber flour.	Graham flour.
1875	1	\$6 50	\$0 25	\$4 50
1880		6 00	5 75	8 50

William Anderson, Hamilton, Ohio.

	Unit of		-					·	DATES.							
	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.	1860.
Miller	do	\$2 70 2 00 1 00	\$2 70 2 00 1 00	\$2 75 2 00 1 00	\$2 75 2 30 1 00	\$2 75 2 30 1 00	\$2 75 2 80 1 00	\$3 00 2 30 1 00	\$3 00 2 30 1 00	\$3 00 2 80 1 25	\$3 00 2 30 1 25	\$3 00 2 30 1 25	\$3 20 2 30 1 25	\$3 00 2 30 1 25	\$3 00 2 30 1 25	\$3 00 2 30 1 25

REMARKS.—At this mill since 1850 all payments have been in each on application.

All classes of labor have been employed 12 hours a day 12 months in the year.

Rancy, Sheal & Co., Steubenville, Ohio.

	Unit of						D.A.	TEB,					
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.
Miller Assistant miller Engineer Teamster Labover	do	\$3 86 2 08- 1 85 2 50- 2 00 1 54	\$3 86 2 08- 1 35 2 50- 2 00 1 54	\$3 36 2 08- 1 35 2 50- 2 00 1 54	\$8 86 2 08- 1 85 2 50- 2 00 1 54	\$3 86 2 08- 1 85 2 50- 2 00 1 54	\$3 36 2 08- 1 35 2 50- 2 00 1 54	\$3 36 2 08- 1 85 2 50- 2 00 1 54 96	\$3 36 2 08- 1 35 2 50- 2 00 1 54 96	\$3 36 2 08- 1 35 2 50- 2 00 1 54	\$3 86 2 08- 1 35 2 50- 2 00 1 54	\$3 86 2 08- 1 85 2 50- 2 00 1 54 05	\$3 36 2 08- 1 35 2 50- 2 00 1 54 06

REMARKS.—At this mill payments are monthly in cash. The mill runs night and day, with two sets of hands. Since 1870 it has run régularly 12 months a year.

The following are the prices and labor cost of flour and other products of this mill for the years named, as given in the statement accompanying this return:

			BELLING	PRICES.	
Year,		Flour, per barrel.	Bran, per ton.	Chop, per	Corn meal, per tou.
1873		\$7 80	\$22 00	\$30 00	\$30 00 33 00
1874	· ·	6 20	22 00 22 00	83 00 83 00	88 00
1875 1876		7 25 6 05	15 00	80 00	80 00
1877		7 10	16 00		
1878		5 00	18 00	22 00	22 00
1879		5 25	12 00	21 00	21 00
1880	• • • • • • • • • • • • • • • • • • • •	5 00	15 00	20 50	21 50
		LABO	R COST.		Percentage
Year.	Flour, per barrel.	Bran, por	Chop, per	Corn meal, per ton.	of wages to cost of flour.
1875	\$0 30	\$0 50	\$0 50	\$0 50	Per cent.
1880	30	50	50	50	6

J. H. Foster & Co., Albany, Oregon.

Classes of employés.	Unit of						DATES.					
Chases of employees	payment.	1880.	1879.	1878.	1877.	1870.	1875.	1874.	1873.	1872.	1871.	1870.
Miller			\$5 00 8 50- 8 00	\$5 00 3 50- 3 00	\$5 00 3 50- 3 50	\$5 00 3 50- 3 00	\$5 00 3 50- 3 00	\$5 00 3 50- 3 00	\$5 00 8 50- 3 00	\$5 00 3 50- 3 00	\$5 00 8 50- 8 00	\$5 00 3 50- 3 00
Packer Laborer	1		2 50 2 00	2 50 2 00	2 50 2 00	2 £0 2 00	2 50 2 00					

REMARKS.—This mill pays weekly in cash.

The miller has no stated hours of labor; the assistant miller works 12 hours a day, and laborers work 10 hours.

From October to May this mill runs day and night; the balance of the year from 6 to 12 hours per day, and shuts down one month for repairs.

Pretz, Weinsheimer & Co., Allentown, Pennsylvania.

Classes of employés.	Unit of							Dates.				<u> </u>			
Chases of employees	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.
Miller	Day	\$1 00	\$0.90	\$1.25	\$1 75	\$1 75	\$1 50	\$1 50	\$1 75	\$1.75	\$1 50	\$1 50	\$1.75	\$2 25	\$1.75
Assistant miller	do				1 00	1 00	1 00	1 25	1 25	1 25	1 25	1 25	1 00	1 50	1 25
Stone dresser	обо							1 15	1 25	1 25	1 25	1 15	1 25	1 50	1 25
Apprentico	do	60	50	60]	50	50		50	50		}. .		50	50
Teamster	do	1 00	90	1 15	1 25	1 25	1 25	1 10	1 00	1 00	1 00	1 10	1 85	1 85	1 25
Watchman	do	25	25	25	GO	75	75	75	75	75	75		75	75	75
Laborer	do	75	50	1 00	1 00	95	1 (0	95	1 00	1 00	1 00	95	.1 00	1 25	1 00

REMARKS.—This mill pays monthly in cash.

All classes of labor work 12 hours a day.

It is stated in this return that from 1866 to 1870 this mill was in

operation 11 months a year; from 1871 to 1875, 12 months; from 1875 to 1880, 10 months. The cause of irregularity has been repairs and low water.

Crouch Brothers, Erie, Pennsylvania.

	Unit of				ra c	res.			
Classos of employés.	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.
Miller	Day	\$3 20	\$2 75	\$2 75	\$2 88	\$2 88	\$3 83	\$3 88	\$ 8 83
Assistant miller	1 "	2 00	1 75	1 75	1 75	1 76	1 75	1 50	- 1 50
Packer) 1	1 50	1 25	1 25	1 25	1 25	1 50	1 50	1 50
Millwright	1 1	5 00	5 00	5 00	5 00	5 00	5 00	5 00	5 00
Stone-dresser	, ,	2 00	1 75	1 75	1 75	1 75	1 75	1 50	1 50
Engineer]	8 20	2 75	2 75	8 20	8 20	8 20	2 88	2 88
Fireman	1 .	1 75	1 50	1 50	1 50	1 25	1 25	1 25	1 25
Approntico		50	50	50)	}			}
Toamster		1.50	1 25	1 25	1 25	1 25	1 50	1 50	1 50
Laborer) .	1 40	1 25	1 25.	1 25	1 25	1 50	1 50	1 50

REMARKS.—All payments are weekly in cash.

All classes work 10 hours a day.

There have been some opportunities for over-time at this mill for

all employes except head miller. The value of this over-time is not included in the above rates. No further information was given in this return.

Buffat & Son, Knoxville, Tennessee.

gill ann digging over a part in a mark within mann midding, this can believe a midding of a midding of the digging of the digg																
							•	p.	ATES.							
Classes of employés.	Unit of payment.	1880.	1870.	1878.	1877.	1870,	1875.	1874.	1878.	1872,	1871.	1870.	1869.	1868.	1867.	1866.
Miller	ob	1 00	\$1 25 1 00 65 58	\$1 25 1 00 75 58	\$1, 25 1 00 75 58	\$1 25 1 00 75 58	\$1 25 1 00 76 58	\$1 25 1 00 75 58	\$1 25 1 00 75 58	\$1 25 1 00 75 58	\$1 25 1 00 75 58	\$1 25 1 00 1 00 58	\$1 25 1 00 1 00 58	\$1 00 1 00 58	1	1

REMARKS.—The return states that at this mill there are some opportunities for over-time, which are not included in the above rates. Price and a half is paid for over-work. Millers and teamsters receive house-rent, land for garden, etc., free. This would increase millers' wages about 25 cents per day, and teamsters' about \$5 per month.

The hours of labor average 10 a day for all classes.

Payments are on application, with monthly settlements, and all in cash, except that the employes are allowed to purchase the products of the mill at wholesale rates.

From 1861 to 1870 the mill was in operation an average of 9 months a year; since that date, 12 months a year.

The following prices of product and labor cost are given in this schedule:

	догоди Зайванцая 27 с. наса III — что Монасай	PRIC	DES.		LABOR COST.						
Year.	Year. Flour, per bushel, 100 pounds. Meal, per bushel, 48 pounds.		Feed, per 100 pounds.	Bran, per 100 pounds.	Flour, per 100 pounds.	Meal, per bushel, 48 pounds.	Feed, per 100 pounds,				
1805 1870 1875	\$7 00 8 03 8 05 2 05	\$1 40 96 70 55	\$1 00	\$1 80 1 00 1 00 80	\$0 15	\$0 04 4 4	\$0 00 6 6				

As these mills are run at times partly by steam, sometimes altogether by steam, and at other times altogether by water, it is diffi-

cult to give exact figures, as the cost varies with the manner of running the mill.

Elam, Chenery & Co., Fairview, Utah.

Classes of employés.	77. 11. 0	DATES.																		
	Unit of payment.	1880.	1879.	1878.	1877.	1876,	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.	1866.	1865.	1864.	1863.	1862.
Miller										\$4 00	\$4 50	\$4 50	\$4 50	\$4 50	\$4 50	\$5 00	\$5 00	\$6 00	\$6 00	\$6 00
Assistant miller	1									2 00 2 00		1	2 00	2 00	2 00	2 50	2 50	8 00	8 00	8 00
Watchman	do	1 00		1 00 75	1 25 1 00	1 25 1 00		1 25 1 00			1 25 1 00		1		1 25 1 00		1 50 1 25			2 00 1 50

REMARKS.—At this mill payments are monthly and all in eash, except that the employes are allowed to purchase the products of the mill at wholesale rates.

The men are employed from eight to ten hours a day 9 months in the year.

The labor cost of flour per 100 pounds, from 1865 to 1875, is stated to be 50 cents; in 1880, 30 cents.

The following are the prices of a number of articles produced by this mill for the years named:

Year.	Flour, por 100 pounds.	Shorts, per 100 pounds.	Bran, per 100 pounds.
1865	\$6 00	\$1.50	\$1.00
1870	5 00	1 25	80
1875	5 00	1 25	80
1880	8 75	1 00	75
<u> </u>	l	1	<u> </u>

M. & J. Pollock, Wheeling, West Virginia.

Classes of employés.	Unit of	DATES.															
	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1878.	1872.	1871.	1870.	1869.	1868.	1867.	1866,	1865,
Miller	Day	\$3 50	\$3 50	\$3 50	\$3 50	\$3 50	\$8 50	\$3 50	1	11.				,	4	\$ 3 50	\$3 50
Packer	do	1 831	1 831	1 831	1 831	1 831	1 831	1 831	1 831	1 831	1 831	1 831	1 83 t	1 831	1 831	1 881	2 00
Stone-dresser	do	1 831	1 831	1 831	1 831	1 831	1 831	1 831	1.831	1 831	1 831	1 831	1 831	1 83	1 831	1 831	2 00
Engineer	do	2 331	2 331	2 331	2 331	2 33 1	2 33 1	2 331	2 83	2 331	2 881	2 331	2 831	2 831	2 831	2 831	2 335
Laborer	do	1 163	1 16	1 83}	1 831	1 831	1 831	1 831	1 831	1 831	2 00	1 831	1 831	1 831	1 881	1 831	2 00

REMARKS.—There have been but few opportunities for over-time at this establishment. Regular price is paid for extra work.

Payments are weekly in cash.

All classes of labor are employed 10 hours a day, and it is stated that the employes are satisfied with the 10-hour system, but would not consent to any increase, nor would the employers favor either an increase or a decrease.

From 1865 to 1875 the mill was operated about 8 months a year,

the irregularity being caused by light demand for product during the spring months. From 1876 to 1880 the mill ran 10% months a year on an average, the increased demand in these years being due to better quality of product.

The labor cost of a barrel of flour is stated to be about 16 cents per barrel. The total cost per barrel, exclusive of wheat—i. c., the barrel, interest on capital, and services of the proprietors—is about 35 cents.

A. Syme, Menasha, Wisconsin.

Classes of employés.	Unit of	DATES.														
	Unit of payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.				
Miller Assistant miller Laborer	do		\$5 00 2 25 1 25	\$5 00 2 25 1 25	\$4 00 2 00 1 25	\$3 00 1 75 1 25										

REMARKS.-All payments at this mill are weekly in cash.

The mill runs 24 hours per day, and employs two sets of hands, each working 12 hours. Common laborers, however, are employed but 10 hours.

The mill has run an average of 11½ months a year, its stoppages being for necessary repairs.

The following statement, appended to the schedule, gives the prices of flour, labor cost, etc., since 1860:

Year.	Prices.	Labor cost.	Percentage of wages to cost.
1800	\$4 60	\$0 10	Per cent. 2.27
1865	4 75	. 11	2. 45
1870	5 40	13	2, 50
1875	5 50	13	2.45
1880	5 65	13	2.40

Clement & Stevens, Neenah, Wisconsin.

Classes of employés.	Unit of	DATES.															
	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874,	1873.	1872.	1871.	1870.	1869.	1868.	1807.	1866.	1805.
Miller. Assistant miller. Packor Millwright Laborer	do	1 65	\$4 00 2 50 1 65 5 00 1 33	\$4 00 2 50 1 65 4 50 1 83	\$3 00 1 75 1 50 4 50 1 33	\$2 50 1 75 1 50 4 50 1 33	\$2 50 1 65 1 50 4 00 1 33	\$2 50 1 65 1 50 4 00 1 33	\$2 50 1 50 1 83 8 50 1 83.	\$2 50 1 50 1 33 3 50 1 83	\$2 50 1 50 1 83 8 50 1 25	\$2 50 1 50 1 33 8 50 1 25	\$2 10 1 50 1 33 3 00 1 25	1	\$2 10 1 50 1 25 3 00 1 25	\$2 10 1 33 1 25 3 00 1 00	1 83 1 25 3 00

GAS AND GAS COKE.

Of the 22 schedules sent to the manufacturers of gas, but 7 were returned, of which 6 are tabulated. Of these, 1 was from Connecticut, 2 were from Indiana, and 1 each was from Maine, Massachusetts, and New Jersey. The schedules give the rates of wages paid in the manufacture only of gas; no rates are given for workmen employed in the distribution of gas. It will be observed that the division of labor in this industry is not very minute, nor is it by any means the same in the different establishments. The names given to the different classes of employés differ at different works. The stoker at the Fort Wayne works is the fireman at the New Jersey works; at one establishment, under the term "mechanie", are included all classes of labor except the common laborer.

Extra carnings or deductions.—At none of the works reporting are there any opportunities for extra earnings. One establishment reports that its workmen are furnished with fuel at rates 25 per cent. less than those of the regular dealers, and it is quite probable that this is true of all the works. There are no deductions for tools, under-hands, etc.

Payments.—The employes at all of the works are paid in cash. There is no regular interval of payment common to all these works, as will be seen by the following table:

	Interval.	1880.	1875.	1870.	1865.	1860.	1855.	1850.	1845.
8	Weekly	2	2	2	2	2	2	2	
	Semi-monthly	2	2	2	1	1	1	1	1
	Monthly	2	2	2	8	8	2	2	. 1
	On application	1	1	1	1	1	1		

Intervals of payment at gas-works.

Hours of labor.—Gas manufacture, as a rule, is carried on day and night 7 days in the week, two gangs of menworking 12 hours each. This would include in most cases both holidays and Sundays, though one establishment reports that it has given up Sunday work. Those employés not directly engaged in the making of the gas in some cases work but 10 hours. The hours of labor will be given under each tabulation.

Regularity of employment.—From the very character of this industry it is evident that the works must run continuously. Without exception, the 6 establishments reporting state that they run regularly 12 months each year. The demand for gas is much greater in the winter than in the summer, and more men are employed. The works run the entire year, but the production differs at different seasons.

Relation of wages and labor to selling price and cost.—See notes under each tabulation.

Efficiency of labor.—There has been no change in the efficiency of labor except such as grows out of experience. Labor-saving machinery and improvements.—No labor-saving machinery has been introduced at any of the works reporting.

Wages at British gas-works.—The following tables, taken from the Miscellaneous Statistics of the United Kingdom, Part XI, giving the rates of wages paid at the gas-works of Great Britain and Ireland, hours of labor, etc., are inserted here for the purpose of comparison with our own tables. The tables are for 1880. As published, they include rates of wages for workmen engaged in labor outside of the gas-works, such as laying pipe, lamplighting, etc.; but as the statistics for the United States include only the labor engaged in the manufacture of gas, similar classes of workmen only are given in the British statistics.

It will be noted that the division of labor at the American gas works is not so complete as at the English. The term "laborer" at the former includes, in many cases, several of the British classes of labor, such as retort laborers and men, coke porters and fillers, coal-wheelers, etc. The word "smith" in the British statistics is the same as blacksmith in the American, while "mechanic" in the American schedule includes such workmen as blacksmiths, carpenters, etc., and in one case all workmen except common laborers.

Table showing rates of wages, hours of labor, etc., at the gas-works of Great Britain and Ireland.

Description of occupations.	Rates of wages.	Hours of labor.	Description of occupations.	Rates of wages.	Hours of labor.
BIRMINGHAM.	Per roe	ek.		Per day	
		T	GLASGOW.		1
	\$9 20 to \$10 10		Gas-makers, leading stokers, and firemen	\$1 25	12
Stokers, ordinary	7 80	1	Stokers, ordinary.	1 21	12
Retort laborers	5 08 to 6 58	1	Retortmen, coal-porters, and coke-fillers.	85	12
Coke-fillers	5 34 to 6 18 5 34 to 6 17	1.	Carpenters and joiners	\$1 00 to 1 27	8
	L .	1	Bricklayers and retort-setters	1 37	9
Carpenters and joiners	7 20 to 8 29	}	Smiths	1 21	9
Bricklayers and retort-setters	8 48		Laborers	77	10
Smiths	7 26 to 8 71				
Laborers	4 80 to 5 08	54	•	Th	7.
BRISTOL AND NEIGHBORHOOD.	Per da	y.	LIVERPOOL.	Per week	к.
Stokers	\$1.05	8	Stokers, ordinary	. \$8 47	56
Coal-porters and coke-fillers	88	8	Coke-fillors	7 20	84
Carpenters and joiners	97	10	Carpenters and joiners	8 28	553
Bricklayers and retort-setters	1 21	. 10	Bricklayers and retort-setters	8 47	55
Smiths	07	10	Smiths	7 74	553
Laborers	75	3 10	Laborers	5 08	55 <u>8</u>
DUBLIN.	Per we	ck.	Boys	1 04	553
Gas-makers and leading stokers	\$9 68	84	LONDON.		
Firemon	10 80	84	Leading stokers and firemen	0 90	
Stokers, ordinary	841	84	Stokers, ordinary		
Retortmen	6 5	84	Retortmen	6 90	
Coal-wheelers	5 04	84	Coal-portors	8 23	
Coke-fillers	4 8	554	Coke-fillers	7 20	
Carpenters and joiners	87	L 58å	Carpenters	\$7 74 to 9 20	l .
Bricklayers and retort-setters	87	-	Bricklavers and retort-setters	7 74 to 9 20	l .
Smiths	7.76		Smiths.	9 07	1
Laborers	4.80		Laborers	6 05	
Boys	19	_	Littorera	0 00	
kuinburgh,		"	MANCHESTER.		[
Gas-makers and leading stokers	9 0	B	Cas-makers, leading stokers, and firemen	9 5G	70
Stokers, ordinary	1 .		1	8 47	70
Retortmen			Retortmen	6 05	70
Coal-porters and coke-fillers			lk	4 84	60
Carpentors and joiners			Carpenters and joiners	8 47	64
Bricklayers and rotort-settors			II	0 32	544
Smiths				7 74	54
Laborers	48		1 2 .	4 84	60

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

An establishment in Connecticut.

Secretary and the secretary of the secre	112 To 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1						- A SANDARO - CONTRACTOR - CONT	1-2-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1							-		
Classes of employés.	Unit of payment.		DATES.														
Ottasses of employes.		1880.	1870.	1878.	1877.	1876.	1875.	1874.	1879.	1872.	1871.	1870.	1860.	1868,	1867.	1806.	
MechanicLaborer			\$2 75 1 75	\$2 75 1 85	\$2 75 1 85	\$2 75 2 00	\$2 75 2 00	#2 75 2 00	\$2 7 5 2 00	\$2 75 2 00	\$2 75 2 00	\$2 75 2 00	\$2 75 2 00	\$2 75 1 75	\$2 75 1 75	\$2 75 1 75	

REMARKS.—But two classes of labor are given in this schedule—mechanics and laborers. The former probably includes all the skilled labor, such as stokers, blacksmiths, etc., and the latter common labor.

All classes are employed 12 hours a day.

The following statement, appended to the schedule returned by this establishment, shows the selling price of gas per 1,000 cubic feet for the years named:

Year.	Price of gas per 1,000 cubic feet.	Year,	Price of gas per 1,000 cubic feet.
1865	\$4 33 4 33 4 00	1877	\$2 78

Fort Wayne Gas Light Company, Fort Wayne, Indiana.

	Unit of		DATES.													
Classes of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.						
Stoker		\$2 10 1 60														
Laborer		1 25- 1 30	1 25- 1 30	1 25- 1 30	1 25- 1 30	1 25- 1 80	1 25- 1 80	1 25- 1 30	1 25- 1 30	1 25- 1 80						
Mechanic	do	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50						

REMARKS.—It is stated in the schedule that these works were established in 1855. The rates of wages, as appears from the above table, are given only since 1872, during which time there has been no fluctuation.

Since 1855, stokers and helpers have worked 12 hours a day; all other labor 10 hours.

The table below shows labor cost and selling price. The percentage of wages to cost is estimated to be about 20 per cent.

	ıa		COST OF LABOR.	
Year.	Gas, per 1,000 cubic feet.	Coke, per bushel.	Tar, per barrel.	Gas, per 1,000 cubic feet.
1870 1875 1880	\$4 50 - 3 50 2 75	\$0 12 10 10	\$5 00 8 00 2 50	\$1, 81 1, 75 1, 75

Indianapolis Gas Light & Coke Company, Indianapolis, Indiana.

Classes of appleads	Unit of				,				DATES,							
Classes of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1807.	1866.
Stoker	do do do	\$1 80 1 25 2 00 2 00 2 00 2 75	\$1 80 1 25 2 00 2 00 2 00 2 75	\$1 80 1 00 2 00 2 00 2 00 2 00 1 50	\$1 80 1 00 2 00 2 00 2 00 2 00 1 50	\$2 00 1 75 3 25 2 50 2 50 1 75	\$2 25 1 75 8 25 2 50 2 50 2 50	\$2 25 1 76 3 25 2 50 2 50 2 50	\$2 25 1 75 5 00 2 50 2 50 2 50	\$2 25 1 75 5 00 2 50 2 50 2 50	1.0	\$2 00 1 75 5 00 3 00	\$2 00 1 75 5 00 8 00,	\$2 00 1 75 5 00 3 00	\$2 00 1 75 5 00 8 00	\$2 00 1 75 5 00 8 00
Classes of employés.	Unit of															
ones, or onestoyou	payment.	1805.	1804.	1863.	1862.	1861.	1860.	1859.	1858.	1857.	1856.	1855.	1854,	1853.	1852.	1851.
Stoker	do do	1 75 5 00		. .		\$1 00 1 00								l		
Tinner	do							 								

a From 1865 to 1873, inclusive, the "Bricklayer" was also a "Retort-setter".

REMARKS.—These works were established in 1852. Rates of wages are given for stokers and laborers from this date.

Stokers have always been paid monthly; common laborers weekly. A similar rule obtains in a number of industries, the employes receiving the highest wages being paid less frequently than those receiving lower wages.

From the beginning of manufacturing in 1852, stokers and helpers have worked 12 hours a day; all others 10 hours.

The following prices of gas per 1,000 cubic feet, and of gas coke per bushel, are given in this return:

Year.	Gas, per 1,000 cubic feet.	Gas coke, per bushel.
1855 1860		•
1870	3 50	\$0 06
1875	3 00	8
1880	2 00	8

Portland Gas Light Company, Portland, Maine.

Classes of employés.	Unit of						Classes of employés.	Unit of	DATES,					
	payment.	1880,	1879.	1878.	1877.	1876.	Chases of displayes.	payment.	1880.	1879.	1878.	1877.	1876,	
Stoker	Day	,\$1 75	\$1.75	\$2 00	\$2 00	\$2 00	Laborer	Day	\$1 50	\$1 50	\$1 7 5	\$1 75	\$1.75	

REMARKS.—The only statement of importance in this return other than those noted in the general remarks is that the hours of labor are 12 for all classes. It is also stated that the price of gas per 1,000 cubic feet in 1870 was \$3 42; in 1875, \$2 75, and in 1880, \$2 50.

East Boston Gas Company, East Boston, Massachusetts.

	Unit of	DATES.														
Classes of employés.	payment.	1880.	1879.	1878.	1877.	1870.	1875.	1874.	1873,	1872.	1871.	1870.	1869.	1808.	1807.	
Foreman Laborer		\$10 00 14 00	\$10 00 14 00	\$16 00 14 00	\$10 00 14 00	\$10 00 14 00	\$16 00 14 00	\$16 00 14 00	\$16 00 14 00	\$16 00 14 00	, -	\$10 00 14 00	\$16 00 14 00	\$16 00 14 00	\$16 00 14 00	
	Unit of							DATES.						•		
Classes of employés.	payment.	1860.	1805.	1804.	1863.	1862.	1801.	1860.	1859.	1858.	1857.	1856.	1855.	1854.	1853.	
Foreman	Week	\$16 00	\$16 00	\$16 00	\$16 00	\$10 00	\$10 OO	\$16 00	\$10 00	\$10 00	\$16 00	\$10 00	\$16 00	\$16 00	\$10 00	

REMARKS.—All classes of laborers in this establishment work 12 hours a day, 7 days in the week.

These works were established in 1853. Rates of wages of only two classes of labor, foremen and laborers, are given, and it is stated in

the schedule that there has been no change in these rates from the first.

The following prices of gas and gas coke are given in the schedule furnished by the above-named company:

Yoar.	Gas, per 1,000 cubic feet.	Coke, per chaldron.
1860	\$4 20	\$ 5 00
1805	4 20	. 5 00
1870	4 00	5 00
1875	3 00	4.00
1880	2 50	8 00

Paterson Gas Light Company, Paterson, New Jersey.

Classes of 1 6	Unit of payment.		DATES.														
Classes of employés.		1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.		
Foreman Hoad of gang Fireman	do	\$2 50 2 25 2 00	\$3 00 2 50 2 00	\$3 60 2 50 2 00	\$3 50 3 00 2 10	\$3 50 3 00 2 10	\$3 50 2 50 2 00	\$3 50 • 2 50 2 00	\$3 50 2 25 2 00	\$3 00 2 25 2 00	\$3_00 2_25 2_00	\$3 00 2 00 1 75					
• -		1 50	1 50	1 50	1 50	1 50	1 50	1 75	1 75	1 75	1 76	1 75	1 50	1 75	1 50		

REMARKS.—These works were established in 1847, but rates of wages are given only since 1867, the records prior to that time being destroyed.

The firemen or stokers are employed 12 hours a day; all others 10. The price of gas per 1,000 cubic feet in 1870 and 1875 was \$3 80; in 1880, \$2.

GLASS.

Under this head are included rates of wages paid in those establishments only that make glass from the sand. Rates of wages paid in staining, cutting, engraving, drawing, or spinning glass, or any other process of reworking, are not included, except in cases of establishments that cut and engrave in connection with the manufacture of glass from the sand. In a word, the rates cover the manufacture, not the reworking, of glass.

This manufacture is classified under four heads, viz: (1) flint glass; (2) green glass; (3) plate glass; (4) window glass.

The methods of work and payment in this industry present quite a number of interesting features. The furnaces having once been lighted up, the work is continuous, melting and "working out" the molten glass following each other in uninterrupted succession until the furnace fire is put out. In flint-glass works the glass is melting in one set of pots in a furnace while in others it is being blown or pressed. In a window-glass house no blowing is done until the glass is melted. The melting and "blowing-out" of all the pots in a furnace requires more than 24 hours. As a result, window glass works blowing is commenced at different hours each day, at shortly after midnight Sunday night and later each day.

As will be apparent from the statements accompanying the wages tables, the amount of product is restricted by the several trades-unions in most branches of glass-making. A blower is allowed to make but 48 boxes of window glass, while the number of pieces of certain articles that constitute a day's work in flint-glass and greenglass houses is usually rigidly fixed.

The method of payment in window-glass houses is interesting. Owing to the peculiar character of the business, it is almost impossible to ascertain at the end of each week or each two weeks what amount of money is due to the blower or flattener, they being paid in accordance with the quality of the glass produced, and this can be ascertained only when the glass has been flattened and cut, or at least inspected. This sometimes requires many weeks, especially in dull seasons. It is therefore customary to advance to men what is termed "market money", equaling a certain amount a week, and to have final settlements at the end of the "fire". In the window-glass report, therefore, it will be understood that most of the skilled workmen, such as the blowers, gatherers, cutters, and flatteners, are paid weekly or every two weeks on account, and full settlements are had at the end of the fire, generally in June.

FLINT GLASS.

Under this division are included works making flint (lime or lead) glassware, both blown and pressed, lamp chimneys, and flint druggists' and chemists' ware.

The returns regarding this branch of the glass industry are more complete and satisfactory than those from the other three divisions. Nevertheless it has been thought best to supplement them with statements of wages in 1880 taken from the returns made to me as special agent in charge of the statistics of glass. The number of employes of each class does not in all cases include all of the employes of each class engaged in the industry in the state, but only the number concerning whose wages statements were received.

Average daily earnings and number of employés at certain of the flint-glass works of the United States during the census year, 1880. [Continued on next page.]

																	1					====
l	KENT	UCKY.	N	[ABBAC]	HUSETI	rs.	new J	erbey.				NEW	YORK.						OII	10.		
Classes of employés.	Number of employés of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.	Number of employés of each class.	Average daily earn- ings.	Number of employés of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.	Number of employés of each class.	Average daily earn- ings.	Number of employés of each class.	Average daily earn- ings.	Number of employés of each class.	Average daily earn- ings.	Number of employés of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.	Number of employés of each class.	Average daily earn- ings.
Managers	3		1	\$5 00	1				1	\$5 00	1	\$5 00	1	\$5 00	1	\$4 00	2	\$4 00	1	\$3 33	1	\$2 00
Pressers	8	\$3 50	4	2 374	4		10	\$1 00	2	2 50	.1	2 91	l		1	2 83	14	3 50	7	3 67	14	4 00
Finishers	12	8 50	8	3 47	l .	\$1.75- 2.75	40	4 00	10	3 30			23	2 91	22	3 50	7	3 50	7	3 50	10	4 00
Gatherers	24	2 00	5	2 15	8	1 12	15	75	15	2 00	18	1 27	23	1 27	28	1 50	14	2 20	23	2 00	35	2 20
Stickers-up	8	80	21	1 15	20	50- 75	ļ,	 .	6	80	18	73	23	73	20	75	66	75	10	73	14	00
Cleaning-off boys	20	00	7	75	4	62	40	50	8	60	18	55	27	55	22	00	 .		1	75	12	80
Carrying-in boys	40	50	9	75	17	33- 42	40	50	9	50	24	55	4	55	30	50	14	50	14	55	23	60
Mold-holders	26	60	8	1 04	6	62	50	50	5	70	6	73	4	73	10	2 75	 		7	55	14	90
Blowers	20	8 50	14	2 20	22	1 00- 2 00	200	4 00	12	2 50	18	2 00	3	2 20	10	2 75	[. 7	3 07	15	8 00
Cutters	1	2 50	85	2 50	84	2 00- 4 00	10	2 00	 .			ļ	2	2 50					2	1 50	2	2 50
Engravers	2	3 00	4	2 50	2	8 00	5	2 50	ļ								1	8 50	4	1 75	4	8 50
Mold-makers	5	4 00	5	2 50	· • • • • • • • • • • • • • • • • • • •		} 20		ς ²	3 50					ļ		6	3 00	3	3 00	5	6 00- 2 00
Machinists	1	3 00		-	2	1 50	} 20	2 50	\ 2	2 50	1	1 50							8	3 00	1	2 00
Mixers	9	1 50	2	2 00	8	1 87	5	1 50	3	1 25	2	1 50	2	1 50	2	2 00	4	1 50	2	1 50	2	1 06%
Teasors	4	2 00	2	2 00	4	1 87- 2 00	} 15	§ 75	2	1 50	2	2 00	2	2 15	2	3 00	4	1 00	6	1 70	4	1 71#
Pot-fillers	2	1 50			1	1 00	P .	١(1	1 80	2	1 50			ļ		4	1 50	2	1 50	2	1 66%
Pot-makers	1	10 00	1	2 25	1	2 00	4	2 00	1	2 00	2	2 00	1	2 50	2	2 50	1	2 50	1	2 50	1	2 00
Clay-trampers	8	1 50	2	1 50	2	1 00	12	1 25	3	1.00	1	1 50	1	1 50	1	1 50	8	1 50	1	1 25	8	1 50
Packers	15	1 75	4	1 75	5	1 50	30	1 50	5	1 17	6	1 83	7	1 67	5	1 75	9	1 50	4	1. 50	7	1 50
Drivers	5	2 00	[2	1 00	10	1 25			1	2 00	1	2 50	2	2 00	1	1 60	2	1 40	2	1 50
Laborers	6	1 25	19	1 50	16	1 00	a 210 b 25	1 25 60	10	1 00	10	1 25- 1 50	12	1 50	7	1 50	5	1 50	8	1 25	3	1 25
Engineers	1	3 00	1	2 50	1	2 25	8	2 00	1	2 00	1	2 50	1	1 67	1	3 00	2	2 00	2	1 50	1	2 331

STATISTICS OF WAGES—FLINT GLASS.

Average daily carnings and number of employés at certain of the flint-glass works of the United States during the census year, 1880—Continued.

								Į.	ennsyl	VANIA.										
					PITT	BURGH	DISTRI	CT.						E/	LSTERN	DISTRIC	ot.			est Hnia.
•			GLASS	VARE.				вот	cies.		CHIM	NEYS.	GLASS	WARE.	CHIM	INEYS.	вот	TLES.		
Classes of employes.	Number of employes of each class.	Average daily carn- ings.	Number of employés of each class.	Average daily earn- ings.	Number of employés of each class.	Average daily earn- ings.	Number of employés of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.	Number of employés of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.	Number of employés of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.
Managers Pressers	1 4	\$3 50 3 50	1 11	\$6 85 8 50	1 15	\$3 00 2 95	16	\$3 50	1	\$4 00	1	\$6 66}	10	\$2 72- 4 50	3 1	\$4 00 2 00	2 2	\$5 00 2 66§	2 20	\$4 00 4 00
Finishers	2	2 00	18	2 60	G	3 45	9	3 00		•••••	40	78	88	2 54- 5 45	17	4 00	25	2 50	20	4 00
Gatherers	25	1 75	10	2 14	19	1 75	20	2 00			39	2 04	45	1 14- 2 72	2	67-		1 38½- 1 66½	26	2 20
Stickers-up	15	1 00	24	1 00	15	1 00	20	90	18	50	2	1 10	47	64- 90	16	54	25	668-	52	90
Cleaning-off boys	16	80			6	1 00	6	1 20	18	75	2	1 00	80	54	19	58	10	1 00	6	75
Carrying-in boys Mold-holders	4	80 1 50	24	62	17 2	70 1 1 00	34	70 90	18 36	75 50	2	76	20	54	10 18	48 48	10 5	50 50	25 16	62 80
Blowers	17	3 50		•••••	2	8 45	6	3 50	57	3 30	41	3 878	27	1 82- 4 00	38	4 00	25	1 668	6	3 00
Outiers	1	8 50	a8 o2	1 67 50	1	2 25	2.	2 50		•••••			9	2 50	a8	3 50 1 25	6	1 50- 2 00	28	1 75
Engravors			5	2 00			1	3 00					1	3 00			1	1 009- 8 833	a2 c5	1 75 83
Mold-makers		- 	7	2 60	δ	3 40	10	3 00		•••••			8	2 00- 6 00	2	3 00	1	2 50- 4 168	8	3 00
Machinists :	1	2 00						ļ		· · · · · · ·				•••••	1	2 25	1	2 50- 4 16%	1	3 00
Mixers	1	2 00	3	2 33	3	1 83	3	1 50	8	1 50	2	1 83 1	5	1 50	2	2 25	2	1 50- 2 00	4	1 50
Teasers	.2	2 50	2	2 43	4	2 57	5	2 30	4	2 00	2	2 143	6	1 75	0	2 00	2	2 00- 2 331	6	2 00
Pot-fillers	1	2 00			2	1 83	- 4	2 00			1	1 50					2	1 83	2	1 50
Pot-makers			2	2 50						•••••	• • • • • • • • • • • • • • • • • • • •		2 6	2 75 1 50	1	8 00 1 50	2	2 50 1 66#	2 6	2 25 1 50
Packers	l	2 00	a5 b5 o5	2 00 50 50	11	2 00	10		9	1 38	6	1 90	12	1 66- 2 50	a2 08	1 50 1 00	4	1 668	. 14	1 60
Drivers			2	2 00	2	2 00	,8	2 00	В	1 65			8	2 00	2	1 85	2	1 66%	- 8	1 62
Laborers	1	1 50	1	1 50	2	1 50	5	1 50	3	1 50	8	1 391			27	1 50	1.0	1 881- 1 668	a14 b1 o40	1 25 83 50
Engineers	1	2 00	1	2 25	1	2 67	2	8 00	1	1 50	1	2 00	2	2 50	1	1 85	1	2 50	2	2 00

a Men.

b Boys.

o Women or girls.

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

W. L. Libbey & Son, Cambridge, Massachusetts.

	Unit								DA	TRG.							
Classes of employés.	of pay- ment.	1880.	1879.	1878.	1877.	1870	3. 18	375.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.	1800.
Manager	Month	\$150 00	\$150 00	\$150 0	0 8150	00 \$150	00 815	50 00 8	150 00	\$150 00	\$150 00	\$150 00	\$150 00	\$150 00	\$150 00	\$150 00	\$150 00
Presser	Day	3 00	3 00	3 0	1 '			3 00	8 00	3 00	8 00	3 00	3 00	2 00	2 00	2 00	2 00
Finisher	do	3 50	3 50	3 5		l	50	3 50	8 50	8 50	3 50	8 50	8 50	2 00	2 00	2 00	3 00
	1	2 50	2 50	2.5	,	,	,	2 50	2 50	2 50	2 50	2 50	2 50	2 00	2 00	2 00	2 00
Gatherer		1 25	1 25	1 2	1	1 .	1	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 28
Sticker-up		1 00	1 00	10	1	i i	00	1 00 i	1 00	1 00	1 60	1 00	1 00	1 00	1 00	1 00	1 00
Cleaning off boy	00	1 00	1 00	1 0		- 1	00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	7 0
Carrying-in boy		1 00	1 00	1 0	(- 1	00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00
Mold-holder				1	1		00	4 00	4 00	4 00	4 00	4 00	4 00	3 00	3 00	1	i e
Blower	l i	4 00	4 00	4 0	1		75	1	2 75	2 75	2 75	2 75	2 75	2 75	2 75	3 00	3 00
	do	2 75	2 75	2 7	ł	. }		2 75		2 75	2 75	2 75	2 75	2 75		2 75	2 7
	do	2 75	2 75	2 7			75	2 75	2 75 3 00	8 00	3 00	3 00	3 00	2 75	2 75	2 75	2 78
Mold-maker	do	3 00	8 00	3 0	1		00	8 00		2 50	2 50	2 50	2 50		2 75	2 75	2.70
Machinist	do	2 50	2 50	2 0		1	50	2 50	2 50			1 75		2 75	2 75	2 75	2 7
Mixer	do	1 75	1 75	17	- 1	- 1	75	1 75	1 75 2 00	1 75 2 00	1 75 2 00	2 00	1 75 2 00	2 00	2 00	2 00	2 0
Teaser		2 00	2 00	2 0	,			2 00				1	1	\	1	1	2 0
Pot-filler	,	2 00	2 00	2 (00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	20
Pot-maker	do	2 00	2 00	2 (00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2.0
Clay-tramper		2 00	2 00	2 (J	}	00	2 00	2 00	2 00	2 00	2 00	2 00	1 50	1 50	1 50	1.5
Packer		2 00	2 00	2 0			00	2 00	2 00	2 00	2 00	2 00	2 00	1 75	1 75	1 75	1 7
Driver		2 00	2 00	2 (00	2 00	2 00	2 00	2 00	1	2 00	1 75	1 75	1 75	1 7
Laborer	,	2 00)	3 (1	1	00	2 00	2 00	2 00	2 00	1	2 00	1 75	1 75	1 75	1 7
Engineer	do	2 50	2 50	3 (50 2	50 2	60	2 60	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2.5
	Ì			and the property live	a pade hand Magazing Name of Magazin						Place of the Article St.	nen son son	er van Marie en op 1944. Marie en de 1945 en op 1945	and the second second second		The fig. without the common designation of t	hand Make the care of the
	Unit								117	LTRB.							
Classes of employés.	of pay-		1		4 300		4 (14)	1	1	1 .000	1	1855.	1854.	1853.	1852.	1851,	1000
	1110111	1865.	1864.	1863.	1882.	1861.	1860.	1859	1858.	1857.	1850.	Inthi.	1694.	1000.	1802.	1001.	1850.
Manager	Month	\$150 00	\$150 00	\$125 OO	\$125 00	\$125 00	\$125 00	\$125 0	0 \$125 0	3 \$125 OC	\$125 00	\$125 00	1	\$125 00	\$125 00	\$125 00	\$125 0
Presser	Day	2 00	2 00	1 50	1.50	1 50	1 50	[15	0 150	1 50	1. 50	1.50	1 50	1 50	1 50	1 50	1 5
Finisher	do	3 00	8 00	2 50	2 50	2 50	2 52	25	0 250) 250	2.50	2 50	2 50	2 50	2 50	2 50	2.5
Gatherer	ob	2 00	2 00	1 00	1 00	1 00	1 00	1 0	0 15	0 1 50) 150	1 50	1 50	1 50	1 50	1 50	1.5
Sticker-up	do	1 25	1 25	75	75	75	75	7	5 7	5 71	5 7	7	5 70	i 71	5 71	5 75	. 1
Cleaning-off boy		. 1 00	1 00	62	62	62	62	1 0	2 6	2 6	2 6:	3 6	2 62	: G:	: (62	2 62	(
Carrying-in boy	do	1 00	1 00	02	62	62	62		12 0	2 6	2 0	3 6	2 65	2 6:	2 6	2 62	
Mold-holder		1 00	1 00	62	02	02	62	: 0	12 0	2 6	2 6	2 6	2 69	2 65	2 6:	2 62	: (
Blower	. do .	. 8 00	8 00	3 00	3 00	8 00	3 00	8 (0 80	0 80	0 30	0 8 0	0] 300	3 00	3 0	0 8 8 0	1
Cutter	do	. 2 75	2 75	2 00	2 00	2 00	2 00	20	0 20	0 2 0	0 2 0	2 0	0 2 00	200) 20	200	2 0
Engraver	1	. 2 75	2 75	2 00	2 00	2 00	2 00	1 20	0 20	0 26	0 20	0 20	0 2 00) 200	2 0	200	2 (
Mold-maker	1	. 2 75	2 75	2 00	2 00	2 00	2 00	2 (0 20	0 20	0 20	0 20	0 20	200) 2 0	200	2 (
Machinist	· k	. 2 75	2 75	2 00	2 00	2 00	2 00	20	0 20	0 20	0 20	20	0 20	2 00	200	0 200	1 2 (
Mixer	((2 00	1 50	1 50	1 50	1 50	1 6	0 15	0 1 5	0 1 1 5	1 5	0 150	1 50	1 50	1.50	1.4
	1	1	2 00	1 50	1 50	1.50	1 50	1 1 8	50 1.5	0 15	0 15	1 5	0 1 50	1 50	1 50	1 50	1 1
Teaser		1	1		1	1 50	1 50	1 1 1	50 1 5	0 15	0 15	0 1 5	0 1 50	150	1.5	1 50	1
Tenser	1	. 2 00	2 00	1 50	1 50	T 00									- 1		
Teaser	. do	1	2 00	1 50 2 00	2 00	2 00	2 00	1	0 20	0 20	0 20	20		•	1	1	21
Pot-filler	do	}	1		1	J	1	20		1		1	0 200	2 00	2 0	0 2 00	1
Pot-filler	do do do .	. 2 00 . 1 50	2 00	2 00	2 00	2 00	2 00	2 0	0 1 5	0 1 5	0 15	15	0 2 00 0 1 50	2 00	2 0	2 00	1 1
Pot-filler	do do do	. 2 00 . 1 50 . 1 75	2 00 1 50	2 00 1 50	2 00 1 50	2 00 1 50	2 00 1 50	2 0 1 5 1 5	60 1 5 60 1 5	0 15	0 15 0 15	0 15	0 2 00 0 1 50 0 1 50	2 00 1 50 1 50	2 0 2 0 1 5 0 1 5	2 00 1 50 1 50	1 1 1
Pot-filler	do do do do	. 2 00 . 1 50 . 1 75 . 1 75	2 00 1 50 1 75	2 00 1 50 1 50	2 00 1 50 1 50	2 00 1 50 1 50	2 00 1 50 1 50	2 0 1 5 1 5 1 6	50 1 5 50 1 5 50 1 5	0 1 5 0 1 5 0 1 5	0 15 0 15 0 15	0 15 0 15 0 15	0 2 00 0 1 50 0 1 50 0 1 50	2 00 1 50 1 50 1 50	2 0 0 1 5 0 1 5 0 1 5	2 00 1 50 1 50 1 50	1 1 1 1 1 1 1 1 1 1 1

REMARKS.—These works were established in 1818. The product is high-grade glassware, chiefly rich out and colored goods and decorated ware.

In the glass-blowing and pressing departments the men work by the move, 8 moves constituting a week's work. The rates of wages given in the table are based on this number of moves. When more are made, which is but rarely, they are paid for extra. The rates given, however, would not be increased materially by this extra work.

There are no allowances or privileges.

Very little is paid out by the workmen for tools, and nothing for helpers.

The tabulations give rates of wages from 1850 only. Statements regarding intervals of payment date as early as 1830. From 1830

to 1875 wages were paid every two weeks. Since this latter date, weekly.

All payments are in eash.

From 1830 to 1845 the hours of labor of all classes were 12 per day; since 1845, 10 hours. The schedule states that more goods are produced now in 10 hours than formerly in 12 hours. The habits of the men are better, the result, in part, of the shorter hours. Quite a number of the workmen have been employed continuously from 25 to 40 years.

The works have been operated 12 months each year since 1830.

There has been some increase in the efficiency of labor; how great or from what cause is not stated.

Many improvements have been made in pressing glass; little, if any, in blowing.

4514—VOL 20——6

An establishment in the state of New York.

							reffe White, waters the fit has		DATE	8,							-
Classes of employés.	Unit of payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1860), 1808.	1867.	1866.	1805.
Manager	Month	\$112 50				\$90 00						\$100 0	0			\$125 00	
Presser	Day	3 00				2 50						. 28	v			3 00	
Finisher	do	3 70				3 00						. 36	0			4 00	
Gatherer	do	2.80				2 50						. 28	0		-	3 00	
Sticker-up	do	80				70						. 8	0		-	1 00	
Cleaning-off boy	do	70				70						. 8	0			1 00	
Carrying-in boy	do	50		,		50						. 6	0			90	
Mold-holder	do	70				70						. 8	1			95	
Blower	do	2 90				2 20						. 25	0		· · · · · · ·	2 75	
Cutter	do	2 75		. 		2 25						2.5	0		·-	2 75	
Eugraver	do	4 00				8 25						. 37	5			4 00	
Mold-maker	do	8 50			- -	3 00						. 32	5			3 50	
Machinist	do	3 00			[.	2 50						2 7	5	1	1	8 00	
Mixer	do	2 00				1 50			 .			.] 17	5		·-	2 00	
Teaser	do	1 85				1 50					. ,	. 2 (10	.		2 25	
Pot-filler	do	1 50				1 25	. 				· -	. 10	50			1 75	
Pot-maker	do	2 30				2 00					• • • • • • • •	. 2 7	/5		.	. 3 00	
Clay-tramper	do	1 971				1 00					• -	. 1 (i0			. 165	
Packer	do	1 50				1 00						. 16	50			. 175	
Driver	do	2 00				1 50		- -			• - - • • • •	. 2 (i	• • • • • • • • • • • • • • • • • • • •		. 2 25	
Laborer	do	1 25				1 00			1		• • • • • • •	. 18	35	• • • • • • • •		. 150	
Engineer	do	1 75		. .		. 1 35	. 	:.			• • • • • • •	. 1	75			. 2 00	
Watchman	do	1 50				1 30	·			•		1 (35		.	. 1 75	
Classes of employés.	Unit of paymon		1863.	1862.	1801.	1860,	1859.	1858.	185	7. 1	1856.	1855.	1854.	1853.	1852.	1851.	1850.
Manager	Month.			\$112 50	\$100 00	\$100 00	\$100 00	\$100 0	0 \$100	00 810	00 00 \$1	00 00 8	100 00	\$100 00	\$100 00	\$100 00	\$100 00
Presser	ı			2 50	. '		2 25	2 2	1.	55	2 25	2 25	2 25	2 25	2 25	2 25	2 28
Finisher				3 00	1	2 75	2 75	2 7	5 2	75	2 75	2 75	2 75	2 75	2 75	2 75	27
Gatherer	1	1		. 2 25	2 00	2 00	2 00	2 0	0 2	00	2 00	2 00	2 00	2 00	2 00	2 00	20
Sticker-up				80	70	70	70	7	0	70	70	70	70	70	70	70	7
Cleaning-off boy				. 70	60	00	60	G	0	60	60	60	60	60	60	60	6
Carrying-in boy					50	50	50	5	0	50	50	50	50	50	50	50	5
Mold-holder			.[. 70	1 80	00	60	d	:0	60	60	60	60	60	。 60	60	0
Blower	do			. 2 25	2 00	0 200	2 00	2 0	0 2	00	2 00	2 00	2 00	2 00	2 00	2 00	2 0
Cutter	ob			1 50	1 2	5 1 25	1 25	1 2	5 1	25	1 25	1 25	1 25	1 25	1 25	1 25	1.2
Engraver	do			2 75	2 04	0 2 00	2 00	2 0	0 2	00	2 00	2 00	2 00	2 00	2 00	2 00	2 0
Mold-maker	do			2 75	2 5	0 2 50	2 50	2 5	0 2	50	2 50	2 50	2 50	2 50	2 50	2 50	2.5
Machinist	do .	.		. 2 25	2 0	0 200	2 00	2.0	0 2	00	2 00	2 00	2 00	2 00	2 00	2 00	2 0
Mixer	do			1 42	1 3	5. 185	1 35	1 8	5 1	35	1 35	1 35	1 35	1 35	1 35	1 35	1 3
Tenser	do			. 1 65	1 5	0 1 50	1 50	1.5	0 1	50	1 50	1 50	1 50	1 50	1 50	1 50	15
Pot-filler	do			1 42	1 3	5 185	1 35	1.8	5 1	85	1 85	1 35	1 35	1 35	1 35	1 35	18
Pot-maker				4	16	7 1 07	1 67	1 (37 1	67	1 67	1 67	1 67	1 67	1 67	1	10
Clay-tramper	do			. 1 83	12	5 1 25	1 25	1:	25 1	25	1 25	1 25	1 25	1 25	1 25	1 25	1 2
Packer	. do			. 140	13	8 188	1 99	1 2	33 1	88	1 88	1 33	1 33	1 33	1 33	1	1 8
Driver					2 15	0 1 50	1 50	1 1 1	50 1	. 50	1 50	1 50	1 50	1 50	1 50	1	10
Laborer	1	1	1	1	-	1	1	1	1	00	1 00	1 00	1 00	1	1 00	1	i
Engineer					í	1		1	1	85	1 35	1 35	1 35	1	1		
Watchman				1 30	5 1 2	5 1 26	5 1 28	1 1 2	25 1		1 25	1 25	1 25	1 25	1 25	1 25	

REMARKS.—The statement appended to this schedule shows that these works make chiefly plain glass, such as shades, easter bottles, bowls, goblets, etc., for glass-cutters' use.

There have been no opportunities for extra earnings.

No allowances are given.

There are no deductions for tools, etc.

The interval of payment has been every two weeks since the works started.

Cash has always been paid.

Ten hours have always constituted a day's work, except in the case of teasers and watchmen, who work 12 hours 7 days a week.

These works have been in continuous operation since starting-

that is, there have been no extended stoppages. In times of dull trade, however, they are run but half time.

The only statement under these heads is that wages are one-third the cost of the product, including in cost materials, repairs, interest, labor, waste, etc.

The statement is made that reduced wages have compelled greater activity, and as a consequence an increased efficiency of labor.

The raw material used in this industry has been greatly improved, and improved presses, molds, and furnaces have been introduced, which have facilitated the process of manufacture somewhat. No statement is made as to the effect of these improvements upon wages, cost, employment, etc.

An establishment in Ohio.

Classes of employés.	Unit of	,	DAT	tes.		, C1)	Unit of		DAT	es.	
Outside of employes.	payment.	1880.	1879.	1878.	1877.	Classes of employes.	payment.	1880.	1879.	1878.	1877.
Manager	Month	\$100 00	\$100 00	\$100 00	\$100 00	Teaser	Day	\$2 00	\$2 00	\$2 00	\$2 00
Presser	Day	. 3 50	3 50	8 50	8 50	Pot-filler	do	1, 50	1 50	1 50	1 50
Finisher	do	3 30	8 30	8 30	8 30	Pot-maker	do	3 00	3 00	3 00	3 00
Gatherer	do	2 20	2 20	2 00	2 00	Clay-tramper	do	1 50	1 50	1 50	1 50
Stieker-up	do	80	80	80	80	Packer	do	1 50	1.50	1 50	1 50
Carrying in boy	do	60	50	. 50	50	Driver	do	1 75	1 75	1 75	1 75
Engraver	do	8 00	3 00	3 00	3 00	Laborer	do	1 50	1 50	1 50	1 50
Mold-maker	do	8 00	3 00	3 00	3 00	Engineer	do	2 00	2 00	2 00	2 00
Mixer	do	1 50	1 50	1 50	1 50	1-1/					

REMARKS.—These works were established in 1876, and make goblets and stem glassware.

No opportunities for extra earnings are reported, nor are there any allowances, privileges, or deductions.

Payments are made weekly in eash.

The regular hours of labor are 10 a day.

The works have been operated $10\frac{1}{4}$ months a year, the stoppages being occasioned by necessity for repairs.

These works have been established so short a time that there has been but little opportunity for increased efficiency.

The same statement may be made concerning labor-saving machinery and improvements. The works, when built, had the most modern appliances.

The following statement gives the selling prices of goblets and labor cost per dozen, and percentage of wages to cost, at an Ohio factory:

Year.	Selling prices per dozen,	Labor cost por dozen.	Percentage of wages to cost for the entire production.
1877	\$0 G5	\$0 15	Per cent.
1878	60	15	88
1879	55	15	38
1880	48	15	93

Gillinder & Sons, Philadelphia, Pennsylvania.

Classes of employés.	Unit of					DATES.				
Chasses of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1878.	1872.
resser	Day	%4 00	. \$4 00	\$4 00	\$4 00	\$ 4 00	\$4 00	\$4 00	\$4 50	\$4 50
inisher	. do	8 68	8 63	8 68	8 08	8 63	3 68	8 69	4 00	4 00
atherer	do	2 72	2 72	2 72	2 72	2 72	2 72	2 72	2 01	2 91
ticker-up	do	1 00	1 00	1 00	1 00	90	90	90	90	90
leaning-off boy	do	541	541	541	541	543	541	514	541	54:
arrying-in boy	do	541	541	541	541	541	541	541	541	54
Iold-holder	do	54 1	541	541	541	541	514	541	541	54
lower (chimney)	do	2 00	2 00	2 00	1 82	1 82	1 82	1 82	2 18	2 00
utter	ào	2 66	2 66	2 66	2 66	2 66	2 50	2 50	2 50	2 75
bigraver	do	3 33 <u>1</u>	3 33	3 33 1	2 50	2 50	3 75	3 00	3 00	3 00
fold-maker	do	3 50	3 50	3 50	2 75	2 75	2 75	2 75	3 00	3 00
fachinist	do	2 50	2 50	2 50	2 75	2 75	2 75	2 75	3 00	3 00
lixer	do	1 50	1 50	1 50	1 50	1 00	1 50	1 50	1 75	1 67
enser	do	1, 85	1 85	1 85	1 70	1 70	1 85	2 00	2 00	2 00
ot-filler	do	1 50	1 00	1 50	1 00	1 50	1 50	1 50	1 75	· 1 67
ot-maker	ob	2 75	2 75	2 75	2 60	2 50	2 50	2 50	2 50	3 33
lay-tramper	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
acker	do	1 84	1 84	1 84	2 00	2 00	2 00	1 84	1 84	2 25
river	do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	1 84	1 84
aborer	do	1 50	1 50	1 50	1. 50	1 50	1 50	1 50	1 75	1 50
ngineer	do	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 75	2 75
himney-maker		2 91	2 91	2 91	2 72	2 72	2 72	2 72	3 09	2 91
aster-hole gaffer		5 45	5 45	5 45	5 45	5 45	6 86	0 86	7 00	6 00
aster-hole servitor		4 09	4 00	4 09	4 00	4 09	4 54	4 54	5 00	4 50

Gillinder & Sons, Philadelphia, Pennsylvania—Continued.

	Unit of	•				DATES.				
Classes of employés.	payment.	1871.	1870.	1869.	1868.	1867.	1866,	1865.	1864.	1863.
resser	Day	\$4 50	\$4 09	\$5 00	\$5 00	\$5 00	\$5 00			
inisher		4 00	4 00	4 54	4 54	4 54	4 54			
atherer	do	2 91	2 91	3 63	3 03	3 63	3 63			
ticker-up	do	90	90	1 09	1 09	1 09	1 00			
leaning-off boy	do	541	54 <u>4</u>	54 <u>1</u>	541	· 54à	54 1	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
arrying-in boy	do	541	541	541	541	541	54 1			
fold-holder	do	541	541	541	541	541	54 ₁			
lower (chimney)	do	1 82	2 00	2 36	2 00	2 00	2 00	\$2 00	\$1 82	\$1.5
atter	do	3 00	2 00	8 00	3 00	3 00	3 00			,
ngraver	do		2 50	4 00	4 00	4 00	8 75			
old-maker	do	3 00	8 00	4 00	4 00	4 00	4 00			
achinist	do	3 00	8 00	4 00	4 00	4 00	4 00			
dixer	do	1 50	1 50	2 00	2 00	1 85	1 85	1 67	1 50	1 (
easer	do	2 00	2 55	2 00	2 00	1 85	1 85	1 67	1 50	10
ot-filler	do	1 85	1 85	2 00	2 00	1 85	1 85	1 67	1 50	1 0
ot-maker	do	3 33	3 00	8 00	2 67	2 67	2 67	2 50	· 2 00	2 0
lay-tramper	do	1 50	1 80	1 67	1 67	1 67	1 67	1 67	1 50	10
aoker	do	2 25	2 25	2 25	2 25	2 25	2 50	2 00	1 50	10
river	do	1 84	1 84	2 00	2 00	1 85	1 85	1 85	1 50	1.5
aborer	do	1 50	1 50	1 67	1 67	1 67	1 67	1 67	1 50	10
ngineer	do	2 75	2 75	2 50	2 50	2 50	2 50	2 00	1 50	1.5
himney-maker	do	2 91	2 91	3 45	3 27	3 27	3 27	2 91	2 54	2 1
aster-hole gaffer		6 00	6 00	7 27	7 27	7 27	5 00		_ 51	
aster-holo serviter		4 50	4 50	5 00	5 OJ	5 00	3 73			

REMARKS.—These works are situated in eastern Pennsylvania; were established in 1861, and make table glassware, including goblets and tumblers, glass globes and shades, lamps and chimneys, retorts, and other chemical glassware. The table giving rates of wages has been prepared with great care and is quite complete.

Many of the glass-makers work by the piece, a certain number of pieces, varying with the article, constituting a day's work. They frequently make more than this number, and are paid extra for the extra number.

No allowances or deductions are mentioned.

The interval of payment has always been weekly.

Payments have always been in cash.

The works have averaged 10 months a year since they were

started. They are idle a month about January for stock-taking and dull trade, and in July for repairs.

Owing to the great variety of goods manufactured, no statement was made of the relation of wages and labor to selling price and cost. There has been no increase in the efficiency of labor from any

Improved presses and molds have been introduced, resulting in an increased output in a given time. No statement is made as to the effect on labor.

Regarding the effect of this employment upon the health of the workman, it is stated that "when a man reaches 55 years of age he seems to lose his skill as a workman and has to take a subordinate place".

O'Hara Glass Company (limited), Pittsburgh, Pennsylvania.

Classes of assets U	nit of						DATES.					
Classes of employes.	ymont.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1878.	1872.	1871.	1870.
Presser Da	ъу	\$4 30	\$4 30	\$4 80	#4 80	\$4 80	\$4 30	\$4 80	\$4 30	\$4 30	. \$4 30	\$1.30
inisher	do	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 00	4 75	4 78
atherer	do	2 75	2 75	2 75	2 75	2 75	2 75	2 75	2 75	3 00	8 50	8 50
ticker-up	do	1 20	1 20	1 20	1 20 ·	1 20	1 20	1 20	1 20	1 40	1 50	1.50
errying-in boy	do	60	60	60	60	60	60	60	60	60	70	. 70
Jutter, foreman W		23 00	23 00	28 00	28 00	23 00	23 00	23 00	28 00	24 00	80 00	30 00
Jutler, journeyman		18 00	13 00	18 00	18 00	18 00	18 00	18 00	18 00	18 50	12 50	12 50
Mold-maker, foreman	T I	24 00	24 00	24 00	85 00	35 00	85 00	35 00	35 00	35 00	30 00	30 00
Kold-maker, assistant	do	13 50	18 50	18 50	17 50	17 50	17 50,	17 50	17 50	17 50	14 00	14 00
dixer	do	18 00	13 00	18 00	15 00	15 00	15 00	15 00	15 00	15 00	13 50	13 50
Ceasor		17 10	17 10	17 10	19 50	19 50	19 50	19 50	19 50	17 50	17 00	17 00
Pot-maker	do	20 00	20 00	20 00	22 00	22 00	22 00	22 00	22 00	22 00	20 00	20 00
Day-tramper	do	10 00	10 00	10 00	11 00	11 00	11 00	11 00	11 00	11 00	11 00	11 00
Packer	do	11 00	11 00	11 00	13 00	18 00	13 00	13 00	13 00	13 00	13 00	13 00
Oriver		18 50	13 50	18 50	14 00	14 00	14 00	14 00	14 00	14 00	13 00	18 00
aborer	do	B 00	900	9 00	10 00	10 00	10 00	10 00	10 00	10 00	10 00	10 00

O'Hara Glass Company (limited), Pittsburgh, Pennsylvania—Continued.

Classes of employés.	Juit of						DATES.					
pa	ymeut.	1869.	1868.	1867.	1866.	1865.	1864.	1803.	1862.	1861.	1860.	1859.
resser D)ay	\$4 56	\$4 56	\$4. 56	\$5 00	\$3 30	\$3 30	\$3 30	\$2 62	\$2 62	\$2 62	
'inisher	do	4 74	4 74	4 74	5 08	3 37	3 87	3 37	2 58	2 58	2 58	
atherer	.do	1 77	1 77	1 77	1 97	1 52	1 52	1 52	1 12	1 12	1 12	
ticker-up	.do	1 50	1 50	1 50	1 60	90	90	90	00	90	90	
arrying-in boy	.do	70	70	70	80	60	60	60	60	60	60	
utter, foremun W	Vook	30 00	30 00	30 00	30 00	21 00	21 00	21 00	21 00	21 00	21 00	
utter, journeyman	do	12 50	12 50	12 50	12 50	7 75	7 75	7 75	7 37	7 87	7 37	
Iold-maker, foreman	.do											
fold-maker, assistant	.do	22 70	22 70	22 70	22 70	13 33	13 33	13 33	11 70	11 70	11 70	
lixer	ob.	13 50	13 50	13 50	14 00	8 00	8 00	8 00	6 50	6 50	6 50	
easer	.do	17 00	17 00	17 00	17 00	7 50	7 50	7 50	6 50	6 50	6 50	
ot-maker	.do	20 00	20 00	20 00	19 00	17 00	17 00	17 00	13 00	13 00	13 00	
lay-tramper	.do	11.00	11 00	11 00	11 00	7 00	7 00	7 00	0.50	6 50	0 50	
acker	.do	13 00	13 00	13 00	14 50	7 50	7 50	7 50	0 25	0.25	0 25	
river	.do	18 00	13 00	13 00	13 00	7 00	7 00	7 00	7 00	7 00	. 7 00	
aborer	.do	10 00	10 00	10 00	10 00	6 00	6 00	6 00	5 00	5 00	5 00	

REMARKS.—These works were established in 1829, but rates of wages are given from 1860 only. All varieties of pressed tableware, such as bowls, goblets, tumblers, etc., are made. The tabulation given above shows the daily or weekly rates of wages. The

return includes a very interesting statement of the wages made per move, not only for the several classes of labor working by the move—the pressers, finishers, and gatherers—but of three grades of working under each class. These are as follows per move:

Chases of employés.	1880.	1879.	1878.	1877.		1		1878.	1872.	1871.		1860,			1806.	1865.		1863.	1	1861.	1800.
Finishers—										Pet francoin Motor							***************************************		A-4		
1st class	#2 25	\$2 25	\$2 25	\$2 25	\$2 25	\$2 25	\$2 25	\$2 25	\$2 25	\$2.75	\$2 75	\$2 75	\$2.75	\$2.75	\$2 75	\$1 75	\$1.75	\$1.75	\$1 50	\$1 50	\$1 50
2d class	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 25	2 25	2 25	2 25	2 25	2 50	1 70	1 70	1 70	1 25	1 25	1 25
3d class	1 80	1 80	1 80	1 80	1 80	1 80	1 80	1 80	1 75	2 12	2 12	2 12	2 12	2 12	2 85	1 60	1 60	1 60	1 12	1 12	1 12
Pressers-																			1		Į.
1st class	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 12	2 12	2 12	2 50	2 50	2 75	1.70	1 70	1 70	1 50	1 50	1 50
2d class	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 50	1 00	1 60	1 60	1 12	1 12	1 12
3d class	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2:10	2 10	2 10	2 10	2 10	2 95					,	
Gatherers—			!						1	ļ						ļ	Ì			ļ	
1st class	1 05	1 05	1 65	1 05	1 05	1 05	1 05	1 65	1 65	1 90	1 00	1 00	1 90	1.90	2 10	1 25	1 25	1 25	1 00	1 00	1 00
2d class	1 35	1 35	1 35	1 35	1 85	1 35	1 85	1 85	1 50	1 75	1 75	1 75	1 75	1.75	1 95	1 00	1 00	1 00	75	75	75
3d class	1 20	1 20	1.20	1 20	1 20	1 20	1 20	1 20	1 25	1 65	1 65	1 65	1 05	1 65	1 85	80	80	80	62	62	62

Glass-house men are paid by the piece, and could have the opportunity of making extra earnings, but, owing to the limitations put by the union upon the number of pieces to be made, they do not avail themselves of this opportunity. From 20 to 25 per cent. more wages could be made were it not for this limitation.

No allowances or privileges are given.

The works supply all tools and pay all under hands.

Payments have been made weekly since 1850 and always in cash. The regular hours of labor since 1850 are stated in the schedule to have been as follows:

Yoar,	Glasswork- ers.	Tensers.	Mixers.	All others.
1850	10	12	12	10
1855	10	· 12	12	10
·1860	10	12	12	10
1865	9	12	12	10
1870	0	12	12	10
1875	0	12	12	10
1880	ο	12	12	10

The only change in the hours of labor has been with the glass-house workers. When they were put on piece-work they made

their task in less time. In 1855 this establishment coased turn work, and has since worked only through the day. This was found to be of great advantage in the character of the work, the health of the employés, and the securing of a better class of boys, the parents always preferring to have their boys home at night.

No statement is made in regard to regularity of employment. The prices of goblets per dozen from 1855 are given as follows:

Year.	Price per dozen.	Year.	Price per dozen.
1855 1800 1865 1870	\$2 50 1 50 8 50 1 25	1875 1880 1883	\$0 90 50 85

It is stated that labor is about 50 per cent. of cost.

There has been no change in the efficiency of labor except in pressing, an art in its infancy in 1849.

Presses and molds have steadily improved. The introduction of blowers and many small tools in the working of the glass has enabled the workmen to do better work, and, if they would, to do more work. All these improvements have resulted only in making the work of the men easier and not in increasing the output.

An establishment in Pennsylvania.

Clares of amplants	Juit of						DATES.					
Classes of employes.	yment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.
Finisher D	ony	\$3 00	\$3 00	\$3 00	\$3 00	\$3 00	\$3 00	\$3 00	\$3 00	\$3 00	\$8 00	\$3 0
Gatherer	.do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1.5
Sticker-up	.do	67	67	67	67	67	67	67	67	50	50	5
Cleaning-off boy	.do	50	50	50	50	50	50	50	50	50	50	5
Carrying-in boy	.do	50	50	50	50	50	50	50	50	50	50	5
Mold-holder	.do	50	50	50	50	50	50	50	50	50	50	5
Blower	.do	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2.5
Cutter	.do	2 00	2 00	2 00	2 00	2 00						
Engraver	.do	8 00	8 00	8 00	8 00	8 00]					
Mixer	.do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	1 67	1 67	10
Teaser	.do	2 30	2 30	2 30	2 30	2 30	2 25	2 25	2 25	2 00	2 00	2 0
Pot-filler	ob.								3 00	2 50	2 50	2.5
Pot-maker	.do	8 00	3 00	3 00	3 00	3 00	3 00	3 00	3 00	8 00	2 50	. 25
Clay-tramper	.do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 67	1 66	1 50	1 5
Packer	.do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2.0
Driver	.do	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	1 50	1.5
Laborer	.do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1.5
Engineer	-do	2 67	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2 50	2.5

REMARKS.—These works were established in 1865, but rates of wages are given from 1870 only. All classes of lamp goods, including chimneys and globes, are made.

Such workmen as gatherers, blowers, and finishers, who work by the piece, make on an average about one-eighth over-time. They are paid for this at regular rates, which would increase the rates given in the table 12½ per cent.

No allowances are given.

The cost per year to certain workmen for tools is about \$5.

Employes have been paid each week and always in cash.

Blowers, gatherers, and factory boys have worked 9 hours a day during the years covered by this statement; packers and outside hands 10 hours.

Regarding hours of labor, the member of the firm making the return says: "Our experience indicates that glass-workers ought not

to work more than 9 hours per day. We have endeavored to reduce the hours to 8, and on an average these men have not worked more than this. We have always avoided working the hands at night, except teasers and such hands as it takes to keep the fires going and make the meltings of glass ready for the day hands. If 8 hours could be established as the time for a day's work, and men would not abuse the extra time thus afforded, but use it for rest, it would benefit mankind."

From 1865 to 1870 the works were in operation on an average 10 months each year; from 1870 to 1875, 11 months; and 11 months and 2 weeks from 1875 to 1880.

The following statement gives the selling prices of glass chimneys per dozen at an establishment in eastern Pennsylvania from 1870 to 1880:

Year.		LIME GLASS,		· LEAD GLASS.								
A. GIII'.	No. 0, Sun.	No. 1.	No. 2.	No. 0.	No. 1, Sun.	No. 2.						
1870		\$0 50 to \$0 55 40 to 42 32 to 34	\$0 55 to \$0 00 50 to 52 44	\$0 60 to \$0 65 50 40	\$0 65 to \$0 70 53 44	\$0 75 to \$0 80 70 56						

It is stated that there has been no increase in the efficiency of labor. No statement as to labor-saving machinery and improvements.

An establishment in Pennsylvania.

Classes of employés.	Unit									DATES,									
Omsses of employes.	of pay- ment,	1881.	1880.	1870.	1878.	1377.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.	1866.	1805.	186
Ianager	Month	\$78 00	\$78 00	\$78 00	\$78 00	\$78 00	\$78 00	\$78 00	\$78 00	\$78 00	\$78 00	\$78 00	\$78 00						ļ
inisher	Day	4 30	8 53	2 69	2 51	2 42	*1804	2 42	3 01	8 25	8 10	8 88	8 53	1				l	i i
leaning-off boy	do	42	42	42	42	42	42	42	42	42	42	42	42				ĺ	l	
arrying in boy	do	46	46	46	46	40	46	46	46	46	46	46	46	1		l .	1		1
fold-holder	do	54	54	-54	54	54	54	54	54	54	54	54	54	1	i	•			;
Blower	do	4 80	3 53	2 69	2 51	2 42	3 04	2 42	3 01	3 25	8 19	3 88	1	\$3 45					1
fixer	do	1 71	1 71	1 71	1 54	1 54	1 54	1 54	1.54	1 54	1 54	1 54	1 54	l'		Γ.	I .	l .	1
oaser	do	8 00	2 67	2 33	2 00	2 00	2 83	2 33	2 67	3 33	3 33	8 33	8 83	ì		ì	t	i	1
ot-filler	do	1 75	1 75	1 75	1 50	1 50	1 50	1 50	1 50	1 75	1 75	1 75	1 75	i		1	1)	
lay-tramper	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1		1	l .	ł	
river	do	1 75	1 75	1 75	1.75	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00		ł			i .	1
aborer	do	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 50	1 50	1 50	1 50	1 50		l .			ì	1
ngineer		ŧ.	2 33	2 33	2 33	2 33	2 17	2 00	2 00	2 00	2 00	2 00	2 00		1		1	1	1 .

An establishment in Pennsylvania-Continued.

Unit												-						
ment.	1863.	1862.	1801.	1800,			.,,		1855.	1854.		1852.	1851.	1850.	1849.			1846.
																 	••••	
Day		••••											-	·		ļ		
do			••••															
do											{				·			
	l		ι	!		1		1	1	,	1	1	1		1			
do						{. 		{. 				ļ	 					····
	Month Daydododododododododo	of pny- ment. 1863. Month Day	of payment. 1863. 1862. Month	of payment. 1863. 1862. 1861. Month Day	of payment. 1863. 1862. 1861. 1860. Month Day	of payment. 1863. 1862. 1801. 1800. 1850. Month Day	of payment. 1863. 1862. 1801. 1800. 1859. 1858. Month Day	of payment. 1863. 1862. 1801. 1800. 1850. 1858. 1857. Month Day	of payment. 1863. 1862. 1861. 1800. 1850. 1858. 1857. 1856. Month Day do	Unit of pay. Month Day do do do do do do do do do d	Unit of pay. Month Day do do do do do do do do do d	Unit of pay. Month Day do do do do do do do do do d	Unit of pay. 1863. 1862. 1801. 1800. 1850. 1858. 1857. 1850. 1855. 1854. 1853. 1852. Month Day .do .do .do .do .do .do .do .d	Unit of pay. 1863. 1862. 1801. 1800. 1859. 1858. 1857. 1850. 1855. 1854. 1853. 1852. 1851. Month Day .do .do .do .do .do .do .do .d	Unit of pay. 1863. 1862. 1801. 1800. 1850. 1858. 1857. 1850. 1855. 1854. 1853. 1852. 1851. 1850. Month Day do do do do do do do do do d	Unit of pay. Month Day do do do do do do do do do d	Units of pay. 1863. 1862. 1801. 1800. 1850. 1858. 1857. 1850. 1855. 1854. 1853. 1852. 1851. 1850. 1840. 1848. Month Day do do do do do do do do do d	The of pay. 1803. 1802. 1801. 1800. 1850. 1858. 1857. 1850. 1855. 1854. 1853. 1852. 1851. 1850. 1840. 1848. 1847.

REMARKS.—These works are situated in eastern Pennsylvania; were established in 1830, and make bottles for proprietary articles and for druggists. The rates of wages for blowers, the chief class of employés, are given from 1847. These rates up to 1869, where rates for other classes are given in the above table, are as follows:

Year.	Earnings per day.	Year,	Earnings per day.	Year.	Earnings per day.	Year	Eurnings per day.
1847	\$2 81	1853	\$2 71	1859	\$2.54	1805	\$1 90
1848	3 00	1854	No data.	1800	No data.	1860	4 00
1840	2 74	1855	3 34	1801	2 00	1807	4 10
1850	2 68	1850	3 00	1862	2 17	1808	2 15
1851	2 68	1857	No data.	1863	2 25	1869	3 45
1852	2 87	1858	1.64	1804	3 50		

The return states that there are no opportunities for extra earnings. No allowances or privileges are given, nor are there any deductions.

Since 1850 payments of wages have been made weekly. Up to 1850 store-orders were used, but at this date they were discontinued "because this method of payment was considered unjust", as it is stated.

Nine hours constitute a day's work.

The statement is made that the works have been in operation an average of 9 months each year since 1830.

No statement is made in regard to the relation of wages to selling price and cost.

No statement is made in regard to the efficiency of labor.

There is no statement as to the introduction of labor-saving machinery and improvements.

An establishment in Pennsylvania.

	Unit of															
Classes of employes.	payment.	1880.	1870.	1878.	1877.	1876.	1875.	1874.	1878.	1872.	1871.	1870.	1869.	1868.	1867.	1866.
Manager	Month	\$120 OO	\$120 00	\$120 00	\$120 0 0	\$120 00	\$120 00	l'	1.	1'	\$120 00	1.	\$120 0 0	1.	\$120 00	1.
Prosser	Move	1 75	1 75	1 75	1 75	1.75	2 00	2 00	2 25	2 25	2 25	2 00	2 00	2 00	1 75	1 75
Finisher	do	1 35	1 35	1.50	1 50	1 35	1.85	1 85	1 35	1 85	1 85	1 35	1 85	1 35	1 25	1 25
Gatherer	ob	1 00	1 00	1 00	90	1 00	1 00	90	00	90	80	1 10	1 10	1 25	1 10	1 10
Sticker-up	do	45	4.5	50	50	50	50	45	.15	45	40	40	40	40	87	87
Cleaning-off boy	do	45	45	50	50	50	50	45	45	45	40	40	40	40	87	87
Carrying-in boy	do	-35	85	-10	40	40	40	40	40	85	35	85	85	80	25	25
Mold-holder	do	45	45	50	50	50	50	45	45	45	40	40	40	87	37	37
Blower	do	1 75	1.75	2 00	2 00	2 00	2 25	2 25	2 25	2 25	2 25	2 00	2 00	2 00	1 75	1 75
Cutter	Day	2 50	2 5 և	2 50	2 50	2 50	ន ននរិ	8 831	8 334	8 381	3 931	3 887	8 883	3 38}	2 50	2 50
Mold-makor	do	9 99 1	3 331	3 331	3 381	8 88 8	4 168	4 108	4 163	4 169	4 168	3 50	8 50	8 33 1	3 331	8 331
Mixer	ão	2 00	2 00	1 608	1 CC#	1 664	2 00	2 00	2 00	2 00	2 00	2 00	1 834	1 008	1 66g	1 33}
Teaser	do	2 57	2 57	2 42	2 42	2 28	2 28	2 28	2 00	2 00	2 00	1 719	1 719	1 719	1 719	1 714
Pot-filler	1	1.00%	1.009	1 000	1 60%	1 66%	1, 668	2 00	2 00	2 00	2 00	2 00	1 83}	1 663	1 669	1 334
Pot-maker								. 					,			
Clay-tramper	l									,						
Packer	i .		1	1 831			2 00	2 00	2 00	2 00	2 00	2 00	2 10}	2 331	1 83}	1 50
Driver		2 00	2 00	2 00	2 00	2 00	2 10%	2 108	2 10#	2 168	2 164	2 00	2 00	2 108	2 163	2 00
Laborer		1.50	1 50	1 331	1 881	7	1 66%	1 608	1 668	1 66#	1 008	1 66%	1 663	1 603	2 00	1 66%
Engineer	l	2 004	2 008	2 50	2 50	2 00%				•	3 00	2 831	2 831	3 00	2 003	2 003
		2 00H	1 200g	2 00	2 00	g	2 000	_ ODg	_ 0.01					<u> </u>	<u></u>	1

An establishment in Pennsylvania—Continued.

		•							DATES.							
Classes of employes.	Unit of payment.	1865.	1864.	1863.	1862.	1861.	1860.	1850.	1858.	1857.	1856.	1855.	1854.	1853.	1852.	1851.
Manager	Month	\$76 00	\$76 00	\$76 00	\$70 00	\$76 00	\$76 00	\$76 00	\$70 00	\$70 00	\$70 00	\$76 00	\$70 00	\$72 00	\$72 00	\$72 00
Presser	Movo	1 75	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 35	1 35	1 35	1 25	1 25	1 25	1 25
Finisher	do	1 25	1 10	90	90	90	00	90	90	80	80	80	75	75	75	75
Gatherer	do	1 10	1 00	80	80	80	70	70	70	60	60	60	50	50	50	50
Sticker-up	do	25	25	25	25	25	28	40	35	35	30	30	30	30	25	25
Cleaning-off boy	do	25	25	25	25	25	28	45	40	40	35	35	30	30	25	25
Carrying-in boy	do	20	20	20	20	20	25	30	30	25	25	25	22	22	22	22
Mold-holder	do	25	25	25	25	25	25	40	85	35	35	30	25	25	25	25
Blower	do	1 75	1 50	1 50	1 50	1 50		1 50	1 40	1 35	1 30	1 30	1 30	1 25	1 25	1 25
Cutter	Day	2 50	2 00	2 00	2 00	2 00	2 (0	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00
Mold-maker	do	8 331	8 00	3 00	3 00	3 00	3 00	2 50	2 50	2 50	2 00	2 00	2 00	2 00	2 00	2 00
Mixer	do	1 331	1 108	1 169	1 169	1 169	1 669	1 10	1 10	1 10	1 10	1 0Q	1 00	1 00	1 00	1 00
Tenser	do	1719	1 429	1 429	1 429	1 429	1 429	1 25	1 20	1 20	1 10	1 10	1 00	1 00	1 00	1.00
Pot-filler	do	1 331	1 168	1 169	1 102	1 108	1 009	1 10	1 10	1 10	1 00	1 00	1 00	1 00	1 00	1 00
Pot-maker	do			·	\. <u></u> .			2 00	2 00	2 00	2 00	2 00	2 00	1 50	1 50	1 50
Clay-tramper	do						\	90	90	90	83	83	83	83	83	80
Packer	4	1 50	1 168	1 108	1 10	1 10	1 169	1 15	1 00	1 00	1 60	1 00	1 00	1 00	1 00	1 00
Driver	do	2 00	2 00	1 608	1 831	1 00		1 00	1 00	02	02	831	83	833	831	833
Laborer	1	1 668	1 38 1	1 33	1 831	1 33	1 331	1 25	1 25	1 108	1 169	831	83	831	83 9	831
		2 50	2 00	2 00	1 669	1 50	1 50	1 50	1 331	1 331	1 884	1 00	1 00	1 00	1 00	1 00

REMARKS.—These works were established in 1850, are situated in the Pittsburgh district, and make lamp and perfumory glassware. In addition to the very full statement published above, rates of wages for a corresponding number of years are given for three other classes—learnen, furnacemen, and mold-cleaners. These are as follows, per day:

Classes of employés.	1880,	1870.	1878.	1877.	1876.	1875.	1874,	1873.	1872.	1871.	1870.	1860,	1868.	1807.	1806.
Leerman	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$2 00	\$2 13	\$2 13	\$2 13	\$2 13	\$2 00	\$2 00
	3 00	3 00	3 00	2 00	2 00	2 75	2 75	2 75	2 75	2 50	2 50	2 50	2 50	2 25	9 25
	1 33	1 33	1 83	1 33	1 33	1 83	1 33	1 33	1 50	1 50	1 50	1 25	1 10	1 10	90
Classes of employés.	1865.	1804.	1869.	1862.	1861.	1860.	1859,	1858.	1857.	1856.	1855.	1854.	1853.	1852.	1851.
Leerman	\$2 00	\$1.75	\$1.70	\$1 70	\$1.50	\$1 10	\$1 00	\$1 00	\$1 00	\$1 00	\$1 00	\$0 92	\$0 02	\$3 833	\$0.83}
	2 00	1.75	1.75	1 75	1.50	1 50	1 25	1 20	1 20	1 00	1 00	1 00	1 00	1 00	1.00
	90	90	90	75	75	75	60	60	60	50	50	50	50	50	50

"There have been very few opportunities for extra earnings. We prefer having sufficient force to put work through in regular working hours. Such extra earnings as have been made have not been included in the tables, and would increase the regular wages about 1 per cent."

Employes have always been paid each week. Part cash and part merchandise were paid until 1854, when the payment in merchandise was abandoned, it being unprofitable.

During the time covered by the schedule the manager has worked 16 hours a day, and the teaser 12 hours 7 days a week. Regarding the other labor, it is stated that employes outside of glass-workers make now, as always, 58 hours a week—10 hours a day every week day but Saturday, when 8 hours are made, work stopping at 4 o'clock. From 1850 to 1860, glass-workers made 9 tours or turns of 6 hours each per week; from 1860 to 1865, 10 turns of 5 hours each, or 50 hours; from 1865 to the present time, 11 turns of 5 hours each, or 55 hours.

The regularity with which the works have been run since 1851 is as follows:

1	11
2	11
2	71
2	64
3	91
2	97
2	111
	2 3 2

The cause of irregularity has been chiefly depression in trade, though at least four weeks of each year must be given to repairs of furnaces and tools.

The average selling price of a number of articles per dozen is given in the following table:

Year.	Wines and goblets.	0-inch bowls and covers,	Tumblors, 4-pint and 4-pint.	Sets.
	Per dozen.	Per dozen.	Per dozen.	Each.
1860	\$1 80 to \$3 25	\$24 50	\$1 50 to \$1 25	\$18 00
1865	1 80 to 3 25	24 50	1 50 to 1 25	18 00
1870	65 to 1 10	12 00	60 to 50	5 25
1875	371 to 65	8 50	45 to 35	4 00
1880	. 80 to 50	7 00	80 to 25	3 50

Regarding cost of labor and percentage of wages to cost, the only statement is that in 1855 these were 38 per cent. of cost of production, and 60 per cent. in 1880.

No allowances or privileges are given, nor are there any deductions.

No change is reported in the efficiency of labor.

Various improvements have been and are being adopted looking to the saving of labor and improvement in quality of glassware; notably, about 1868 heavier molds were made to allow the presser to increase his move. With light molds it was impossible to get out a large number of pieces. In 1878 the Sturtevant fan-blower, to cool the mold and plungers and aid circulation of air in the factory, was a marked improvement. Better tools, presses, etc., enable the workmen to produce a larger quantity of work in the same time, with no increase of labor.

STATISTICS OF WAGES—FLINT GLASS.

J. H. Hobbs, Brockunier & Co., Wheeling, West Virginia.

Classes of employés.	Unit of						DAT	ıts.					
chases of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1860.
Manager	Month	\$150 00	\$ 150 00	\$ 150 00	\$150 00	\$150 00	\$150 00	\$150 00	\$150 00	\$150 00			
Presser	Move	1 75-	1 50-	1 50-	1 50-	1 50-	1 50-	1 50-	2 00-	2 00-			
Finisher	do	2 25 1 75-	2 00 1 75-	2 00 1 75-	2 00 1 75-	2 00 1 75-	2 00	2 00 1 75-	2 50 1 75-	2 50 1 75-			
Elmond.		2 121	2 00	2 00	2 00	2 00	2 00	2 00	2 25	2 25			
Gatherer	do	1 00- 1 10	1 00	1 00	1 00	1 00- 1 10	1 00- 1 10	1 00- 1 10	1 20	1 10	**********	*********	
Sticker-up	do	40 50	40 50	40- 50	40- 60	40- 50	40- 50	40- 50	40- 50	40- 50		*********	
Cleaning-off boy	do	35	85	85	35	85	35	85	35	85			
Carrying-in, boy	do	30	80	30	30	30	30	30	80	30	,		********
Mold-holder	do	25	25	25	25	25	25	25	25	25			
Blower (easter workman)	do	1 60	1 50	1 50	1 20	1 20	1 20	1 50	1 75	1 75			
Mold-maker, foreman	Day												
Mold-maker, journeyman	do	3 10	2 70	2 80	2 90	2 00	2 00	2 50	2 75	2 75			
Mixer	do	1 331	1 108	1 168	1 25	1 83	1 831	1 40	1 50	1 50			
Teaser	do	2 00	1 65	1 05	1 75	1 85	1 85	1 85	2 00	2 00			
Pot-filler	do	1 831	1 10 8	1 108	1 25	1 331	1 331	1 40	1 50	1 50			
Pot-maker	do	2 50	2 08	2 08	2 88 1	2 00	1 834	2 00	2 50	2 50		[. .	
Clay-tramper	do	1 41	1 25	1 25	1 931	1 331	1 331	1 331	1 50	1 50		,	
Packer	do	1 41#	1 831	1 89 1	1 418	1 50	1 50	1 60	1 60	1 50			
Driver	do	1 50	1 331	1 40	1 50	1 80	1 80	1 80	1 75	1 75			
Laborer	do	1 25	1 168	1 10}	1 25	1 25	1 331	1 384	1 50	1.50			· · · · · · · · · · · · · · · · · · ·
Engineer and blacksmith	do	2 25	2 25	2 50	2 50	2 50	2 50	2 50	3 00	3 00			
Clares of employee	Unit of			align garde ann às d'agirdheann a 1996.	The state of the s		DA'	res.		province of the last company of the last compa	nigoti daren Panisha	entrepresenta de Mario de Actual de Mario de Caldado de	
Classes of employés.	payment.	1808.	1867.	1866.	1865.	1864.	1803.	1802.	1801.	1800.	1859.	1858.	1857.
Manager	Month			\$120 00	\$120 00	\$120 00	\$120 00	\$120 00	\$120 00	\$120 00		\$120 00	\$120 00
Presser	Move			2 00-	2 00-	2 00	1 25-	1 00-	1.00-	1 00-	\$1 00~	871- 1 00	1 '
				2 25	2 25	İ	1 374	1 12	1 124	1 25	1 12	1	
Finisher	do			1 95- 2 50	2 00 2 50	2 00- 2 50	1 25- 1 50	1 12	1 12	1 12-	1 12- 1 37	1 12- 1 37	1 12- 1 37
Gatherer	do			1 12	1 12	1 12	76	87 50	37- 50	87- 50	37 50	37 50	37 50
Sticker-up	do			30- 85	30- 35	80	26	25	25	25	25	25	25
Cleaning-off boy	do			30- 85	80- 85	80- 85	184- 25	- 183- 25	- 183- 25	183- 25	- 189 25	183	183
Carrying-in boy	do			80-	80-	30-	189-	- 183-	183-	183-		4	183
Mold-holder	do			85 80~	85 80-	95 80-	25 182	25 18 3 -		25 183-	183-		189
Blower (caster workman)				85 1 50	85 1 50	35 1 50	25" 1 50	25° 1 12-	25 1 12-	26 1 12-	25 1 12-	1 12- 1 25	1 12- 1 25
Mold-maker, foreman	İ							1 25	1 25	1 25	1 25	1. 25	L 25
Mold-maker, journeyman	de			2 70	2 75	B 40	2 00-	2 00	1 75-	1 66	1 66-	2 00-	2 00-
			1				2 50		2 00	2 50	2 50	2 50	2 50 881
Mixor					1 831	1 331		1 00	1 168	83 <u>1</u> -		1	
Teaser				2 00	2 00	2 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00
Pot-filler				1 418	1 881	1 931	1	. 75	881	881	1	831	834
Pot-maker				2 16	2 00	1 831	1 25	1 25	1 50	1 50	1 50	1 50	1 50
Clay-tramper	do			1 83	1 331	1 83	1 00	75	884	834	831	883	831
Packer	do			1 50- 1 831	1 60- 2 00	1 50~ 1 831	1 168- 1 50	831- 1 161	1 00- 1 25	1 00- 1 25	1 00- 1 25	831- 1 16	83 k
Drivor	do			1 831	1 884	1 881	1 831	1 00	1 108	1 16	1 103	1	1 10%
						1	1 00	75	837	831	831	833	831
Laborer	do			1 7 004	1 337	1 004	1 00	1 10	COLUM	CDg	, C.18	1 100	
Laborer Engineer and blacksmith	1	1		1 33½ 3 00	1 33 1 3 00	1 331 2 608		1 831	1 75	1 75	1 75	1 75	1 75

J. H. Hobbs, Brockunier & Co., Wheeling, West Virginia-Continued.

(None of suplement	Unit of						DAT	es.	· 				
Classes of employés.	payment.	1856.	1855.	1854.	1853.	1852.	1851.	1850.	1849.	1848.	1847.	1846.	1845.
Manager	Month	\$120 00	******						\$56 00	\$56 00	\$50 00	\$56 00	\$56 00
Presser	Move	87 <u>1</u> -						\$0 80- 1 00	75- 1 00	75 1 00	75~ 1 00	75- 1 00	75- 1 00
Finisher	do	1 12- 1 37			· · · · · · · · · · · · · · · · · · ·			1 00- 1 25	1 00- 1 25	87- 1 00	87- 1 00	87- 1 00	87- 1 00
Gatherer	do	817											
Sticker-up	do	25						183	183	183	183	183	183
Cleaning-off boy	do	183						183	183	183	183	183	184
Carrying-in boy	do	183						183	184	183	183	183	183
Mold-holder	do	183						189	183	183	183	183	183
Blower (caster workman)	do	1 12- 1 25				. 		1 00- 1 25	1 00- 1 25	1 00	87- 1 00	87 1 00'	87- 1 00
Mold-maker, foreman	Day				<i>.</i>			2 50	2 50	2 50	2 50	2 50	2 50
Mold-maker, journeyman	do	2 00- 2 66				}	}. 	1 00- 2 00	1 00- 2 00	1 00- 1 25	1 00- 1 25	1 00- 1 25	1 00~ 1 25
Mixer	do	881						83	75	75	75	75	75
Teaser	do	1 00	 					85	85	85	85	85	85
Pot-filler	do	834							75	75	75	75	75
Pot-maker	do	1 33						83- 1 13	1 00	1 00	1 00	1 00	1 00
Clay-tramper	do	831						83	83	75	75	75	75
Packer	do	831- 1 16	· • • • • • • • • • • • • • • • • • • •	********				83- 1 00	75- 831	75- 831	75- 83 1	75- 83}	75- 881-
Driver	do .,	1 163						831	831	833	COB	608	068
Laborer	do	831						831	85	75	• 75	75	75
Engineer and blacksmith	do							1 50	1 25	1 25	1 25	1 25	1 25

REMARKS.—These works give rates of wages each year from 1845, with the exception of 1851-55 and 1867-71, for which dates the pay-rolls are lost. A general line of flint glassware, including lamps and porcelain glass, is made.

There are opportunities for extra earnings both spring and fall from over-time. These are taken advantage of by all classes except workers in the glass-house. These are limited by the unions as to the number of each article made. In numerous cases many more of a given article could be made in a day, but the union forbids it. Glass-makers in the Wheeling district refuse also to work by the piece as at Pittsburgh. How much these opportunities increase earnings is not stated.

There are no allowances or deductions.

From 1845 to 1860 payments were made weekly, part cash and part store-orders. After 1860 orders were abandoned. Up to 1870 weekly payments were continued, but after that date payments were made every two weeks.

From 1845 to 1864 11 hours constituted a day's work for all glass-workers and 10½ hours for all other classes. Beginning with 1865, the hours have been 10 for all classes. The turn, move, or journey, up to 1864 was 6 hours, with half an hour for "piece", or lunch. Since this date the turn is 5 hours from the time molds are taken from the heating oven. In busy seasons 10 or 11 moves are made a week.

The statement is made that from 1845 to 1880 the works have run with comparative regularity, making more over-time than was lost in repairs and other stoppages. At the time of the panic of 1857 two or three months were lost. In the summer of 1861, through the demoralization of business consequent on the breaking out of the war and the enlistment of many of the skilled workmen, a few weeks were lost. In 1876 there was a strike lasting six weeks.

The only statement pertaining to the relation of wages and labor to selling price and cost is, that from 1855 to 1880 wages were 90 per cent. of the cost of ent glassware, and 75 to 80 per cent. of the cost of other grades.

No statement is made as to the efficiency of labor.

The method of work has completely changed in the glass-house since 1845. Molds are better made; furnaces are heated by gas, so three melts can be made per week instead of one; glory-holes, or places where the articles are fire-polished, are heated by benzine, enabling the worker to make a better article in less time and with less cost, though his wages are now double what they were in 1860. A cooling-blast created by a fan driven by steam-power is used on molds and plungers and in cooling down glass in the pots. Snaps, or iron hands or holds, used in holding articles while fire-polishing them, have also been introduced.

An establishment in West Virginia.

Classes of employés.	Unit of							DAT	es.	,			,		,
Crasses of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1807.
Manager	Month	\$130 00													878 OC
Presser	Day	4 20													2 40
Finisher	do	4 30	 											<u></u>	2 50
Gatherer	do	2 20													1 10
Sticker-up	do	1 20													00
Cleaning-off boy	do	1 00													50
Carrying-in boy	do	70							 .			. <i>.</i>			80
Mold-holder	do	80	·						. .		,	.	[40
Blower	do	3 00							 						2 00
Cutter	do	2 00							l		l. 				1.50
Engraver	do	2 25								 		 			1 78
Mold-maker	do	2 50													2 00
Machinist	do	2 00													2 00
Mixor	do	1 60													1 60
Teaser	do	2 50						1		 					2 0
Pot-filler	do														1.50
Pot-maker	do	2 50		. 	.	Í		İ,.,.	1	J		İ			2 0
Clay-tramper	do	1 50			. 					l					1 5
Packer	do	1													1 6
Driver	do	2 00													1 5
Laborer	do	1 50	1	1	1	I .		1.	1			1		1	1.5
Engineer	do	1	1		1	1	1	4	1	1	1	1	1	1	1.5

REMARKS.—These works were established in 1867. Rates of wages are given only for this year and for 1880. Tableware, lamps, and bar goods are made.

Glass-house workmen have frequent opportunities to make overtime, but seldom take advantage of them. Such over-time as is made is not included in the table, and would increase rates about 8 per cent.

Employés have always been paid fortnightly and in cash.

The regular hours of labor for all classes are, and have been, 10 a day.

There are no allowances or deductions.

These works have been in constant operation since their establishment, except in the fall of 1878, when there was a strike of three months' duration, resulting from a demand of the glass-workers' union for the discharge of an objectionable employé. There have also been some short stoppages for repairs.

Statements in this schedule, under the head of "relation of wages and labor to selling price and cost", include the prices of pitchers, goblets, and lamps, the labor cost of the same, and the percentage of wages to cost of the entire production of the works.

ĺ		si	RIJANG PRICI	c.		LABOR COST.		Percentage of wages
	Year.	Pitchers, per dozen,	Goblets, per dozen.	Lamps, per dozen.	Pitchers, per dozen.	Goblets, por dozen.	Lamps, per dezen.	to cost of entire product.
	1867	\$9 50 8 00 6 00 4 00	\$2 00 1 50 00 55	\$3 00 2 25 - 1 75 1 20	\$4 75 4 00 3 00 2 93	\$1 00 75 54 25	\$1 50 1 13 1 05 78	Per cent. 50 50 60 60

There is an alleged decrease in the efficiency of labor, ascribed to the action of the glass-blowers' trades-union in restricting apprenticeship and limiting the make of ware. The only improvement noted in labor-saving machinery is the cooling of the molds and plungers by means of cold air, resulting in an increased production in a given time.

GREEN GLASS.

Out of 40 schedules sent to as many manufacturers of green-glass bottles, etc., but 5 were returned, and but 3 of these were tabulated. For some reason there is a disinclination on the part of those connected with this branch of the glass industry, both employers and employed, to give information. In the 3 schedules tabulated, but one gives rates prior to 1878. Through the returns made to me as special agent in charge of the statistics of glass, I am, however, able to give not only quite a complete table of the rates of wages during the census year, but the number of each class of employés.

Average daily earnings at the green-glass works of the United States during the census year, 1880.

	CALI	ORNIA.	1144	INOIB.	IND	IANA.	KENT	rucky.	MAR	YLAND.	MISS	ouri.
Classos of employés.	Number of employes of each class.	Average daily earnings.	Number of employes of each class.	Average daily earnings.	Number of employes of each class.	Average daily earnings.	Number of employés of each class.	Arerage daily earnings.	Number of employes of each class.	Average daily earnings.	Number of employes of each class.	Average daily earnings.
Managers	1.	\$7 00	2	\$4 00	1	Per cent.	1	\$4 16}	1	\$ 5 00	1	
Boss blowers	1	6 00	2	a 80	2	a\$0 35	1	4 00	1		2	\$5 50
Bettle-blowers	14	4 00)(86	5 50	13	3 50	28	8 25	54	4 75
Vial-blowers	6	B 50	} 72}				4	8 00	12	8 00		
Demijohn-blowers	2	5 00							2			
Carboy-blowers	1	10 00							2			
Other blowers												
Gatherers or tending boys	12	1 25	20	1 12	18	1 00	9	1.00	16	55	28	1 10
Sticker-up boys	4		11	50					6	45		
Finishers			l						6	8 50		
Carrying-in boys	12	50	53	50	20	471	9	331	21	45	85	50
Laying-up boys	5	1 25	14	75	9	75	8	1.00	7	80	15	83
Master teasers	1	4 00	2	8 83	2	8 894	1	2 50	2	8 00	2	8 85
Fillers in or holpers			4	2 00	3	1 50	2	1 16#	4	1 50	0	1 85
Coal-wheelers	1	1 75	1	1 25			ī	1 168	2	1 50	2	2 00
Batch-wheelers		1 75	4	1 50	8	1 00	·	2 2.03	2	1 50		
Tensers	2	2 00	4	2 00	4	1 25	8	1 28#	1	1 50	4	2 16
Mixers	1	2 50			8	1 00	1	1 834	2	1 50	4	1 90
Lime-sifters	1	1 75						. 50%	·	2 00	*	
Wareboys	2	1 25	5	1 25	4	1 00	2	581	2	1 50	4	1 88
Pot-makers	ł .	2 50	, i	2 50	1	3 88	Ĩ	2 00	1 ~	1	* '	
Pot-makers' assistants	1	1 50	1	1 50	î	1 00		1				
Clay-trampers	î	1 50	Î	1 50	11	1 00	1		1	1 50		
Grinders	1	1 50	1	1 50	5	831			1 1	1 00	1	1 50
Boss packers	1	3 00	Î	2 00	ľi	2 00	1	1 164	2	2 00	1	2 00
Demijohn-coverers		75	1	~ 00	i '	200	•	1 109	·	200	1 1	200
Packers	3	2 00	12	1 50	5	1 25	2	881	6	1 50	10	1.50
Carpenters		2 50		- 50	۱°	1 40	.	308	ľ	1 50		1 10
Blacksmiths	1	1 2 50	2	2 00	ļ		1	1 50				
Laborera	4	1 50	4	1 50		1 00	ļ	1.00	80	1 50		

 $[\]alpha$ This is in addition to earnings as blower.

Average daily carnings at the green-glass works of the United States during the census year, 1880-Continued.

											PENNS	LVANIA.		
		NEW J	ersey.			VEM .	YORK.		easter:	odistrict.	1	PITTSBURGI	n distric	CT,
Classes of employés.	Number of employées of each class.	Average daily earnings.	Number of employées of each class.	Average daily earnings.	Number of employés of each class.	Average daily earnings.	Number of employées of each class.	Average daily earnings.	Number of employés of each class.	Average daily earnings.	Number of employées of each class.	Average daily earnings.	Number of employes of each class.	Average daily earnings.
Managers	1		2	\$2 75			1	\$5 50	1	\$3 25	1	\$6 00	1	\$4 0
Boss blowers	2	\$0.38	3	4 00	1	\$4 4 3	2	5 00	[.		1	5 00	2	40
Bottle-blowers	27	3 50	44	3 25)	·	24	8 50- 4 50	20	2 65	* 27	4 50	40	3 5
Vial-blowers	14	3 00	20	3 85			1		l		6	4 50	11	8 5
F) 14 2 13			(1	4 00	10	3 43	}		2	2 90	"	4.00	**	
Carboy-blowers	§ 2	3 50	} ^		"	,			2	8 80				
Other blowers	2	3 00			H				_					
Gatherers or tending boys	14	58	23	1 15	10	838	13	1 18	15	1 10	14	1 00	42	7
Sticker-up boys	14	38	80	53	4	60					7	70		'
Finishers	7	3 00	10	3 85	8	50-					5	4 50		
Carrying-in boys	G	38	10	tio	5	92 60	14	58	. 7	66	19	70	69	. 0
Laying-up boys	8	1 10	14	1 00	4	888	6	1 84	6	68	7	1 00	20	1.0
Master teasors	2	3 00	3	3 08	1	3 04			1	3 90	1	4 00	2	8 0
Fillers-in or helpers	3	1 00	i '••••••		-1	1 35			8	2 00	4	2 00		
Coal-wheelers	2	1 00	· • • • • • • • • • • • • • • • • • • •	[1	1 32	2	1 124	1	1 60	1	2 25	2	2 0
Batch-wheelers	1	1 00					2	1 121	1	2 00			2	2.0
Teasers	2	1 40	6	1 55	3	1 35	2	1 25	 .	ll	3	2 00	4	20
Mixers	2	1 50	7	1 50	2	1.45		·	1	2 00	1	2 50	2	1.6
Lime-sifters	2	1 00			ļ		1	1 25			1	2 00	2	10
Wareboys	2	1 50	4	1 65	2	1 00	4	1 00			3	1.50	5	6
Pot-makers	1	2 50	1	2 30	1	3 00	. 		1	2 50	1	4 00	1	2 0
Pet-makers' assistants	1	1 (10	4	1 15	1	1 25			ī	1 83			3	1 2
Clay-trampers	3	1 00									1	1 40	2	1.2
						r 60	lı			,				
Grinders	2	1 00			7	90	8	58			1	1 40	i	1.9
Boss packers	1	1 60	3	1 65	1	1 05 1 55	1	1 07	1	2 08	1	3 50	1	2.8
Demijohn-coverers	2	1 00	2	1 121			. .		6	1 00- 2 00	[
Packers	8	1 20	o	1 37 <u>1</u>	3	1 30	5	1 00- 1 25	, 1	1 83	5	2 25	6	10
Carpenters			8	1 75	. 		ļ. 	1 20	,		,			
Blacksmiths			8	2 31	1	2 00	. 		1	2 10	1	2 50		
Laborers		1	23	1 12 1	2	1 00- 1 25	ļ			. 	4	1 40		

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

Whitney Bros., Glassboro', New Jersey.

(1)	Unit of		DAT	res.		a	Unit of		DAT	RB.	
Classes of employes.	payment.	1881.	1880.	1870.	1878.	Olasses of employes.	paymont.	1881.	1880.	1879.	1878.
Manager	Month	\$84 50	\$65 00- 84 50	\$58 50- 65 00	\$58 50	Master teaser	1 " 1	\$3 85 1 10	\$3 85 1 10	\$3 8 5 1 10	\$3 85
Bottle-blower	Day	4 60	8 75- 4 60	8 50- 8 75	8 50	Teaser	1	1 85	1,35	1 85	1 35
Vial-blower	do	5 00	4 00- 5 00	3 50- 4 00	8 50	Mixor	do	1 70	1 663- 1 70	1 663	1 66
Demijohn-blower	do		6 25	4 50~ 6 25	4 50	Lime-sifter	ob	1 70	1 668- 1 70	1 608	1 66
Carboy-blower	do		6 75	4 50- 6 75	4 50	Wareboy	, ,	1 75 2 70	1 75 2 70	1 75 2 70	1 75 2 70
Gatherer or tending boy	do	85	70- 85	70	70	Pot-maker's assistant	do	1 25	1 00- 1 25	1 00	1 00
Sticker-up boy	do	50	40 50	40	40	Clay-tramper	do	1 10	1 00- 1 10	1 00	1 00
Finisher	do	5 00	4 00- 5 00	8 50- 4 00	8 50	Grinder	do	1 75	1 75	1 75	1 75
Carrying-in boy	do	70	60- 70	50-	50	Packer	do	1 45	1 35- 1 45	1 35	1 35
Laying-up boy	do	1 30	1 20- 1 30	1 20	1 20						

Whitney Bros., Glassboro', New Jersey-Continued.

REMARKS.—These works were established in 1775, and make all classes of green hollow ware, such as bottles, vials, carboys, demijohns, etc. Rates of wages are given for 3 years only. The supplementary and explanatory statements, however, are quite interesting.

There are but few opportunities for over-work, and when they do occur very few of the men care to avail themselves of them. There are no allowances or deductions.

Up to 1878 wages were paid on application, but since that date twice every week. This is the only example in these returns of regular payments oftener than every week. When wages are paid on application, money is drawn at irregular intervals, and frequently oftener than weekly. This custom of payment twice every week is doubtless to prevent the trouble of constant and irregular applications for money.

Up to 1879 about one-quarter of the wages was paid in storeorders. Since that date, however, the payments have been wholly in cash.

As the greater part of the work is piece-work, it is difficult to give hours of labor. The hours are short, being 8 or 9 hours for all classes except teasors, who are at the factory 12 hours a day, but as they are at work but about 9 of the 12, they are perfectly satisfied.

These works are operated on an average 10 months a year, being idle generally in July and August, owing to the warm weather and for repairs.

The selling prices and labor cost of several of the principal articles produced at these works are as follows:

Selling prices per gross of green-glass hollow ware, New Jersey.

Year.	MASON FI		FLA	SKS.	
A car.	Quart.	4-gallon.	₫-pint.	Pint.	5's, wines.
1875 1880	\$14 50 14 50	\$18 00 18 00	\$2 50 3 00	\$3 75 4 50	\$6 00 7 00

Labor cost per gross of green-glass hollow ware, New Jersey.

	DRU	GGISTS' W	ARE.	MASON FI	UIT-JARS.	***	
Year.	i-ounce, pressed.	4-ounce, panel.	8-ounce, oval.	Quart	⅓-gallon.	Pint flasics.	Quart wines.
1875 1880	\$0.72 80	\$0 91 1 02	\$1 12 1 25	\$1 62 1 80	\$2 25 2 50	\$1 66 1 85	\$2 74 3 05

There has been an increase in the efficiency of labor, arising from the stimulating effect of increased wages.

No labor-saving machinery has been introduced.

William Eliot Smith, Saint Louis, Missouri.

	Unit of				LAG	res.	•		
Classes of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875,	1874.	1878.
Managor	Month	\$4 10 §							\$3 83
Blower	Day	4 663							4 00
Gatherer or tending boy	do	1 163							83
Sticker-up boy	do	50							40
Carrying-in boy	do	50					•		40
Laying-up Boy	do	. 75						,	70
Master teasor	do	4 163							8 83
Filler-in or helper	do	1 603	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,						1 60
Coal-wheeler	do	1 '25	,						1 28
Batch-wheeler	do	1 603							1 50
Teaser	do	~ 2 00						. 	2 00
Mixer	do	1 003							1 58
Lime-sifter	ob	1 603					\	\ \	1 50
Pot-maker	do	3 33 1							3 35
Clay-tramper	do	1 663							1 50
Boss packer	do	2 25				***************************************			2 00
Packer	do	1 50							1 50

REMARKS.—These works were established in 1871, and produce all varieties of amber and green glass, such as beer and mineral-water bottles, fruit-jars, and druggists' ware. Rates of wages are given only for the years 1873 and 1880. The statement is made that there was no permanent advance in wages between these two dates. There was an occasional reduction of 10 per cent., which reduction would afterward be canceled. In 1880 there was a marked advance.

There have been no opportunities for extra earnings, nor are there any allowances or deductions.

Night-men have always worked 12 hours a day, laborers 10 hours, and blowers, gatherers, and glass-house boys 10 hours.

From 1873 to 1875 the works were in operation an average of 9_5° months a year; 1876 to 1879, an average of 9_{70}° , and for the year ending June 1, 1880, 10 months. In 1874 there was a strike lasting two weeks, and in 1876–'77 one lasting 3_7° months. The idleness at other times has been in July and August, in which months it is stated that glass can not be made at a profit.

Payments have always been weekly in cash.

The following statement regarding selling prices and percentage of wages to cost of green glass is given in the schedule:

* .	SELLING	PRIC	es per Gr	088.	Percentage
Year.	Wax f jars, 1 q		Export b bottles quart	, 1	of wages to cost of entire product.
					Per cent.
1878	\$8	3 50	\$8	00	50
1875	7	00	6	50	
1878		5 50	5	50	
1880	7	7 00	7	00	45

There has been no change in the efficiency of labor.

No labor-saving machinery or improvements have been introduced.

(1)	Unit of		DATES.		Cluster of applicate	Unit of	-	DATES.	
Classes of employés.	payment.	1880.	1879.	1878.	Classes of employés.	payment.	1880.	1879.	1878.
Boss blower Bottle-blower Vial-blower Demijolm-blower Carboy-blower	do do do	» a\$4 50	\$4 00	\$3 75	Laying-up boy Master toaser Batch-wheeler Teaser Pot-maker Packer	do do do	\$1 00 3 00 1 50 1 60 2 75 1 40	\$1.00 3.00 1.50 1.60 2.50 1.40	\$0 75 8 00 1 50 1 60 2 50 1 25
Gatherer or tending boy Carrying-in boy	do	1 00 04	1 00 54	1 00 . 54	Laborer	1	1 124- 1 25	1 121	1 00

a Blowers work by the gross, dozen, etc. We give here the average daily earnings.

Remarks.—These works were established in 1856, and make all kinds of green-glass hollow ware.

Boys and laborers have frequent opportunities for extra earnings, though they do not always take advantage of them. Extra pay has not been included in the table, and would increase the wages of those who work over-time some 10 per cent. There are no allowances and no deductions whatever. All tools and help are furnished by the firm, except in the case of carpenters and masons, who furnish their own tools.

Since 1870 employés have been paid on application. There is a store connected with these works, but employes are not required to trade at it, receiving cash if they prefer it.

Since 1870, the teasers or shearers work 12 hours a day; carpen-

ters, other mechanics, and laborers, 10 hours; blowers, gatherers, and glass-house boys, 8.

In the time covered by the schedule the works were operated 10 or 11 months a year, stopping, as is usual, in the hottest part of the summer for rest or repairs.

Strikes have interfered with the running of the works to a very slight extent.

There is no statement concerning the relation of wages and labor to selling price and cost.

A statement is made that the blowers produce a third more work in the day than they did ten years ago. This increased efficiency is the result of the better facilities furnished by the establishment.

No remarks concerning labor-saving machinery and improvements.

PLATE GLASS.

No returns of wages in this branch of the glass industry were received in reply to the wages schedules. Its establishment in this country is quite recent, and the rates at most of the works in operation would, at best, have been for a very few years. In the returns received by me as special agent in charge of the statistics of glass were statements of rates of wages paid in the census year, which are tabulated below. These statements also give the number of employés of each class, which adds greatly to the value and interest of the tables. The establishments whose rates of wages are included in the first table, that relating to polished plate, are all west of the Alleghany mountains. Those in the other table, relating to rough plate, are east of the Alleghanies.

Number of employés of each class, and average earnings, at plate-glass works making polished and rough plate during the census year, 1880.

			DLISHED PLATE. ROUGH PLATE,								 						ROUGH PLATE.				
		PO	LIBII	KD PLA	ric.			ROUGH	PLA'	TE.			PO	LIBH	BD PLAT	re.			ROUGH	PLA'	re.
Classes of omployés.		Го. 1.	1	₹o. 2.	N	To. 6.	ī	To. 4.	1	₹o. 5.	Classes of employés.	}	Го. 1.	1	To. 2.	N	To. G.	N	To. 4.	N	To. 5.
Oladoos de diffrações	Number of employes.	Rate per day.	Number of employés.	Rate per week.	Number of employés.	Rate per day.	Number of employes.	Rate per day.	Number of employes.	Rate per month.			Rate per day.	Number of employés.	Rate per week.	Number of employés.	Rate per day.	Number of employes.	Rate per day.	Number of employés.	Rate per month.
Founders	G	\$2 85	2	\$20 00	2	\$3 88	1	\$2 00	2	\$60 00	Glass-packers	5	\$2 00	1	\$14 00	4	\$1 50	1	\$1 65	1	\$35 60
Gas-makers or teasers.	1	1 25	2	11 00	4	2 00			2	40 00	Machinists	6	2 50	4	7 50-	12	2 50			1	40 00
Teemers or pourers	4	2 00	2	14 00	2	12 50	1	1,40	2	80 00			•	ا ا	18 00						
Rollermen	6	1 80		.7 50	2	1 50	2	1 15	2	30 00	Blacksmiths	2		1	12 00	2	2 75			1	45 00
Kiln-firomen	B	1 50	1	11 00	1	1 80	1	1 15	2	35 00	Firemen	4	1 80	2	7 50	4	1 50	••••	•••••		• • • • • • • • • • • • • • • • • • • •
Furnacemen	12	1 50	2	11 00	24	1 50	18	1 15	2	30 00	Engineers	8	2 25- 3 00	4	7 50- 18 00	4	2 25		• • • • • •		
Grinders	24	2 25 2 25	11	10 00- 18 00	20	2 00				·	Carpenters	4	2 00	8	7 50- 18 50	5	2 00			1	40 00
Smoothers	24	5 05 [‡]	8	7 50- 20 00	25	2 00					Bricklayers	5	2 25- 3 00	1	18 50	8	3 00			ļ	
Polishers	24	8 18	16	7 50- 20 00	25	2 00					Furnace-builders	ļ				1	3 88				
Mixers	5	1 25	3	7 50-	2	1 50	1	1 80	2	85 00	Teamsters	1	1 25	1	8 00	6	1 00				
Wh. 1 7		0.00	١	12 00	-		l	ļ	١.	١	Sand-quarrymen	1				10	1 50		•••••		
Pot-makers	ı	3 00	1	20 00	2	8 00			1	60 00	Millmon	2	1 06	'}		2	1 75	J /	• • • • • • •		
Crocusmen	1	1 603	. 1	12 00	1	2 00					Plaster-burners	2	1 35	2	8 00	1	1 50			····	
Cutters	8	2 50	1	14 00	8	8 08	2	2 00	2	65 00				1							

NOTES ON ABOVE TABLE,—No. 1 works were operated but 7 months during the census year. Seventeen weeks of the idle time were due to a strike.

No. 2. About one-half the employes at these works are paid by the 1,000 feet. The rates given are the average earnings. Boys, of whom 15 are employed, and girls, of whom 4 are employed, are paid \$3 per week. The above table does not include these wages. A day's work is 10 hours.

No. 6. These works were in operation the entire year. A day's

work of the men in the glass-house and the grinding, smoothing, and polishing departments is 12 hours; and of the other classes, 10 hours.

No. 4. These works were in operation but 5 months in the census year as a plate-glass works. They were then changed to a window-glass-house. The founders work 15½ hours a day; other glass-house men 12 hours, and other workmen 10 hours.

No. 5. These works were in operation but 5 months in the census year. A day's work is from 10 to 11 hours.

WINDOW GLASS.

Of the 54 schedules sent to as many window-glass manufacturers but 5 were returned, and of these but 4 are tabulated. These 4, however, fairly well represent the industry, one being from each of the states of New Jersey, New York, Ohio, and Pennsylvania. Here, however, as in the case of the other three branches of the glass industry, I am able to supplement these tables with statements from the reports furnished me as special agent in charge of the statistics of glass.

Average daily earnings and number of employés at certain of the window-glass works of the United States during the census year, 1880. [Continued on next page.]

	ILL	inois.	IND	IANA.	MAR	YLAND.		Sachu-	MICI	IIGAN.	MIS	souri,		water system		NRW J	KRSK	Υ.	Market State Street	Market Carl		NKW 3	conk	
	Number of employes of each class.	Average daily earn- ings.	Number of employes of each class.	daily ngs.	Number of employes of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earn- ings.	Number of employes of each class.	Average daily earnings.
Managers	1		1	Pr. ct.			:		1	\$2 00			1	\$3 00	1	. :	1		1	\$3 00	1	\$3 33		
Boss blowers	2	\$5 15	1	a\$0 331	2	\$3 08			1	8 88	1		2	4 00	2	\$2 57	2	\$3 88	2	4 00	1	4 00	1	\$4 82
Blowers	20	4 50	31	6 00-	14	2 88	16		8	3 50	7		14	8 80	15	2 18	16	3 50	15	3 52	10	3 00~	0	3 82
Gatherers or tending	20	2 80	31	10 00 2 50-	16	1 73	16		8	2 25	7		16	2 00	b10		b24	2 15	b17	1 70	10	3 50 2 00-	10	2 00
boys.				5 00	,					0.00		40.40	۱	0.00	2	89	68		c16 2	89	, ,	2 50	,	D 00
Master teasors	2	4 40	8	2 83	2	2 88	2	\$3 08	1	8 83	1	\$3 10	2	3 00	2	2 70	2	2 14	z	3 52	1	3 45 1 54	1 2	8 00 1 42
Master teasers' helpers	6	2 20		7.05	4	1 53	2	1 54	1 2	1 50	1 3	1 85 1 85	6	1 25	6	1 50	2	1 17 1 00	6	1 54	2	1 35	2	1 38
Tensors	8 2	2 00	G	1 25	2	1 53	4	1 02	1	1 40 1 124		1 25	١	1 40	"	1 00	2	1 00	"	1 04	- 1	1 00	, "	7 40
	2 2	1 55	7	1 00-	2	1 73	2	1 54	2	1 25	2	1 67	2	2 00	2	1 70	8	1 00	2	1 70	1	1 54		
Mixers	2	1 60	1 '	1 50-	2	1 73	2	T 94	-	1 20	1	101		4 00		. 1 70	١	1 00		1 10	^	1 0%	}8	1 85
Batch-wheelers or fill- ers in.	2	1 25	6	1 50	2	1 53			2	1 83		 .					2	1 00					j	•
Coal-wheelers	2	1 70					1	1 54	1	1 25	1	1 50					2	1 00	2	1 15	1	90	1	1 85
Flattoners	5	3 90	8	3 46	4	2 69	4		2	8 00	2		4	8 80	4	2 70	4	8 50	8	2 81	2	8 50	2	4 96
Layers out	8	1 50	4	2 12 1	2	1 85		J	2	1 50	1	1 50	2	1 75	2	1 55	2	1 75	2	1 31				
Layers-in	1	1 50	4	187	2	1 15				1 25	1	1 67	2	1 90	2	1 55	2	1 75	2	1 42			2	1 20
Leer-tenders	2	1 50	4	2 25%	2	1 35			1	1 25	2	1 50	2	1 75	2	1 70	2	1 75	2	1 05	2	96		
Roller-boys	3	75	4	1 12	2	58	4	1 00	3	50	1	1 00	2	60	2	54	2	38	4	62	2	85		
Pot-makers	1	2 50	1	5 00	1	4 168	1	2 00	1	8 00	1	2 33	1	2 50	1	1 54	1	2 50	1	2 00	1	2 50		• • • • • • •
Clay-trampers	2	1 33	10	1 00	3	1 331	6	1 00	8	1 10	2	1 25	3	1 10	4	1 10	8	1 00	8	1 00	2	1 00	• • • •	
Boss cutters	1	2 88	1				[. .		1		1	1 67					2	8 00			1	4 00	1	
Cutiors	7	3 80	13		8	8 334	1		8	8 00	8		8	8 00	9	2 64	8	2 50	10	2 70	5	8 00	4	
Packers	2	1 80	3	8 11	2	1 83	2	1 50	2	2 00	1	1 67	2	2 00	2	1 50	b1 c2	1 25 50	8	1 15	1	1 50	2	
Drivers		1 25	6	1 00	4	1 169			8	1 00	1	1 50	5	1 25	2	1 40	G	1 10	4	1 15	2	1 00	1	1 43
Laborers	13	1 25	6	1 00	2	1 00	23	1 00	8	1 00	6	1.25	11	1 10	0	1 10	5	1 00	20	1 00	2	1 00	1	1, 85
Box-makers	1	1 50					3	1 50			8	1 00 1 25 1 67			. 8	1 50			. 5	1 25				
Engineers	. 1	8 15	I		١		 .		J		1	1 17	[2	1 50			. 2	1 50	ļ			
Blacksmiths		2 75	l		l		1	2 00	1	2 00] ,	ļ			. 1	1 60			.		ļ		ļ	
Watchmen	1	1 25			l		ļ		. 1	1 00	ļ		ļ			ļ			.		.		ļ	
	<u> 1 </u>		1			1			<u></u>	1.	<u> </u>		<u></u>		1	1	1	<u> </u>		<u>l</u>	<u></u>	<u> </u>	<u> </u>	<u> </u>

Arcrage daily earnings and number of employés at certain of the window-glass works of the United States during the census year, 1880—Continued.

			1							Р	ENNSYLV	ANIA.		,					of Security 6 like	
		ОНІ	ю.		E/	etern d	istric	r	WEST DISTRIC LIGHT BUR DUR	TOUT-				pitt	sburg	n distric	er.			
Classes of employés.	employés class.	еатъ-	employés class.	еатъ-	employés class.	еатъ-	employés class.	earn-	employés class.	earn-	or of employés each class.	еагл-	employés class.	еаги-	Number of employes of each class.	еагд-	employés class.	earn-	employés class.	earn-
	class	F=	class	1	class		class	rverage (laily ings.	lass		class	tily s.	class	tily 3.	class	iily.	class		class	
1	er of	da inga	ach ach	daily ings.	49-9	Average daily ings.	of	11.05	of	Average daily ings.	ach	ing	ach a	e da inga	of ach	Average daily ings.	of	Average daily ings.	ach	e daily ings-
	Number of ea	rage	of e	Average 1	Number of ea	rage	of ex	Tag	nber of ea	138	nber of e	gen	ofe	ıragı	nher of e	rag	of e	era ge	of e	Average i
	Num	Average daily ings.	Number of of each	Ave	Nun	Ате	Number of of each	Ave	Number of of each	Ave	Number of ea	Average daily ings.	Number of of each	Average daily ings.	Mui	Are	Number of of of of of of of	Ave	Number of of each	Ave
Managers	1		. 1	\$5 00			1	\$2 66	2	\$3 00	1	\$ 5 7 5	1	\$4 00	1	\$5 00	1	\$1 50	1	\$4 16
Boss blowers	1	\$6 00	1	G 00			1	8 00	1	6 00	3	5 30	1	4 00	2	5 00	5	7 80	1	4 56
Blowers	10	4 80	10	5 00	17	\$3 27- 3 85	7	2 70	7	5 60	17	a5 00 b6 73	10	3 00	18	4 00 5 00	26	5 05	10	4 16
Gatherers or tending boys.	10	2 40	10	8 00	17	2 12- 2 88	8	2 00	8	3 56	20	a2 88 b3 45	10	2 00	20	2 00 8 00	26	2 63	10	2 49
Master teasers	1	B 46	1	4:00	2		1	2 70	1	3 75	3	3 85	1	3 00	2	3 33	2	3 25	1	3 00
Master teasors' holpers	1	1 92	1	2 50			1	1 54	1	1 60	1	2 00	1	2 00	••••		3	2.50	1	2 00
Teasors	3	1 85	3	2 00	5	1 27	2	1 54	3	1 00	G	2 168	3	2 00	6	2 00	11	2 00	3	2 00
Lime-sifters	1	1 838	1	1 75		·	1	1 54	1	1 60	8	2 108	1	2 00	1	1.83	1	2 00	1	1 66
Mixers	1	2 83	1	1 75	1	1 35	1	1 51	1	1 60	2	2 335	1	2 00	2	2 00	2	2 00	1	1 68
Batch-whoelers or fill- ors-in.	2	1 839	1	2 00							9	2 00	1	2 00	2	2 00	3	2 00	1	2 00
Conl-wheelers	2	1 838	1	2 00	3	1 31			1	1 60	1	2 00	1	2 00	2	2 00	8	2 00	1	2 00
Flatteners	8	2 50	3	# 00	2	3 85	2	2 70	2	5 00	4	5 75	8	8 00	4	4 00- 5 00	7	4 50	3	8 48
Layers out	3	1 83%	3	2 00	2	1 54			2	1 60	2	2 331	8	166	2	2 00	2	2 00	2	2 00
Layors-in			 .		. 2	96			∦		2	2 331	3	1 66	2	2 00	10	2 00	1	2 00
Lecr-tenders	2	1 668	2	1 75	2	1 85	2	1 34	2	1 50	2	2 103	2	1 66	2	2 00	5	1 87	2	2 66
Roller-boys	2	887	2	75	1	38	2	1 00	0	75	D	100	2	66	2	1 50	4	85	2	66
Pot-makers	1	8 46	1	4 00]		1	2 12	1	3 00	1	3.45	1	3 00	1	8 50	1	4 25	1	8 50
Clay-trampers	2	• 1 66g	. 2	1 66	1	1 10	1	1 25	2	1 87	1	1 60%	1	1 66		2 00	6	1 50	1	1 66
Boss cutters	1	4 00	1	4 00			1	8 00	1	5 00	1	3 85	1	7 00	1		1	4 50	1	5 10
Cutters	4	4 00	4	3 50	8	2 50	3	2 70	3	4 50	9	3 45	3	3 00	8	2 00- 3 00	8	3 30	4	4 16
Packers	1	2 70	1	3 00	1	1 27	1	2 12	2	2 00	1	8 08	1	2 50	2	2 00- 3 00	2	2 10	2	2 00
Drivers		-	. 1	1 00	ı	1 27	1	1 25	·	·	B	1 663	1	1 50	8	1	4	1 50	1	1 50
Laborers	2	1 581	1	1 50	7	1 10	8	1 25	5	1 37	2	1 25	1	1 50	10	1 50	5	1 50	6	1 50
Box-makers			.						.∥			.			-		.\		.	 .
Engineers		-]			. 				.							.		[.	ļ
Blacksmiths	.[.	. 1	1 50					.										.	
Watchmon	.	-				.[.		.			.		<u>.</u>			.\		.\	
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a Single strength.

b Double strength.

STATISTICS OF WAGES—WINDOW GLASS.

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

Warrick & Stanger, Glassboro', New Jersey.

03	Unit of					DATES.			*	
Classes of employes.	ayment.	1880.	1879.	1878,	1877.	1876.	1875.	1874.	1873.	1872.
ManagerM	onth	\$83 33	\$75 00	\$75 00	\$75 00	\$75 00	\$7 5 00	\$75 00	\$75 OU	\$75 C
Boss blower	ay	3 47	3 47	3 47	3 80	4 24	8 00	3 66	4 24	4 2
Blower	.do	3 07	8 07	8 07	3 46	3 84	8 26	3 26	3 84	8 8
antherer or tending boy	ob.	2 00	1 53	1 53	1 65	1 92	1 53	1 58	2 11	2 1
daster teasor	.do)	3 20	3 20	3 20	8 20	3 20	8 20	8 20	8 20	. 3 2
reaser	ob.	1 53	1 53	1 53	1 53	1 53	1 53	1 53	1 61 (1 8
dixer	.do	1.58	1 53	1 53	1 53	1 53	1 53	1 53	1 61	1 8
Flattener	.do	3 07	3 07	8 07	8 46	8 84	3 26	3 26	8 84	8 8
Layer-out.	.do	1 53	1 53	1 53	1 53	1 53	1 53 (1 53	1 61	1.5
ayor-in	.do	1 53	1 53	1 53	1 53	1 53	1 58	1 53	1 61	1 8
Leer-tendor	.do	1 53	1 53	1 53	1 58	1 53	1 53	1 53	1 61	1 8
Roller-boy	.do	58	58	58	. 68	46	46	40	46	4
Pot-maker	.do	2 60	2 60	2 60	2 60	2 60	2 30	2 60	2 60	2 0
Clay-tramper	.do	1 25	1 10	1 10	1 25	1 25	1 25	1 25	1 40	1 4
Jutter	ðb.	2 69	2 69	2 69	2 69	2 69	2 69	2 60	8 84	3 8
Packer	1	1 92	1 92	1 73	1 53	1 92	1 73	1 92	1 92	1.9
Oriver	.do	1 15	1 15	1 15	1 15	1 15	1 15	1 15	1 15	1 1
Laborer	. do	1 25	1 10	1 10	1 25	1 25	1 25	1 25	1 40	1.4

	Truit a					DATES.				
Classes of employes.	Unit of payment.	1871.	1870.	1860.	1868.	1867.	1806.	1865.	1864.	1803.
Manager	Month	\$75 00	\$75 00	\$ 75 00	\$75 00	\$75 00	\$75 00	\$64 17	. \$64 17	\$64 17
Boss blower	Day	4 24	4 24	5 01	5 01	5 01	5 01	5 20	4 86	4 24
Blower	do	8 84	3 84	4 61	4 61	4 61	4 61	4 80	8 90	8 84
Gatherer or tending boy	do	2 11	2 11	1 92	2 80	8 07	3 07	2 80	1 92	1 53
Master teaser	do	8 20	8 20	8 20	8 20	8 20	8 20	8-20	8 20	2 80
Teaser	do	1 53	1 65	1 65	1 65	1 78	1 78	1 65	1 53	1 53
Mixer	do	1 58	1 65	1 65	1, 65	1 73	1 78	1 65	1 53	1 53
Flattener	do	8 84	3 84	4 61	4 61	4 61	4 61	4 80	3 96	3 84
Layer-out	do	1 53	1 65	1 65	1 05	1 78	1 78	1 65	1 58	1 53
Layer-in		1 58	1 65	1 65	1 05	1 78	1 78	1 65	1 53	1 53
Leer-tender	do	1 53	1 65	1 65	1 65	1 73	1 78	1 65	1 53	1 53
Roller-boy	do	46	46	46	46	46	46	46	46	46
Pot-maker	l'	i I	2 60	2 60	2 60	2 60	2 60	2 60	2 60	2 00
Clay-tramper	do	1 40	1 40	1 25	1 25	1 25	1 50	1 50	1 50	1 50
Cuttor		3 84	3 40	4 03	4 61.	4 61	. 4.80	4 01	8 84	2 03
Packer	do	1 92	1 92	1 92	1 92	1 92	1 02	1 73	1 78	1 84
Driver		1	1 15	1 15	1 15	1 15	1.15	1 15	1 15	1 15
Laborer	1	1 1	1 40	1 40	1 40	1 40	1 50	1 50	1 00	100
	i			Į.		1			1	

REMARKS.—These works, though established in 1831 for making other glass, did not begin the manufacture of window glass until 1863. Rates of wages are given for all the years from this last date.

There have been no opportunities for extra earnings at these works, nor are there any allowances. Some employés are obliged to pay out a small part of their wages for tools, etc., as, for example, the cutters find their own diamonds. Such payments, however, amounts to a very small percentage of the wages received.

The interval of payment has been weekly since 1863. Payments now are wholly in cash. Store-orders were used in part payment up to April, 1883, when they were abandoned in conformity to a law passed by the legislature of the state.

During the time covered by this schedule, flatteners and teasers have worked 12 hours a day; cutters, packers, and laborers, 10 hours; tenders, 9 hours; and blowers, 8½ hours.

In 1863 and 1864 the works were in operation an average of 9 months a year; from 1865 to 1870, 87 months; from 1871 to 1880, 9 months. The cause of this irregularity has been the necessity

for repairs to the furnaces. In 1865 two months were lost by a strike.

The following statement as to the cost of labor and the percentage of wages to cost of window glass in a New Jersey manufactory is given in the schedule:

Year.	Cost of labor per box of window- glass.	Percentage of wages to cost.
1864	. \$1 02	Per cent.
1870	. 1 92	50
1875	. 1 63	- 50
1880	1 50	50

There has been no increase in the efficiency of labor.

No labor-saving machinery or improvements have been introduced.

Syracuse Glass Company, Syracuse, New York.

	Unit of							TLAG	3,						
Classes of employés.	payment.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.	1867.	1866.
Managor	Month	\$150 00	\$150 00	\$150 00	\$150 00	\$150 00	\$150 00	\$150 00	\$150 OO	\$150 00	\$150 00	\$100 00	\$100 00	\$100 00	\$100 00
Boss blower	Day	3 38	3 38	3 77- 4 15	4 15- 4 73	4 78	4 73	4 73- 5 11	5 11	5 11	5 11	5 11	5 11	5 11- 6 31	0 31
Blower	do	3 07	8 07	3 46- 3 84	3 84- 4 42	4 42	4 42	4 42- 4 80	4 80	4 80	4 80	4 80	4 80	4 80- 6 00	6 00
Gatherer or tending boy	do	1 53	1 53	1 53-	1 53- 1 92	1 92	1 92	1 92- 2 80	2 30	2 80	2 30	2 30	2 30	2 30- 2 88	2 88
Master tensor	do	3 07	3 07	3 07	3 07	8 07	3 07- 3 84	1	8 84	3 84	3 84	3 84	8 84	3 84	8 84
Master teasor's helper	do	1 73	1 73	1 73	1 73	1 73	1 73- 1 92	1 92	1 92	1 92	1 92	1 92	1 92	1 92	1 92
Teaser	do	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25
Lime-sifter	do	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00	1 00
Mixer	do	1 669	1 008	1 669	1 008	1 00R	1 669	1 668	1 66	1 068	1 661	1 668	1 60%	1 668	1 66%
Batch-wheeler or filler-in	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Coal-wheeler		1 50	1 50	1 50	1 50	1 50	1.50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Flattoner	do	3 07	3 07- 3 46	3 40- 3 84	3 84- 4 42	4 42	4 42	4 42- 4 80	4 80	4 80	4 80	4 80	4 80	4 80- 0 00	6 00
Leer-tender	do	1 34	1 34	1 84	1 34- 1 53	1 53	1 53	1 58	1 53	1 53	1 53	1 53	1 53	1 53	1 53
Pot-maker	do	1 92	1 92	1 92	1 92	1 92- 3 07	8 07	8 07	3 07- 3 84		3 84	3 84	3 84	3 84	3 84
Clay-tramper	do	1 50	1 50	1 50	1 50	1 50	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 25
Boss cutter	ob	8 641	3 647	3 64 <u>1</u>	3 641- 3 841	8 844	3 84 <u>1</u>	3 841- 4 221	4 22	4 221	4 221	4 22	4 221	4 618-	4 00 4
Cutter		3 26	8 26	3 26	3 20- 3 40	3 46	3 46	3 46- 3 84	3 84	3 84	3 84	3 84	3 84- 4 28	4 23- 4 61	4 61
Packer		1 73	1 73	1 73	1 73	1 73	1 73- 1 92	1 92	1 92	1 92	1 92	1 92	1 02	1 92	1 92
Driver	do	1 53	T 23	1 53	1 53	1 58	1 53	1 53	1 53	1 53	1 53	1 58- 1 73	1 73	L 73	1 73
Tahorer	do	1 00	1 00	1 00	1 00	1 00- 1 15	1 15	1 15	1 15	1 15	1 15- 1 34		1 84	1 34	1 34

REMARKS.—These works were established in 1863. Rates of wages are given from 1866.

Some employes are obliged to pay out a small part of their wages for tools, etc., as, for example, the cutters find their own diamonds. Such payments, however, amount to a very small percentage of the wages received.

The men are paid from \$8 to \$10 per week "market-money"; and on the 15th of every month the balance due for the previous month is paid. Payments are always in eash.

There have been no changes in the hours of labor since 1864. Teasers work 12 hours a day 7 days in the week; blowers, 10 hours a day 5 days in the week; and all other help, 10 hours a day 6 days a week.

From 1866 to 1875 the works were in operation on an average 9 months a year; from 1876 to 1880, 10 months a year, the chief cause of idleness being the regular stop 2 months in the summer for repairs.

These works report that they have had no strike for 14 years.

The following statement as to prices of product, labor cost, and percentage of wages to cost is given:

Year.	Average price per box of 50 feet.	Cost of labor per box of 50 foot.	Percentage of wages to cost.
		•	Per cent.
1866	\$5 50	\$1.75	50
1870	2 75	1 12	50
1875	3 18	1 12	50
1880	2 75	1 10	50

These works make an interesting showing as to the cost of glass per 50 feet. The following are given as the cost of labor and materials for the years named per box of 50 feet:

Yoar.	Cost of labor and materials.
1806	\$ 3 50
1870	. 2 25
1875	2 25
1880	2 20

To this estimate add-

Breakage of pots and loss of metal, per box Building over furnace and repairs, per box Incidental expenses, per box	10 25 10
Total	 45

The statement is made that many of the men might make extra time, but they seldom do so, owing to the rules of the union.

These works report an increased efficiency among the workmen, stating that the blowers make about 40 boxes a month more now than they did a few years ago; but the reason for this increased efficiency is not given.

These works report that they use no labor-saving machinery, but have made improvements in furnaces and flattening-ovens which have been of great advantage in increasing production and improving quality of product.

Diamond Glass Company, Ravenna, Ohio.

	Unit of						DATES.					
Classes of employes.	payment,	1880.	1879.	1878,	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.
Boss blower	Day	\$5 48	\$4 23	\$4 67	\$5 00	\$5 40	\$ 5 8 5	\$4 65	\$5 10	\$7 40	\$7 40	\$7 40
Blower	do	5 48	4 23	4 76	5 (10	5 40	5 85	4 65	5 10	7 40	7 40	7 40
Gatherer or tending boy	do	8 16	2 50	2 80	3 03	3 33	3 45	4 00	5 00	5 00	5 00	5 00
Master teaser	do	3 33	3 33	3 33	8 33	3 88	3 33	4 00	4 00	4 00	4 00	4 00
Master tenser's helper	do	1 83	1 66	2 15	2 15	2 05	2 05	2 15	2 90	2 90	2 90	2 90
Tenser	do	1 00	1 50	2 05	2 05	2 05	2 05	2 15	2 15	8 00	8 00	3 00
Lime-sifter	do	1 66	1 50	2 05	2 05	2 05	2 05	2 15	2 00	2 50	2 50	2 50
Mixor	do	1 66	1 50	2 05	2 05	2 05	2 05	2 15	2 00	2 50	2 50	2 50
Batch-wheeler or filler-in	do	1 60	1 50	2 05	2 05	2 05	2 05	2 15	2 00	2 75	2 75	2 75
Coal-wheeler	do	1 00	1 50	2 05	2 05	2 05	2 05	2 15	2 00	3,75	2 75	2 75
Flattener	do	5 48	4 23	4 67	5 00	5 40	5 35	4 05	5 10	7 40	7 40	7 40
Layer-out	do	1 60	1 50	1 50	1 50	1 60	2 15	2 15	2 00	2 50	2 50	2 50
Layer-in	do	1 08	1 50	1 50	1 50	1 60	2 15	2 15	2 00	2 50	2 50	2 50
Leor-tender	do	1 66	1 50	1 50	1 50	1 60	2 15	2 15	2 00	2 50	2 50	2.50
Roller-boy	do	1 00	1 00	1 00	1 00	1 00	1 00	1 33	1, 83	1 33	1 33	1 832
Pot-maker	do	3 75	3 75	8 75	3 75	3 75	3 75	3 75	8 75	8 75	8 75	3 75-
Clay-tramper	do	1 25	1 10	2 05	2 05	1 65	2 00	2 10	2 10	1.00	1 66	1 66
Boss cutter	đo	2 88	2 56	2 80	2 90	3 14	8 15	. 3 10	4 80	5 00	5 00	5 00
Cutter	do	2 88	2 56	2 80	2 90	3 14	8 15	8 10	4 80	5 00	5 00	5 00-
Packer	do	1 66	1 50	1 00	1 50	1 65	2 00	2 00	2 00	2 50	2 50	2 50
Drawer	do	1 66	1 50	1 60	1 60	1 50	1 50	2 00	2 00	1 00	1 66	1 00
Laborer	dő	1 25	1 25	1 00	1 00	1 10	1 10	1 30	1 80	1 50	1 50	1 50

REMARKS.—These works were established in 1869. Rates of wages are given from 1870.

There have been no opportunities for extra earnings except an occasional hour for day laborers.

There are no allowances, except that fuel is furnished to the workmen at cost.

All employés have been paid weekly in cash since the establishment of the works.

Blowers, tenders, flatteners, and similar workmen are employed 50 hours per week; all others, 55.

The only statement made as to the relation of wages and labor to selling price and cost is that the cost of labor is on an average about 50 per cent. of the total cost of production.

Blowers at these works purchase their own blow-pipes at a cost of \$25 to each blower. The company keeps these pipes in repair. The cutters furnish their own diamonds at an expense of about \$15 per year each.

Since 1870 the works have been in operation an average of 10 months a year. This idleness is owing in some degree to overproduction, but chiefly to the unprofitableness of working during the extreme heat of summer.

The statement is made that the efficiency of labor increases in about the same proportion as wages decline, excessively high wages producing demoralization and inefficiency.

No labor-saving machinery or improvements have been introduced.

Robert C. Schmertz & Co., Belle Vernon, Pennsylvania.
[Continued on next page.]

Classes of employes.	Unit of					DATES.		,		
ompos or ompros on	payment.	1882.	1881.	1880,	1879.	1878.	1877.	1876.	1875.	1874,
Manager	Month	\$184 00	\$156 00	\$189 00	\$148 00	\$142 00	\$159 00	\$149 00	\$147 00	\$151 00
Boss blower	Day	14 54	9 27	9 26	7 83	7 87	8 23	8 00	9 78	8 10
Blower	do	6 58	5 65	4 60	4 90	4 79	4 90	5 05	5 41	6 09
Gatherer or tending boy	do	8 92	3 22	2 52	2 41	2 38	2 04	2 881	2 881.	3 84
Master teaser		4 00	4 00	8 84	3 46	8 46	8 40	8 84	8 84	4 81
Master teaser's helper	do	2 00	2 00	1 66	2 42	2 42	2 42	2 70	2 70	2 70
Tenser			2 00	1 75	2 08	2 08	2 13	2 13	2 83	2 30
Lime-sifter	do	2 00	2 00	1 66	2 08	2 08	2 13	2 18	2 83	2 30
Mixer	do	2 00	2 00	1 66	2 08	2 08	2 13	2 13	2 33	2 80
Batch-wheeler or filler-in	do	2 00	2 00	1 66	2 08	2 08	2 13	2 13	2 83	2 80
Coal-wheeler	do	2 00	2 00	1 66	2 08	2 08	2 13	.2 13	2 83	2 30
Flattener	do	5 57	4 70	8 87	4 19	3 96	4 08	4 64	4 54	4 97
Layer-out	do	1 92	1.83	1 66	1 77	1 77	1 77	1.77	1 92	1 92
Layer-in	do	1 92	1 83	1 66	1 77	1 77	1 77	1 77	1 92	1 92
Leer-tender	do	1 88	1 88	1 66	1 78	1 73	1 78	1 77	1 92	1 92
Roller-boy	do	1 00	1 00	70	70	70	70	70	70	70
Pot-maker	do	5 77	4 00	8 46	8 46	8 46	3 46	3 40	8 46	3 46
Clay-tramper	do	1 50	1 50	1 50	1 50	1 50	. 1 50	1 50	1 75	1 75
Boss cutter		4 70	4 80	4 80	4 50	5 37	4 74	7 31	6 92	5 80
Cutter	do	5 00	4 70	2 56	8 85	4 20	8 98	4 71	. 4 91	5 26
Packer	do	2 25	2 01	2 28	2 04	2 00	2 17	1 96	2 47	2 53
Driver	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50
Laborer	do	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50	1 50

Robert C. Schmertz & Co., Belle Vernon, Pennsylvania-Continued.

Classes of employes.	Unit of					DATES.				
Omasoa oz omprojos.	payment.	1873.	1872.	1871.	1870.	1869.	1868.	1867.	1866.	1865.
Manager	Month	\$207 00	\$177 85	\$191 72	\$135 42	\$125 00	\$125 00	\$125 00	\$125 00	
Boss blower	Day	10 70	11 37	11 58	11 36	12 86	8 61	11 19	8 42	
Blower	do	8 10	7 87	7 25	5 24	7 51	7 63	7 31	7 96	
Gatherer or tending boy	do	8 84	3 84	3 84	4 61	4 61	5 38	5 88	4 80	
Master teasor	do	4 81	4 81	4 81	4 81	5 00	6 54	6 54	4 80	
Master teasor's helper	do	2 70	2 30	2 30	2 30	2 30	2 70	2 70	2 70	
Teasor	do	2 30	2 30	2 30	2 30	2 30	2.70	2 70	2 70	
Lime-sifter	do	2 80	2 00	2 00	2 80	2 30	2 78	8 07	2 70	
Mixer	. do	2 30	2 30	2 00	2 30	2 30	2 78	3 07	2 70	
Batch-wheeler or filler in	do	2 30	2 30	2 30	2 30	2 30	2 30	2 70	2 70	
Conl-wheeler	do	2 80	2 30	2 30	2 30	2 30	2 80	2 70	2 70	
Flattoner	do	0 05	6 47	5 80	4 70	741	8 36	7 55	9 31	
Layer-out.	do	1 92	1 92	1 92	1 92	2 57	2 70	2 70	2 60	
Layer-in	do	1 92	1 92	1 02	1 92	2 57	2.70	2 70	2 60	
Loor-tender	do	1 92	1 92	1 92	1 92	2 80	2 30	2 30	2 60	.,
Roller-boy	o o	70	70	70	80	80	80	80	1 00	
Pot-maker	do	2.70	2 70	2 63	8 00	8 85	8 85	8 85	2 00	
Clay-tramper	do	1 75	1 50	1 50	1 50	2 00	2 00	2 00	1 50	
Boss cutter		8 47	9 30	8 74	10 15	9 04	11 39	16 20	11 33	
Cutter	do	6 79	6 67	5 48	. 6 67	8 70	6 00	7 33	8 97	
Paoker	do	2 78	3 01	8 88	3 11	3 76	8 14	• 3 38	2 35	
Driver	do	1 50	1 50	1 50	1 50	2 00	2 00	2 00	2 00	
Laborer		1 50	1 50	1 50	. 150	2 00	2 00	2 00	2 00	

REMARKS.—These works were established in 1836. Wages, however, are given only from 1866. The schedule states: "In making up the wages table we allowed 6 days weekly for blowers and all other employes and made no deduction for holidays."

There have been no opportunities for extra earnings. The statement is made that the earnings could be increased by turning out a larger product, which the workmen, notably the blowers, gatherers, flatteners, and cutters, could do. The limit of production allowed by their union is scarcely over reached.

There are no allowances.

The statement made in previous schedules may be repeated here. The blowers purchase their own pipes, except the large double-strength blowers, which are furnished by the establishment. All other tools are provided by the works. The cutters, however, purchase their own diamonds.

These works have paid every week in each since their commencement. Blowers and gatherers work from 8 to 10 hours per day 5 days a week; flatteners and cutters, 10 hours daily; all other labor, from 8 to 10 hours, according to circumstances; none longer than 10 hours. The statement is made that, owing to the peculiar nature of this manufacture, no change can be made in the hours of labor that

would be any more healthful and beneficial to the employes or that would in any way change their character or happiness.

From 1866 to 1870 the works were in operation 94 months on an average each year; from 1871 to 1875, 94; from 1876 to 1880, 104 months. The causes of the irregularity are stated to be strikes, lockouts, and occasionally, but very rarely, over-production, together with the stoppage for the summer months, which is general in this industry.

No statement is made concerning the relation of wages and labor to selling price and cost.

There has been an increase in the efficiency of labor, due to the greater care exercised by the manufacturers in the management of their business, and their determination not to be behind any of the European manufacturers in their line.

The following statement is made: "No labor-saving machinery and improvements have been introduced, and there very probably never will be any, into the manufacture of ordinary cylinder glass. The strong-limbed, muscular, and powerful-lunged animal known as man is the best machine ever invented, and no improvement has been made since his introduction into the manufacture of window glass more than 300 years ago."

HATS.

Thirty-two schedules were sent to as many establishments manufacturing hats of different kinds, except silk hats. But 3 returns were received, of which 2 only are tabulated. These returns, however, especially that from New York, are quite interesting. Complete copies of pay-sheets were furnished by this establishment for all of the classes of employes for which yearly wages are given. The amounts in the table are the actual average yearly earnings of the employes of the classes mentioned. For example, the rates given against the finisher in the tinishing-room are the actual average earnings for each year of 9 finishers; in the trimming-room the wages of trimmers are the actual average earnings of 7 employes.

In this schedule the statement is made that the earnings would have been much greater were it not for the irregularity of employment, growing out of causes which will be mentioned under the head of "regularity of employment".

Extra earnings or deductions.—In the New York schedule, which is for an establishment making fur and woolfelt hats, it appears that there are constant opportunities for extra earnings at certain seasons of the year, though the regular work is very irregular. The work, however, is not of such a nature that the difference between the earnings for regular time or hours and over-time can be actually ascertained except in rare cases. The following interesting table is given for the three years 1878, 1879, and 1880, showing the details of the work of two men employed in general work:

		No. 1.			No. 2.	**************************************
	1880.	1870.	1878.	1880.	1879.	1878.
Regular time worked	260 ₇ 5 \$1.75	275 ₁₀ #1 50- 1 75	2459 \$1.50	288 \$1 25- 1 75	265¥ \$1 25	244 \$1 25
Total pay for year, regular time Over-time worked	113 <u>1</u> \$22 70	\$435 03 272 \$44 83 \$482 00	\$368 76 349 \$53 05 \$421 80	\$363 78 48 \$7 22 \$371 00	\$332 19 75 \$11 20 \$343 39	\$610 11 50 \$7 52 \$317 58

In regard to these earnings it is stated: "These men get the highest amounts that men at their labor can earn in this establishment. There is so much time when little or nothing is doing."

In the rates of wages given in this New York return earnings for over-time are included.

In the other return, which is from an establishment making light-colored planters' hats and sombreros, there is no over-time.

At neither establishment are there any allowances or deductions.

Payments.—At the New York establishment part of the finishers are paid every two weeks, and other labor monthly. At the Pennsylvania establishment all workmen are paid monthly. At both establishments payment has always been in eash.

Hours of labor.—The nominal hours of labor at the New York establishment are 10, but the statement is made that employment is so irregular that probably for half the year but few, except some routine laborers, ever get a full 10 hours' work in a day, and they but rarely.

At the Pennsylvania establishment finishers and sizers work 9 hours a day; day-hands, 10 hours.

Regularity of employment.—The custom of the New York factory is to run quite full from 6 to 8 months a year, half time about 2 to 4 months, and stop work for 2 months. In 1866 more than half the season was lost through a strike, and in 1869 there was another strike of 3 months' duration. Apart from strikes, the cause of irregularity is stated to be constant and rapid changes in styles, fluctuations of the market, and a close dependence on sales and orders. The irregularity from this latter cause is so great that sometimes the employés will be crowded with work in the forenoon, while in the afternoon there will be nothing for them to do.

The irregularity in the Pennsylvania establishment has not been so great. From 1865 to 1870 the works averaged 10 months; from 1871 to 1875, 11 months, and from 1876 to 1880, 12 months. Over production is stated to be the chief cause of idleness.

Relation of wages and labor to selling price and cost.—The following statement as to prices of product, labor cost, etc., is given in the Pennsylvania return; it is stated that wages are about 48 per cent. of total cost:

Prices, labor cost, etc., of planters' hats per dozen at a Pennsylvania factory.

ekili	o Price.	LABOR COST,				
Planter.	Half-planter.	Planter.	Half-planter.			
14 0 12 0	10 00	\$5 00 4 00 4 00	\$4 00 8 00 8 00 2 00			
	Planter. \$14 00 14 00 12 00	\$14 00 \$10 00 14 00 10 00	Planter. Half-planter. Planter. \$14 00 \$10 00 \$5 00 14 00 10 00 4 00 12 00 9 00 4 00			

Efficiency of labor.—No statement in either schedule.

Labor-saving machinery and improvements.—The Pennsylvania schedule reports that blocking-machines have been introduced, also machinery in the trimming-room; the result being a reduction in the cost of production and a decrease in the number of employés.

Wages in felt-hat making in England.—For the purpose of comparison with our own tables, the following statement as to wages paid in Manchester, England, and its neighborhood in the manufacture of felt hats is inserted. It is taken from Miscellaneous Statistics of the United Kingdom, Part IX. The wages are for the year 1880:

Wages in the manufacture of felt hats in Manchester, England, and neighborhood.

	Proportion of per- sons employed per 100 hands.	Description of occupations.	Rates of wages per week.	Hours of labor per week.
١	İ	(Men	\$5 93	593
1	Ĩ	Men	a G 59	501
١	21	Body-makers Lads and boys	2 12	591
1		Women	2 90	591
		(Women	a 3 99	591
-	В	Proofers Men	5 14	59 3
	U	Lads and boys	2 66	59 1
١		[Men	a 7 32	591
Ì	4	Blockers	5 26	591
		Lads and boys	2 18	593
	2	Dyers Men	4 96	503
		Cruds and pole	2 66	593
ì	12	Finishers Men	6 29	50 <u>1</u>
		Lads and boys	2 00	501
1	38	Trimmers Women	a 8 15	591
	14	Lashers Girls	a 1 87	50½ 204
Į	14	(Men	5 63	591
-	С	Shapers Men	a 5 81	591
		- MAGE contractions and and	0.00	000
1	100		1	
•		' 		

· a For piece work.

Silk hats.—Twenty-two schedules were sent to as many manufacturers of silk hats; but 2 returns were received, in neither of which was the information as to rates of wages sufficient to justify tabulation.

In one, from Danbury, Connecticut, the statement is made that all work is done by the piece. The average earnings for male employés are about \$12 per week, and for females about \$8.

Hat-finishers, as a rule, furnish their own irons, curlers their own tools, and trimmers their own thread. The expense of these, however, would reduce the wages of employés but slightly.

In busy seasons the hours of labor average 10; in dull seasons, which occur twice a year, employment is somewhat irregular and hours much shorter. The busy season, when full time is made, is about 8 months. The balance of the year employes average about half time.

In one schedule the price of hats per dozen, in 1880, is given at \$21; in the other at \$18. In both the cost of labor is put at \$7 per dozen. It is also stated that the percentage of wages to cost is over one-third.

A most interesting schedule in connection with this industry was received from Mr. George Moore, secretary of the trade-union, in connection with this business. It is not only a very complete statement, but is noteworthy as being one of the very few returns received from employés.

The wages in Philadelphia since 1840 of four classes of employés are given as follows:

Average earnings in the manufacture of silk and fur hats in Philadelphia from 1840 to 1880.

Classes of employés.	Unit of					DATES.				
ones of the project	payment.	1880.	1875.	1870.	1865.	1860.	1855.	1850.	1845.	1840.
Foreman Journeyman Trimmer Plush-sewer	do	5 00	\$16 00 16 00 7 00 6 50	\$20 00 10 00 8 50 9 00	\$15 00 12 00 7 00 7 50	\$12 00 10 50 5 00 6 60	\$12 00 12 00 5 00 6 00	\$12 00 10 00 4 00 8 50	\$12 00 11 00 4 00 8 50	\$12 00 11 00 3 50 3 00

Note.—Under the head of "journeymen" are included three classes of workmen—curlers, body-makers, and finishers. The trimmers and plush-sowers are women.

Though this statement is for Philadelphia, it will apply to the whole United States, the rates of wages being uniform all over the country with the exception of San Francisco, California.

Extra earnings or deductions.—There are no extras or allowances. Employés, however, furnish their own tools, but the cost is so little as not to be worth noticing. The tools last a lifetime, and \$25 will buy a complete set.

Payments, since 1840, have always been weekly and in cash. Up to 1845 pay was received in "wild-cat money", upon which there was a discount of from 2 to 10 per cent. A resolution was passed by the men demanding current funds, to which the employers acceded.

Hours of labor.—As all work is piece-work, there are no regular hours of employment.

Regularity of employment.—The following statement is made regarding the number of months employed in the years named:

Years.	Months omployed.	Years.	Months employed.
1840 to 1845		1801 to 1805	8
1840 to 1850		1806 to 1870	9
1851 to 1855		1871 to 1875	8
1850 to 1800		1876 to 1880	6

It is stated that it would be better for the health of the employés if the work was regular, but this seems to be impossible. Owing to the changing fashions in silk hats, width of brims, etc., goods can not be made up in advance of the season, and when the demand comes it is all at once.

Relation of wages and labor to selling price and cost.—The following statements as to prices of product and cost of labor are given:

•		SELLING PRICE.		COST OF LABOR
Year.	Silk hats, per dozen.	Cassimere hats, per dezen.	Beaver hats, per dozen.	Silk hats, per dozen.
1840	\$19 00 to \$48 00	\$24 00 to \$36 00	\$26 00 to \$48 00	\$7 00 to \$9 50
1845	. 19 00 to 48 00	24 00 to 36 00	86 00 to 48 00	7 00 to 9 50
1850	. 10 00 to 48 00	24 00 to 30 00	86 00 to 48 00	8 00 to 10 00
1855	19 00 to 48 00	24 00 to 86 00	36 00 to 48 00	8 00 to 10 50
1800	21 00 to 48 00	27 00 to 48 00	86 00 to 54 00	8 00 to 10 50
1805	. 54 00 to 114 00	48 00 to 84 00	54 00 to 72 00	22 00
1870	48 00 to 84 00	45 00 to 72 00	72 00	22 00
1875	. 42 00 to 84 00	42 00 to 54 00	72 00	20 00
1880		39 00 to 51 00	69 00	16 00 to 17 00

NOTE.—The cost of labor does not include the wages of foreman.

Healthfulness.—An interesting statement is made regarding the healthfulness of the employment. The following table shows total membership of the union, which includes all the hat-makers, and the number of deaths in each year from 1872:

Year.	Member- ship.	Deaths.
1872	978	7
1873	1,039	. 21
1874	842	16
1875	833	14
1870	719	15
1877	661	10
1878	557	. 5
1870	537	10
1880	640	10

Effect of tariff.—In this schedule there is a complaint regarding the tariff on silk plush as it existed at the time the schedule was forwarded. The tariff on silk plush was 60 per cent. ad valorem. It is stated that it is not manufactured in this country, and although a manufactured article, it is to the hat-maker a raw material. The manufactured goods that are imported pay the same duty as the silk plush. Both employers and employes regard this as the greatest drawback to their business. It requires considerable mechanical skill to finish a hat after the hat is made, and a reduction of the duty on this plush would not, it is claimed, affect any other branch of manufacturing in this country.

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

W. C. Waring, Belknap & Co., Yonkers, New York.

[FUR AND WOOL-FELT HATS.]

[Continued on next page.]

	Unit of					PACE	ES.				
Classes of employes.	payment.	1880.	1879.	1878.	1877.	1876.	1875.	1874.	1878.	1872.	1871.
Finishing-room.								Service Control of th			
Foreman	Week	\$40 00	\$40 00	\$40 00	\$40 00	\$45 00	\$45 00	\$40 00	\$85 00	\$35 00	\$35 00
Second hand	do	*****		35 00	85 00	35 00	35 00	35 00	35 00	35 00	85 00
Finisher	Year	553 00	610 00	541 00	552 00	554 00	709 00	903 00	704 00	729 00	693 00
Bandbox-shop,											
Foreman	. Week	15 00	15 00	15 00	10 50	16 50	18 50				
Laborer (female)	. Year	287 00	253 00	178 00	194 00	214 00	281 00				• • • • • • • • • • • • • • • • • • • •
Dye-house.											
Overseer	Woek	21 00			12 00	18 00	38 46		30 00	30 00	30 00
Second hand	do	13 50	10 50	9 00	9 00	9 00	10 00	10 00	10 50	10 50	9 00- 10 50
Laborer	do	7 00~ 8 00	0 00- 7 50	0 00- 7 50	6 00~ 7 50	6 00- 7 50	9 00	9 00	9 00	9 00	
Boy	do	4 00	4 00	3 50	3 50	4 00-			3 50-		
Trimming-room.	-					4 50		İ	4 00		
Foreman	. Month	150 00	150 00	150 00	150.00	150 00	150 00	125 00	125 00	125 00	83 394
Second hand	. Week	15 00	15 00	15 00	15 00	15 00	15 00	15 558	15 553	14 225	15 00
Machine-repairer	do	18 00	18 00	18 00	18 00	15 00	12 00	33 333	33 333	27 78	27 78
Skilled laborer	do	9 00- 10 00	9 00	7 50- 8 00 _a	7 50	7 50					
Forewoman	Year	505 92	257 88	497 15	483 47	547 75	542 20	514 49	557 49	529 32	510 53
Trimmer (girl)	1 1	273 00	245 00	236 00	221 00	236 00	256 00	339 00	311 00	300 00	271 00
Machine-girl	do	450 00	425 00	341 00	317 00	387 00	481 00	558 00	493 00	526 00	427 00
Fur department.									1		
Foreman		30 00	28 00	30 00			· • • • • • • • • • • • • • • • • • • •				
Second hand	.	21 00	12 00	15 60							
Laborer	do	6 00- 7 50		8 00		44444					
Воу	do	3 50- 5 00	4 00- 4 50		·						
Drying room.		0 00	4 50								İ
Overseer	do	0 00	9 00	9 00	12 00	12 00	12 00	12 00	13 50	13 50	12 00
Laborer	1	4 00-	4 00-	3 50-	10 50	10 50	10 50	10 00	9 00	9 00	10 00
General.		6 00	G 00	6 00							
Block-maker	do	25 00	25 00	24 00- 25 00	24 00- 25 00	15 00- 25 00	18 00- 27 00	21 00- 24 00	21 00- 30 00	21 00- 30 00	21 00 30 00
Printer	do	9 00	7 00	7 00	7 00	7 00	7 00	5 00	30 00	80 00	30 00
Sweat-cuttor	i l	15 00	15 00	21 00	21 00	21 00	24 00	24 00	25 50	21 00	~ 21 00
Carpenter		10 50-	!	22 50	25 50	12 00-	18 00-	18 00-	21 00-	21 00-	21 00
Machinist	do	18 00 18 00	18 00	18 00	18 00	• 21 00 21 00	24 00 24 00	21 00 21 00	24 00	24 00 27 00	24 00 27 00
Assistant machinist		7 50-	1	7 50	7 50	21 00	24 00	21 00	24 00	13 50	13 50
		• 9 00	1						1	(
Engineer	1	23 08	23 08	23 08	23 08	23 08	23 08	23 08	23 08	28 08	23 08
Fireman		15 00	15 00	15 00	15 00	12 00	12 00	15 00	15 00	12 00	12 00
Watchman	do	11 54~ 13 84 <u>8</u>	11 54- 13 84 <u>8</u>	11 54- 13 843	11 54- 13 843	13 84 <u>5</u> - 17 31	13 84小 17 31	13 84 <u>1</u> 17 31	- 11 54- 15 00	11 54-	- 11 54

W. C. Waring, Belknap & Co., Yonkers, New York-Continued.

Classic familiaria	Unit of					DAT	rus.		'		
Classes of employés.	payment.	1870.	1869.	1868.	1867.	1800,	1805.	1864.	1863,	1862.	1801.
Finishing-room.	Week	\$40 OO	\$40 00	\$35 00- 40 00	\$40 00	\$30 00- 40 00	\$24 00- 25 00	\$21 00- 24 00	\$21 00	\$21 00	
Second hand	do Your	497 00	510 00	652 00	625 00	503 00	788 00				***********
Bandbox-shop.	277 - 1					ļ,					
Foroman	Week										**********
Laborer (female)	Year										
Dye-house. Overseer	Week	30 00	80 00	30 00- 27 00	24 00- 30 00	21 00- 24 00	21 00	21 00	15 00- 18 00	15 00	
Second hand	do										
Laborer	do	Ð 00	10 00	Ð 00	10 00- 10 50	9 00	7 50	6 00	6 00		
Boy	do ,				4 00- 4 50						
Foreman	Month							l. 			
Second hand							[1	
Machine-repairer	1										
Skilled laborer							1				
Forewoman							1				
Trimmer (girl)											
164	do										*******
Foreman	Weak										
Second hand					1.						
Laborer							1 1				
Boy							1				
Drying-room.				**********							
Overseer	. 30						l				
Laborer										******	
General.			,								
Block-maker :	60										
Printer											
Sweat-outter							1 1				
				1							*********
Machinist			•	i i	1			1			
Assistant machinist								• • • • • • • • • • • • • • • • • • • •			
Engineer											
Pireman .	1		1	I							
Watchman				i							
ti trovistical											

Isaac W. Levan & Son, Reading, Pennsylvania.
[FELT HATS.]

						-						·				
	Unit of			and the second s	in Approxyment (in the latent methods in the latent method methods in the latent methods in the latent methods in the latent methods in the latent methods in the latent methods in the latent methods in the latent methods in the latent methods in the latent methods in the latent methods in the latent methods in the latent methods in the latent methods in the latent methods in the latent methods in the latent methods in the latent methods	er er i ig gegennede frem gerer Ministration in the FRYY and a 1		Mark der St. stag (, Stender of S	DATES.	A STATE OF THE PARTY OF THE PAR	I.	and the second	and the second second			
Classes of employés.	payment.	18:0.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1860.	1868.	1807.	1866.
Engineer	Day	\$2.25	\$2 00	\$2 00	\$2 25	\$2 25	\$2 25	\$2 25	\$2 25	\$2 25	\$2 25	\$2 50	\$2 50	\$2 50	\$2 50	\$2 50
Dyer	do	2 25	2 00	2 00	2 25	2 25	2 25	2 25	2 25	2 25	2 25	2 00	2 00	3.00	3 00 [8 00
Assistant dyer	da	75	75													
Carder	do	2 25	2 00	2 00	2 25	2 25	2 25	2 25	2 25	2 25	2 25	3 00	3 00	3 00	8 00	3 00
Assistant carder	do	75	75	75	-60	60	60	60	60	60	60	.1 75	1.75	1 75	1 75	1 75
Feed-girl	do	35	35	85	85	35	85	85	35	. 35	35	40	40	40	40	40
Former-girl	do	30	30	30	80	30	30	80	30	30	30	35	35	35	85	35
Weigher	do	40	40	40	40	40	40	40	40	40	40	40	40	40	40	
Picker-boy	do	50	50	50	50	50	50	60	60	65	50	50	50	50	75	75
Hardener	Hundred	45	45	45	50	50	55	53	55	60	60	65	65	65	65	65
Sizer	Dozen	36	30	30	30	34	34	34	34	84	34	38	38	88	38	38
Blocker		9	o	α	10	10	10	10	10	10	10	14	14	14	14	14
Box-maker	do	15	15	15					 					,		
Wool-sorter	Day	40	50	50	50	45	45	45	45	45	45	40	40	40	40	40
Laborer (boy)		40	40	40	40	40	40	40	40	40	40	50	50	50	50	50
Stiffenor		4	4	4	4	4	4	4	4	4	- 5	5	5	5	5	1.5
Finisher	1	87	82	32	40	40	40	40	40	40	45	45	45	45	45	45
Packer	Day	2 00	2 00	2 00	-2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	2 00	1.75	1 75
Trimmer	Dozen	8	8	8	8	9	Ω	9	Ð	o o	0	12	12	12	20	20
Binder		23	21	21	23	3	3	8	3	3	3	3	3	3	- 8	1 8
Sweater	1	2	19	2	2	21	21	21/2	2 1	21	5 1	3	8	3		
	i	i .	i	1 .	l .	I	I		1		t .		·		·	

THE ICE INDUSTRY.

No attempt was made to secure the rates of wages in connection with the harvesting and distribution of ice. Two returns were received from Peoria, Illinois, which are so complete that they are inserted.

No over-time, allowances, or deductions are reported. At both works employes are paid weekly in cash.

The hours of labor are from 10 to 12 a day. The character of the industry is such that employment is given only 6 or 7 months a year.

The price of ice per ton is given as follows:

Year.	Price.
1860	\$2 50
1865	2 50
1870	\$3 00 72 6 50
1875	400 70 500
1880	6 00 70 7 50

Woodruff & Co. state that the cost per ton, including waste, harvesting, and delivery, will average \$2 50.

The only labor-saving appliance introduced has been a steam-elevator for hoisting the ice from the river to the house. It has reduced cost by permitting the housing of a larger quantity in a given time.

WAGES TABLES, WITH SUPPLEMENTARY AND EXPLANATORY REMARKS.

N. L. Woodruff & Co., Peoria, Illinois.

Classes of employes.	Unit of payment.	DATES.												
		1880.	1879.	1878.	1877.	1876.	1875.	1874.	1873.	1872.	1871.	1870.	1869.	1868.
Engineer	Day	\$3 00	\$2 50	\$2 00										
Hook-carrier		2 00	1 50	1 50		\$1.75	\$2 00	\$2 00	\$1.7 5	\$1 75	\$1.75	\$1.75	\$2 00	\$1.75
Plower	do	2 50	2 00	1 50]	2 00	2 00	2 00	1 75	1 75	1 75	1 75	2 00	1 75
Packer	do	1 75	1 50	1 25		1 75	1 75	1 75	1 50	1 50	1 50	1 50	1 75	1 50
Spudder	do	1 75	1 50	1 25		1 75	1 75	1 50	1 50	1 50	1 50	1 50	1 75	1 50
Teamster	do	1 25	1 00	75	\$1.25	1 25	1 25	1 25	1 25	1 25	1 25	1 25	1 50	1 25
Sawyer		3	1 50	1 25	- 	1 75	1 75	1 75	1 50	1 50	1 50	1 50	1 75	1 50
Peddler		2 00	2 00	2 00	2 00	2 00	2 00	1 75	1 75	1 75	1 75	1 75	.2 00	1 75
Laborer		1 50	1 25	1 00	1 50	1 50	1 50	1 50	1 50	1 25	1 25	1 25	1 50	1 25
Carpenter	do	1 75	1 50	1 50	2 00	2 00	2 00	2 50	2 50	2 75	3 00	3 50	8 50	8 00
Classes of employee	Unit of	DATES.												
Classes of employés								DATES.						
Classes of employés.	Unit of payment.	1867.	1866.	1865,	1864.	1863,	1862.	DATES. 1861.	1860.	1859.	1858.	1857.	1856.	1855,
Classes of employés.		1867.	1860.	1865.	1864.	1869.	1862.		1860.	1859.	1858.	1857.	1856.	1855.
	payment.	1867. \$1 75	1860. \$1 75	1865. \$1 50	1864. \$1 50	1863. \$1 25	1862. \$1 25		1860. \$1 00	1859. \$1 00	1858. \$1 25	1857. \$1 25	1856. \$1 25	1855. \$1 00
Engineer	payment. Day							1861.						
Engineer	Daydo	\$1 75	\$1 75	\$1 50	\$1 50	\$1 25	\$1 25	1861. \$1 25	\$1 00	\$1 00	\$1 25	\$1 25	\$1 25	\$1.00
Engineer Hook-carrier Plower	Daydododo	\$1 75 1 76	\$1 75 1 75	\$1 50 1 50	\$1 50 1 50	\$1 25 1 25	\$1 25 1 25	1861. \$1 25 1 25	\$1 00 1 00	\$1 00 1 00	\$1 25 1 25	\$1 25 1 25	\$1 25 1 25	\$1.00 1.00
Engineer Hook-carrier Plower Packer	Daydodododo	\$1 75 1 76 1 50 1 50	\$1 75 1 75 1 50	\$1 50 1 50 1 50	\$1 50 1 50 1 50	\$1 25 1 25 1 25	\$1 25 1 25 1 25	1861. \$1 25 1 25 1 25	\$1 00 1 00 1 00	\$1 00 1 00 1 00	\$1 25 1 25 1 25	\$1 25 1 25 1 25	\$1 25 1 25 1 25	\$1.00 1.00 1.00
Engineer Hook-carrier Plower Packer Spudder	Daydododododo	\$1 75 1 76 1 50 1 50	\$1 75 1 75 1 50 1 50	\$1 50 1 50 1 50 1 25	\$1 50 I 50 I 50 I 25	\$1 25 I 25 I 25 I 25 I 25	\$1 25 1 25 1 25 1 25 1 25	\$1 25 1 25 1 25 1 25 1 25	\$1 00 1 00 1 00 1 00	\$1 00 1 00 1 00 1 00	\$1 25 1 25 1 25 1 20	\$1 25 1 25 1 25 1 00	\$1 25 1 25 1 25 1 00	\$1.00 1.00 1.00 1.00
Engineer Hook-carrier Plower Packer Spudder Toamster	Daydo	\$1 75 1 76 1 50 1 50 1 25	\$1 75 1 75 1 50 1 50 1 25	\$1 50 1 50 1 50 1 25 1 00	\$1 50 1 50 1 50 1 25 1 00	\$1 25 1 25 1 25 1 25 1 25 1 00	\$1 25 1 25 1 25 1 25 1 25 75	\$1 25 1 25 1 25 1 25 1 25 75	\$1 00 1 00 1 00 1 00 60	\$1 00 1 00 1 00 1 00 1 00 60	\$1 25 1 25 1 25 1 00 75	\$1 25 1 25 1 25 1 00 75	\$1 25 1 25 1 25 1 25 1 00 75	\$1.00 1.00 1.00 1.00
Engineer Hook-carrier Plower Packer Spudder Toamster Sawyer	Day	\$1 75 1 76 1 50 1 50 1 25 1 50 1 75	\$1 75 1 75 1 50 1 50 1 25 1 50	\$1 50 1 50 1 50 1 25 1 00 1 25	\$1 50 1 50 1 50 1 25 1 00 1 50	\$1 25 1 25 1 25 1 25 1 25 1 00 1 25	\$1 25 1 25 1 25 1 25 75 1 25	\$1 25 1 25 1 25 1 25 1 25 75 1 25	\$1 00 1 00 1 00 1 00 60 1 00	\$1 00 1 00 1 00 1 00 60 1 00	\$1 25 1 25 1 25 1 00 75 1 25	\$1 25 1 25 1 25 1 00 75 1 25	\$1 25 1 25 1 25 1 00 75 1 25	\$1.00 1.00 1.00 1.00 60 1.00

H. Detweiler, Peoria, Illinois.

Classes of employés.	Unit of payment.	DATES.											
		1880.	1879.	1878.	1877.	1876.	1875.	1874,	1873.	1872.	1871.	1870.	
oreman			\$2 00	\$2 00	\$2 25	\$2 25	\$2 25	\$2 25	\$2 00	\$2 00	\$2 00	\$2 00	
Ingineer	. do		2 75	2 00	2 50	2 50							
arpenter	do		2 25	2 00	2 25	2 50	2 00	2 00	2 50	2 50	2 25	2 0	
awyer	do		1 50	1 25	1 75	1 75	1 75	1 75	2 00	2 00	1 75	1 78	
lowman	do		1 50	1. 25	1 75	1 75	1 75	1 75,	2 00	2 00	1 75	1.70	
aborer	do		1 25.	1 00	1 50	1 50	1 50	1 50	1 75	1 75	1 50	1 50	
acker	do		1 50	1 25	1 75	1 75	1 75	1 75	2 00	2 00	1 75	1 78	
eddler	do	. 	1 803	1 65}	1 921	1 921	1 65}	1. 923	1 803	. 1 65 1	. 1 65}	1 69	
ollector	do	. 	1 534	1 533	1 534	1 924	1 921	1 923	1 73	1 348	1 344	1 3	
ookkoeper	do	1	2 303	2 303	2 303	8 27	2 884	3 27	2 691	2 50	2 50	2 50	